

SERVICE MANUAL

COMPACT DISC PLAYER



CP12
(GENERAL)



CONTENTS

| | |
|--|----|
| SPECIFICATIONS | 1 |
| BEFORE DISASSEMBLING AND REPAIRING | 1 |
| PRECAUTION FOR HANDLING PICKUP | 1 |
| DETAILS OF PICKUP | 2 |
| DESCRIPTION OF LASER OPERATION CIRCUIT | 3 |
| DISASSEMBLY | 4 |
| ADJUSTMENTS | 6 |
| NORMAL WAVE FORM OF TEST POINTS | 9 |
| TEST POINT & PARTS LOCATION | 12 |
| IC BLOCK DIAGRAM | 13 |
| EXPLODED VIEW (RECHARGEABLE BATTERY PACK) | 21 |
| EXPLODED VIEW (BATTERY CASE) | 22 |
| EXPLODED VIEW (CABINET / CHASSIS) | 23 |
| PARTS LIST | 24 |
| PARTS LIST (MECHANISM) | 28 |
| EXPLODED VIEW (MECHANISM) | 29 |
| BLOCK DIAGRAM | 30 |
| SCHEMATIC DIAGRAM | 32 |
| SCHEMATIC DIAGRAM & WIRING DIAGRAM (BATTERY) / WIRING DIAGRAM (MAIN) | 40 |
| WIRING DIAGRAM (SUB) | 42 |
| WIRING CONNECTION DIAGRAM | 44 |

SPECIFICATIONS

Audio

channels 2 channels
Frequency response 5 - 20,000 Hz
Dynamic range 86 dB
Distortion 0.03% (1KHz)
Wow & flutter. Undetectable
Outputs. LINE OUT: 0.8 V/50K ohms
HEADPHON: 30 mW/32 ohms

Signal format

Sampling frequency 44.1 KHz
Quantization 16-bits linear/channel

Pick-up

System Objective drive system light pickup
Light source. Semiconductor laser
Wave length 790 nm

General

Power requirements Rechargeable battery pack
Battery case
AC adaptor
AC (110V - 240V) - DC 9V
DC IN socket : DC 9V
Power consumption. 1.6W (at Rechargeable battery)
4.0W (at AC adaptor)
Dimensions (W x H x D). (approx.) 125 x 19.8 x 127.5 mm
(5" x 3/4" x 5")
Weight (approx.) 380 g (14 oz.)

Specifications and design subject to change without notice.

BEFORE DISASSEMBLING AND REPAIRING

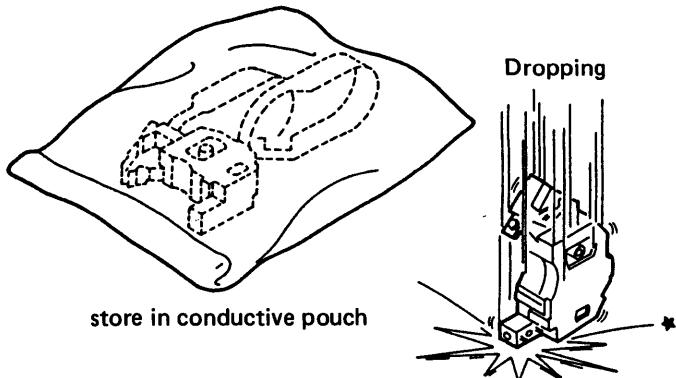
- a Many ICs and a pickup are used in this compact disc player and these components are very sensitive to static electricity and can break down if exposed to a high static voltage. They must therefore be handled very carefully.
- b Since pickup consists of many optical components and other precision components, do not repair it or store it in a hot or humid place, near strong magnetic fields, or in a dusty location.
- c When replacing any of the components of a CD player, first switch OFF the player and disconnect the power cord from the player.

- d Ground all equipments, measuring instruments, and tools.
- e Place an electrically conductive sheet on the work bench and ground it. After removing a pickup from its conductive pouch, do not place it on the pouch. Because it may be damaged due to static electricity.
- f Do not directly look at the laser beam emitted from the pickup or aim it at your fingers or skin.

PRECAUTION FOR HANDLING PICKUP

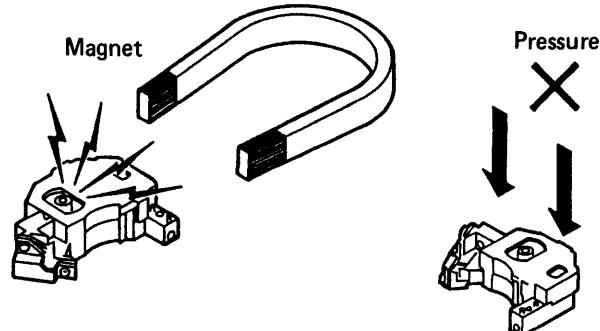
(1) Precautions for transportation and storage

- a Store the pickup in its conductive pouch until just before using it.
- b Do not apply external pressure or shock to the pickup.



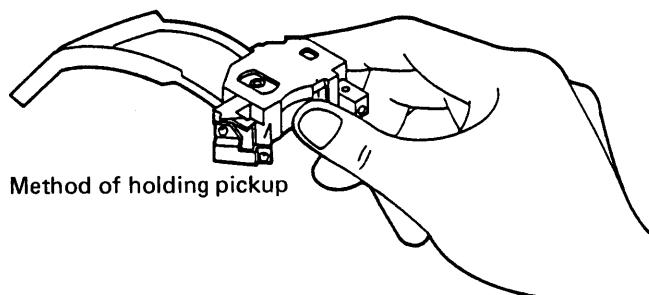
(2) Precautions for handling of the pickup

- a Since the pickup has a powerful magnet in itself, do not leave it near a magnetic field.
- b When handling the pickup, hold it correctly, and do not apply external pressure or shock to it. If you apply extremely strong pressure or shock to it, it may malfunction or its printed circuit board may crack.

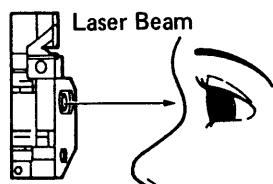


PRECAUTION FOR HANDLING PICKUP

- c The pickup is a single component and has been accurately adjusted as such. Do not touch any adjustment point and mounting screws.

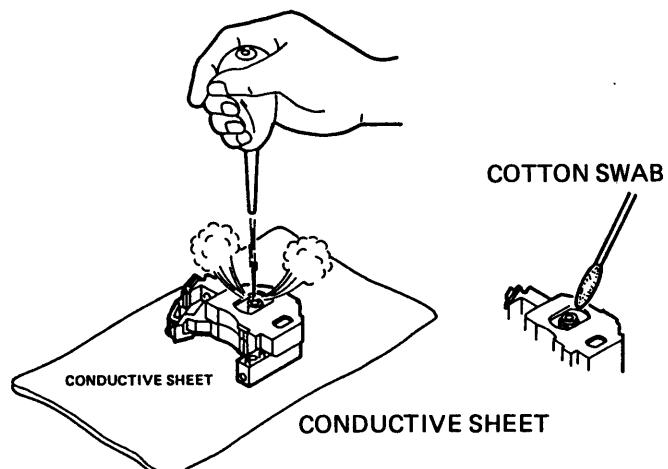


- d If the laser beam strikes your eye, it may be damaged. Do not under any circumstances allow the laser beam to strike the eye. Also, do not under any circumstances apply a voltage to a pickup whose laser output section (objective lens, etc.) is damaged.



- e Cleaning lens surface

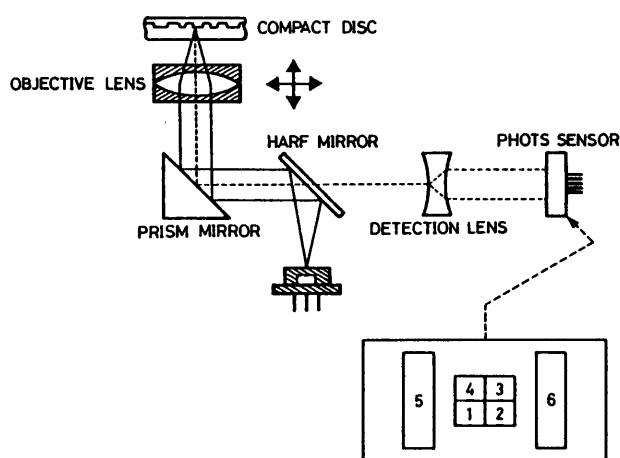
If dust gets onto the surface of the lens, blow it away using an air brush. The lens is retained by an extremely delicate support spring. When cleaning the lens surface, therefore, use a soft cotton stick moistened with iso-propyl alcohol and clean the lens very gently, taking care not to bend the support spring. (other liquid may injure the lens) Also, do not use an excessive amount of cleaning fluid otherwise it will flow into the pickup.



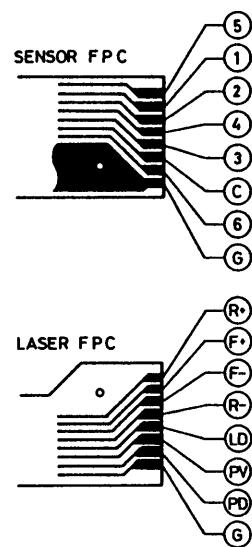
- f Do not disassemble the pickup.

DETAILS OF PICK-UP

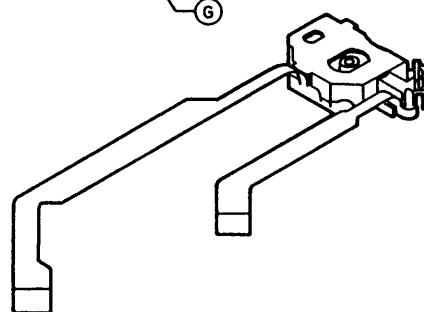
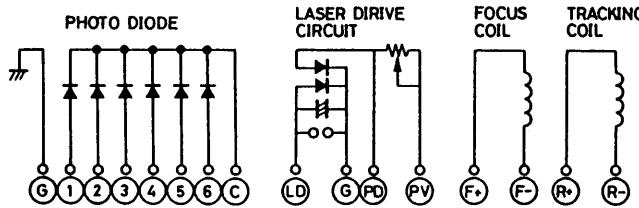
(I) OPTICAL SYSTEM



(II) OUTSIDE APPEARANCE

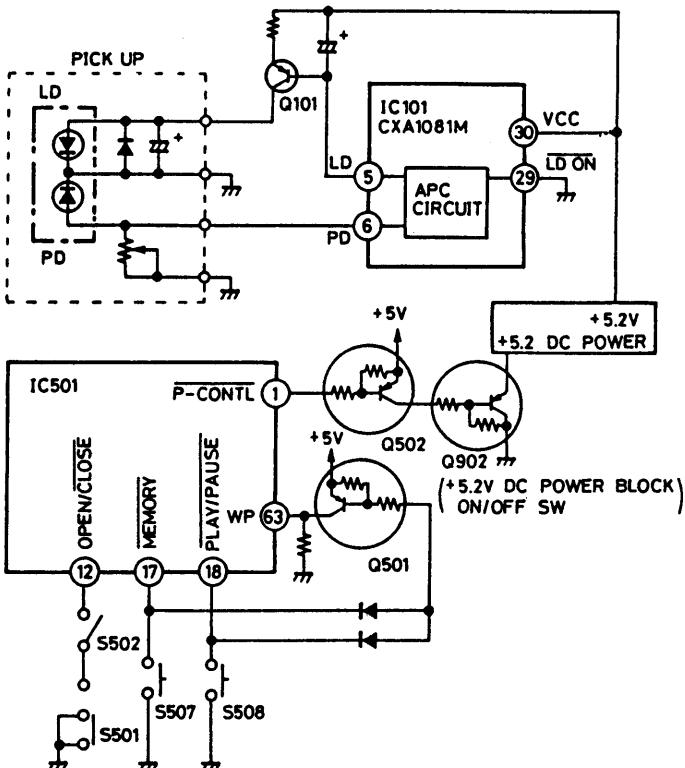


(III) CONNECTION



DESCRIPTION OF LASER OPERATION CIRCUIT

(1) Operation circuit

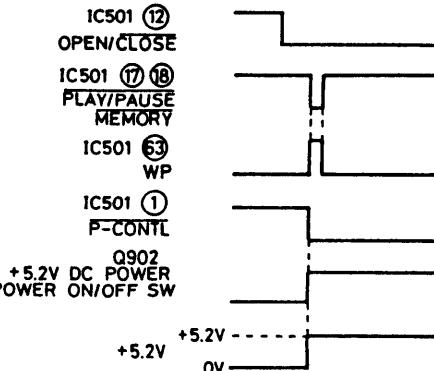


The laser beams are output from the pick-up when all three conditions below are met:

- A compact disc has been installed inside the player.
- The disc cover (top lid) has been closed completely.
- Any of the function buttons (PLAY/STOP, PAUSE, F FWD or F REW) has been pressed.

(2) Description of operation

- When the POWER switch (S501) is set "ON" with the AC adaptor already connected or the battery pack installed and then the top lid is closed, the CLOSE switch (S502) goes "ON" and IC501 pin 12 (OPEN/CLOSE) is set from high to low.
- When the PLAY key (S508) or MEMORY key (S507) is pressed in the status established in step (1), IC501 pin 18 (PLAY/PAUSE) or pin 17 (MEMORY) will be set low for as long as the key is kept depressed.
- The operation in step (2) causes a high signal to enter IC501 pin 63 (WP), and IC501 is released from the hold status and it becomes operational again.
- As a result, IC501 pin 1 (P-CONTL) is set from high to low, a high voltage is supplied to Q902, which is the operating switch of the +5.2V DC power block, via Q502 and a +5.2V voltage is output.
- This +5.2V voltage is supplied to pin 30 of IC101 which contains the APC circuit, the APC circuit is activated and the laser beams are output.



Protection operations

- The CLOSE switch (S502) is OFF even if the PLAY or MEMORY key has been pressed with the POWER switch in the "ON" position and with the top lid open. This means that IC501 pin 53 remains high, the +5.2V voltage is not output and the laser beams are not output.
- When the top lid has been closed and the PLAY or MEMORY key has been pressed even when a disc has not been installed inside, the laser beams are output but the absence of the disc is detected and the laser beams are cut off several seconds later.
- In the unlikely event that the IC501 fails, the laser beams will not enter the user's eyes directly, even if such beams are generated, because they will be blocked by the non-transparent cover.

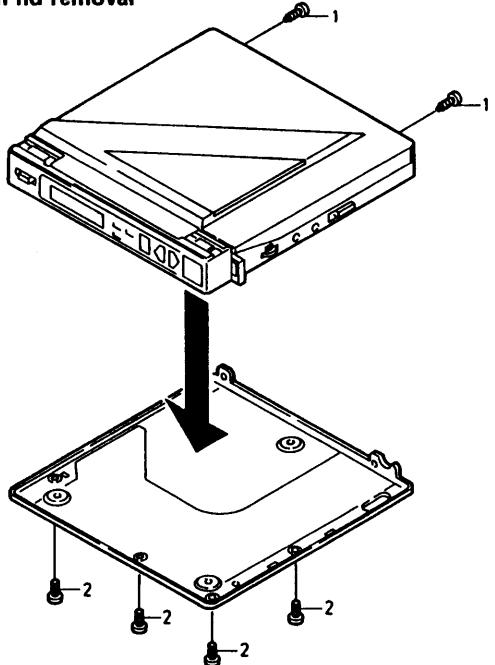
CAUTION – USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED IN THE OPERATING INSTRUCTIONS MAY RESULT IN HAZARDOUS RADIATION EXPOSURE. THE COMPACT DISC PLAYER SHOULD NOT BE ADJUSTED OR REPAIRED BY ANYONE EXCEPT PROPERLY QUALIFIED PERSONNEL.

PRECAUCION – EL EMPLEO DE LOS CONTROLES O LA REALIZACION DE AJUSTES O PROCEDIMIENTOS DE OPERACION DISTINTOS A LOS ESPECIFICADOS EN EL MANUAL DE INSTRUCCIONES PUEDEN OCASIONAR PELIGROSA EXPOSICION A RADIAZION.
SOLO PERSONAL DE SERVICIO TECNICO CUALIFICADO DEBERA HACERSE CARGO DE LOS AJUSTES O REPARACIONES DEL TOCADISCOS COMPACTO.

