

D-245

SERVICE MANUAL



*US Model
Canadian Model
AEP Model
UK Model
E Model
Australian Model
Tourist Model*

Model Name Using Similar Mechanism	D-232/235
CD Mechanism Type	KSM-331CAN (S)
Optical Pick-up Name	KSS-331C

SPECIFICATIONS

System

Compact disc digital audio system

Laser diode properties

Material: GaAlAs

Wavelength: $\lambda = 780$ nm

Emission duration: Continuous

Laser output: Less than 44.6 μW (measured at 200 mm away from the objective lens surface)

Error correction

Sony Super Strategy Cross Interleave Reed Solomon Code

D-A conversion

1-bit quartz time-axis control

Frequency response

20 - 20,000 Hz ±dB (measured by EIAJ CP-307)

Output (at 4.5 V input level)

Headphones (stereo minijack)

15 mW + 15 mW at 16 ohms

Line output (stereo minijack)

Output level 0.7 V rms at 50 kilohms

Recommended load impedance over 10 kilohms

General

Power requirements

- Rechargeable battery: 2.4 V DC
- Two LR6 (size AA) batteries: 3 V DC
- AC power adaptor (DC IN 4.5 V jack):

Where purchased	Operating voltage
European and Asian model	220V - 230V 50Hz
USA, Canadian, Central and South American model	120V 60Hz
Middle Eastern model	110V - 240V 50/60Hz
UK and Australian model	240V 50Hz
Model for other countries	100V - 240V 50/60Hz

- Sony CPM-300P mount plate and CPM-300PK mount arm for use on car battery: 4.5 V DC

Dimensions (w/h/d) (without projecting parts and controls)

Approx. 130 × 30.5 × 142 mm
(5 1/4 × 1 1/4 × 5 1/2 in.)

Mass (without rechargeable battery)

Approx. 270 g (9.6 oz)

Operating temperature

5°C - 35°C (41°F - 95°F)

Supplied accessories

AC power adaptor (1)
Stereo headphones (1)

Connecting cord (Phono plug × 2 ↔ stereo miniplug)* (1)

Rechargeable battery BP-DM10** (1)

Carrying case*** (1)

*Not supplied with U.K. and European model, world model

**World model only

***U.K. and world model only

Design and specifications are subject to change without notice.

COMPACT DISC COMPACT PLAYER
SONY®



MICROFILM

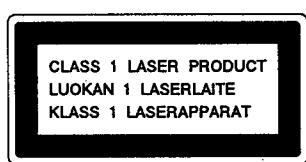
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For the customers in the U.K.

This Compact Disc player is classified as a CLASS 1 LASER product.

The CLASS 1 LASER PRODUCT label is located on the bottom exterior.



For the customers in Australia

The supply cord of the AC power adaptor cannot be replaced; if the cord is damaged, the AC power adaptor should be discarded.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Flexible Circuit Board Repairing

- Keep the temperature of the soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

SAFETY-RELATED COMPONENT WARNING!!

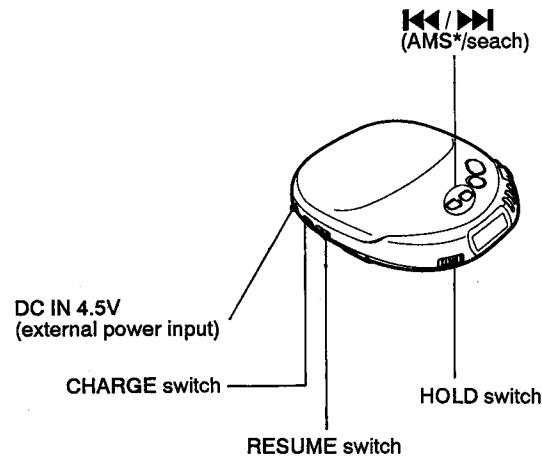
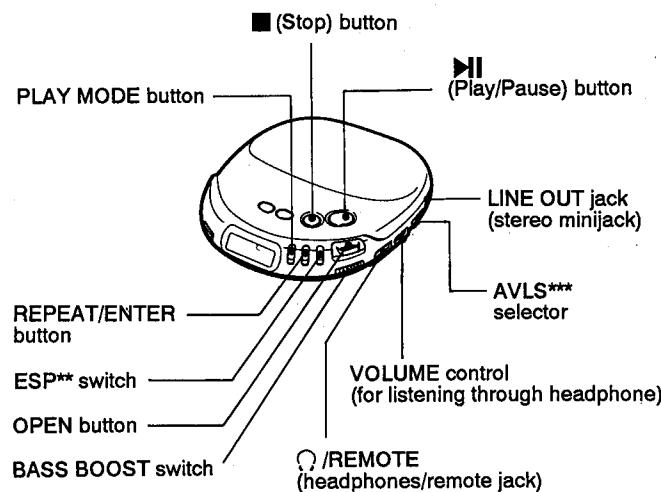
COMPONENTS IDENTIFIED BY MARK ▲ OR DOTTED LINE WITH MARK ▲ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE ▲ SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

SECTION 1 GENERAL

Location and function of Controls



*AMS : Automatic Music Sensor
**ESP : Electrical shock protection
***AVLS : Automatic Volume Limiter System

SECTION 2 SERVICE NOTE

NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK OR BASE UNIT

The laser diode in the optical pick-up block may suffer electrostatic breakdown because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body.

During repair, pay attention to electrostatic breakdown and also use the procedure in the printed matter which is included in the repair parts.

The flexible board is easily damaged and should be handled with care.

NOTES ON LASER DIODE EMISSION CHECK

The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the optical pick-up block. Therefore, when checking the laser diode emission, observe from more than 30 cm away from the objective lens.

Before Replacing the Optical Pick-Up Block

Please be sure to check thoroughly the parameters as per the "Optical Pick-Up Block Checking Procedures" (Part No.: 9-960-027-11) issued separately before replacing the optical pick-up block.

Note and specifications required to check are given below.

- FOK output: IC501 ⑫ pin
When checking FOK, remove the lead wire to disc motor.
- S curve P-to-P value: 2.0 Vp-p IC501 ⑩ pin
When checking S curve P-to-P value, remove the lead wire to disc motor.
- Adjusted part for focus gain adjustment: RV602
- RF signal P-to-P value: 0.8 – 1.2 Vp-p
- Traverse signal P-to-P value: 1.0 – 2.0 Vp-p
- The repairing grating holder is impossible.
- Adjusted part for tracking gain adjustment: RV601

Precautions for Checking Emission of Laser Diode

Laser light of the equipment is focused by the object lens in the optical pick-up so that the light focuses on the reflection surface of the disc. Therefore, be sure to keep your eyes more than 30 cm apart from the object lens when you check the emission of laser diode.

Laser Diode Checking Methods

During normal operation of the equipment, emission of the laser diode is prohibited unless the upper panel is closed while turning ON the S808 (push switch type).

The following two checking methods for the laser diode are operable.

- **Method-1 (In the service mode or normal operation):
Emission of the laser diode is visually checked.**

1. Open the upper lid.
2. Push the S808 as shown in Fig. 1.
3. Check the object lens for confirming normal emission of the laser diode. If not emitting, there is a trouble in the automatic power control circuit or the optical pick-up.
During normal operation, the laser diode is turned ON about 2.5 seconds for focus searching.

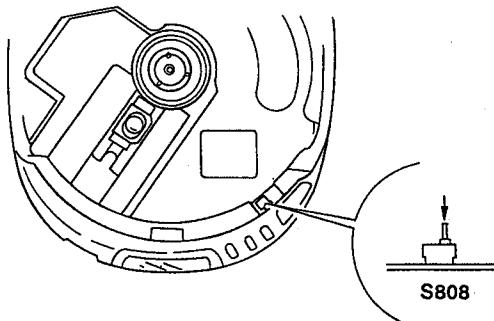
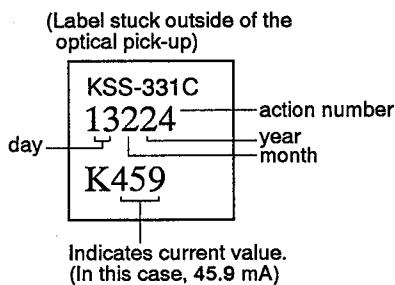


Fig. 1 Method to push the S808

- **Method-2 (In service mode or normal operation):
Check the value of current flowing in the laser diode.**

1. Remove the upper panel.
2. Read the current printed on the label attached on the rear side of the optical pick-up.



3. Connect a VTVM as shown in Fig. 2.
4. Press the **►||** key.
5. Calculate current value by the reading of the VOM.
Reading of the tester (V) \div 4.7 (Ω) = current value (A)
(Example) Reading of the VOM of 0.216 V:
 $0.216 \text{ V} \div 4.7 \Omega = 0.0459 \text{ (A)} = 45.9 \text{ mA}$

6. Check that the current value is within the following range.

- Current value of the label $\pm 5\%$ mA (25 °C)
Variation by temperature: 0.4 mA/°C
Current increases with temperature increased.
Current decreases with temperature decreased.

If the current is more than the range above, there is a trouble in the automatic power control circuit or the laser diode is in deterioration.
If less than the range, a trouble exists in the automatic power control circuit or the optical pick-up.