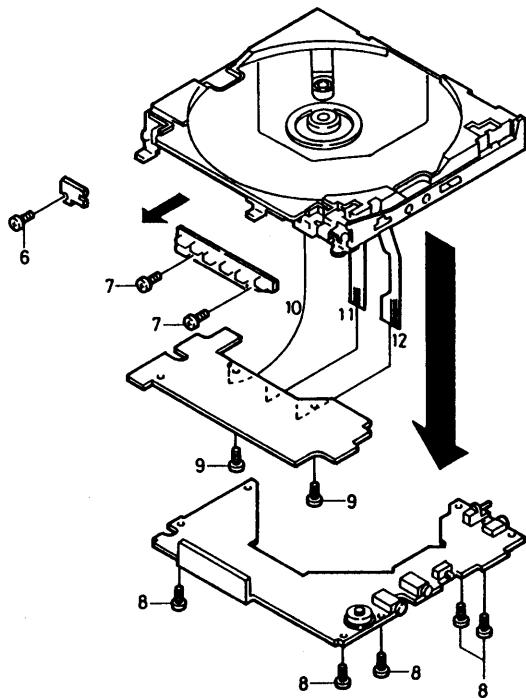
DISASSEMBLY

If there is a compact disc (CD) in the player, remove it.
Disconnect the power plug from the player.
Disassemble the player in the following sequence:

(1) Bottom lid removal

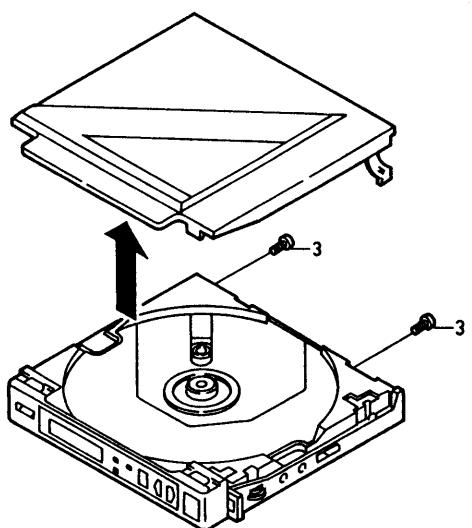


(4) P.C.B removal

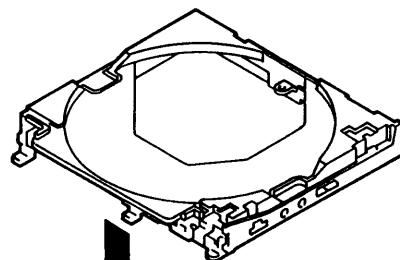


Circuit board arrangement figure

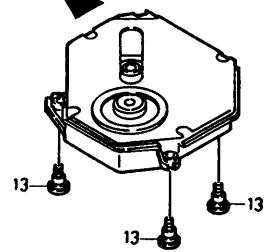
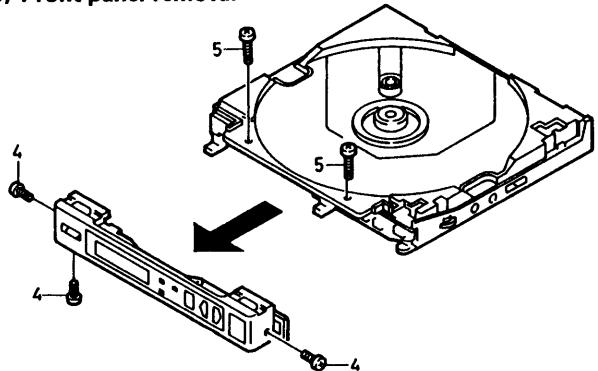
(2) Top lid removal



(5) Mechanism removal



(3) Front panel removal



DISASSEMBLY

The compact disc is a very delicate mechanism.

It is very important that the spindle motor (which rotates the disc), the sled motor, the worm gear, etc all operate smoothly and without eccentricity.

(6) Replacement of pick-up

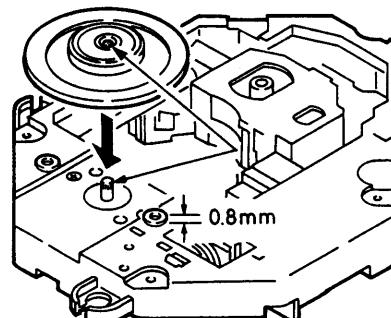
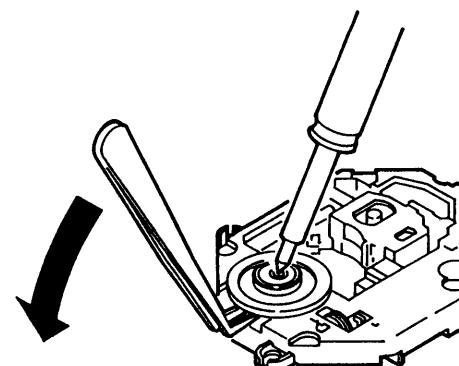
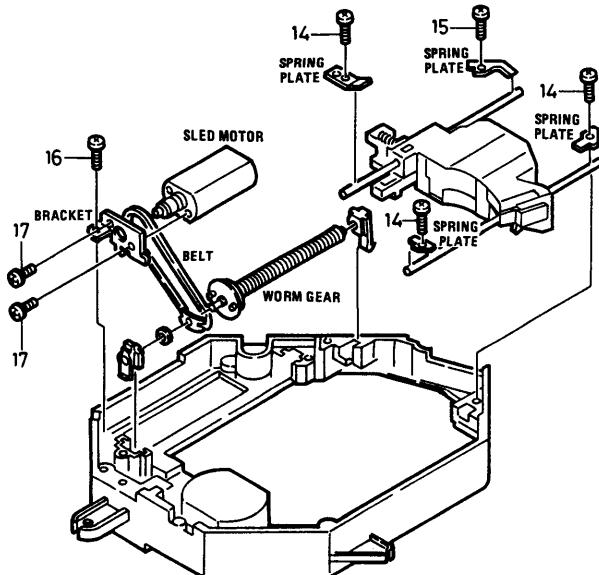
- Remove the screw (14) and spring plate.
- Replace the pick-up.

(7) Replacement of sled motor and belt

- Remove the screw (15) which hold worm gear.
- Remove the two screw (16) which hold sled motor bracket.
- Remove the two screw (17) which hold sled motor.
- Replace the sled motor and belt.

(8) Replacement of turn table and spindle motor

- Add to heat with 60 W solder about 3 minutes.
- Insert the tweezers between turn table and pick-up chassis when dissolve the adhesive cement.
- Remove the turn table to put on equally and not to get tangled the motor shaft.
- Repair the two washers of 0.8mm thick at chassis when install.
- Apply the adhesive cement (3M Bond 1375B) to spindle motor shaft.
- Put in to the turn table at spindle motor shaft till touch the washer. and this time, wipe off the adhesive cement to overflow the Turn table center hole by soft cloth.



ADJUSTMENTS

The afore-going sections have described the handling of the compact disc player, the points to be borne in mind during repair work, the handling of the pick-up and the

disassembly of the player. This section on adjustments must be read through before any attempt to made to conduct the described adjustments.

Compact disc player adjustments

- 1 PLL VCO free-running adjustment
- 2 Tracking balance adjustment
- 3 Focus offset voltage adjustment
- 4 Focus gain adjustment
- 5 Tracking gain adjustment

} Adjustment made with servicing mode specification

Test disc required for adjustments

| No. | Name | Details (manufacturer) |
|------|---------|----------------------------|
| No.1 | YEDS 18 | CD player test disc (Sony) |

Equipment required for adjustments

| Equipment | Model or type (manufacture) |
|-------------------------|---|
| Synchroscope | SS5711 (over 100 MHz, dual trace) (Iwasaki Electric Co.) |
| Memory scope | DSS6521 (storage oscilloscope) (Kikusui Electronics) |
| AC digital voltmeter | Digital tester or digital multimeter may be used instead. |
| DC digital voltmeter | Digital tester or digital may be used instead. |
| Low-frequency generator | AF oscillator |
| Band-pass filter | Band-pass filter (see accompanying figure) |
| Frequency counter | Digital counter |

Notes:

- a. The adjustments can be made using the equipment produced by other manufacturers provided that the performance of that equipment corresponds to that of the above-listed models.
- b. Use a 10 : 1 probe for observing signals on the oscilloscope and memory scope.
- c. Connect the oscilloscope ground to TP6 (VC).

Servicing mode

When the RST signal is supplied after the power supply has been connected, this program first selects the servicing program routine or ordinary routine. When the servicing program routine is entered, the microprocessor summons the required jobs from among the various subroutines in accordance with the key input, and it executes the jobs. Operational checks can be carried out efficiently using this routine.

1 Setting up the servicing mode

- (1) Set the POWER switch to ON with the external power supply disconnected (with no power being supplied to the unit) and press the PLAY/PAUSE ($\blacktriangleright/\text{II}$) button or the MEMORY button.
 - * This step is undertaken for discharging C903 which is connected to microprocessor (IC501) pin 62 (RST).
- (2) Connect the GND terminal and TP23 (SERVICING MODE BATTE) pin with a soldered jumper or switch.
- (3) Connect the external power supply while the PLAY/PAUSE ($\blacktriangleright/\text{II}$) button is pressed.

These steps switch the unit over to the servicing mode.

ADJUSTMENTS

2 Operations in the servicing mode

- (1) The following display appears on the LCD when the servicing mode has been set: 
- (2) Operation is released by pressing the stop button (■) during any of the operations.
- (3) When the play/pause button (▶/II) is pressed, the focus, tracking, sled and spindle motors as well as the various servo circuits are forcibly turned "ON." This operation is for inspecting the PCBs (complete) and it should not be used for the completion stage adjustments or repair.
- (4) When the fast forward skip button (▶▶) or the fast reverse skip button (◀◀) is pressed, the pick-up will be moved to the outer or inner edge of the disc. This operation is performed in order to inspect the operation of the thread motor.
- (5) The focus search operation is commenced when the MEMORY button is pressed. If a disc has been

installed inside the unit, the focus servo will be turned "ON." If, however, a disc has not been installed, a focus search operation will be conducted every time the button is pressed. At this time, the spindle motor operates with CLV-S servo and it turns slowly.

- (6) When the REPEAT button is pressed with the focus servo "ON" in step (5), the tracking servo, thread servo and CLV-A (servo for disc PLAY) are all turned "ON." This establishes the play mode.

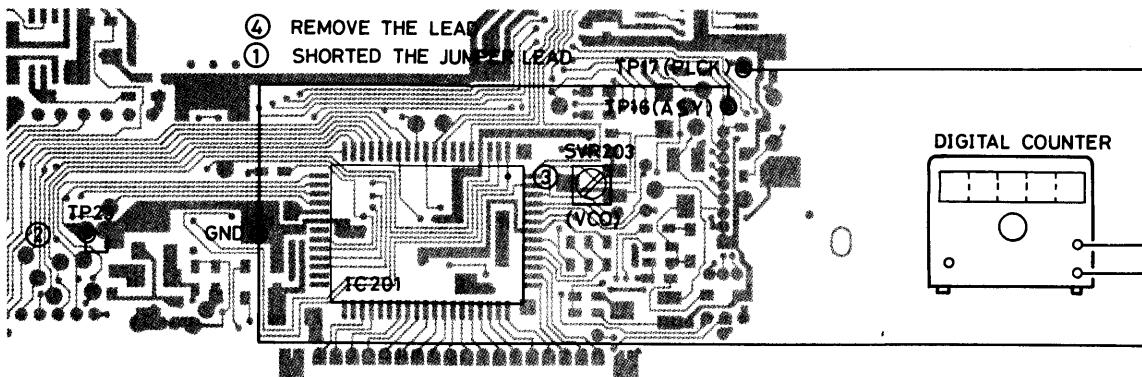
3 Releasing the servicing mode

To release the mode, the soldered jumper at TP23, which is connected when the servicing mode is set, is detached, and this step is always taken with the external power supply disconnected.

1. PLL VCO free-running adjustment (SVR203)

| | |
|---------------------|-----------------------|
| Test disc | No.1 |
| Measuring device | Frequency counter |
| Connection point | TP17 (PLL-VCO OUTPUT) |
| Adjustment location | SVR203 |
| Adjustment value | 4.32MHz +/-0.01MHz |

- a Connect TP16 (ASY) to ground and connect the frequency counter to TP17 (PLCK).
- b Connect TP23 to ground (GND) and set operation to the servicing mode.
- c Adjust SVR203 to achieve a value of 4.32MHz +/-0.01 MHz on the frequency counter.
- d Upon completion of the adjustment, disconnect the connection made between TP16 (ASY) and ground.



2. Tracking balance adjustment (SVR101)

| | |
|---------------------|---------------------------|
| Test disc | No.1 |
| Measuring device | Oscilloscope |
| Connection point | TP8 (TE-SIGNAL) TP6 (GND) |
| Adjustment location | SVR101 |
| Adjustment value | A=B symmetrical waveforms |

- a Set operation to the servicing mode.
- b After having installed the test disc, press the MEMORY switch. This will cause the disc to rotate and the focus servo be turned "ON."

ADJUSTMENTS

Note:

When the pick-up is positioned at the innermost circumference of the disc, the function keys should be operated to move it slightly toward the outer circumference in order to play the TOC (zero pattern) portion of the disc.

- c Measure the tracking error signal (TP8) on the oscilloscope and adjustment SVR101 so that the waveforms are made symmetrical at the top and bottom with respect to 0V, as shown in Fig.1.

3. Focus offset adjustment (SVR102)

| | |
|---------------------|---|
| Test disc | No.1 |
| Measuring device | Oscilloscope |
| Connection point | TP7 (FE-SIGNAL) TP1 (RF-SIGNAL) TP6 (GND) |
| Adjustment location | SVR102 |
| Adjustment value | Same value for both PLAY and STOP mode voltages |

- a Connect the oscilloscope to TP2 (FE signal).
- b Connect the oscilloscope to TP1 (RF signal).
- c Perform steps (1) and (2) of the tracking balance adjustment and set the focus servo "ON."
- d Next, the tracking servo is turned "ON" and the play mode is established by pressing the REPEAT switch.
- e Now measure the DC offset voltage of the TP7 (focus error signal) waveform and make a note of it.
- f Next, press the STOP switch to set the unit to the stop mode and then take out the disc.
- g Now adjust SVR102 to attain the same value for the DC offset voltage at TP7 as in step (5).
- h Install the test disc again, repeat steps (3) and (4), and set the unit to the play mode.

(MEMORY key "ON" → REPEAT key "ON")

4. Focus gain adjustment (SVR201)

| | |
|---------------------|------------------------------|
| Test disc | No.1 |
| Measuring device | Oscilloscope Memory scope |
| Connection point | TP7 (FE-SIGNAL) TP6 (VC) |
| Adjustment location | SVR201 |
| Adjustment value | 400mVp-p |

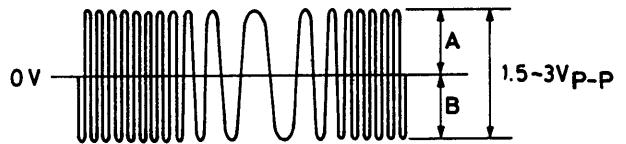


Fig. 1

- i Now check that area "a" of the TP1 (RF signal) waveform on the oscilloscope is configured as a straight line and that the openings at area "b" (mesh pattern) have expanded (see Fig. 2). Also check that the peak value is at its maximum.

Notes:

Perform this adjustment with the unit held either horizontally or perpendicularly. If it is held perpendicularly, however, the focus alignment and the offset voltage will still be present in the STOP mode, and so the disc should be removed and then the SVR adjustment made.

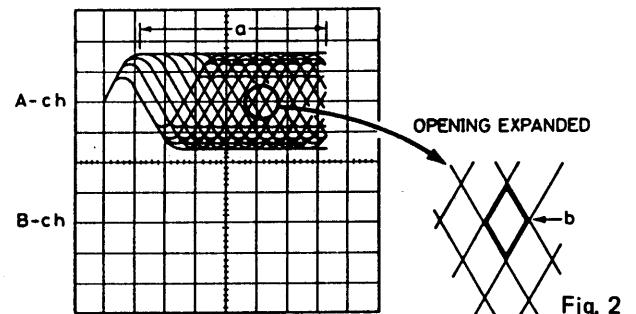


Fig. 2

- a Play test disc No.1
- b Set the output of the low-frequency oscillator to 400Hz/1Vp-p (350mVrms).
- c Connect the low-frequency oscillator to TP13 (pin 6 of IC201) through a 100kΩ RESISTOR
- d Connect the band-pass filter to TP7 (focus error signal) and observe its output on the oscilloscope or memory scope.
- e Adjust SVR201 so that the output waveform of the band-pass filter is set to 400mVp-p on the memory scope.