— MAIN BOARD — (Conductor Side)

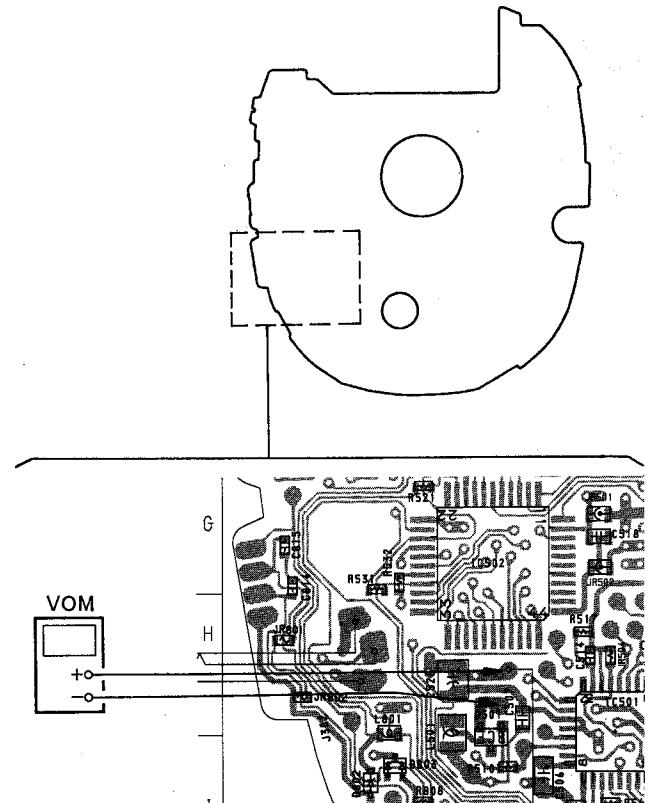


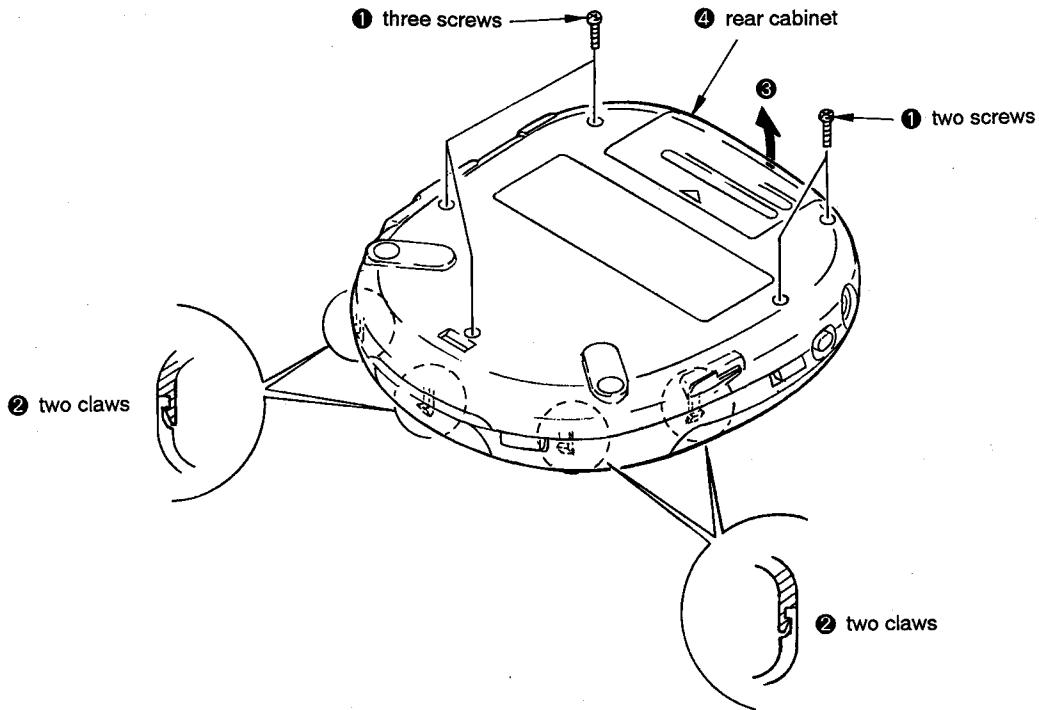
Fig. 2 VOM connecting location

SECTION 3

DISASSEMBLY

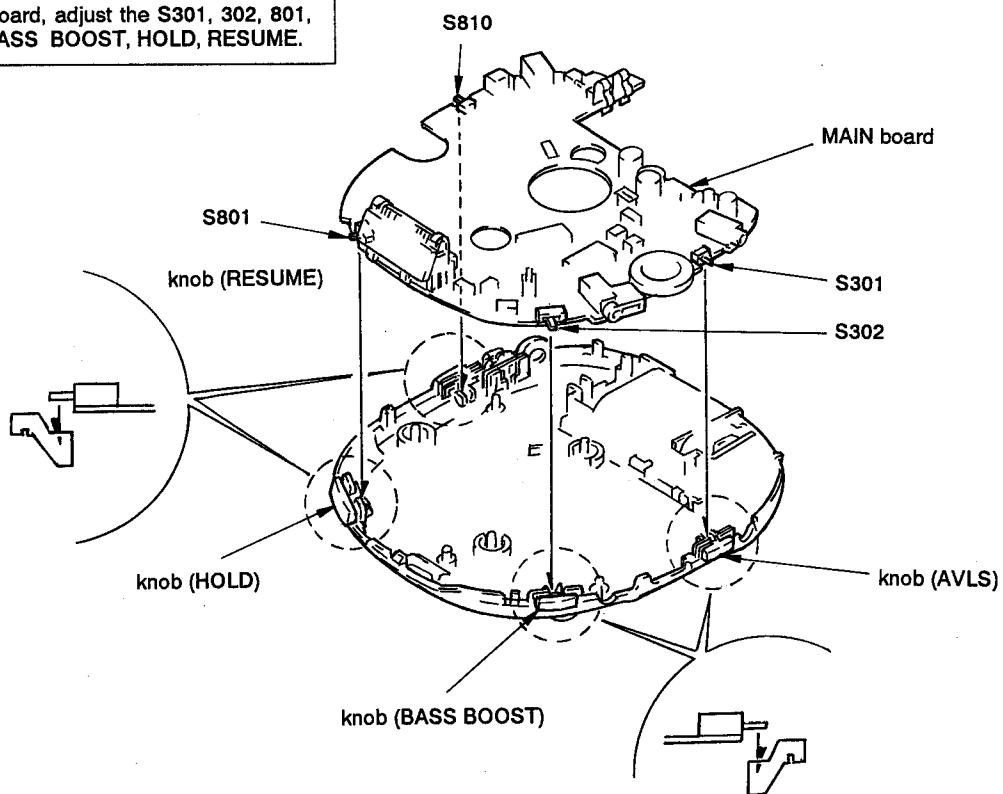
Note: Follow the disassembly procedure in the numerical order given.

REAR CABINET



INSTALLATION MAIN BOARD

On installation MAIN board, adjust the S301, 302, 801, 810 and knob AVLS, BASS BOOST, HOLD, RESUME.

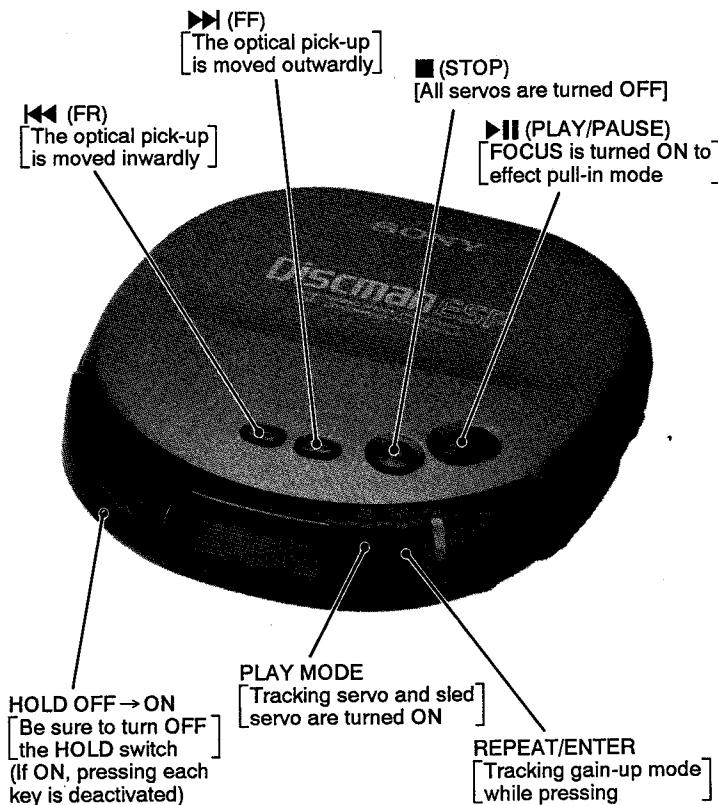


SECTION 4

SERVICE MODE

Service Mode (Service program)

The equipment is provided with a service program built in the microcomputer, like conventional models.
Service program operation methods are described in the following.



Descriptions in [] indicate major operations in the service mode. For more information, see Step 2.

Fig. 3 Layout of each key

• Step 1 (Service mode setting methods)

1. Turn OFF the HOLD switch with external power supply disconnected (power is not applied to the set).
2. Solder across the TEST terminals (pin ⑩, IC801 (TEST) is grounded).
3. Connect an external power supply.

Thus, the set is switched to the service mode.

• Step 2 (Operation in the service mode)

1. Once the service mode is effected, the LCD displays 5 indications each of which is repeatedly displayed. However, the following operations can be activated even if LCD indication is effected.
2. By pressing the ► or ◀ key, the optical pick-up is movable inwardly or outwardly. However, if this is activated, tracking servo and sled servo are turned OFF, so it can be turned ON by pressing the PLAY MODE key if required.
3. By pressing the REPEAT/ENTER key, the tracking gain-up mode becomes active.
4. By pressing the ▶ II key, focus is turned ON from focus searching while entering CLV-S (pull-in mode). Without disc, focus searching is repeated continuously.
5. By pressing the PLAY MODE key, tracking servo, sled servo and CLV-A (servo in PLAY) are turned ON.
6. When 4. and 5. are performed, playing begins. No muting is ON in the service mode.

7. By pressing the ■ key, all servos (focus, tracking and sled) are turned OFF. However, the disc motor revolves for a while by inertia.

• Step 3 (Resetting of service mode)

1. Be sure to disconnect the external power supply and remove the solder bridge at the TEST terminals connected before in setting.
2. The set thus becomes available for normal operation.

— MAIN BOARD — (Component Side)

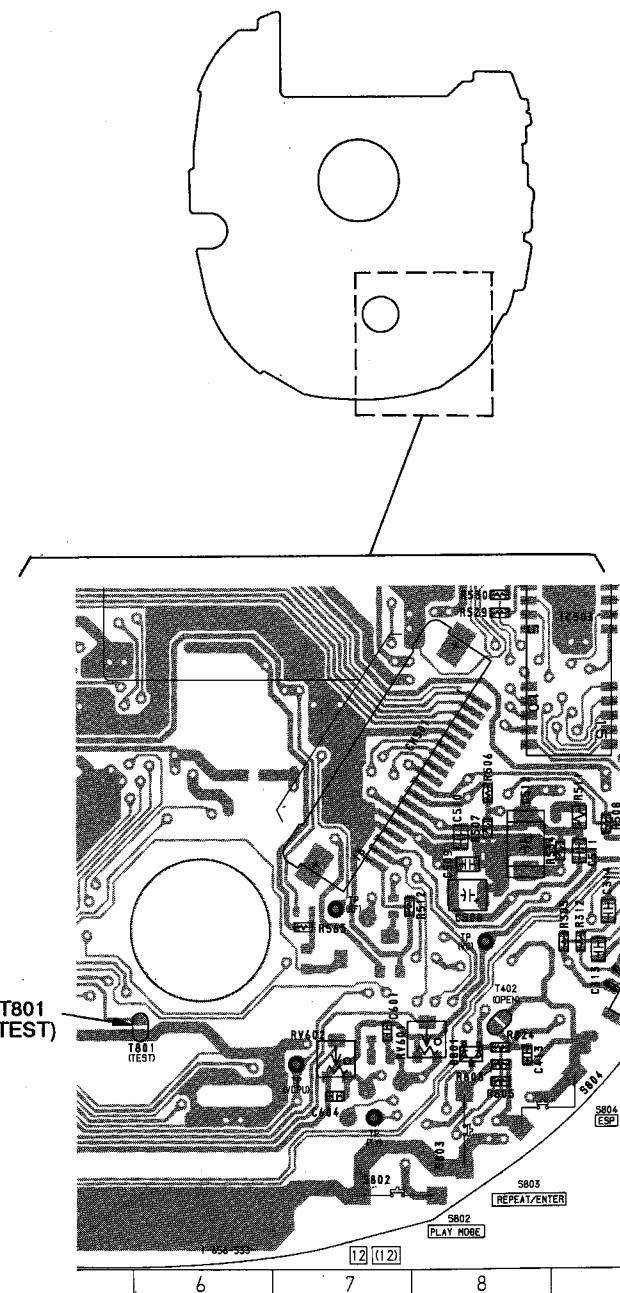


Fig. 4 Location of Test terminal

SECTION 5

ELECTRICAL ADJUSTMENTS

CD SECTION

Precautions for Adjustment

1. Before beginning adjustment, set the equipment to service mode.
After the completion of adjustment, be sure to reset the service mode.
For more information, see "Service Mode (service program)" on pages 5.
2. Perform adjustments in the order given.
3. Use YEDS-18 disc (Part No.: 3-702-101-01) unless otherwise indicated.
4. Power supply voltage requirement: DC4.5 V
HOLD switch : OFF
VOLUME switch : Minimum
ESP switch : OFF
BASS BOOST switch: NORM
AVLS switch : OFF

Before Beginning Adjustment

Set the equipment to service mode (See page 6) and check the following. If there is an error, repair the equipment.

• Checking of the sled motor

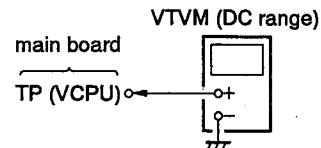
1. Open the upper panel.
2. Press the **►►** and **◀◀** keys and check that the optical pick-up can move smoothly without sluggishness or abnormal noise in innermost periphery → outermost periphery → innermost periphery.
►► : The optical pick-up moves outwardly.
◀◀ : The optical pick-up moves inwardly.

• Checking of focus searching

1. Open the upper panel.
2. Press the **►►** key. (Focus searching operation is activated continuously.)
3. Check the object lens of the optical pick-up for smooth up/down motion without sluggishness or abnormal noise.
4. Press the **■** key.
Check that focus searching operation is deactivated. If not, again press the **■** key slightly longer.

VDD Adjustment

Adjustment Procedure:



1. Set the equipment to service mode stop state. (See page 6.)
2. Connect the VTVM to TP (VCPU) of the main board.
3. Adjust RV401 on the main board so that the reading on VTVM goes 3.0 ± 0.05 V.
4. After the completion of adjustment, reset service mode. (See page 6.)

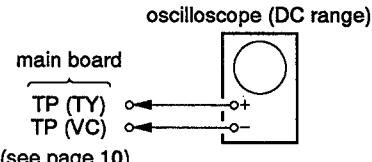
Adjustment Location: Main Board

Tracking Balance Adjustment

Condition:

- Hold the set in horizontal state.

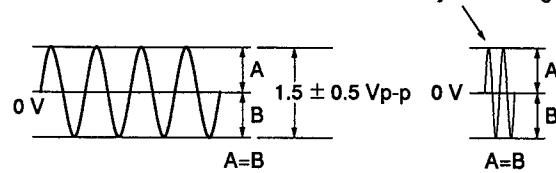
Adjustment Procedure:



(see page 10)

1. Connect the oscilloscope to TP (TY) of the main board.
2. Set the equipment to service mode stop state. (See page 6.)
3. Move the optical pick-up by pressing the **►►** and **◀◀** keys.
4. Put the disc (YEDS-18).
5. Press the **►►** key.
[From focus searching, focus is turned ON while entering CLV drawing-in mode. Tracking and sled are turned OFF.]
6. Adjust RV501 so that the waveform on the oscilloscope becomes up/down symmetrical with an axis of 0 V.

Note: Take long sweep time for easy monitoring.



7. Stop removing of the disc motor by pressing the **■** key.
8. After the completion of adjustment, reset service mode. (See page 6.)

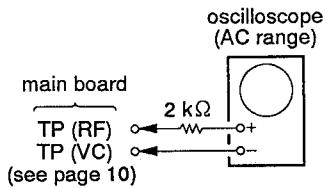
Adjustment Location: Main Board

Focus Bias Check

Condition:

- Hold the set in horizontal state.

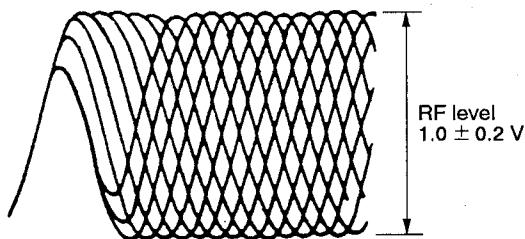
Adjustment Procedure:



1. Set the equipment to service mode stop state. (See page 6.)
2. Connect the oscilloscope to the test point TP (RF) of the main board.
3. Move the optical pick-up by pressing the $\blacktriangleright\blacktriangleright$ and $\blacktriangleleft\blacktriangleleft$ keys.
4. Put the disc (YEDS-18).
5. Put the $\blacktriangleright\blacktriangleright$ key.
[From focus searching, focus is turned ON while entering CLV drawing-in mode. Tracking and sled are turned OFF.]
6. Press the PLAY MODE key. (Both tracking and sled are turned ON.)
7. Check the oscilloscope waveform is as shown below.
A good eye pattern means that the diamond shape (\diamond) in the center of the waveform can be clearly distinguished.

RF SIGNAL REFERENCE WAVEFORM (EYE PATTERN)

VOLT DIV : 200 mV (With the 10:1 probe in use)
TIME DIV : 500 ns



To watch the eye pattern, set the oscilloscope to AC range and increase the vertical sensitivity of the oscilloscope for easy watching.

8. Stop revolving of the disc motor by pressing the ■ key.
9. After the completion of adjustment, reset service mode. (See page 6.)

Adjustment Location: Main Board

Focus/Tracking Gain Adjustment

A servo analyzer is necessary in order to perform this adjustment exactly.

However, this gain has a margin, so even if it is slightly off, there is no problem. Therefore, do not perform this adjustment.

Focus/tracking gain determines the pick-up follow-up relative to mechanical noise and mechanical shock when the 2-axis device operates. However, as these reciprocate, the adjustment is at the point where both are satisfied.

- When gain is raised, the noise when 2-axis device operates increase.
- When gain is lowered, it is more susceptible to mechanical shock and skipping occurs more easily.

This adjustment has to be performed upon replacing any of the following parts.

- Optical pick-up
- RV602 (Focus gain VR)
- RV601 (Tracking gain VR)

Normally, be sure not to move RV602 (focus gain VR) and RV601 (tracking gain VR).

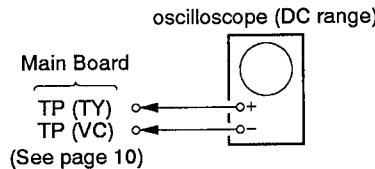
Adjustment method:

— Focus Gain Adjustment —

This adjustment is not performed.

If focus gain VR RV602 is turned, set to mechanical center.

— Tracking Gain Adjustment — (perform at normal operation)



1. Place the optical pick-up level, horizontally. (If the optical pick-up is not level, the 2-axis device will be weighted and adjustment cannot be done.)
2. Connect the oscilloscope to TP (TY) and TP (VC) on main board.
3. Set the disc (YEDS-18) and press the \blacktriangleright ($\blacktriangleright\blacktriangleright$) key.
4. Turn RV601 slightly clockwise (tracking gain drops) and obtain a waveform with a fundamental wave (waveform has large waves) as in Figure 1.
5. Turn RV601 slowly counterclockwise (tracking gain rises) until the fundamental wave disappears (no large waves) as in Figure 2.
6. Set RV601 to the position about 30° counterclockwise from the position obtained in step 5. If RV601 contact point is more than 90° counterclockwise from mechanical center, tracking gain is too high. In this case, readjust from step 4.
7. Press \blacktriangleright ($\blacktriangleright\blacktriangleright$) or \blacktriangleleft key and observe the 100 track jump waveform. Check that no traverse waveform appears for both \blacktriangleright ($\blacktriangleright\blacktriangleright$) or \blacktriangleleft directions. (See Figures 3 and 4.) It is acceptable if the traverse waveform appears only now and then, but if it appears constantly, raise tracking gain slightly and check step 7 again.
8. Check that there is not abnormal amount of operation noise (white noise) from the 2-axis device. If there is, tracking gain is too high, readjust starting with step 4.

The waveforms are those measured with the oscilloscope set as shown below.

- VOLT/DIV: 50 mV
 - TIME/DIV: 5 ms
- Waveform when tracking gain is lowered.
Fundamental wave appears (large waves).



Fig. 1

- Waveform when fundamental wave disappears (no large waves).



Fig. 2

- Waveform with no traverse waveform during 100 track jump. (Brake application is smooth because of adjustment.)

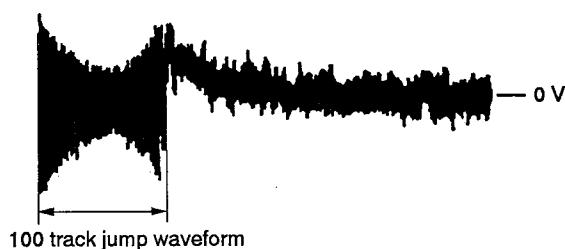


Fig. 3

- Waveform with traverse waveform during 100 track jump.
(Brake application is poor because of adjustment.)