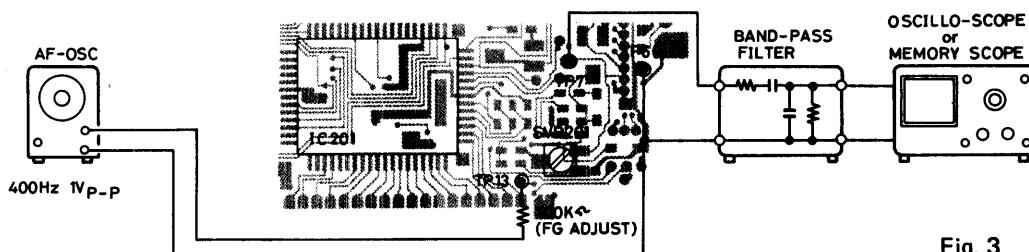


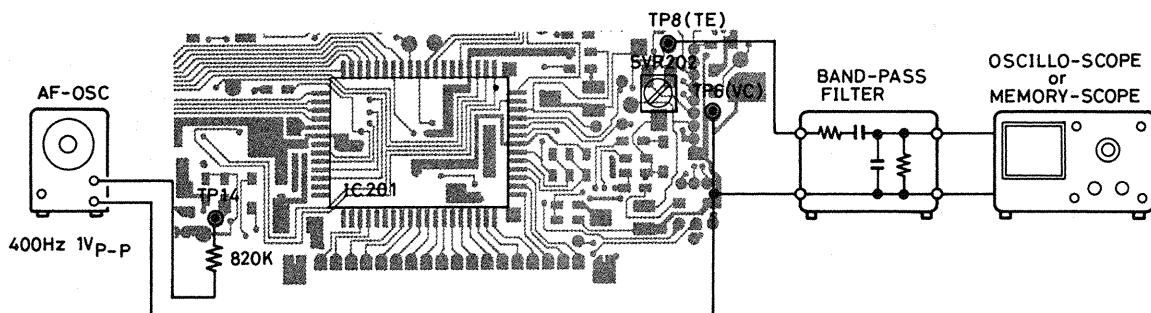
Fig. 3

ADJUSTMENTS

5. Tracking gain adjustment (SVR202)

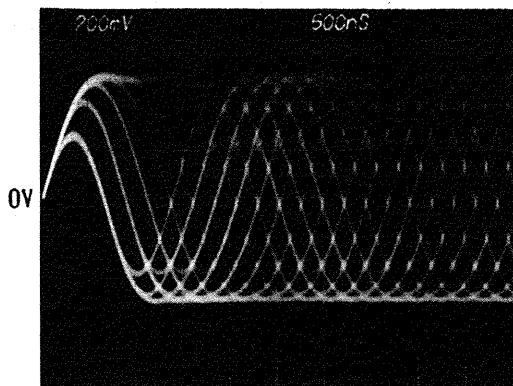
| | |
|---------------------|--|
| Test disc | No.1 |
| Measuring device | Oscilloscope Memory scope |
| | Low-frequency oscillator Band-pass filter |
| Connection point | TP8 (TE-SIGNAL) TP6 (VC) |
| Adjustment location | SVR202 |
| Adjustment value | 300mVp-p |

- Play test disc No.1.
- Set the output of the low-frequency oscillator to 400Hz/1Vp-p (350mVrms).
- Connect the low-frequency oscillator to TP14 (pin 12 of IC201) through a 820K resistance.
- Connect the band-pass filter to TP8 (tracking error signal) and observe its output on the oscilloscope or memory scope.
- Adjustment SVR202 so that the output waveform of the band-pass filter is set to 300mVp-p on the memory scope.

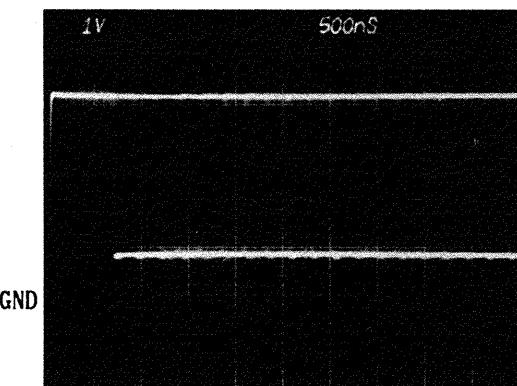


NORMAL WAVE FROM OF TEST POINT

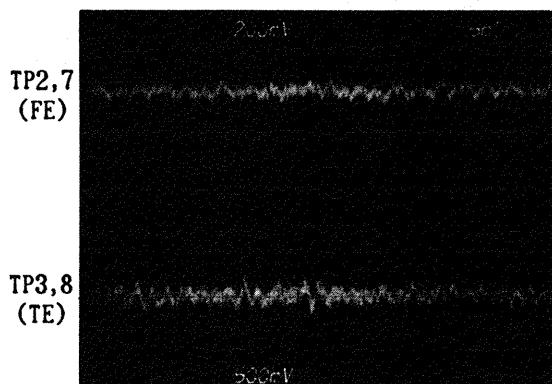
① TP1(RF) MODE:PLAY GND:TP6(VC)
V:200mV/div(AC) H:500n.sec/div



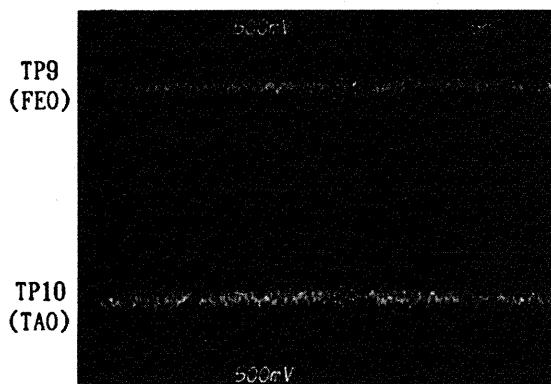
② TP15(EFM) MODE:PLAY GND:TP30(GND)
V:1V/div H:500n.sec/div



③ TP2;7(FE),TP3;8(TE) MODE:PLAY
GND:TP6(VC)
V1:200mV/div, V2:500mV/div H:5μ.sec/div

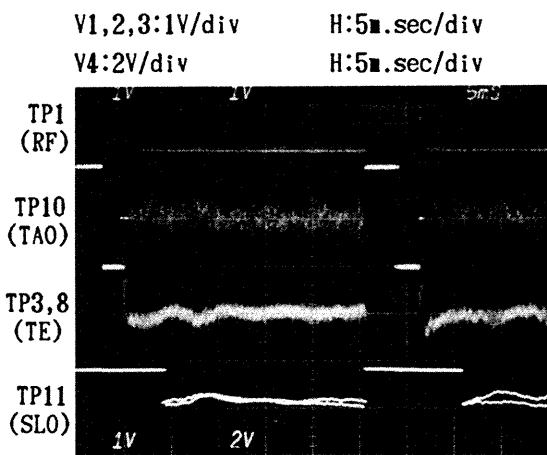


④ TP9(FEO),TP10(TAO) MODE:PLAY
GND:TP6(VC)
V1,V2:500mV/div H:5μ.sec/div

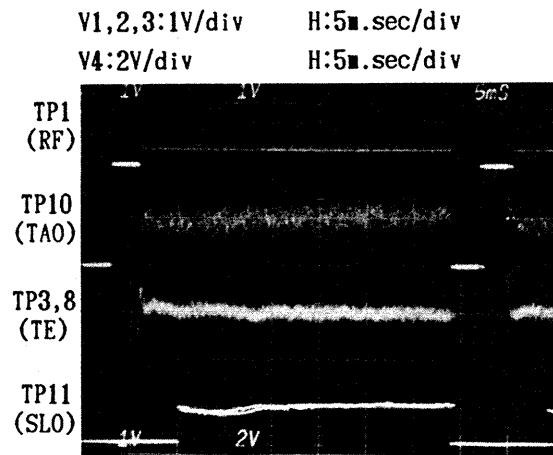


NORMAL WAVE FROM OF TEST POINT

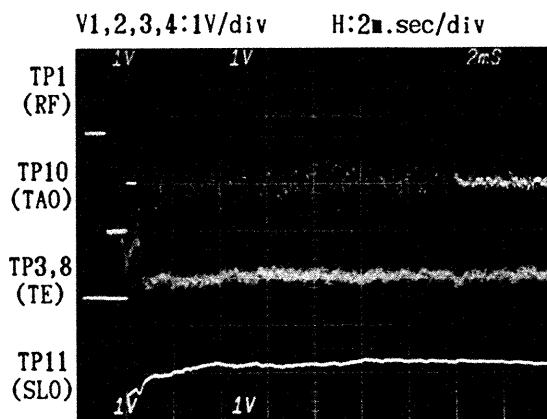
⑤ TP1,TP10,TP3;8,TP11 MODE:FWD SKIP
GND:TP6(VC) (100TrJ)



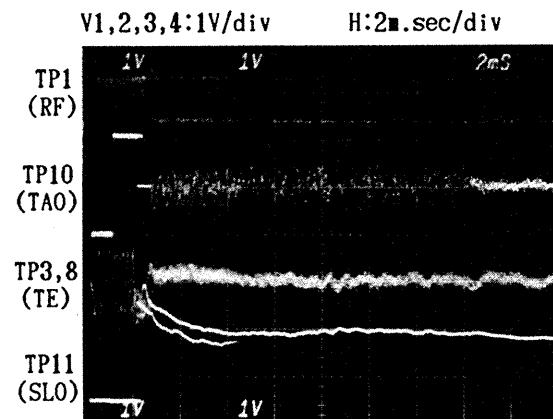
⑥ TP1,TP10,TP3;8,TP11 MODE:BACK SKIP
GND:TP6(VC) (100TrJ)



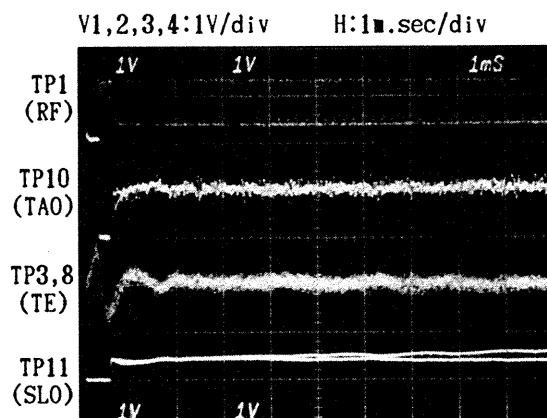
⑦ TP1,TP10,TP3;8,TP11 MODE:FWD SEARCH
GND:TP6(VC) (PAUSE,10TrJ)



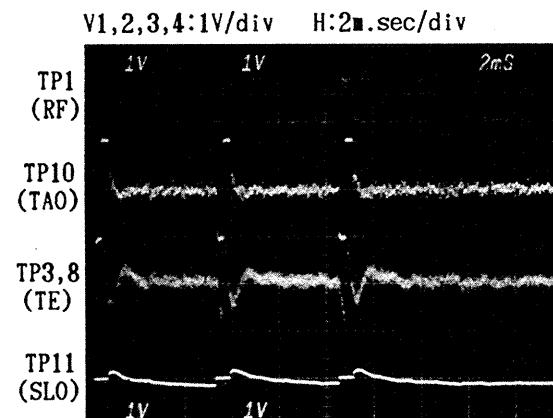
⑧ TP1,TP10,TP3;8,TP11 MODE:BACK SEARCH
GND:TP6(VC) (PAUSE,10TrJ)



⑨ TP1,TP10,TP3;8,TP11 MODE:FWD SEARCH
GND:TP6(VC) (PLAY)



⑩ TP1,TP10,TP3,8,TP11 MODE:BACK SEARCH
GND:TP6(VC) (PLAY)

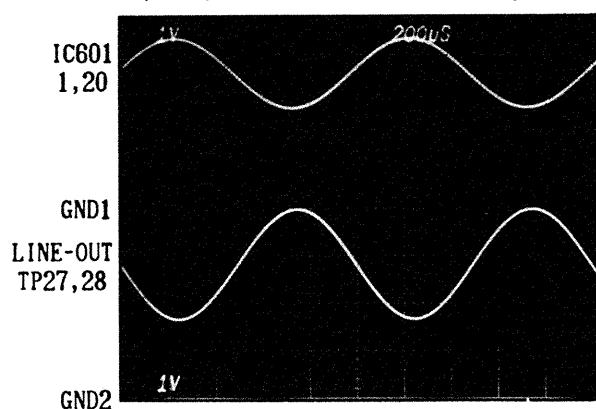


NORMAL WAVE FROM OF TEST POINT

⑪ DAC(IC601)OUT,LINEOUT(TP27,28)

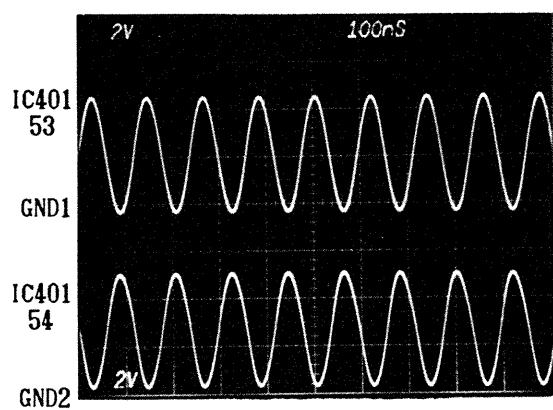
MODE:PLAY(1KHz,0dB) GND:TP30(GND)

V1,2:1V/div H:200μ.sec/div



⑫ IC401-53,54 MODE:PLAY GND:TP30(GND)

V1,2:2V/div H:100n.sec/div

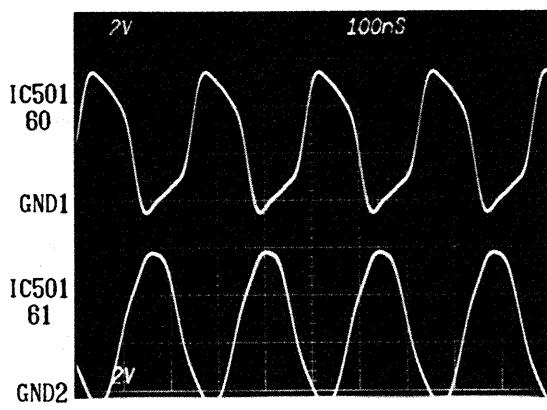


⑬ IC501-60,61 MODE:PLAY GND:TP30(GND)

V1,2:2V/div H:100n.sec/div

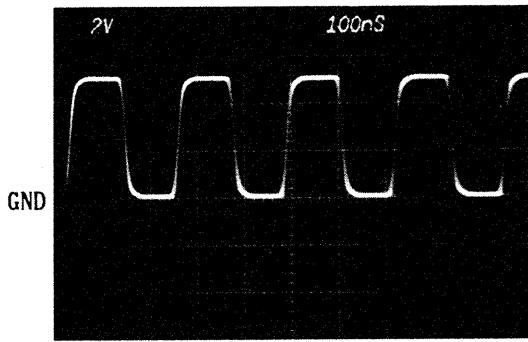
⑭ IC501-60,61 MODE:PLAY GND:TP30(GND)

V1,2:2V/div H:100n.sec/div



⑮ TP17(PLCK) MODE:PLAY GND:TP30(GND)

V:2V/div H:100n.sec/div





Correction Notice

Please add this notice to the Service Manuals listed below.

| | | |
|--------------|---------------------------|-----------------------------------|
| Category | PORTABLE CD PLAYER | Date: Jan. 1988 |
| Model : | CP 12 | |
| Destination: | U.K. | REF: WM-20488 Issue Number 1 |

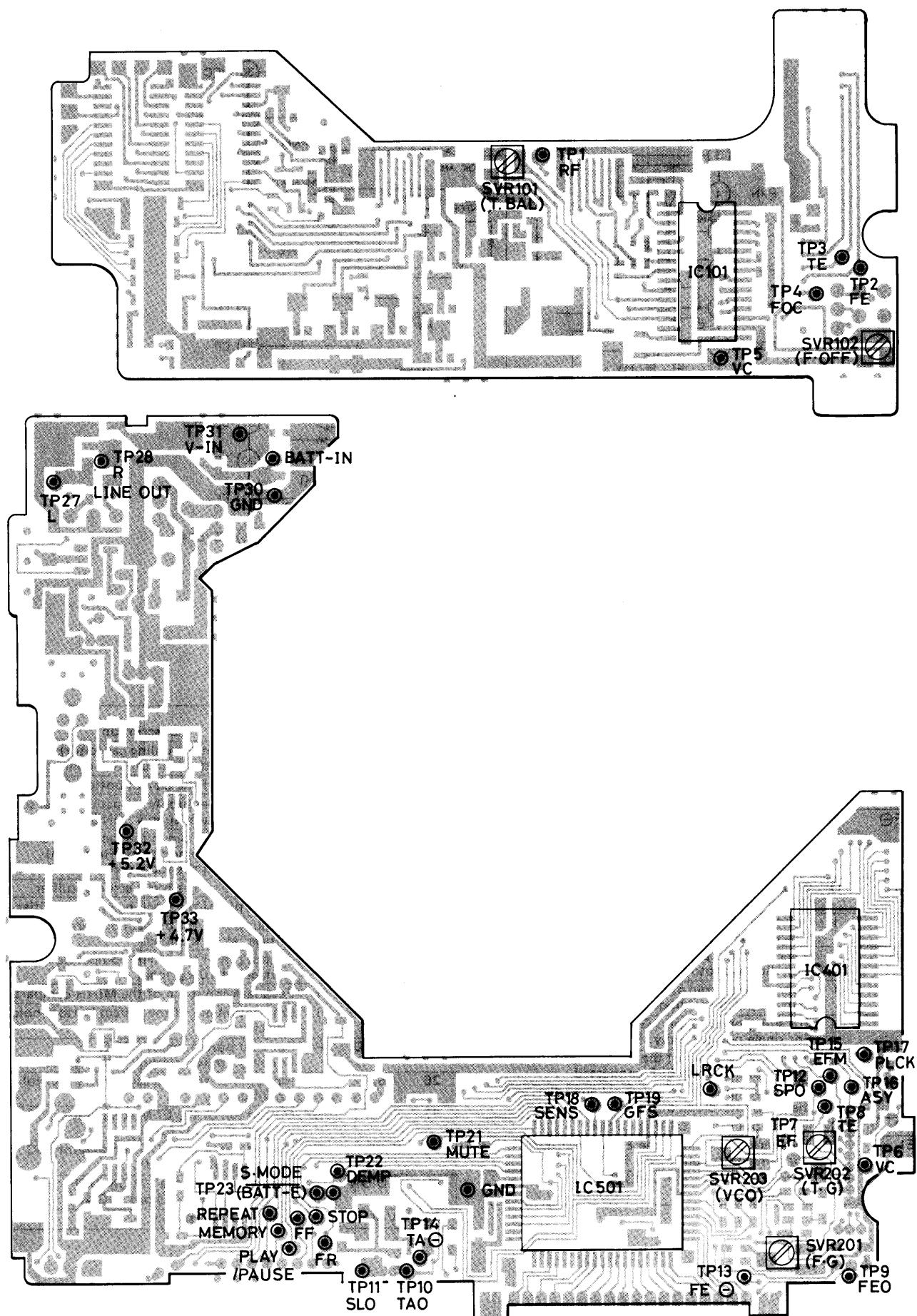
The following item were misprinted. Please make the necessary revisions as indicated in the Service Manual listed above.

| Page & Section | Ref. No. | | Part No. | Description | Remarks |
|------------------------|----------|-----|--------------|----------------------------|---------------------|
| Page 24 ACCESSORIES | A12 | Old | 4-660T-00200 | LEAD BATTERY, BATTERY CELL | * Not Service Parts |
| | | New | N.S.P | LEAD BATTERY, BATTERY CELL | |

NOTE: The lead battery is not able to supply in the state of unity because it was safety problem.