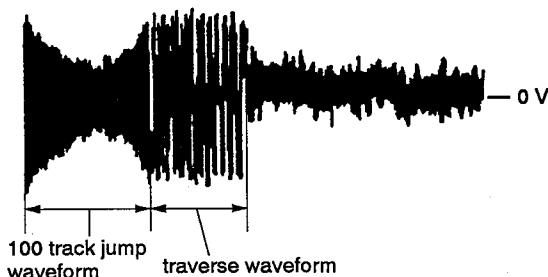
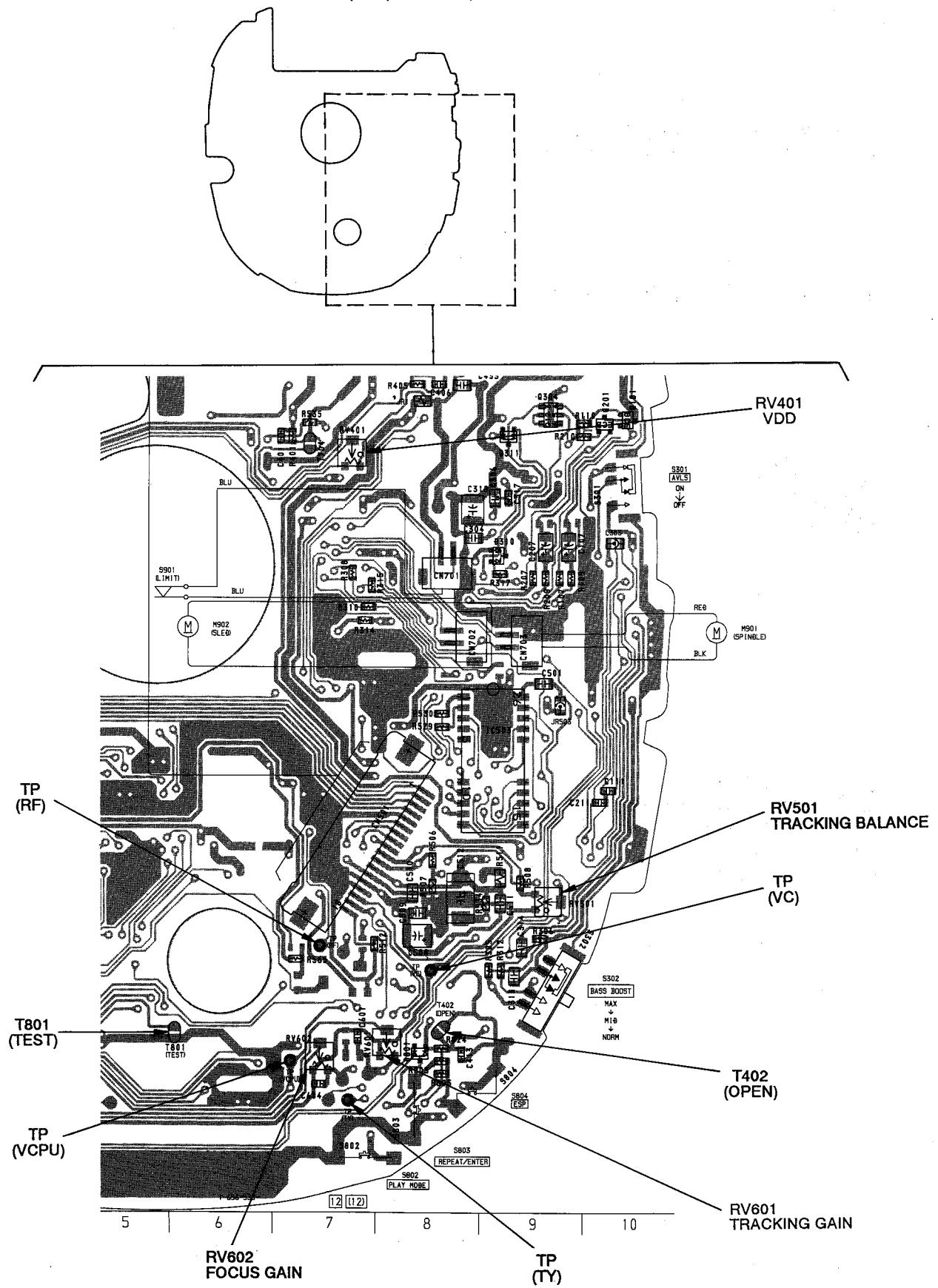


Fig. 4

Adjustment Parts Location:

— MAIN BOARD — (Component Side)



SECTION 6

DIAGRAMS

6-1. IC PIN FUNCTION DESCRIPTION MAIN BOARD IC801 CXP83412-017Q (SYSTEM CONTROL)

Pin No.	Pin Name	I/O	Function
1	HICURR	I	Overcurrent detection terminal (short detection)
2	LOBAT	I	Lo-Battery Detection terminal. "L": Lo-Battery
3		—	Not used.
4	BEEP	O	Beep Sound Pulse output terminal.
5	MDSLTD	I	Input terminal for MD setting (KSM-331CAN, AX-24). "H": KSM-331CAM, "L": AX-24
6	PCON	O	Power control output terminal. "L": Power ON, "H": Power OFF
7	SQCK	O	Clock output signal to enter SUB-Q signal from IC601 (BU9312AKS)
8	SUBQ	I	SUB-Q signal input terminal (from IC601 BU9312AKS)
9	CDATA	O	Serial Data output terminal
10	YMCLK	O	Clock signal output terminal to read serial data
11	ZSENCE	I	IC502 (SM5856AIF) internal status serial input terminal
12	YMDATA	O	Serial data output terminal.
13	BUSY	I	BUSY signal input terminal. "L": Track jumping, "H": Sarvo loop ON
14	FOK	I	FOK signal input terminal. "H": OK, "L": NG
15	XRCHG	I	Rechargeable battery detection terminal. "L": Rechargeable battery present, "H": No rechargeable battery
16	XRST	I	Reset signal input terminal
17	XHOLD	I	Hold switch input terminal. "L": HOLD ON, "H": HOLD OFF
18	XRSM	I	RESUME switch input terminal. "L": RESUME ON, "H": RESUME OFF
19	XTEST	I	TEST mode at "L", when the system is reset.
20	XLIMIT	I	Input terminal of MD inside track sensor (S901). "L": Inside track
21	C2MNT	I	C2PO signal output monitor
22	ESP	I	ESP SWITCH (Q505, 506) control terminal. "L": ESP SWITCH OFF, "H": ESP SWITCH ON
23	BAT-MNT	I	Rechargeable battery/dry cell detection terminal
24	CHGON	I	Charging on input terminal
25	RMKEY	I	A/D input terminal for headphone remote control key
26	HKEY	I	A/D input terminal for main unit keys (REPEAT/ENTER, PLAYMODE, ESP, CHARGE)
27	JKEY	I	A/D input terminal for Switch unit
28	CHGMNT	I	A/D input terminal for charging voltage monitor
29	DCINMNT	I	A/D input terminal for DC IN voltage detection. Also used for DC IN detection.
30	RESET	I	System reset input terminal. System is reset at "L"
31	OSCI	I	X801 (4.19MHz) Clock oscillator input terminal.
32	OSCO	O	X801 (4.19MHz) Clock oscillator output terminal.
33	VSS	—	Ground terminal
34	VL	—	LCD bias resistor current control terminal. (Cut off at standby)
35	VLC3	—	LCD801 bias power supply terminal
36	VLC2	—	LCD801 bias power supply terminal
37	VLC1	—	LCD801 bias power supply terminal
38	COM0	O	LCD801 common signal output terminal
39	COM1	O	LCD801 common signal output terminal
40	COM2	O	LCD801 common signal output terminal

Pin No.	Pin Name	I/O	Function
41	COM3	O	LCD801 common signal output terminal
42	SEG0	O	LCD801 segment signal output terminal
43	SEG1	O	LCD801 segment signal output terminal
44	SEG2	O	LCD801 segment signal output terminal
45	SEG3	O	LCD801 segment signal output terminal
46	SEG4	O	LCD801 segment signal output terminal
47	SEG5	O	LCD801 segment signal output terminal
48	SEG6	O	LCD801 segment signal output terminal
49	SEG7	O	LCD801 segment signal output terminal
50	SEG8	O	LCD801 segment signal output terminal
51	—	—	Not used
52	SEG10	O	Not used
53	SEG11	O	Not used
54	SEG12	O	Not used
55	SEG13	O	Not used
56			Not used
57			Not used
58	DMUTE		Not used
59	DACLT	O	CPU Serial data input latch signal output. (For DAC only)
60	AMUTE	O	Analog mute control output terminal. "H": Mute
61	CLVMUTE	O	CLV Mute control output terminal. "H": Mute
62	RW	O	Read/Write switching signal output terminal. "L": Read, "H": Write
63	L1	O	Not used
64	L2	O	Not used
65	H1	O	Not used
66	H2	O	Not used
67	—	O	Not used
68	EMPH	—	Not used
69	SHCK	—	Not used
70	C2POEN	O	C2PO signal control output terminal. "L": Stop, "H": Searching
71	—	—	Not used
72	VDD	—	Power supply terminal
73	TX	I	Not used
74	TEX	O	Not used
75	NC	—	Not used
76	RMDAT	O	Serial data output terminal to LCD remote controller
77	YMLT	O	CPU serial data input latch signal output terminal. "L": Latch
78	WP	I	Input terminal to reset the system stop status. The stop status is reset with the falling edge of input signal.
79	OPEN	I	Door switch input terminal. The stop status is reset with the falling edge of input signal. "L": CLOSE, "H": OPEN
80	SCOR	I	Sub code sync SO+S1 input terminal

SECTION 7

EXPLODED VIEWS

NOTE:

- -XX and -X mean standardized parts, so they may have some difference from the original one.
- Color Indication of Appearance Parts Example:
KNOB, BALANCE (WHITE) ... (RED)

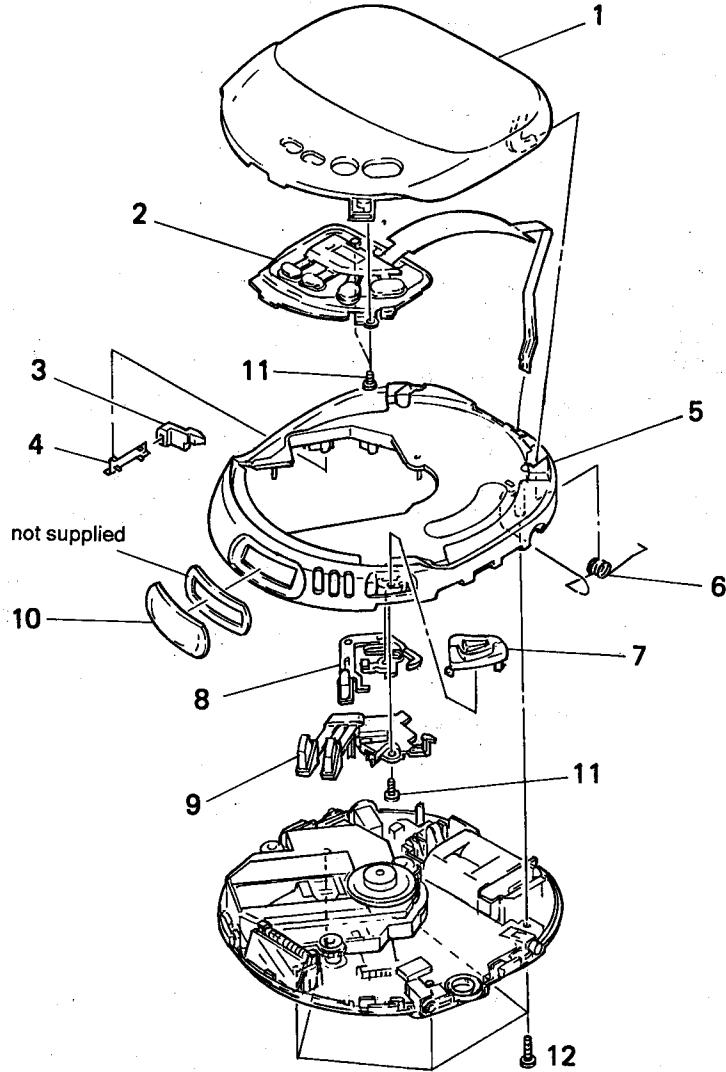
↑ ↑
Parts Color Cabinet's Color

- Items marked “*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of the electrical parts list.
- Abbreviation
JE: Tourist

The components identified by mark Δ or dotted line with mark Δ are critical for safety.
Replace only with part number specified.