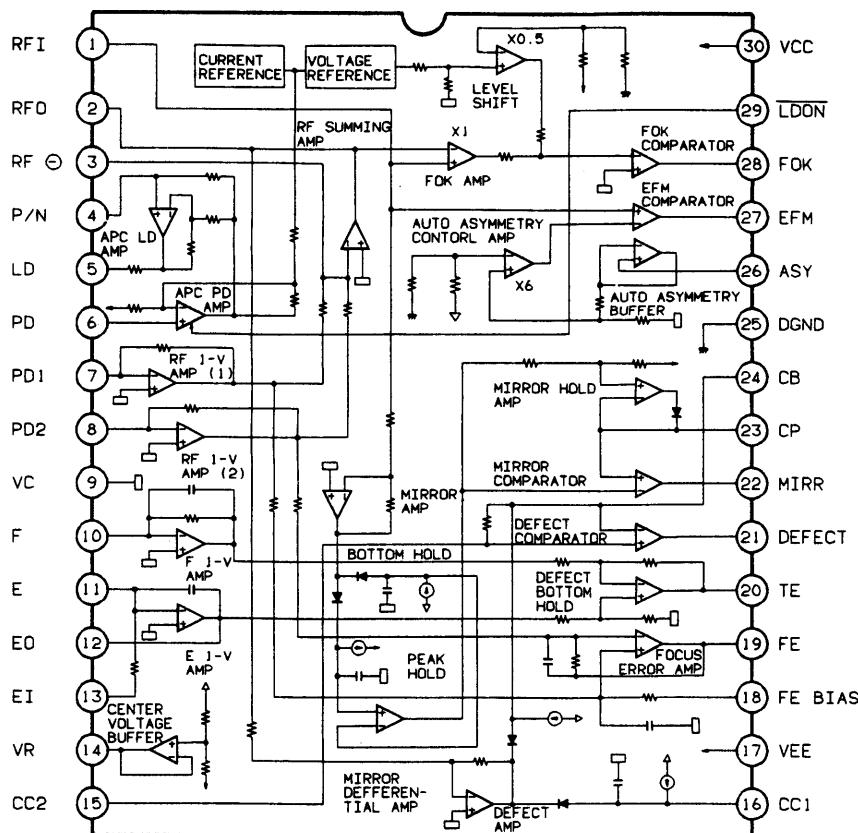
Please order to be assembled part. (A1; HOLDER BATTERY ASSY ---- 141-0-331T-06300)

TEST POINT & PARTS LOCATION



IC BLOCK DIAGRAM

IC101 CXA1081M (RF Amplifier for CD Player)



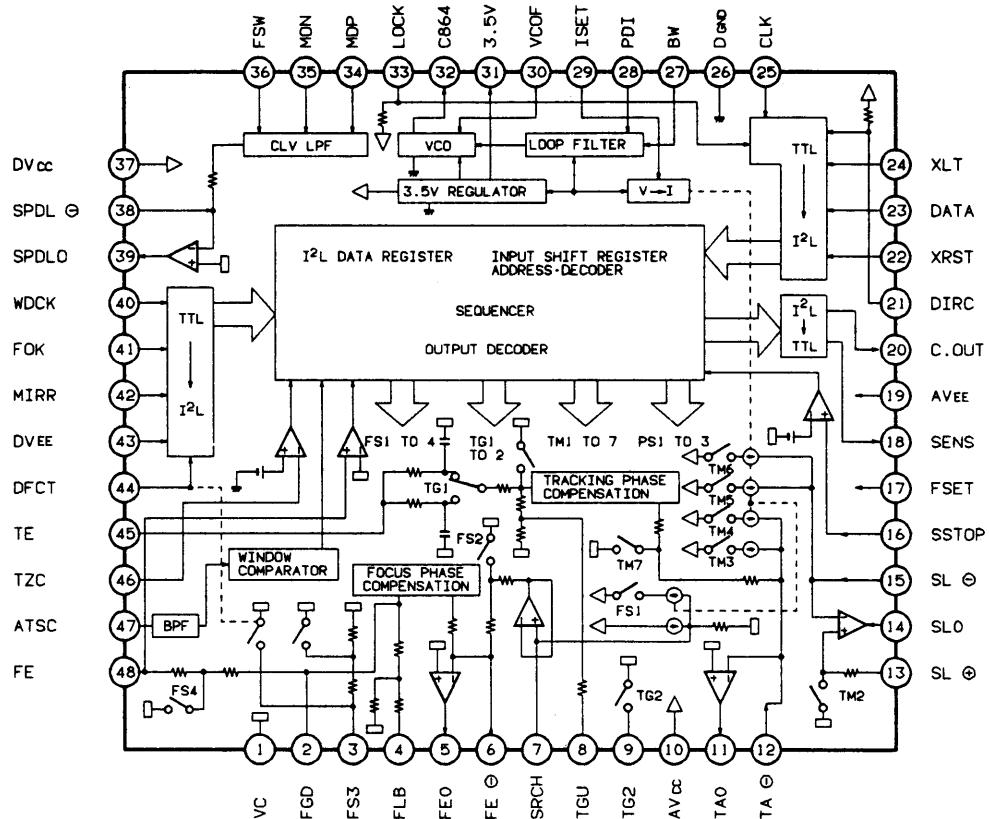
Pins Functions of IC101 (CXA1081M) VCC = 2.5V, VEE = DGND = -2.5V, VC = GND

| Pin No. | Pin name (Symbol) | I/O | Description |
|---------|-------------------|-----|---|
| 1 | RFI | I | Input pin with coupling capacitor where the RF summing amplifier output is connected. |
| 2 | RFO | O | Output pin of RF summing amplifier and check point of the eye pattern. |
| 3 | RF \ominus | I | Feedback input pin of the RF summing amplifier. |
| 4 | P/N | I | Switching pin of the LD P-sub/N-sub. (DC voltage: At N-sub) |
| 5 | LD | O | Output pin of the APC LD amplifier. DC voltage: At N-sub and pin 6 open. |
| 6 | PD | I | Input pin of the APC PD amplifier. (DC voltage: Open) |
| 7 | PD1 | I | Inversion input pin of the RF I-V amplifier (1); with the pin photo diode of A and C connected. |
| 8 | PD2 | I | Inversion input pin of the RF I-V amplifier (2); with the pin photo diode of B and D connected. |
| 9 | VC | - | For split power supply: GND For single power supply: VR (pin 14) |
| 10 | F | I | Inversion input pin of the F I-V amplifier; with the pin photo diode of F connected. |
| 11 | E | I | Inversion input pin of the E I-V amplifier; with the pin photo diode of E connected. |
| 12 | EO | O | Output pin of the E I-V amplifier. |
| 13 | EI | I | Feedback input pin of the E I-V amplifier. For gain adjustment of the E I-V amplifier. |
| 14 | VR | O | Output pin of (VCC + VEE)/2 DC voltage |

| Pin No. | Pin name (Symbol) | I/O | Description |
|---------|-------------------|-----|---|
| 15 | CC2 | I | Input pin (with coupling capacitor) where the Defect bottom-hold output is connecting. |
| 16 | CC1 | O | Output pin of the Defect bottom hold. |
| 17 | VEE | - | For split power supply: Negative power supply. For single power supply: GND |
| 18 | FE BIAS | I | Feedback input pin of the focus error amplifier. For CMR (Common Mode Rejection) adjustment of the focus error amplifier. |
| 19 | FE | O | Output pin of the focus error amplifier. |
| 20 | TE | O | Output pin of the tracking error amplifier. |
| 21 | DEFECT | O | Output pin of the defect comparator (DC voltage: at 10 k Ω load). |
| 22 | MIRR | O | Output pin of the MIRR comparator (DC voltage: at 10 k Ω load). |
| 23 | CP | I | Feedback input pin of the MIRR comparator. |
| 24 | CB | I | Connection pin of the Defect bottom-hold capacitor. |
| 25 | DGND | - | For split power supply: GND For single power supply: GND (VEE). |
| 26 | ASY | I | Input pin of the auto asymmetry control amplifier. |
| 27 | EFM | O | Output pin of the EFM comparator (DC voltage: at 10 k Ω load). |
| 28 | FOK | O | Output pin of the FOK comparator (DC voltage: at 10 k Ω load). |
| 29 | LD ON | I | Switching pin of the LD ON/OFF. (DC voltage: For LD on) (DGND) |
| 30 | VCC | - | Positive power supply. |

IC BLOCK DIAGRAM

IC201 CXA1082AQ (Servo Signal Processor for CD Player)



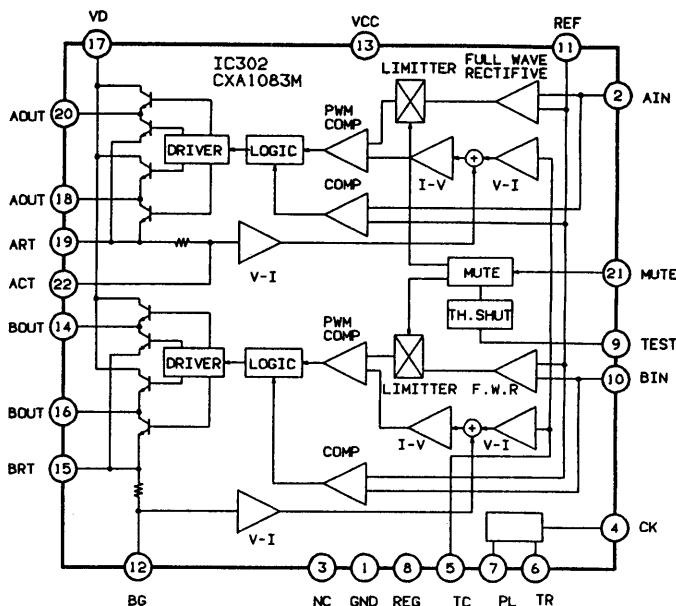
Pins Functions of IC201 (CXA1082AQ)

| Pin No. | Pin name (Symbol) | Description |
|---------|-------------------|--|
| 2 | FGD | Connect a capacitor between this pin and pin 3 to reduce the high-frequency gain. |
| 3 | FS3 | The high-frequency gain of the focus servo can be changed by switching FS3 ON or OFF. |
| 4 | FLB | Time constant external pin for rising low bandwidth of the focus servo. |
| 5 | FEO | OP amplifier output pins for the power Transistor driver. |
| 6 | FE \ominus | Reverse input pin for the focus amplifier. |
| 7 | SRCH | Pin for providing a time constant to generate the focus search waveform. |
| 8 | TGU | Pin for providing a time constant to switch the tracking gain of high-frequency. |
| 9 | TG2 | Pin for providing a time constant to change the high-frequency tracking gain. |
| 11 | TAO | OP amplifier output pins for the power Transistor driver. |
| 12 | TA \ominus | Reverse input pin for the tracking amplifier. |
| 13 | SL \oplus | Non-reverse input pin for the sled amplifier. |
| 14 | SLO | OP amplifier output pins for the power Transistor driver. |
| 15 | SL \ominus | Reverse input pin for the sled amplifier. |
| 16 | SSTOP | Pin for detecting a signal for the ON/OFF limit switch of the innermost part of the disc. |
| 17 | FSET | Pin for setting the peak frequency of the focus, tracking phase compensation and f_0 of the CLV LPF. |
| 18 | SENS | Output pins for interfacing with the micro-computer. |
| 20 | C.OUT | Output pins for interfacing with the micro-computer. |
| 21 | DIRCT | Input pins for interfacing with the microcomputer. |
| 22 | XRST | Input pins for interfacing with the microcomputer. |

| Pin No. | Pin name (Symbol) | Description |
|---------|-------------------|---|
| 23 | DATA | Input pins for interfacing with the microcomputer. |
| 24 | XLT | Input pins for interfacing with the microcomputer. |
| 25 | CLK | Input pins for interfacing with the microcomputer. |
| 27 | BW | Pin for providing a time constant for the loop filter. |
| 28 | PDI | Input pin for the CX23035/CXD1130 phase comparator output PDO. |
| 29 | ISET | Current is input, determining the peaks of focus search, track jump, and sled kick. |
| 30 | VCOF | The free-running frequency of VCO is almost proportional to the resistance Value between this pin and pin 31. |
| 32 | C864 | Output pin of 8.64 MHz VCO. |
| 33 | LOCK | Input pins for interfacing with the microcomputer. |
| 34 | MDP | Pin for connecting the CX23035/CXD1130 MDP pin. |
| 35 | MON | Pin for connecting the CX23035/CXD1130 MON pin. |
| 36 | FSW | Pin for providing an external LPF time constant of the CLV servo error signal. |
| 38 | SPDL \ominus | Reverse input pin for the spindle drive amplifier. |
| 39 | SPDLO | OP amplifier output pins for the power Transistor driver. |
| 40 | WDCK | Input pins for interfacing with the microcomputer. |
| 41 | FOK | Input pins for interfacing with the microcomputer. |
| 42 | MIRR | Input pins for interfacing with the microcomputer. |
| 44 | DFCT | Input pins for interfacing with the microcomputer. |
| 45 | TE | Input pin for tracking error signals. |
| 46 | TZC | Input pin for the zero-cross tracking comparator. |
| 47 | ATSC | Input pin of the window comparator for ATSC detection. |
| 48 | FE | Input pin for focus error signals. |

IC BLOCK DIAGRAM

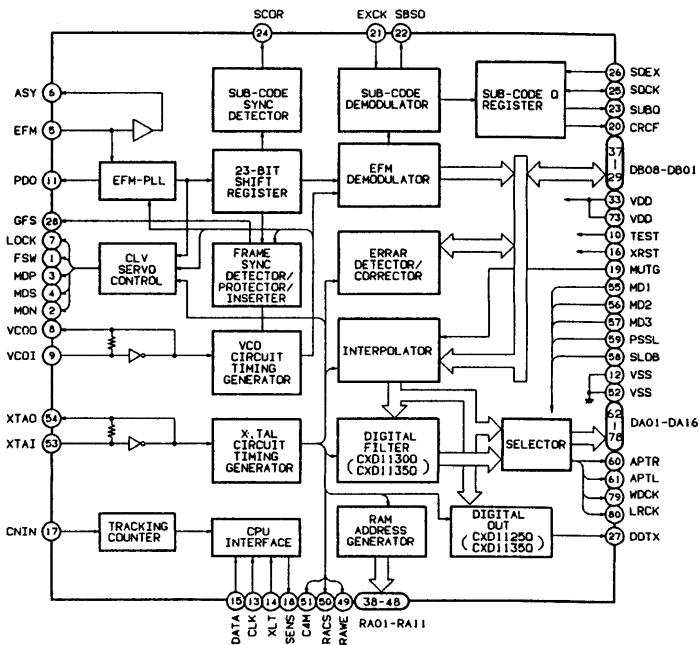
IC301, 302 BA6280AF (Pulse Width Modulation Driver for Actuator and Motor)



Pins Functions

| Pin No. | Pin name (Symbol) | Description |
|---------|-------------------|--|
| 1 | GND | Ground pin. |
| 2 | A-IN | Servo signal input pin. This pin makes up a differential circuit in combination with pin 11 . |
| 3 | NC | |
| 4 | CLOCK | Clock input pin. Input to the F.F. circuit, provides the electric discharge pulse of the saw-tooth-wave oscillator. |
| 5 | TC | Saw-tooth-wave output pin. |
| 6 | TR | Connect an external register (R) to this pin. The resistance value determines the charge current ramp ratio of pin 5 . $I = 1/4 V_{cc} + R$ |
| 7 | FL | Connect an external capacitor to this pin for the reduction of saw-tooth-wave ripples. |
| 8 | REG | Connect an external capacitor to this pin. Ripples in the internal regulator can be reduced. |
| 9 | TEST | Thermal shutdown test pin. Output is stopped when this pin goes "high". This pin is normally open. |
| 10 | B-IN | Servo signal input pin. This pin makes up a differential circuit in combination with pin 11 . |
| 11 | REF | Input reference voltage for the differential circuits with A-IN (pin 2) and B-IN (pin 10). |
| 12 | B-Ct | Current feedback filter pin. |
| 13 | Vcc | Power supply pin. |
| 14 | B-OUT (+) | Output pin. |
| 15 | B-Rt | Current sensing pin. |
| 16 | B-OUT (-) | Output pin. |
| 17 | Vd | Output power supply pin. |
| 18 | A-OUT (+) | Output pin. |
| 19 | A-Rt | Current sensing pin. |
| 20 | A-OUT (-) | Output pin. |
| 21 | MUTE | Muting voltage pin. Pulse width modulation index is controlled in accordance with the voltage input to this pin. If this function is not needed, connect the pin to Vcc (pin 13). |
| 22 | A-Ct | Current feedback filter pin. |

IC401 CXD1130Q (Digital Signal Processor of CD)



- Note: C1F1·C1F2: Monitor output reporting status of error correction for C1 decoder.
 C2F1·C2F2: Monitor output reporting status of error correction for C1 decoder.
 C2FL: Output of status condition. C2FL is set "H" when the C2 sequence presently being corrected becomes impossible to correct.
 C2PO: Display output of the C2 pointer. It is synchronized with the audio data output.
 RFCK: Read frame clock output. 7.35 kHz of the crystal system.
 WFCK: Write frame clock output. 7.35 kHz when locked by the crystal system.
 PLCK: Output VCO/2, $f = 4.3218$ MHz when locked by the EFM signal.
 UGFS: Output for unprotected frame sync patterns.
 GTOP: Output for display of status of frame sync protection.
 RAOV: Output for display of either RAM overflow or underflow for ± 4 frame jitter absorption.
 C4LR: Strobe signal. 352.8 kHz when DF is on, 176.4 kHz when DF is off, or when the LS1 is CXD11250.
 C21O: Inverse output of C21O.
 C21O: Bit clock output. 4.2336 MHz when DF is on, 2.1168 MHz when DF is off, or when the LS1 is CXD11250.
 DATA: Serial data output of audio signal.