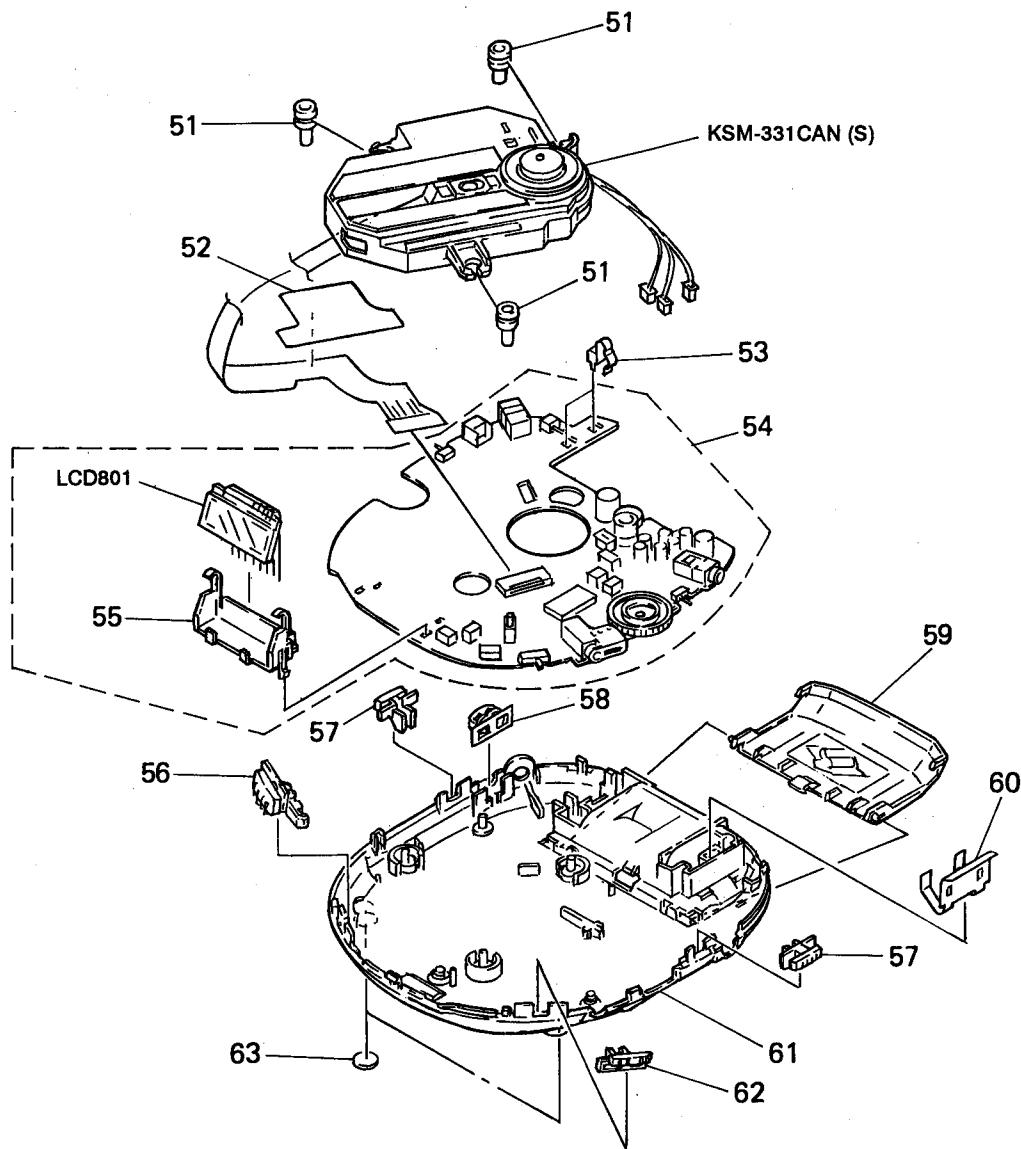
Les composants identifiés par une marque Δ sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

(1) CABINET SECTION-1



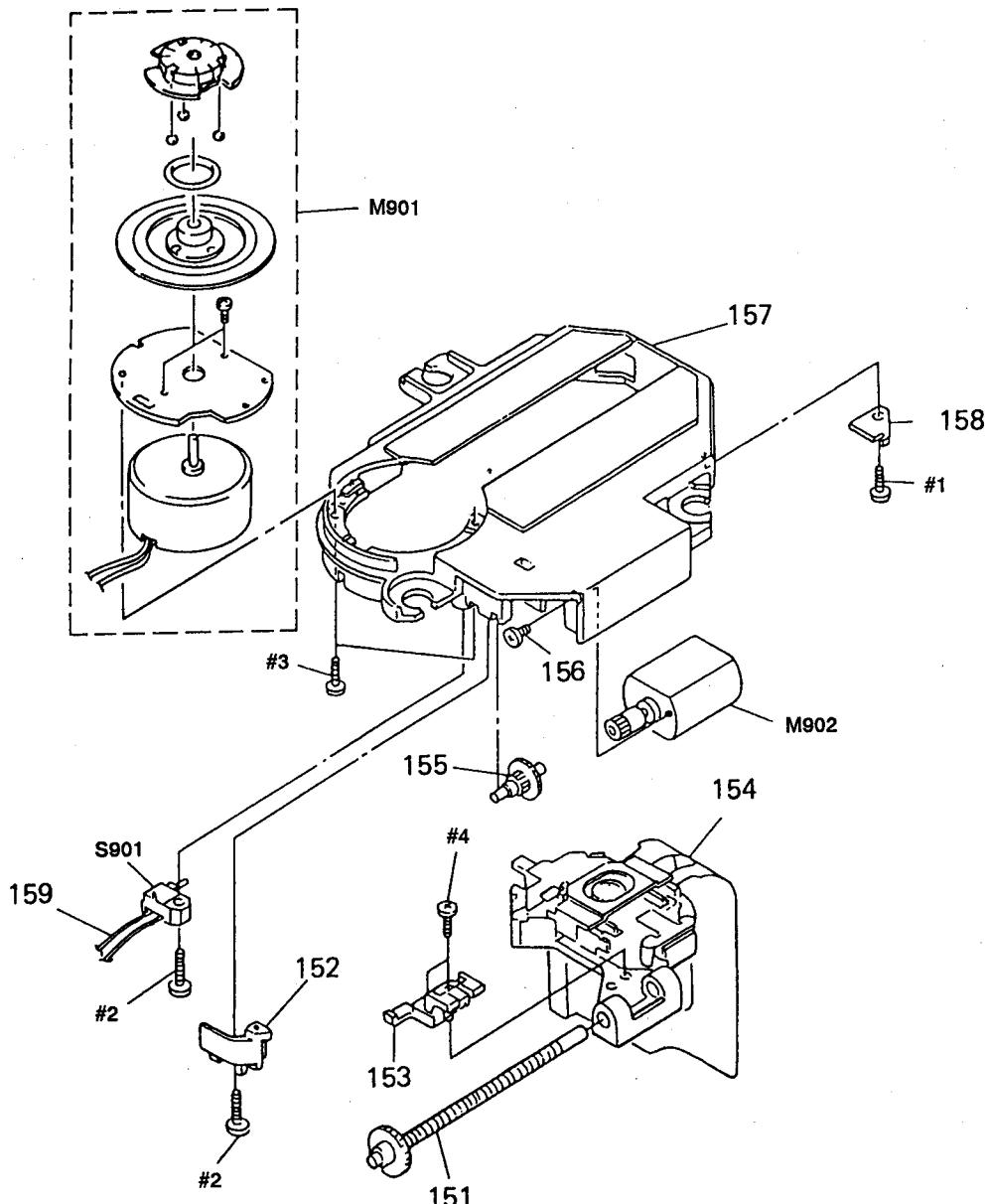
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	4-972-733-01	LID, UPPER (GRAY) (EXCEPT JE)		6	4-972-741-01	SPRING, TORSION	
1	4-972-733-11	LID, UPPER (BLUE) (AEP, UK)		7	4-972-744-01	BUTTON (OPEN)	
1	4-972-733-21	LID, UPPER (METALLIC BLUE) (JE)		8	4-972-745-01	BUTTON, LOCK CLAW	
1	4-972-733-31	LID, UPPER (METALLIC GRAY) (JE)		9	4-972-742-01	BUTTON (MODE)	
2	1-473-074-11	SW UNIT		10	4-972-735-01	WINDOW (LCD)	
3	4-972-780-01	DETECTOR		11	4-945-318-01	SCREW	
4	4-972-866-01	SPRING (DETECTOR)		12	4-958-597-11	SCREW	
5	4-972-731-01	CABINET (FRONT)					

(2) CABINET SECTION-2



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	4-947-759-01	INSULATOR		58	4-972-739-01	BUTTON (CARGE)	
* 52	4-956-818-01	RETAINER, FLEXIBLE		59	4-972-734-01	LID, BATTERY CASE	
53	4-969-086-01	TERMINAL BOARD, BATTERY		60	4-965-555-01	TERMINAL BOARD (RELAY), BATTERY	
54	A-3276-763-A	MAIN BOARD, COMPLETE		61	4-972-732-01	CABINET (REAR)	
55	4-972-740-01	HOLDER (LCD)		62	4-972-737-01	KNOB (B. B)	
56	4-972-736-01	KNOB (HOLD)		63	4-966-278-01	FOOT, RUBBER	
57	4-972-738-01	KNOB (A-R)			LCD801 1-810-875-11	DISPLAY PANEL, LIQUID CRYSTAL	

(3) OPTICAL PICK-UP BLOCK SECTION
(KSM-331CAN (S))



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
151	X-2625-483-1	SCREW ASSY, SLED		157	2-625-415-05	CHASSIS, MD	
152	2-625-412-02	SPRING, SLED		158	2-625-411-01	RETAINER, SHAFT	
153	2-625-414-02	RACK		159	1-948-418-21	HARNESS	
△154	8-848-295-51	OPTICAL PICK-UP (KSS-331C)		M901	X-2625-485-1	MOTOR ASSY (MS), T. T. (SPENDLE)	
155	2-625-410-01	GEAR (B)		M902	X-2625-171-2	MOTOR ASSY, SLED	
156	3-732-988-01	SCREW (M2X2.5)		S901	1-570-771-11	SWITCH(LIMIT)	

Note:
The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.

Note:
Les composants identifiés par une marque △ sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

MAIN

SECTION 8

ELECTRICAL PARTS LIST

NOTE:

● Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.

● -XX and -X mean standardized parts, so they may have some difference from the original one.

● RESISTORS

All resistors are in ohms.

METAL: Metal-film resistor.

METAL OXIDE: Metal oxide-film resistor.

F: nonflammable

● Abbreviation

AUS: Australian

E13: 220-240V AC Area

JE: Tourist

● Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

● SEMICONDUCTORS

In each case, u:μ, for example:

uA .. : μA. uPA.. : μPA.

uPB.. : μPB. uPC.. : μPC. uPD.. : μPD.

● CAPACITORS

uF: μF

● COILS

uH: μH

When indicating parts by reference number, please include the board.

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque Δ sont critiques pour la sécurité.

Ne les remplacer que par une pièce portant le numéro spécifié.

AUS: Australian E13: 220-240V AC Area E33: 100-240V AC Area E92: 120V AC Area

Ref. No.	Part No.	Description	Remark		Ref. No.	Part No.	Description	Remark		
		A-3276-763-A MAIN BOARD, COMPLETE			C327	1-164-362-11	CERAMIC CHIP	470PF	5% 50V	
		*****			C328	1-164-362-11	CERAMIC CHIP	470PF	5% 50V	
		< CAPACITOR >			C329	1-164-362-11	CERAMIC CHIP	470PF	5% 50V	
C102	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	C330	1-162-966-11	CERAMIC CHIP	0.0022uF	10% 50V
C106	1-135-181-21	TANTALUM CHIP	4.7uF	20%	6.3V	C401	1-164-677-11	CERAMIC CHIP	0.033uF	10% 16V
C107	1-135-091-00	TANTAL. CHIP	1uF	20%	16V	C402	1-126-785-11	ELECT	47uF	20% 10V
C108	1-165-128-11	CERAMIC CHIP	0.22uF		C403	1-127-485-00	ELECT(SOLID)	33uF	20% 6.3V	
C109	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V	C404	1-162-951-11	CERAMIC CHIP	68PF	5% 50V
C110	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	C405	1-164-004-11	CERAMIC CHIP	0.1uF	10% 25V
C111	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	C406	1-162-953-11	CERAMIC CHIP	100P	5% 50V
C202	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	C407	1-164-360-11	CERAMIC CHIP	0.1uF	25V
C206	1-135-181-21	TANTALUM CHIP	4.7uF	20%	6.3V	C408	1-162-964-11	CERAMIC CHIP	0.001uF	10% 50V
C207	1-135-091-00	TANTAL. CHIP	1uF	20%	16V	C409	1-126-176-11	ELECT	220uF	20% 10V
C208	1-165-128-11	CERAMIC CHIP	0.22uF		C410	1-164-360-11	CERAMIC CHIP	0.1uF	16V	
C209	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V	C411	1-163-038-00	CERAMIC CHIP	0.1uF	25V
C210	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	C412	1-164-360-11	CERAMIC CHIP	0.1uF	16V
C211	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	C413	1-164-360-11	CERAMIC CHIP	0.1uF	16V
C301	1-128-110-11	ELECT	470uF	20%	4V	C414	1-162-970-11	CERAMIC CHIP	0.01uF	10% 25V
C302	1-164-360-11	CERAMIC CHIP	0.1uF		C415	1-164-360-11	CERAMIC CHIP	0.1uF	16V	
C303	1-135-216-11	TANTALUM CHIP	10uF	20%	10V	C416	1-126-513-11	ELECT	47uF	20% 4V
C304	1-164-346-11	CERAMIC CHIP	1uF		C417	1-135-216-11	TANTALUM CHIP	10uF	20% 10V	
C305	1-126-096-11	ELECT	10uF	20%	35V	C418	1-165-128-11	CERAMIC CHIP	0.22uF	16V
C306	1-164-346-11	CERAMIC CHIP	1uF		C419	1-165-128-11	CERAMIC CHIP	0.22uF	16V	
C307	1-126-514-11	ELECT	22uF	20%	10V	C420	1-164-222-11	CERAMIC CHIP	0.22uF	25V
C308	1-126-514-11	ELECT	22uF	20%	10V	C421	1-126-514-11	ELECT	22uF	20% 10V
C309	1-164-346-11	CERAMIC CHIP	1uF		C422	1-126-786-11	ELECT	47uF	20% 16V	
C310	1-126-162-11	ELECT	3.3uF	20%	50V	C423	1-162-970-11	CERAMIC CHIP	0.01uF	10% 25V
C311	1-164-360-11	CERAMIC CHIP	0.1uF		C424	1-162-964-11	CERAMIC CHIP	0.001uF	10% 50V	
C312	1-163-038-00	CERAMIC CHIP	0.1uF		C425	1-162-970-11	CERAMIC CHIP	0.01uF	10% 25V	
C313	1-164-346-11	CERAMIC CHIP	1uF		C426	1-162-915-11	CERAMIC CHIP	10PF	0.50PF 50V	
C314	1-163-038-00	CERAMIC CHIP	0.1uF		C427	1-104-851-11	TANTAL. CHIP	10uF	20% 10V	
C317	1-164-362-11	CERAMIC CHIP	470PF	10%	50V	C428	1-104-852-11	TANTAL. CHIP	22uF	20% 10V
C318	1-135-216-11	TANTALUM CHIP	10uF	20%	10V	C429	1-164-227-11	CERAMIC CHIP	0.022uF	10% 25V
C319	1-164-505-11	CERAMIC CHIP	2.2uF		C430	1-162-964-11	CERAMIC CHIP	0.001uF	10% 50V	
C320	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V	C431	1-163-038-00	CERAMIC CHIP	0.1uF	25V
C321	1-163-038-00	CERAMIC CHIP	0.1uF		C432	1-164-346-11	CERAMIC CHIP	1uF	16V	
C322	1-163-038-00	CERAMIC CHIP	0.1uF		C433	1-164-505-11	CERAMIC CHIP	2.2uF	16V	
C323	1-163-038-00	CERAMIC CHIP	0.1uF		C501	1-164-346-11	CERAMIC CHIP	1uF	16V	

Ref. No.	Part No.	Description	Remark			Ref. No.	Part No.	Description	Remark		
C504	1-164-362-11	CERAMIC CHIP	470PF	5%	50V	C704	1-164-360-00	CERAMIC CHIP	0.1uF	16V	
C505	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V	C716	1-162-953-11	CERAMIC CHIP	100PF	5%	50V
C506	1-135-180-21	TANTALUM CHIP	3.3uF	20%	6.3V	C717	1-162-953-11	CERAMIC CHIP	100PF	5%	50V
C507	1-163-038-00	CERAMIC CHIP	0.1uF		25V	C719	1-162-953-11	CERAMIC CHIP	100PF	5%	50V
C508	1-104-908-11	TANTAL. CHIP	47uF	20%	4V	C721	1-164-360-11	CERAMIC CHIP	0.1uF		16V
C509	1-163-038-00	CERAMIC CHIP	0.1uF		25V	C722	1-104-852-11	TANTAL. CHIP	22uF	20%	10V
C510	1-163-038-00	CERAMIC CHIP	0.1uF		25V	C801	1-126-161-11	ELECT	2.2uF	20%	35V
C511	1-163-038-00	CERAMIC CHIP	0.1uF		25V	C802	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C512	1-104-848-11	TANTAL. CHIP	100uF	20%	4V	C803	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C513	1-163-809-11	CERAMIC CHIP	0.047uF	10%	25V	C805	1-164-346-11	CERAMIC CHIP	1uF		16V
C514	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	C810	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C515	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V	C812	1-164-360-11	CERAMIC CHIP	0.1uF	10%	16V
C518	1-164-346-11	CERAMIC CHIP	1uF		16V	C814	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V
C519	1-164-360-11	CERAMIC CHIP	0.1uF		16V	C815	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V
C520	1-135-201-11	TANTALUM CHIP	10uF	20%	4V	< CONNECTOR >					
C521	1-164-360-11	CERAMIC CHIP	0.1uF		16V	CN501	1-566-534-11	CONNECTOR, FPC (ZIF) 18P			
C523	1-162-917-11	CERAMIC CHIP	15PF	5%	50V	* CN701	1-695-320-51	PIN, CONNECTOR (1.5MM) (SMD)	2P		
C524	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	* CN702	1-695-320-31	PIN, CONNECTOR (1.5MM) (SMD)	2P		
C526	1-104-908-11	TANTAL. CHIP	47uF	20%	4V	* CN703	1-695-320-21	PIN, CONNECTOR (1.5MM) (SMD)	2P		
C527	1-162-965-11	CERAMIC CHIP	0.0015uF	10%	50V	* CN801	1-770-849-11	HOUSING, CONNECTOR	3P		
C528	1-164-360-11	CERAMIC CHIP	0.1uF	10%	16V	< DIODE >					
C562	1-164-505-11	CERAMIC CHIP	2.2uF		16V	D310	8-719-988-78	DIODE	SB007W03Q		
C563	1-164-360-11	CERAMIC CHIP	0.1uF		16V	D311	8-719-988-78	DIODE	SB007W03Q		
C565	1-124-584-00	ELECT	100uF	20%	10V	D401	8-719-048-98	DIODE	RB160L-40TE25		
C601	1-162-966-11	CERAMIC CHIP	0.0022uF	10%	50V	D402	8-719-048-98	DIODE	RB160L-40TE25		
C602	1-162-966-11	CERAMIC CHIP	0.0022uF	10%	50V	D403	8-719-938-72	DIODE	SB01-05CP		
C603	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V	D404	8-719-938-72	DIODE	SB01-05CP		
C604	1-162-966-11	CERAMIC CHIP	0.0022uF	10%	50V	D405	8-719-938-72	DIODE	SB01-05CP		
C605	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V	D407	8-719-049-09	DIODE	1SS367-T3SONY		
C606	1-164-505-11	TANTALUM CHIP	2.2uF		16V	D409	8-719-049-09	DIODE	1SS367-T3SONY		
C607	1-104-908-11	TANTAL. CHIP	47uF	20%	4V	D501	8-719-024-81	DIODE	1SS300-TE85L		
C610	1-135-149-21	TANTAL. CHIP	2.2uF	10%	10V	D502	8-719-049-09	DIODE	1SS367-T3SONY		
C611	1-104-847-11	TANTAL. CHIP	22uF	20%	4V	D561	8-719-404-46	DIODE	MA110		
C612	1-107-826-11	CERAMIC CHIP	0.1uF	10%	16V	D801	8-719-024-81	DIODE	1SS300-TE85L		
C613	1-165-176-11	CERAMIC CHIP	0.047uF	10%	16V	D802	8-719-977-03	DIODE	DTZ5.6B		
C614	1-163-038-00	CERAMIC CHIP	0.1uF		25V	D803	8-719-941-86	DIODE	MDAN202U		
C615	1-163-038-00	CERAMIC CHIP	0.1uF		25V	D804	8-719-027-45	DIODE	MA740		
C616	1-135-091-00	TANTAL. CHIP	1uF	20%	16V	< FERRITE BEAD >					
C618	1-164-346-11	CERAMIC CHIP	1uF		16V	FB301	1-414-235-11	INDUCTOR, FERRITE BEAD			
C619	1-164-489-11	TANTALUM CHIP	0.22uF	10%	16V	< IC >					
C620	1-162-913-11	CERAMIC CHIP	8PF		0.50PF 50V	IC301	8-759-327-78	IC	TC9404FN-EL		
C623	1-162-914-11	CERAMIC CHIP	9PF		0.50PF 50V	IC302	8-759-285-22	IC	BA3574AFS		
C624	1-162-915-11	CERAMIC CHIP	10PF		0.50PF 50V	IC401	8-759-326-67	IC	MPC1825VMEL		
C625	1-162-915-11	CERAMIC CHIP	10PF		0.50PF 50V	IC402	8-759-711-38	IC	NJU7201U50		
C627	1-104-847-11	TANTAL. CHIP	22uF	20%	4V	IC403	8-759-710-79	IC	NJM2107F		
C628	1-163-038-00	CERAMIC CHIP	0.1uF		25V						
C701	1-164-362-11	CERAMIC CHIP	470PF	5%	50V						
C702	1-164-362-11	CERAMIC CHIP	470PF	5%	50V						
C703	1-164-362-11	CERAMIC CHIP	470PF	5%	50V						