IC BLOCK DIAGRAM

Pins Functions of IC401 (CXD1130Q)

| Pin No. | Pin name (Symbol) | I/O | Description |
|---------|-------------------|--------|--|
| 1 | FSW | O | Pin 1 output is switched constant when output filter of the spindle motor is energized. |
| 2 | MON | O | ON/OFF control for spindle motor. |
| 3 | MDP | O | Spindle motor drive. Provides rough control during CLV-S mode and phase control during CLV-P mode. |
| 4 | MDS | O | Spindle motor drive. Controls speed during CLV-P mode. |
| 5 | EFM | I | EFM signal from RF amplifier. |
| 6 | ASY | O | Controls slice level of the EFM signal. The output of pin 7 reflects the status of the GFS signal which is sampled at WFCK/16. |
| 7 | LOCK | O | When the GFS signal is "H", the output of pin 7 is also "H", but, when the signal has remained "L" for at least 8 samples, the output of pin 7 is "L". |
| 8 | VCOO | O | VCO output. The frequency is $f = 8.6436$ MHz, when locked by the WFCK signal. |
| 9 | VCO1 | I | VCO input. |
| 10 | TEST | I (OV) | |
| 11 | PDO | O | The output of pin 11 provides phase comparison of EFM signal and VCO/2. |
| 12 | VSS | - | GND (OV) |
| 13 | CLK | I | Pin 13 provides serial transmission clock from the CPU. Data is latched on the leading edge of the clock. |
| 14 | XLT | I | Pin 14 provides latch input from the CPU. 8-bit shift register data (serial data received from the CPU) is latched in each of the registers. |
| 15 | DATA | I | Serial data from the CPU. |
| 16 | XRST | I | System reset ("L"). |
| 17 | CNIN | I | Tracking pulse input. |
| 18 | SENS | O | Output reflecting internal condition as designated by address. |
| 19 | MUTG | I | Muting input. MUTG is "L" when ATT of internal register A is "L" (normal condition). MUTG is "H" when muting condition is set. |
| 20 | CRCF | O | Output the results CRC check of subcode Q. |
| 21 | EXCK | I | Clock input for subcode serial output. |
| 22 | SBSO | O | Serial output of subcode. |
| 23 | SUBQ | O | Output of subcode Q. |
| 24 | SCOR | O | Output of subcode sync S0+S1. |
| 25 | SQCK | I/O | Clock for reading subcode Q. |
| 26 | SQEX | I | Input for selecting SQCK. |
| 27 | DOTX | O | Digital output (WFCK is output when DO is off or for the CXD1130Q.) |
| 28 | GFS | O | Display output for frame sync lock status. |
| 29 | DB08 | I/O | Data pin for external RAM. DATA8 (MSB) |
| 30 | DB07 | I/O | Data pin for external RAM. DATA7 |
| 31 | DB06 | I/O | Data pin for external RAM. DATA6 |
| 32 | DB05 | I/O | Data pin for external RAM. DATA5 |
| 33 | VDD | - | Power supply (+5V) |
| 34 | DB04 | I/O | Data pin for external RAM. DATA4 |
| 35 | DB03 | I/O | Data pin for external RAM. DATA3 |
| 36 | DB02 | I/O | Data pin for external RAM. DATA2 |
| 37 | DB01 | I/O | Data pin for external RAM. DATA1 (LSB) |
| 38 | RA01 | O | Output address of external RAM. ADDR01 (LSB) |
| 39 | RA02 | O | Output address of external RAM. ADDR02 |
| 40 | RA03 | O | Output address of external RAM. ADDR03 |
| 41 | RA04 | O | Output address of external RAM. ADDR04 |
| 42 | RA05 | O | Output address of external RAM. ADDR05 |
| 43 | RA06 | O | Output address of external RAM. ADDR06 |
| 44 | RA07 | O | Output address of external RAM. ADDR07 |
| 45 | RA08 | O | Output address of external RAM. ADDR08 |
| 46 | RA09 | O | Output address of external RAM. ADDR09 |
| 47 | RA10 | O | Output address of external RAM. ADDR10 |

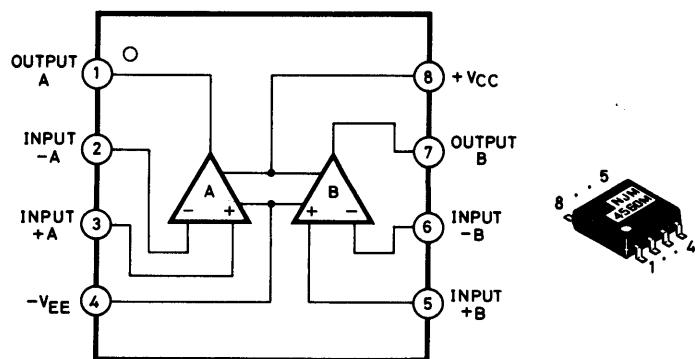
| Pin No. | Pin name (Symbol) | I/O | Description |
|---------|-------------------|-----|---|
| 48 | RA11 | O | Output address of external RAM. ADDR11 (MSB) |
| 49 | RAWE | O | Write enable output signal to external RAM. (Active when "L".) |
| 50 | RACS | O | Chip select output signal to external RAM. (Active when "L".) |
| 51 | C4M | O | Divider output for crystal. $f = 4.2336$ MHz |
| 52 | VSS | - | GND (OV) |
| 53 | XTAI | I | Input to crystal oscillator circuit. Depending on the mode the frequency is either $f = 8.4672$ or 16.9344 MHz. |
| 54 | XTAO | O | Output from crystal oscillator circuit. Depending on the mode the frequency is either $f = 8.4672$ or 16.9344 MHz. |
| 55 | MD1 | I | Mode selection input 1. |
| 56 | MD2 | I | Mode selection input 2. |
| 57 | MD3 | I | Mode selection input 3. |
| 58 | SLOB | I | Code switch input for audio data output. 2's complement output when "L", offset binary output when "H". |
| 59 | PSSL | I | Code switch input for audio data output. Serial output when "L", parallel output when "H". |
| 60 | APTR | O | Control output for aperture compensation. "H" when R-ch. |
| 61 | APTL | O | Control output for aperture compensation. "H" when L-ch. |
| 62 | DA01 | O | DA01 (LSB of parallel audio data) is output when PSSL = "H". C1F1 is output when PSSL = "L". |
| 63 | DA02 | O | DA02 is output when PSSL = "H". C1F2 is output when PSSL = "L". |
| 64 | DA03 | O | DA03 is output when PSSL = "H". C2F1 is output when PSSL = "L". |
| 65 | DA04 | O | DA04 is output when PSSL = "H". C2F2 is output when PSSL = "L". |
| 66 | DA05 | O | DA05 is output when PSSL = "H". C2FL is output when PSSL = "L". |
| 67 | DA06 | O | DA06 is output when PSSL = "H". C2PO is output when PSSL = "L". |
| 68 | DA07 | O | DA07 is output when PSSL = "H". RFCK is output when PSSL = "L". |
| 69 | DA08 | O | DA08 is output when PSSL = "H". WFCK is output when PSSL = "L". |
| 70 | DA09 | O | DA09 is output when PSSL = "H". PLCK is output when PSSL = "L". |
| 71 | DA10 | O | DA10 is output when PSSL = "H". UGFS is output when PSSL = "L". |
| 72 | DA11 | O | DA11 is output when PSSL = "H". GTOP is output when PSSL = "L". |
| 73 | VDD | - | Power supply (+5V) |
| 74 | DA12 | O | DA12 is output when PSSL = "H". RAOV is output when PSSL = "L". |
| 75 | DA13 | O | DA13 is output when PSSL = "H". C4LR is output when PSSL = "L". |
| 76 | DA14 | O | DA14 is output when PSSL = "H". C21O is output when PSSL = "L". |
| 77 | DA15 | O | DA15 is output when PSSL = "H". C21O is output when PSSL = "L". |
| 78 | DA16 | O | DA16 (MSB of parallel audio data) is output when PSSL = "H". DATA is output when PSSL = "L". |
| 79 | WDCK | O | Strobe signal output. Output is 176.4 kHz when DF is on. Output is 88.2 kHz when DF is off or when the chip being used is CXD1125Q. |
| 80 | LRCK | O | Strobe signal output. Output is 88.2 kHz when DF is on. Output is 44.1 kHz when DF is off or when the chip being used is CXD1125Q. |

IC BLOCK DIAGRAM

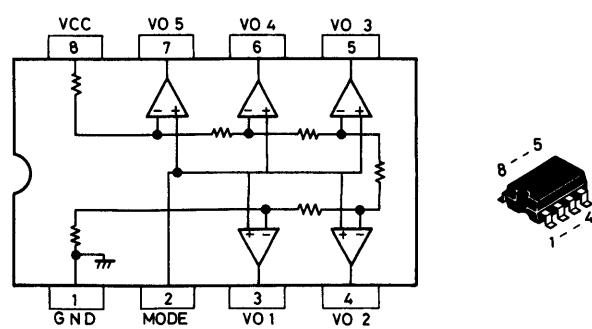
| Pin No. | Pin name (Symbol) | I/O | Function Name | Allocated Function |
|---------|-------------------|------|-----------------|--|
| 1 | PY0 | O | P-CON | Power control signal output |
| 2 | PY1 | O | MUT | Muting signal output |
| 3 | IN2/PY2 | I | STOP | Stop key input |
| 4 | EC/PY3 | I | AUT SPACE (GND) | |
| 5 | SC/PX0 | O | SQCK | SUB Q input clock output (IC401 pin25) |
| 6 | SOB/PX1 | O | SOB | SUB Q input monitor output |
| 7 | SOA/PX2 | O | SOA | SUB Q input monitor output |
| 8 | SI/PX3 | I | SUBQ | SUB Q input (IC401 pin23) |
| 9 | PDO | I | GFS | Flame Sync lock signal input (IC401 pin28) |
| 10 | PD1 | I | FOK | Focus OK signal input (IC101 pin18) |
| 11 | PD2 | I | SENS | Sense (IC201 pin18, IC401 pin18) |
| 12 | PD3 | I | OPNE/CLOSE | OPEN/CLOSE key input |
| 13 | PC0 | I | LOCK | Key lock ON/OFF key input |
| 14 | PC1 | I | SYNC REC | Sync record key input |
| 15 | PC2 | I | REMA IN | Remain display key input |
| 16 | PC3 | I | REPEAT | Repeat key input |
| 17 | PB0 | I | MEMORY | Memory key input |
| 18 | PB1 | I | PLAY/PAUSE | PLAY/PAUSE key input |
| 19 | PB2 | I | FF | FF key input |
| 20 | PB3 | I | FR | FR key input |
| 21 | PA0 | I | BATT-E | Battery empty signal input |
| 22 | PA1 | I | BATT-W | Battery warning signal input |
| 23 | PA2 | O | DEMP | Emphasis signal output |
| 24 | PA3 | I | LIMIT | Limit switch signal output |
| 25 | VSS | VSS | VSS | Power supply OV |
| 26 | (VDD) | N.C. | N.C. | N.C. |
| 27 | PE3/SEG23 | O | XRST | XRST signal (IC201 pin22, IC401 pin16) |
| 28 | PE2/SEG22 | O | DATA | Data signal (IC201 pin23, IC401 pin15) |
| 29 | PE1/SEG21 | O | XLT | Latch signal (IC201 pin24, IC401 pin14) |
| 30 | PE0/SEG20 | O | CLK | Clock signal (IC201 pin25, IC401 pin 13) |

| Pin No. | Pin name (Symbol) | I/O | Function Name | Allocated Function |
|---------|-------------------|------|---------------|--------------------------------|
| 31 | PF3/SEG19 | O | N.C. | N.C. |
| 32 | PF2/SEG18 | O | N.C. | N.C. |
| 33 | PF1/SEG17 | O | N.C. | N.C. |
| 34 | PF0/SEG16 | O | N.C. | N.C. |
| 35 | SEG15 | O | SEG15 | LCD segment driver output |
| 36 | SEG14 | O | SEG14 | LCD segment driver output |
| 37 | SEG13 | O | N.C. | N.C. |
| 38 | SEG12 | O | N.C. | N.C. |
| 39 | SEG11 | O | SEG11 | LCD segment driver output |
| 40 | SEG10 | O | SEG10 | LCD segment driver output |
| 41 | SEG9 | O | SEG9 | LCD segment driver output |
| 42 | SEG8 | O | SEG8 | LCD segment driver output |
| 43 | SEG7 | O | SEG7 | LCD segment driver output |
| 44 | SEG6 | O | SEG6 | LCD segment driver output |
| 45 | SEG5 | O | SEG5 | LCD segment driver output |
| 46 | SEG4 | O | SEG4 | LCD segment driver output |
| 47 | SEG3 | O | SEG3 | LCD segment driver output |
| 48 | SEG2 | O | SEG2 | LCD segment driver output |
| 49 | SEG1 | O | SEG1 | LCD segment driver output |
| 50 | SEG0 | O | SEG0 | LCD segment driver output |
| 51 | COM3 | O | COM3 | LCD common driver output |
| 52 | COM2 | O | COM2 | LCD common driver output |
| 53 | COM1 | O | COM1 | LCD common driver output |
| 54 | COM0 | O | COM0 | LCD common driver output |
| 55 | VLC1 | VLC1 | VLC1 | LCD drive power supply |
| 56 | VLC2 | VLC2 | VLC2 | LCD drive power supply |
| 57 | VLC3 | VLC3 | VLC3 | LCD drive power supply |
| 58 | VDD | VDD | VDD | Power supply +5V |
| 59 | VL | O | VL | Power supply current cut off |
| 60 | XTAL | O | XTAL | X'tal connection pin (4.19MHz) |
| 61 | EXTAL | I | EXTAL | X'tal connection pin (4.19MHz) |
| 62 | RST | I | RST | Reset signal input |
| 63 | WP | I | WP | Hold signal input |
| 64 | INT1 | I | SCOR | SCOR input (IC401 pin24) |

IC502 NJM2903M (Dual Operational Amplifier)

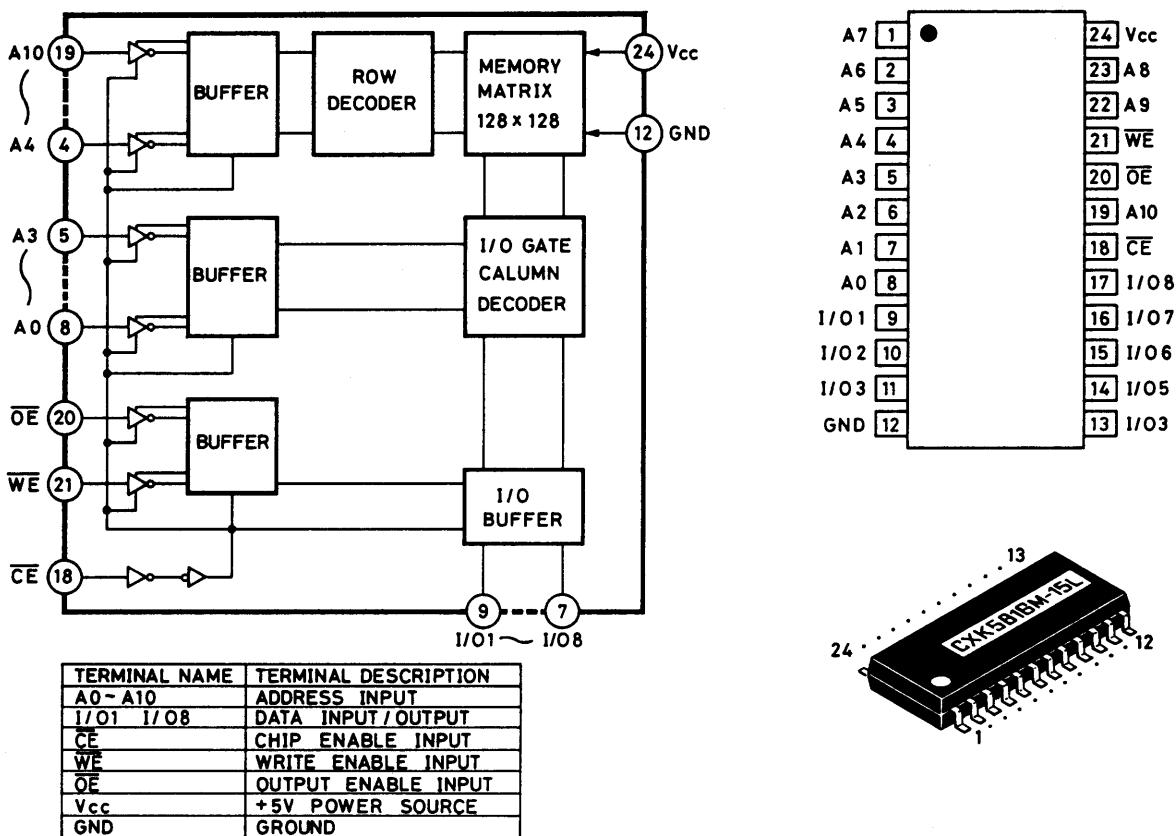


IC503 BA3818F (Remoto Control = Comparate Arra)

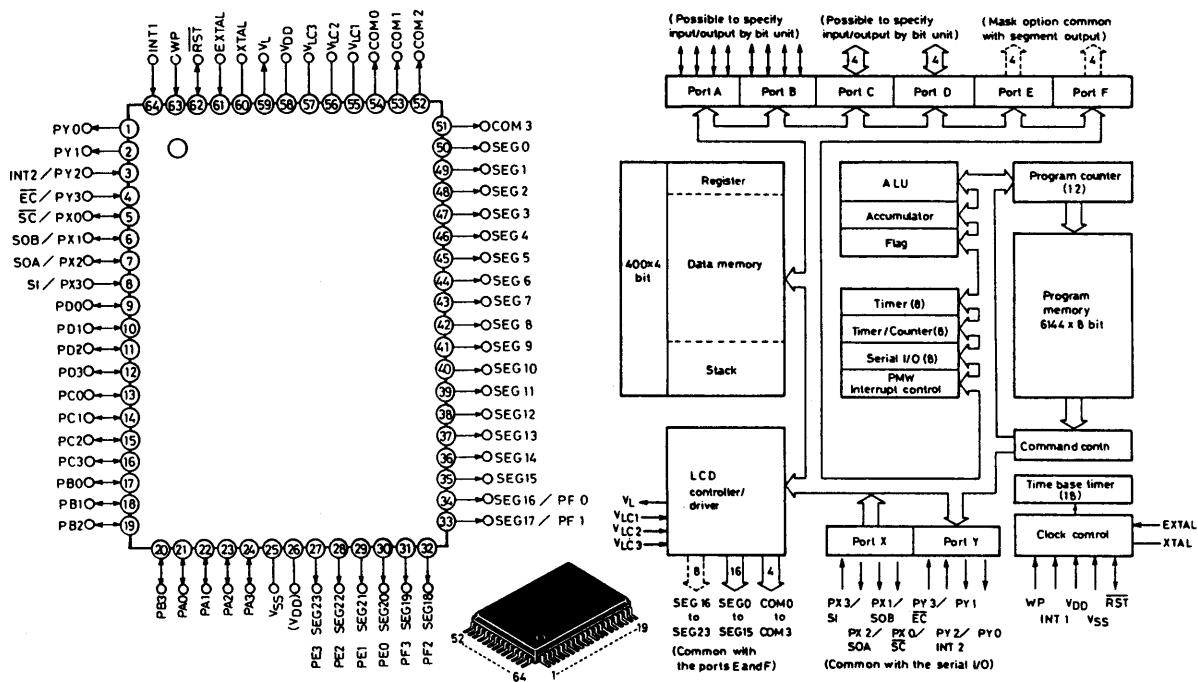


IC BLOCK DIAGRAM

IC402 LC3517AM-15 (Static RAM 2K Word x 8-Bit High-Speed C-MOS)

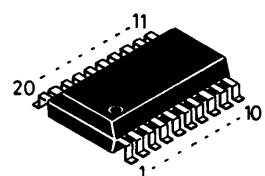
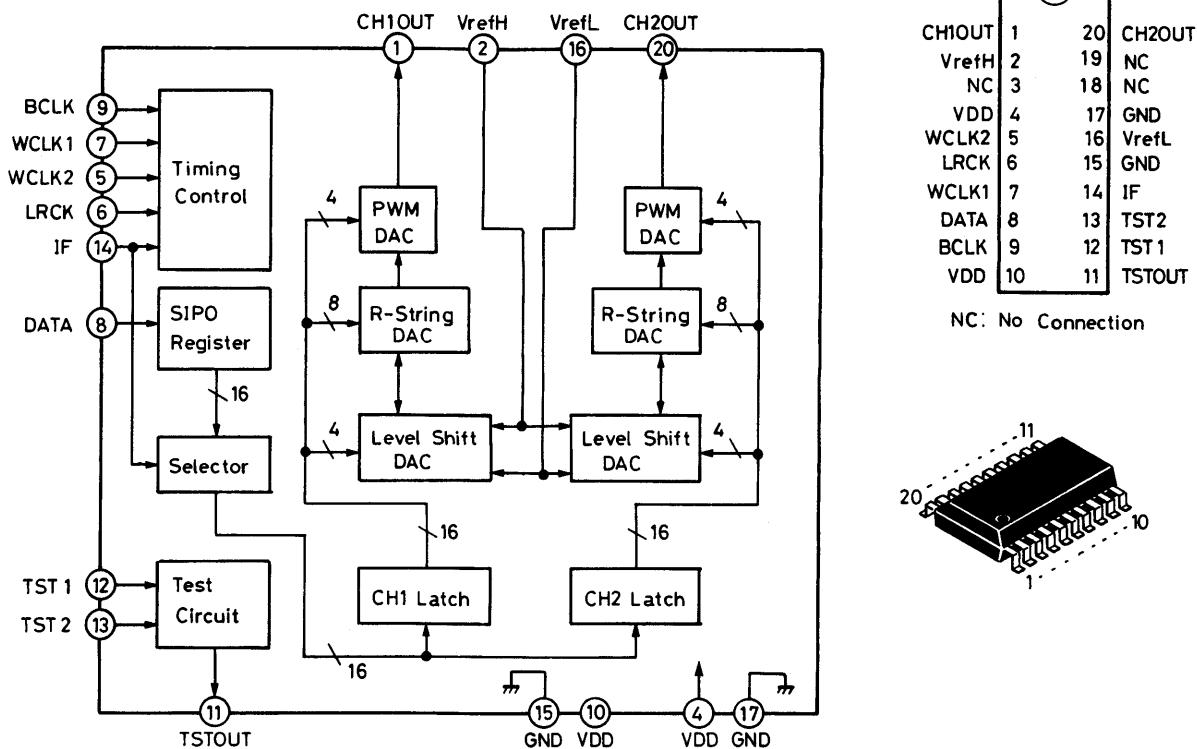


IC501 CXP5024H-019Q (C-MOS 4-Bit 1-Chip Micro Computer)



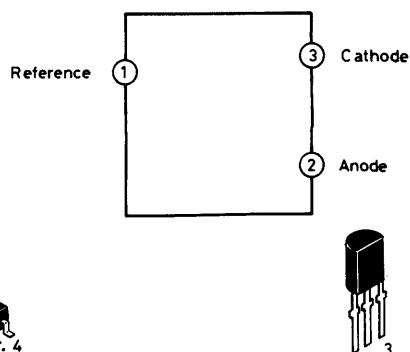
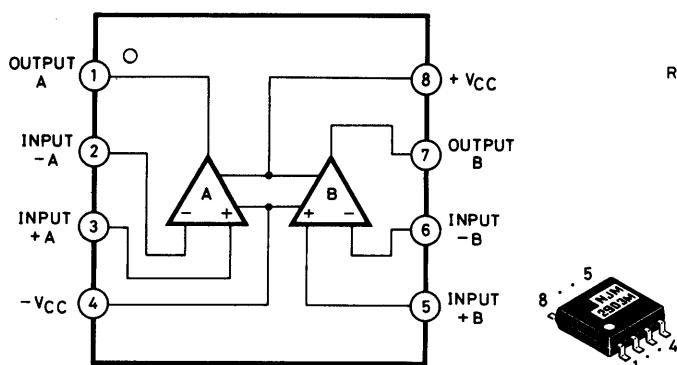
IC BLOCK DIAGRAM

IC601 LC7880M-T1-AP (16-Bit. D/A Converter)

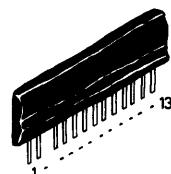
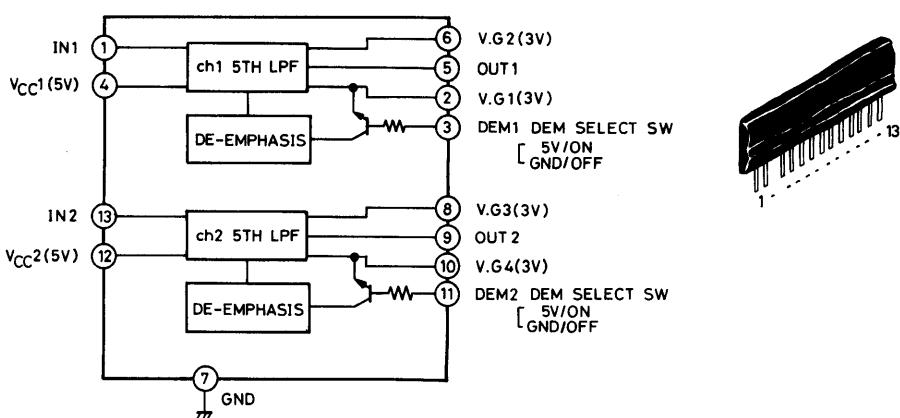


IC602 NJM4560M

IC606 NJM4556M-B (Dual Operational Amplifier)

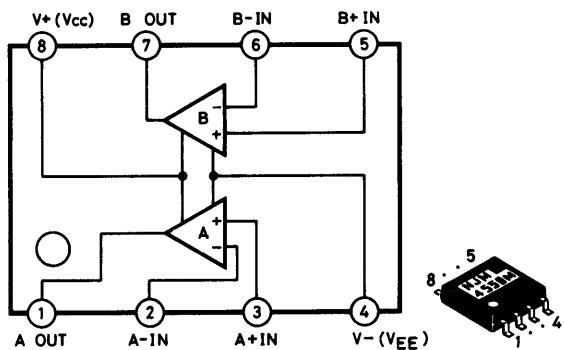


IC604 HAF0255 (Active Low Pass Filter)

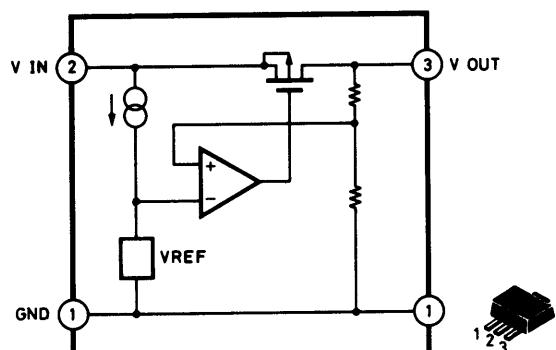


IC BLOCK DIAGRAM

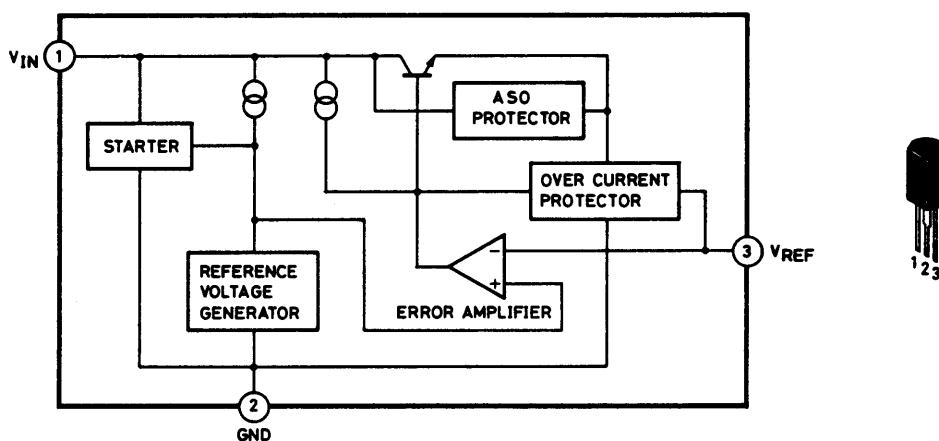
IC605 NJM 4558M
(Dual high Performance Operational Amplifier)



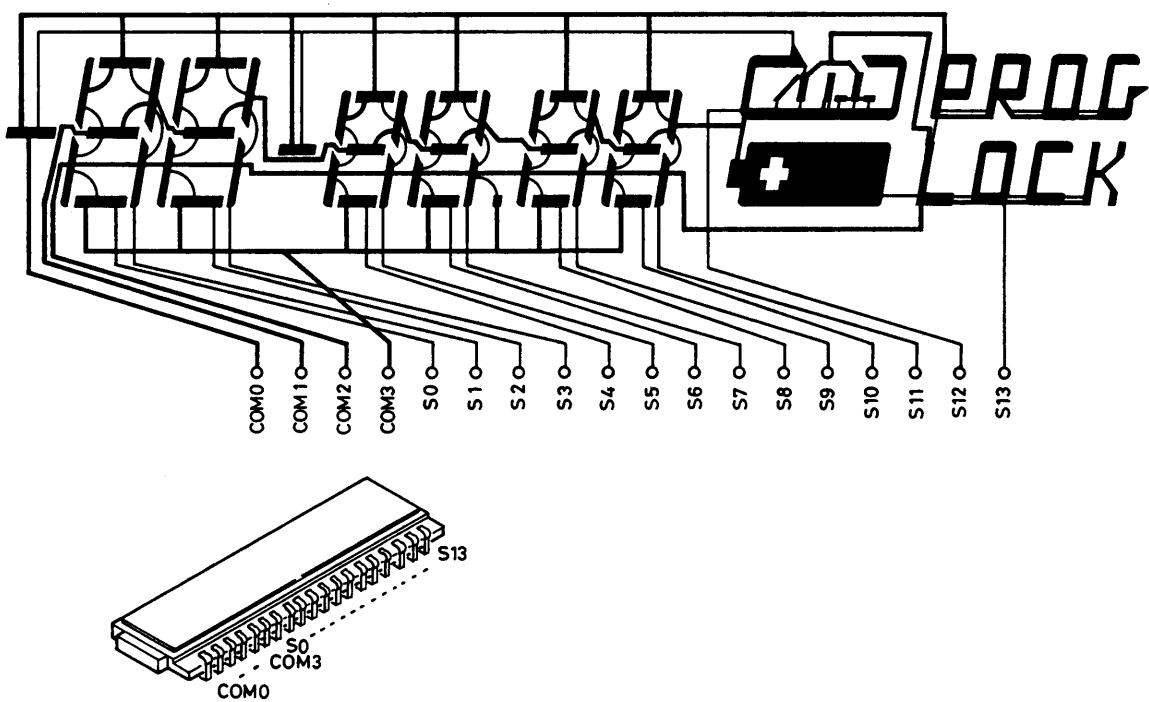
IC901 S81250HG-RD (C-MOS Voltage Regulator)