MAIN

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark				
IC501	8-759-325-52	IC BA6375K		L501	1-412-029-11	INDUCTOR CHIP	10uH				
IC502	8-759-351-65	IC SM5856A1F		L506	1-412-029-11	INDUCTOR CHIP	10uH				
IC503	8-759-342-73	IC LH64256BK-80		L601	1-412-029-11	INDUCTOR CHIP	10uH				
IC561	8-759-293-74	IC NJM2100E		L602	1-412-029-11	INDUCTOR CHIP	10uH				
IC601	8-759-348-77	IC BU9312AKS		L702	1-414-402-11	INDUCTOR (SMD)	47uF				
IC701	8-759-326-66	IC MPC17A50VMEL		L801	1-412-002-31	INDUCTOR CHIP	4.7uH				
IC801	8-752-867-84	IC CXP83412-017Q									
< JACK >											
J301	1-565-287-41	JACK (LINE OUT)		LCD801 1-810-875-11 DISPLAY PANEL, LIQUID CRYSTAL							
J302	1-580-680-31	JACK (Ω/REMOTE)		< TRANSISTOR >							
J401	1-691-099-51	JACK, DC (POLARITY UNIFIED TYPE) (DC IN 4.5V)		Q101	8-729-231-74	TRANSISTOR	2SC4116-GL				
< RESISTOR >											
JR1	1-216-864-11	METAL CHIP	0 5% 1/16W	Q201	8-729-231-74	TRANSISTOR	2SC4116-GL				
JR2	1-216-864-11	METAL CHIP	0 5% 1/16W	Q304	8-729-907-39	TRANSISTOR	IMD2				
JR3	1-216-864-11	METAL CHIP	0 5% 1/16W	Q310	8-729-320-66	TRANSISTOR	2SD1870				
JR4	1-216-864-11	METAL CHIP	0 5% 1/16W	Q401	8-729-320-66	TRANSISTOR	2SD1870				
JR302	1-216-295-00	METAL CHIP	0 5% 1/10W	Q402	8-729-923-36	TRANSISTOR	2SD1963-Q.R				
JR307	1-216-864-11	METAL CHIP	0 5% 1/16W	Q403	8-729-216-22	TRANSISTOR	2SA1162-G				
JR309	1-216-864-11	METAL CHIP	0 5% 1/16W	Q404	8-729-921-93	TRANSISTOR	2SB1182F5-QR				
JR311	1-216-864-11	METAL CHIP	0 5% 1/16W	Q405	8-729-922-34	TRANSISTOR	2SD1758F5-QR				
JR316	1-216-864-11	METAL CHIP	0 5% 1/16W	Q406	8-729-907-39	TRANSISTOR	IMD2				
JR324	1-216-295-00	METAL CHIP	0 5% 1/10W	Q501	8-729-216-22	TRANSISTOR	2SA1162-G				
JR501	1-216-295-00	METAL CHIP	0 5% 1/10W	Q502	8-729-905-61	TRANSISTOR	DTC124EU				
JR502	1-216-295-00	METAL CHIP	0 5% 1/10W	Q503	8-729-905-61	TRANSISTOR	DTC124EU				
JR503	1-216-295-00	METAL CHIP	0 5% 1/10W	Q505	8-729-905-57	TRANSISTOR	DTA124EU				
JR504	1-216-295-00	METAL CHIP	0 5% 1/10W	Q506	8-729-905-61	TRANSISTOR	DTC124EU				
JR520	1-216-864-11	METAL CHIP	0 5% 1/16W	Q561	8-729-014-34	TRANSISTOR	RN2311-TE85L				
JR601	1-216-295-00	METAL CHIP	0 5% 1/10W	Q601	8-729-907-39	TRANSISTOR	IMD2				
JR602	1-216-864-11	METAL CHIP	0 5% 1/16W	Q801	8-729-231-74	TRANSISTOR	2SC4116-GL				
< RESISTOR >											
JR604	1-216-295-00	METAL CHIP	0 5% 1/10W	R107	1-216-821-11	METAL CHIP	1K 5% 1/16W				
JR615	1-216-864-11	METAL CHIP	0 5% 1/16W	R108	1-216-845-11	METAL CHIP	100K 5% 1/16W				
JR618	1-216-864-11	METAL CHIP	0 5% 1/16W	R109	1-216-835-11	METAL CHIP	15K 5% 1/16W				
JR625	1-216-864-11	METAL CHIP	0 5% 1/16W	R110	1-216-821-11	METAL CHIP	1K 5% 1/16W				
JR626	1-216-864-11	METAL CHIP	0 5% 1/16W	R111	1-216-789-11	METAL CHIP	2.2 5% 1/16W				
JR701	1-216-295-00	METAL CHIP	0 5% 1/10W	R207	1-216-821-11	METAL CHIP	1K 5% 1/16W				
JR801	1-216-864-11	METAL CHIP	0 5% 1/16W	R208	1-216-845-11	METAL CHIP	100K 5% 1/16W				
JR802	1-216-864-11	METAL CHIP	0 5% 1/16W	R209	1-216-835-11	METAL CHIP	15K 5% 1/16W				
< COIL >											
L101	1-410-997-31	CHIP INDUCTOR	2.2uH	R210	1-216-821-11	METAL CHIP	1K 5% 1/16W				
L103	1-412-002-31	INDUCTOR CHIP	4.7uH	R211	1-216-789-11	METAL CHIP	2.2 5% 1/16W				
L201	1-410-997-31	CHIP INDUCTOR	2.2uH	R301	1-216-857-11	METAL CHIP	1M 5% 1/16W				
L203	1-412-002-31	INDUCTOR CHIP	4.7uH	R302	1-216-833-11	METAL CHIP	10K 5% 1/16W				
L303	1-412-002-31	INDUCTOR CHIP	4.7uH	R304	1-216-811-11	METAL CHIP	150 5% 1/16W				
L305	1-410-997-31	CHIP INDUCTOR	2.2uH	R305	1-216-845-11	METAL CHIP	100K 5% 1/16W				
L401	1-412-029-11	INDUCTOR CHIP	10uH	R306	1-216-857-11	METAL CHIP	1M 5% 1/16W				
L402	1-412-032-11	INDUCTOR CHIP	100uH	R308	1-216-864-11	METAL CHIP	0 5% 1/16W				
				R310	1-216-864-11	METAL CHIP	0 5% 1/16W				
				R312	1-216-839-11	METAL CHIP	33K 5% 1/16W				