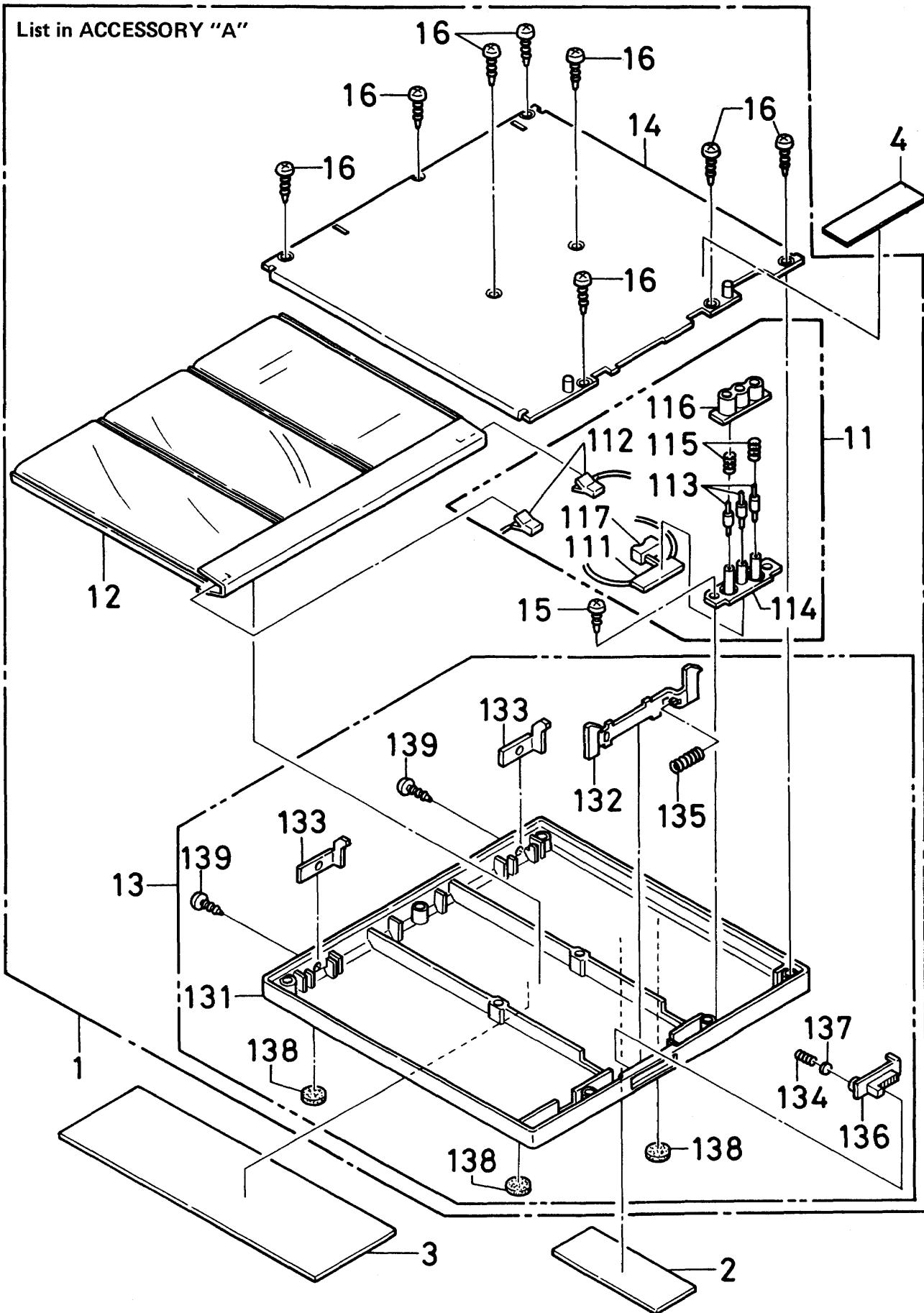
IC902 M5237L (Regulated Power Supply)



LCD FRD-6554P (LCD of CD)

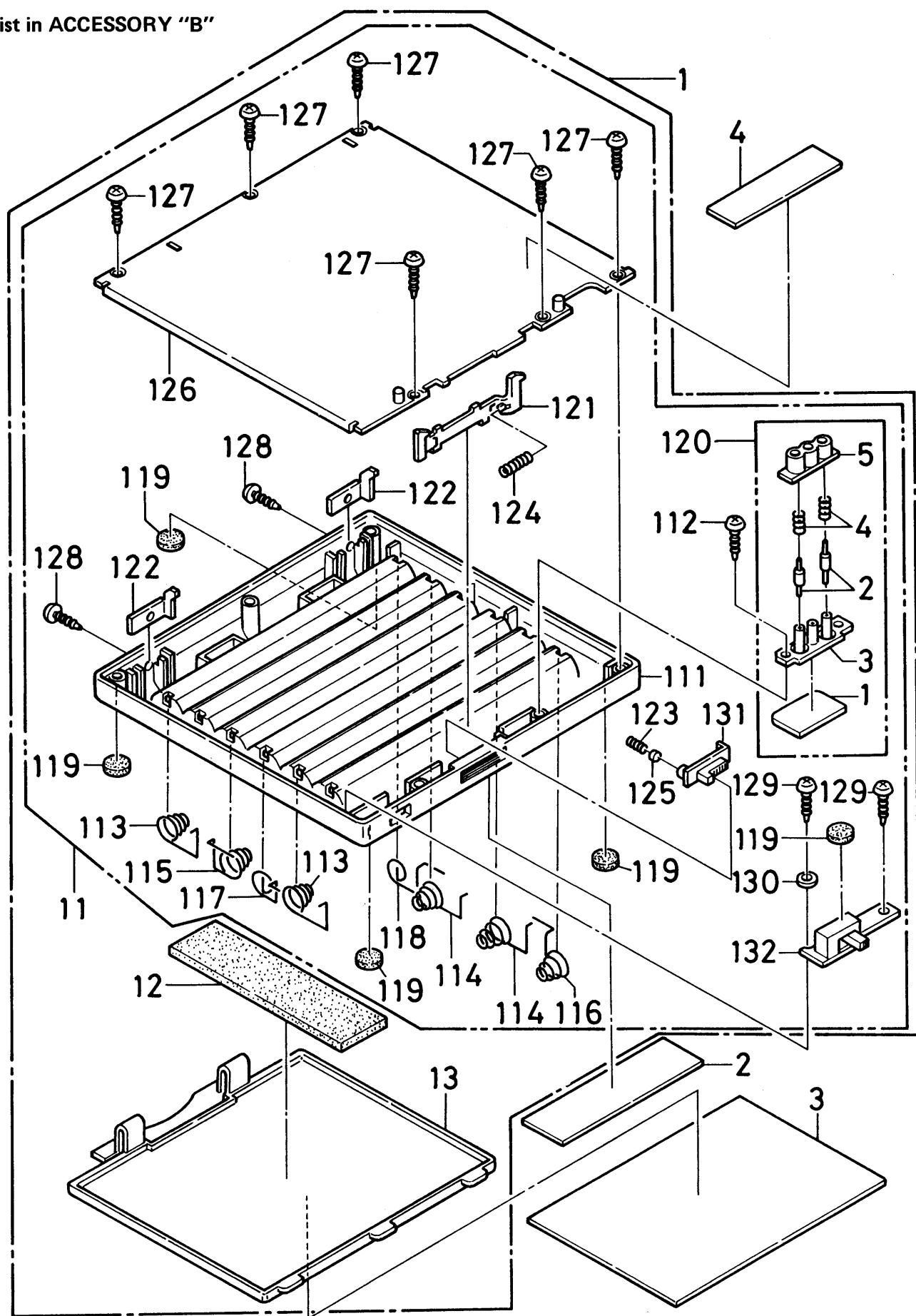


EXPLODED VIEW (RECHARGEABLE BATTERY PACK)

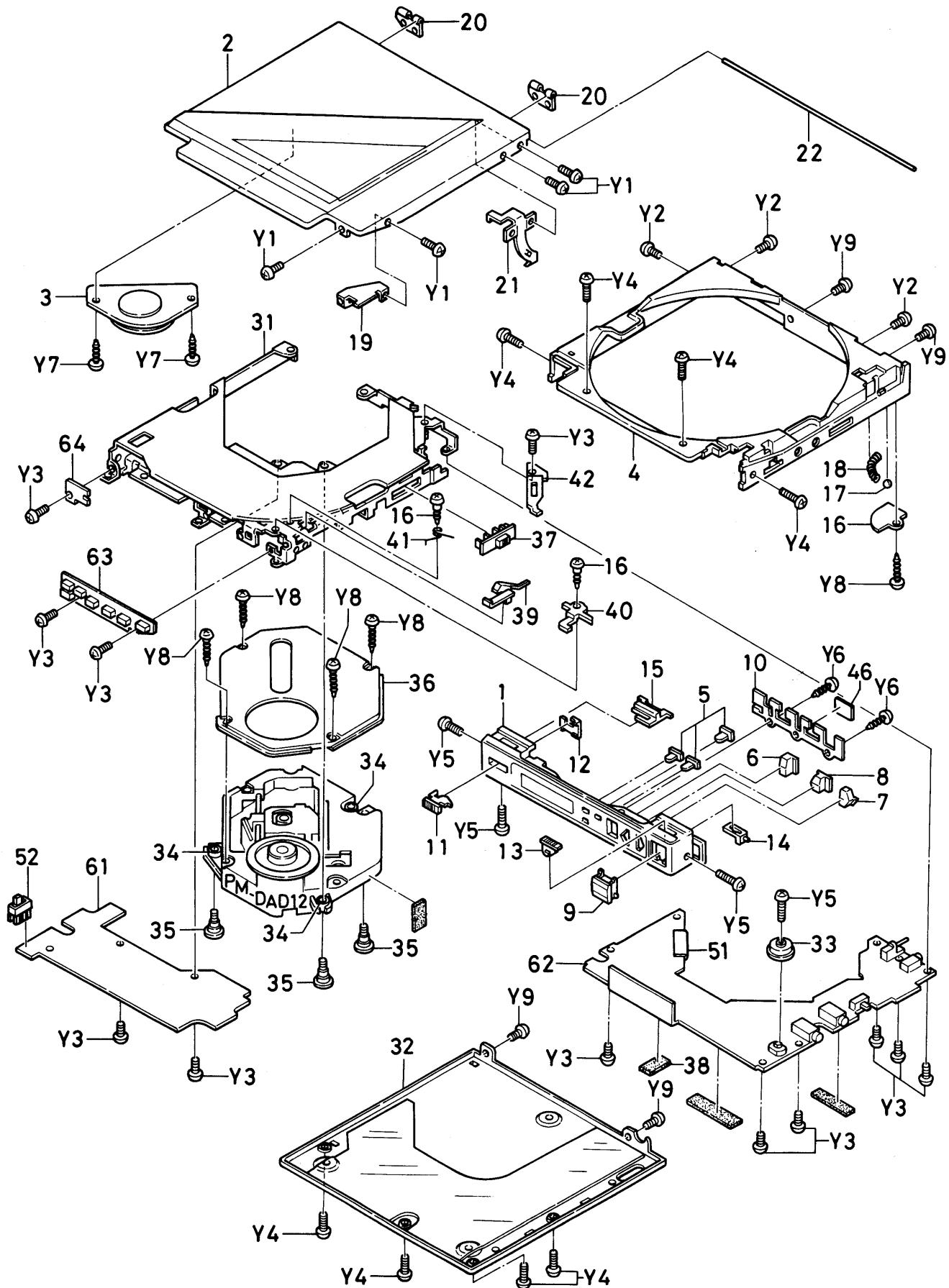


EXPLODED VIEW (BATTERY CASE)

List in ACCESSORY "B"



EXPLODED VIEW (CABINET/CHASSIS)



PARTS LIST

PRODUCT SAFETY NOTICE

Each precaution in this manual should be followed during servicing. Components identified with the IEC symbol  in the parts list and the schematic diagram designate components in which safety can be of special significance. When replacing a component identified with , use only the replacement parts designated, or parts with the same ratings of resistance, wattage or voltage that are designated in the parts list in this manual.

Leakage-current or resistance measurements must be made to determine that exposed parts are acceptably insulated from the supply circuit before returning the product to the customer.

PACKING & ACCESSORIES

| Ref. No. | Part No. | Description |
|----------|--|--------------------------------|
| or | 141-6-133T-91600 | INNER CORR CASE |
| | 141-6-145T-21900 | FOAM PLASTIC CASE, TOP SIDE |
| | 141-6-145T-22000 | FOAM PLASTIC CASE, BOTTOM SIDE |
| | 141-6-231T-15200 | INNER POLYE COVER |
| | 141-6-409T-48600 | INST MANUAL |
| | 141-6-318T-40500 | PAD, AC ADAPTOR |
| | 141-6-318T-40600 | PAD, BATTERY PROTECTOR |
| | 141-6-318T-37400 | PAD, ACCESSORY |
| | 141-2-176T-08300 | BAND, STRAP |
| | 141-6-318T-37300 | PAD, ACCESSORY |
| | 141-2-181T-17000 | CASE |
| | 4-243T-44200 | LEAD CORD |
| |  4-191T-07700 | AC ADAPTOR |
| | 4-152T-08301 | HEAD PHONE ASSY |
| | 4-236T-11201 | PLUG ASSY |

| Ref. No. | Part No. | Description |
|----------|------------------|------------------------------------|
| 120 | 141-0-382T-25702 | TERMINAL ASSY |
| 120-1 | 4-290T-44200 | P.C BOARD |
| 120-2 | 141-2-488T-05300 | PIN, TERMINAL (3PC'S) |
| 120-3 | 141-2-382T-25700 | TERMINAL |
| 120-4 | 141-2-856T-75500 | SPRING COIL |
| 120-5 | 141-2-732T-51300 | SLIDE |
| 121 | 141-2-740T-59800 | LEVER, LOCK |
| 122 | 141-2-290T-29000 | BRACKET, LOCK |
| 123 | 141-2-856T-75300 | SPRING COIL, RELEASE KNOB |
| 124 | 141-2-856T-75400 | SPRING COIL, LOCK LEVER |
| 125 | 141-2-247T-83500 | SHEET, SPRING COIL FIXER |
| 126 | 141-2-136T-09201 | COVER, TOP |
| 127 | BS1BS1R7+5+ZK | SP PANHEAD1B TAPING SCREW |
| 128 | 411 018 2700 | SCR PAN PCS 1.7X3 |
| 129 | 411 030 1002 | SCR TPG PAN PCS 1.7X5 |
| 130 | 141-2-453T-05600 | WASHER 1.7X3.3X0.3T, SELECT SW PCB |
| 131 | 141-2-164T-49500 | SLIDE KNOB, RELEASE |
| 132 | 141-4-290T-55500 | P.C BOARD ASSY, SWITCH |
| 132-1 | 4-290T-55500 | P.C BOARD |
| 132-2 | 4-238T-37300 | SWITCH |
| 14 | 141-2-448T-42000 | CUSHION |
| 15 | 141-2-128T-27400 | BATTERY LID |
| 2 | 141-2-140T-04300 | RATING PLATE |
| 3 | 141-6-479T-95200 | LABEL |
| 4 | 141-6-472T-27701 | CAUTION LABEL |

ACCESSORY

| Ref. No. | Part No. | Description |
|----------|------------------|--------------------------------|
| A | 141-0-331T-06303 | HOLDER BATTERY ASSY |
| 1 | 141-0-331T-06300 | HOLDER BATTERY ASSY |
| 11 | 141-0-382T-25700 | TERMINAL ASSY, CONNECTOR |
| 111 | 4-290T-44200 | P.C BOARD |
| 112 | 141-2-382T-25900 | TERMINAL, BATTERY CELL (2PC'S) |
| 113 | 141-2-488T-05300 | PIN |
| 114 | 141-2-382T-25700 | TERMINAL |
| 115 | 141-2-856T-75500 | SPRING COIL, SLIDE (2PC'S) |
| 116 | 141-2-732T-51300 | SLIDE |
| 117 | SIICPF38+++++ | IC ICP-F38 |
| 12 | 4-660T-00200 | LEAD BATTERY, BATTERY CELL |
| 13 | 141-0-125T-45100 | BOTTOM LID ASSY |
| 131 | 141-2-125T-45100 | BOTTOM LID |
| 132 | 141-2-740T-59800 | LEVER, LOCK |
| 133 | 141-2-290T-29000 | BRACKET, LOCK (2PC'S) |
| 134 | 141-2-856T-75300 | SPRING COIL, RELEASE KNOB |
| 135 | 141-2-856T-75400 | SPRING COIL, LOCK |
| 136 | 141-2-164T-49500 | SLIDE KNOB, RELEASE |
| 137 | 141-2-247T-83500 | SHEET, SPRING COIL FIXER |
| 138 | 141-2-174T-16700 | STAND (3PC'S) |
| 139 | 411 018 2700 | SCR PAN PCS 1.7X3 (2PC'S) |
| 14 | 141-2-136T-09200 | COVER |
| 15 | 411 099 0107 | SCR TPG PAN PCS 1.7X3 |
| 16 | 411 099 0206 | SCR TPG PAN PCS 1.7X5 |
| 2 | 141-2-140T-03200 | RATING PLATE |
| 3 | 141-6-479T-94400 | LABEL |
| 4 | 141-6-472T-27701 | CAUTION LABEL |
| B | 141-0-331T-06403 | HOLDER BATTERY ASSY |
| 1 | 141-0-331T-06400 | HOLDER BATTERY ASSY |
| 11 | 141-0-125T-45200 | BOTTOM LID ASSY |
| 111 | 141-2-125T-45200 | BOTTOM LID |
| 112 | 411 099 0107 | SCR TPG PAN PCS 1.7X3 |
| 113 | 141-2-336T-39200 | TERMINAL BATTERY, L(+)(-) |
| 114 | 141-2-336T-39201 | TERMINAL BATTERY, R(+)(-) |
| 115 | 141-2-336T-39300 | TERMINAL BATTERY, L(-) |
| 116 | 141-2-336T-39301 | TERMINAL BATTERY, R(-) |
| 117 | 141-2-336T-39400 | TERMINAL BATTERY, L(+) |
| 118 | 141-2-336T-39401 | TERMINAL BATTERY, R(+) |
| 119 | 141-2-174T-17000 | STAND (5PC'S) |