Ref. No.	Part No.	Description	Remark			Ref. No.	Part No.	Description	Remark		
R313	1-216-803-11	METAL CHIP	33	5%	1/16W	R522	1-216-845-11	METAL CHIP	100K	5%	1/16W
R314	1-216-797-11	METAL CHIP	10	5%	1/16W	R523	1-216-833-11	METAL CHIP	10K	5%	1/16W
R315	1-216-817-11	METAL CHIP	470	5%	1/16W	R527	1-216-833-11	METAL CHIP	10K	5%	1/16W
R317	1-216-821-11	METAL CHIP	1K	5%	1/16W	R528	1-216-833-11	METAL CHIP	10K	5%	1/16W
R318	1-216-821-11	METAL CHIP	1K	5%	1/16W	R529	1-216-821-11	METAL CHIP	1K	5%	1/16W
R401	1-218-833-11	METAL CHIP	33K	0.50%	1/16W	R530	1-216-821-11	METAL CHIP	1K	5%	1/16W
R402	1-218-714-11	METAL CHIP	8.2K	0.50%	1/16W	R531	1-216-821-11	METAL CHIP	1K	5%	1/16W
R403	1-216-832-11	METAL CHIP	8.2K	5%	1/16W	R532	1-216-821-11	METAL CHIP	1K	5%	1/16W
R404	1-216-797-11	METAL CHIP	10	5%	1/16W	R533	1-216-841-11	METAL CHIP	47K	5%	1/16W
R405	1-216-809-11	METAL CHIP	100	5%	1/16W	R534	1-216-845-11	METAL CHIP	100K	5%	1/16W
R406	1-216-134-00	METAL CHIP	2.2	5%	1/8W	R535	1-216-817-11	METAL CHIP	470	5%	1/16W
R407	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R536	1-216-833-11	METAL CHIP	10K	5%	1/16W
R408	1-216-813-11	METAL CHIP	220	5%	1/16W	R561	1-216-851-11	METAL CHIP	330K	5%	1/16W
R409	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R562	1-216-846-11	METAL CHIP	120K	5%	1/16W
R410	1-216-857-11	METAL CHIP	1M	5%	1/16W	R563	1-216-857-11	METAL CHIP	1M	5%	1/16W
R412	1-216-843-11	METAL CHIP	68K	5%	1/16W	R564	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R413	1-218-749-11	METAL CHIP	240K	0.50%	1/16W	R565	1-216-843-11	METAL CHIP	68K	5%	1/16W
R414	1-218-748-11	METAL CHIP	220K	0.50%	1/16W	R567	1-218-716-11	METAL CHIP	10K	0.5%	1/16W
R415	1-216-815-11	METAL CHIP	330	5%	1/16W	R568	1-218-725-11	METAL CHIP	24K	0.50%	1/16W
R416	1-216-134-00	METAL CHIP	2.2	5%	1/8W	R569	1-216-847-11	METAL CHIP	150K	5%	1/16W
R417	1-216-134-00	METAL CHIP	2.2	5%	1/8W	R602	1-216-827-11	METAL CHIP	3.3K	5%	1/16W
R418	1-216-833-11	METAL CHIP	10K	5%	1/16W	R603	1-218-867-11	METAL CHIP	6.8K	0.5%	1/16W
R420	1-216-861-11	METAL CHIP	2.2M	5%	1/16W	R605	1-216-827-11	METAL CHIP	3.3K	5%	1/16W
R421	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	R606	1-216-857-11	METAL CHIP	1M	5%	1/16W
R422	1-216-854-11	METAL CHIP	560K	5%	1/16W	R607	1-216-835-11	METAL CHIP	15K	5%	1/16W
R423	1-216-854-11	METAL CHIP	560K	5%	1/16W	R608	1-218-724-11	METAL CHIP	22K	0.50%	1/16W
R424	1-216-857-11	METAL CHIP	1M	5%	1/16W	R609	1-216-811-11	METAL CHIP	150	5%	1/16W
R425	1-216-857-11	METAL CHIP	1M	5%	1/16W	R610	1-218-708-11	METAL FILM	4.7K	0.50%	1/16W
R426	1-202-931-11	METAL GLAZE	910K	5%	1/16W	R612	1-216-848-11	METAL CHIP	180K	5%	1/16W
R427	1-202-931-11	METAL GLAZE	910K	5%	1/16W	R613	1-216-837-11	METAL CHIP	22K	5%	1/16W
R502	1-216-831-11	METAL CHIP	6.8K	5%	1/16W	R614	1-216-837-11	METAL CHIP	22K	5%	1/16W
R503	1-218-345-11	METAL CHIP	9.1K	5%	1/16W	R619	1-216-845-11	METAL CHIP	100K	5%	1/16W
R504	1-218-347-11	METAL GLAZE	91K	5%	1/16W	R621	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R505	1-216-837-11	METAL CHIP	22K	5%	1/16W	R622	1-218-720-11	METAL CHIP	15K	0.50%	1/16W
R506	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R623	1-218-735-11	METAL FILM	62K	0.50%	1/16W
R507	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R624	1-218-734-11	METAL FILM	22K	0.50%	1/16W
R508	1-216-864-11	METAL CHIP	0	5%	1/16W	R627	1-216-833-11	METAL CHIP	10K	5%	1/16W
R509	1-216-837-11	METAL CHIP	22K	5%	1/16W	R629	1-216-848-11	METAL CHIP	180K	5%	1/16W
R510	1-216-821-11	METAL CHIP	1K	5%	1/16W	R711	1-216-827-11	METAL CHIP	3.3K	5%	1/16W
R511	1-216-308-00	METAL CHIP	4.7	5%	1/10W	R801	1-216-823-11	METAL CHIP	1.5K	5%	1/16W
R512	1-216-809-11	METAL CHIP	100	5%	1/16W	R802	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R513	1-216-833-11	METAL CHIP	10K	5%	1/16W	R803	1-216-827-11	METAL CHIP	3.3K	5%	1/16W
R515	1-216-846-11	METAL CHIP	120K	5%	1/16W	R804	1-216-821-11	METAL CHIP	1K	5%	1/16W
R516	1-216-846-11	METAL CHIP	120K	5%	1/16W	R805	1-216-829-11	METAL CHIP	4.7K	5%	1/16W
R517	1-216-833-11	METAL CHIP	10K	5%	1/16W	R806	1-216-833-11	METAL CHIP	10K	5%	1/16W
R518	1-216-833-11	METAL CHIP	10K	5%	1/16W	R807	1-218-873-11	METAL CHIP	12K	0.50%	1/16W
R519	1-216-833-11	METAL CHIP	10K	5%	1/16W	R808	1-216-857-11	METAL CHIP	1M	5%	1/16W
R521	1-216-827-11	METAL CHIP	3.3K	5%	1/16W						

MAIN

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark	
R809	1-216-854-11	METAL CHIP	560K 5% 1/16W			MISCELLANEOUS	*****	
R810	1-216-861-11	METAL CHIP	2.2M 5% 1/16W					
R811	1-218-345-11	METAL GLAZE	9.1K 5% 1/16W	2	1-473-074-11	SW UNIT		
R812	1-216-821-11	METAL CHIP	1K 5% 1/16W	△154	8-848-295-51	OPTICAL PICK-UP (KSS-331C)		
R813	1-216-857-11	METAL CHIP	1M 5% 1/16W	159	1-948-418-21	HARNESS		
R814	1-216-829-11	METAL CHIP	4.7K 5% 1/16W	M901	X-2625-485-1	MOTOR ASSY (MS), T. T. (SPENDLE)		
R815	1-216-837-11	METAL CHIP	22K 5% 1/16W	M902	X-2625-171-2	MOTOR ASSY, SLED		
R816	1-216-837-11	METAL CHIP	22K 5% 1/16W	S901	1-570-771-11	SWITCH (LIMIT)		
R817	1-216-837-11	METAL CHIP	22K 5% 1/16W	*****	*****	*****	*****	
R818	1-216-841-11	METAL CHIP	47K 5% 1/16W					
R819	1-216-821-11	METAL CHIP	1K 5% 1/16W					
R820	1-216-821-11	METAL CHIP	1K 5% 1/16W					
R821	1-216-821-11	METAL CHIP	1K 5% 1/16W	△	1-467-007-21	ADAPTOR, AC (AC-E455) (AUS)		
R823	1-216-853-11	METAL CHIP	470K 5% 1/16W	△	1-467-008-11	ADAPTOR, AC (AC-E455D) (AEP, E13)		
R824	1-216-858-11	METAL CHIP	1.2M 5% 1/16W	△	1-467-009-11	ADAPTOR, AC (AC-E455) (US, Canadian, E92)		
R825	1-216-858-11	METAL CHIP	1.2M 5% 1/16W	△	1-467-013-11	ADAPTOR, AC (AC-E455) (UK)		
				△	1-467-550-11	ADAPTOR, AC (AC-E455A) (E33, JE)		
			< VARIABLE RESISTOR >					
RV301	1-223-382-11	RES, VAR, CARBON 10K/10K (VOLUME)				1-528-541-31	BATTERY PACK (BP-DM10) (JE)	
RV401	1-241-397-11	RES, ADJ, METAL GLAZE 47K				1-558-145-32	CORD, CONNECTION (US, Canadian, E, AUS)	
RV501	1-241-395-11	RES, ADJ, METAL GLAZE 10K				△	1-569-007-11	ADAPTER, CONVERSION 2P (E33, JE)
RV601	1-241-396-11	RES, ADJ, METAL GLAZE 22K				△	1-569-008-11	ADAPTER, CONVERSION 2P (E13)
RV602	1-241-396-11	RES, ADJ, METAL GLAZE 22K				3-798-801-01	MANUAL, INSTRUCTION (JAPANESE, ENGLISH)	
							(JE)	
			< SWITCH >			3-798-801-11	MANUAL, INSTRUCTION (SPANISH)	
S301	1-572-922-11	SWITCH, SLIDE (AVLS)					(AEP, E33, E92, JE)	
S302	1-692-605-11	SWITCH, SLIDE (BASS BOOST)				3-798-801-21	MANUAL, INSTRUCTION (ENGLISH)	
S801	1-572-922-11	SWITCH, SLIDE (HOLD)					(EXCEPT E13)	
S802	1-762-400-11	SWITCH (PLAY MODE)				3-798-801-31	MANUAL, INSTRUCTION (FRENCH)	
S803	1-762-400-11	SWITCH (REPEAT/ENTER)					(Canadian, AEP, JE)	
S804	1-762-400-11	SWITCH (ESP)				3-798-801-41	MANUAL, INSTRUCTION (DATCH) (AEP)	
S805	1-554-088-00	SWITCH, KEY BOARD (CHARGE)				3-798-801-51	MANUAL, INSTRUCTION (SWEDISH) (AEP)	
S808	1-570-953-11	SWITCH, PUSH (1 KEY) (OPEN)				3-798-801-61	MANUAL, INSTRUCTION (PORTUGUEST) (AEP)	
S809	1-571-754-31	SWITCH, PUSH (1 KEY) (BATT)				3-798-801-71	MANUAL, INSTRUCTION (GERMAN) (AEP)	
S810	1-572-922-11	SWITCH, SLIDE (RESUME)				3-798-801-81	MANUAL, INSTRUCTION (ITALIAN) (AEP)	
			< TRANSFORMER >			3-798-801-91	MANUAL, INSTRUCTION (CHINESE, KOREAN) (JE)	
T401	1-427-958-11	TRANSFORMER, DC-DC CONVERTER				3-800-155-11	MANUAL, INSTRUCTION (CHINESE, KOREAN)	
							(E13)	
			< VIBRATOR >			3-800-155-21	MANUAL, INSTRUCTION (ENGLISH) (E13)	
X301	1-760-307-11	VIBRATOR, CERAMIC (16.93MHz)			*	4-974-074-01	INDIVIDUAL CARTON (JE)	
X801	1-760-641-21	VIBRATOR, CERAMIC (4.19MHz)			*	4-974-075-01	INDIVIDUAL CARTON (US, Canadian)	
					*	4-974-076-01	INDIVIDUAL CARTON (AEP, UK)	
					*	4-974-077-01	INDIVIDUAL CARTON (E)	
					*	4-974-078-01	INDIVIDUAL CARTON (AUS)	
					*	4-974-086-01	CUSHION (US, Canadian)	
					*	4-974-087-01	CUSHION (E)	
					*	4-974-088-01	SPACER (UK)	
					*	4-974-219-01	CASE, CARRYING (UK, JE)	
							8-953-342-91	HEADPHONE MDR-24//K SET (US)

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.	Les composants identifiés par une marque △ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.
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Ref. No.	Part No.	Description	Remark
		8-953-538-91 HEADPHONE MDR-E741//K1 SET (EXCEPT US)	

HARDWARE LIST

- #1 7-685-104-19 SCREW (2X6), TAPPING (B)
- #2 7-685-105-19 SCREW (2X8), TAPPING (B)
- #3 7-627-852-17 +P 1.7X4
- #4 7-627-852-18 SCREW, PRECISION +P 1.7X4 TYPE3

9-960-246-11

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