CABINET

| Ref. No. | Part No. | Description |
|----------|------------------|-----------------------------|
| 1 | 141-0-122T-68200 | FRONT PANEL ASSY |
| 2 | 141-0-124T-54400 | TOP LID ASSY |
| 3 | 141-0-290T-27500 | BRACKET ASSY |
| 4 | 141-2-121T-22300 | DECK PANEL |
| 5 | 141-2-160T-84200 | PUSH BUTTON, MODE |
| 6 | 141-2-160T-84300 | PUSH BUTTON, STOP |
| 7 | 141-2-160T-84400 | PUSH BUTTON, FF |
| 8 | 141-2-160T-84500 | PUSH BUTTON, REW |
| 9 | 141-2-160T-84600 | PUSH BUTTON, PLAY |
| 10 | 141-2-853T-96600 | SPRING PLATE, |
| 11 | 141-2-164T-48700 | PUSH BUTTON STOPPER |
| 12 | 141-2-210T-84600 | SLIDE KNOB, LOCK |
| 13 | 141-2-164T-48400 | BRACKET, KNOB(11) MTG. |
| 14 | 141-2-210T-84300 | SLIDE KNOB, OPEN |
| 15 | 141-2-160T-84100 | BRACKET, KNOB(13) MTG. |
| 16 | 141-2-290T-28800 | PUSH BUTTON, MUTE |
| 17 | 141-2-345T-01300 | BRACKET, STEEL BALL(17) |
| 18 | 141-2-856T-74100 | STEEL BALL 3MM |
| 19 | 141-2-290T-27300 | SPRING COIL, STEEL BALL(17) |
| 20 | 141-2-251T-09100 | BRACKET, TOP LID(2) HOOK |
| 21 | 141-2-290T-27400 | HINGE, TOP LID(2) |
| 22 | 141-2-754T-98600 | BRACKET, TOP LID(2) |
| | | SHAFT, TOP LID(2) |

PARTS LIST

CHASSIS

| Ref. No. | Part No. | Description |
|----------|------------------|--|
| 31 | 141-0-214T-10000 | BRACKET FRAME ASSY |
| 32 | 141-0-125T-44304 | BOTTOM LID ASSY |
| 33 | 141-0-165T-09100 | ROTARY KNOB ASSY, VOLUME |
| 34 | 141-2-445T-35800 | RUBBER CUSHION, MECHANISM FLOAT (3PC'S) |
| 35 | 141-2-421T-70400 | SPECIAL SCREW, MECHANISM FLOAT(3PC'S) |
| 36 | 141-2-154T-18000 | ESCUOTHEON, MECHANISM COVER |
| 37 | 141-2-164T-48500 | SLIDE KNOB, POWER SW |
| 38 | 141-2-445T-36200 | RUBBER CUSHION, PCB FIXER |
| 39 | 141-2-732T-51200 | SLIDE, TOP LID HOOK |
| 40 | 141-2-740T-58600 | LEVER, OPENER |
| 41 | 141-2-856T-74000 | SPRING COIL, LEVER(40) RETURN |
| 42 | 141-2-853T-96500 | SPRING PLATE, TOP LID OPENER |
| 43 | 412 005 4301 | SPECIAL SCREW, (40.41) MTG. |
| 44 | 141-2-447T-04100 | CUSHION 10X20MM |
| 45 | 141-2-461T-52400 | PIPE (3PC'S) |
| 46 | 141-2-247T-86900 | SHEET, 4X10X0.3T, SPRING PLATE(10) |
| | 123-2-472R-00200 | LUG |

| Ref. No. | Part No. | Description |
|----------|---------------|---------------------------|
| C101 | 403 091 0308 | TA-SOLID 1U M 16V |
| C102 | 403 069 5601 | CERAMIC 0.01U K 50V |
| C104 | 403 025 1708 | CERAMIC 4P C 50V |
| C105 | 403 068 3301 | CERAMIC 0.033U K 25V |
| C106 | 403 073 0005 | CERAMIC 3300P K 50V |
| C107 | 403 069 5601 | CERAMIC 0.01U K 50V |
| C108 | 403 091 8700 | TA-SOLID 0.47U M 25V |
| C110 | CT6R3226MZTEZ | CHP TNTAL 22U 6.3V M Z TE |
| C111 | CT6R3685MZTEZ | CHP TNTL 6.8U 6.3V M Z TE |
| C112 | CT6R3685MZTEZ | CHP TNTL 6.8U 6.3V M Z TE |
| C113 | CT6R3226MZTEZ | CHP TNTAL 22U 6.3V M Z TE |
| C114 | 403 069 1702 | CERAMIC 1000P K 50V |
| C302 | 403 071 8102 | CERAMIC 2200P K 50V |
| C303 | CT6R3225MZYEZ | CHP TNTL 2.2U 6.3V M Z YE |
| C304 | 403 068 2502 | CERAMIC 0.22U Z 25V |
| C305 | 403 073 0005 | CERAMIC 3300P K 50V |
| C306 | 403 073 0005 | CERAMIC 3300P K 50V |
| C307 | 403 071 8102 | CERAMIC 2200P K 50V |
| C308 | CT6R3225MZYEZ | CHP TNTL 2.2U 6.3V M Z YE |
| C309 | 403 068 2502 | CERAMIC 0.22U Z 25V |
| C310 | 403 069 5601 | CERAMIC 0.01U K 50V |
| C311 | 403 069 5601 | CERAMIC 0.01U K 50V |
| C312 | CE+16476MVKS8 | ELECT 47U 16V M V KS B |
| R101 | 401 037 5400 | MT-GLAZE 1K JA 1/10W |
| R102 | 401 037 6803 | MT-GLAZE 12K JA 1/10W |
| R103 | 401 039 0403 | MT-GLAZE 8.2K JA 1/10W |
| R104 | 401 038 3702 | MT-GLAZE 33K JA 1/10W |
| R105 | 401 038 0800 | MT-GLAZE 22K JA 1/10W |
| R106 | 401 037 5707 | MT-GLAZE 100K JA 1/10W |
| R108 | RM/+8390JZM+Z | MT-GLAZE Z 39 J 1/8W Z |
| R109 | RM/+8390JZM+Z | MT-GLAZE Z 39 J 1/8W Z |
| R111 | 401 038 3603 | MT-GLAZE 3.3K JA 1/10W |
| R112 | 401 038 3603 | MT-GLAZE 3.3K JA 1/10W |
| R301 | 401 039 0403 | MT-GLAZE 8.2K JA 1/10W |
| R304 | 401 038 6406 | MT-GLAZE 4.7K JA 1/10W |
| R305 | 401 036 0406 | MT-GLAZE 2.2 KA 1/8W |
| R306 | 401 036 0406 | MT-GLAZE 2.2 KA 1/8W |
| R307 | 401 036 0406 | MT-GLAZE 2.2 KA 1/8W |
| R308 | 401 036 0406 | MT-GLAZE 2.2 KA 1/8W |
| R309 | 401 038 3603 | MT-GLAZE 3.3K JA 1/10W |
| R310 | 401 038 0701 | MT-GLAZE 2.2K JA 1/10W |
| R311 | 401 038 6406 | MT-GLAZE 4.7K JA 1/10W |
| R312 | 401 036 0406 | MT-GLAZE 2.2 KA 1/8W |
| R313 | 401 036 0406 | MT-GLAZE 2.2 KA 1/8W |
| R314 | 401 036 0406 | MT-GLAZE 2.2 KA 1/8W |
| R315 | 401 036 0406 | MT-GLAZE 2.2 KA 1/8W |

FIXING PARTS

| Ref. No. | Part No. | Description |
|----------|---------------|---------------------------------|
| Y1 | 412 021 5801 | SPECIAL SCREW (4PC'S) |
| Y2 | 411 019 3805 | SCR PAN PCS 1.4X2 (2PC'S) |
| Y3 | 411 019 3607 | SCR PAN PCS 1.4X2 (13PC'S) |
| Y4 | 412 021 5405 | SPECIAL SCREW (9PC'S) |
| Y5 | 412 021 5504 | SPECIAL SCREW (4PC'S) |
| Y6 | BS3BS1R42R+N1 | SP PAN HEAD3B |
| Y7 | 411 030 0005 | TAPING SCREW (2PC'S) |
| Y8 | 411 030 2504 | SCR TPG PAN PCS 1.7X2.5 (2PC'S) |
| Y9 | 412 021 5603 | SCR TPG PAN PCS 1.7X4 (5PC'S) |
| | | SPECIAL SCREW (4PC'S) |

ELECTRICAL PARTS

| Ref. No. | Part No. | Description |
|----------|------------------|---------------------------|
| 51 | 141-2-320T-01200 | SHIELD PLATE |
| 52 | 4-248T-36000 | SWITCH, OPEN/CLOSE (S502) |

RF AMP & DRIVER P.C.BOARD ASSY

| Ref. No. | Part No. | Description |
|----------|------------------|------------------------------------|
| 61 | 141-4-290T-43700 | P.C BOARD ASSY, RF AMP & DRIVER |
| | 4-267T-50400 | SOCKET, SENSOR & APC F T COIL |
| | 4-267T-50500 | SOCKET |
| L101 | 4-253T-20623 | FILTER |
| L301 | 4-252T-15800 | CHOKE COIL |
| S601 | 4-248T-14100 | SWITCH, MUTE |
| SVR101 | 4-220T-32085 | V.R 22KB, TRACKING BALANCE |
| SVR102 | 4-220T-32087 | V.R 47KB, FOCUS OFF SET |
| IC101 | 409 108 5502 | IC CXA1081M, RF AMP |
| IC301 | 409 074 0501 | IC BA6280AF, PWM DRIVER |
| or | 409 074 9207 | IC CXA1083M, PWM DRIVER |
| IC302 | 409 074 0501 | IC BA6280AF, PWM DRIVER |
| or | 409 074 9207 | IC CXA1083M, PWM DRIVER |
| Q101 | 405 008 6403 | TR 2SB798-DL |
| D301 | 407 066 8702 | DIODE SB10-05PCP |
| D302 | 407 066 8702 | DIODE SB10-05PCP |
| D303 | 407 066 8702 | DIODE SB10-05PCP |
| D304 | 407 066 8702 | DIODE SB10-05PCP |
| D305 | 407 066 8702 | DIODE SB10-05PCP |
| D306 | 407 066 8702 | DIODE SB10-05PCP |
| D307 | 407 066 8702 | DIODE SB10-05PCP |
| D308 | 407 066 8702 | DIODE SB10-05PCP |

MAIN AMP P.C.BOARD ASSY

| Ref. No. | Part No. | Description |
|----------|------------------|---------------------------|
| 62 | 141-4-290T-43800 | P.C BOARD ASSY, MAIN AMP |
| | 4-970T-03400 | LCD |
| | 141-2-290T-27600 | BRACKET |
| | 141-2-382T-25500 | TERMINAL, BATT.IN |
| | 4-267T-11800 | SOCKET, LINE OUT |
| | 4-267T-11871 | SOCKET, PHONES |
| | 4-267T-11872 | SOCKET, REMOTE |
| | 4-235T-93371 | SOCKET, DC IN |
| | 141-2-247T-86300 | SHEET |
| | 4-236T-37779 | PLUG, 9P |
| | 4-267T-50600 | SOCKET |
| | 4-267T-50700 | SOCKET |
| | 141-2-320T-01500 | SHIELD PLATE |
| | 141-2-320T-01600 | SHIELD PLATE |
| ICP951 | SIIICPF15+++++ | FUSE PROTECTOR ICP-F15 |
| L401 | 4-253T-20623 | FILTER |
| L601 | 4-253T-20623 | FILTER |
| X401 | 4-266T-01900 | CERAMIC RESONATOR |
| X501 | 4-266T-01300 | CERAMIC RESONATOR |
| S501 | 4-248T-35900 | SWITCH, POWER |
| VR601 | 4-220T-36800 | V.R 20KB, VOLUME |
| SVR201 | 4-220T-45685 | SEMI.V.R 22KB, FOCUS GAIN |

PARTS LIST

| Ref. No. | Part No. | Description |
|----------|---------------|-------------------------------------|
| SVR202 | 4-220T-45685 | SEMI V.R 22KB, TRACKING GAIN |
| SVR203 | 4-220T-45679 | SEMI V.R 2.2KB, PLL VCO FREE-RUN |
| IC201 | 409 108 5601 | IC CXA1082AQ, SSP |
| IC401 | 409 108 5700 | IC CXD11300, DSP |
| IC402 | SICXK5816M15G | IC CXK5816M-15L-T1 |
| or | 409 020 6205 | IC LC3517AM-15 |
| IC501 | 410 022 6902 | IC CXP5024H-019Q |
| IC502 | 409 039 6302 | IC NJM2903M |
| IC503 | 409 108 5809 | IC BA3818F |
| IC601 | SILC7880M+++G | IC LC7880M-T1-TP |
| IC602 | 409 039 8603 | IC NJM4560M |
| IC603 | 409 108 6004 | IC NJM431L |
| IC604 | 409 110 2605 | IC HAF0255 |
| IC605 | 409 039 7804 | IC NJM4558M |
| IC606 | 409 108 5908 | IC NJM4556M-B |
| IC901 | 409 108 8305 | IC S-81250HG-RD |
| IC902 | 409 036 8408 | IC M5237L |
| IC921 | 409 108 6004 | IC NJM431L |
| Q501 | 405 000 1109 | TR DTA124EK |
| Q502 | 405 000 1109 | TR DTA124EK |
| Q503 | 405 058 5401 | TR FMC2 |
| Q504 | 405 000 1109 | TR DTA124EK |
| Q505 | 405 014 4509 | TR 2SC2412K-R |
| Q701 | STD1048X6+++Z | TR 2SD1048X6 |
| or | 405 021 2406 | TR 2SD1048-X7 |
| Q702 | STD1048X6+++Z | TR 2SD1048X6 |
| or | 405 021 2406 | TR 2SD1048-X7 |
| Q703 | STD1048X6+++Z | TR 2SD1048X6 |
| or | 405 021 2406 | TR 2SD1048-X7 |
| Q801 | STD1048X6+++Z | TR 2SD1048X6 |
| or | 405 021 2406 | TR 2SD1048-X7 |
| Q802 | STD1048X6+++Z | TR 2SD1048X6 |
| or | 405 021 2406 | TR 2SD1048-X7 |
| Q803 | STD1048X6+++Z | TR 2SD1048X6 |
| or | 405 021 2406 | TR 2SD1048-X7 |
| Q901 | 405 003 0307 | TR 2SA1241-Y |
| Q902 | 405 000 4100 | TR DTC124EK |
| Q903 | 405 007 0105 | TR 2SB1142-S-LT |
| Q904 | STD1048X6+++Z | TR 2SD1048X6 |
| or | 405 021 2406 | TR 2SD1048-X7 |
| Q905 | STD1048X6+++Z | TR 2SD1048X6 |
| or | 405 021 2406 | TR 2SD1048-X7 |
| Q906 | 405 035 1105 | TR FMW1 |
| Q907 | 405 008 6403 | TR 2SB798-DL |
| Q908 | 405 000 4100 | TR DTC124EK |
| Q921 | 405 000 1109 | TR DTA124EK |
| Q922 | 405 003 0307 | TR 2SA1241-Y |
| Q923 | 405 008 6403 | TR 2SB798-DL |
| Q924 | 405 035 1105 | TR FMW1 |
| Q925 | 405 002 0308 | TR 2SA1037K-R |
| D501 | 407 003 4507 | DIODE DAP202K |
| D502 | 407 003 4507 | DIODE DAP202K |
| D503 | 407 003 4507 | DIODE DAP202K |
| D601 | 407 003 5108 | DIODE DA204K |
| D901 | 407 003 4507 | DIODE DAP202K |
| D921 | 407 066 8702 | DIODE SB10-05PCP |
| D922 | 407 003 4507 | DIODE DAP202K |
| C109 | 403 069 5601 | CERAMIC 0.01U K 50V |
| C201 | 403 100 9704 | CERAMIC 0.1U M 25V |
| C202 | 403 068 3301 | CERAMIC 0.033U K 25V |
| C203 | CT++4106MZTEZ | CHP TNTL 10U 4V M Z TE |
| C204 | 403 071 8102 | CERAMIC 2200P K 50V |
| C205 | 403 073 9107 | CERAMIC 4700P K 50V |
| C206 | CC+25473KZYBZ | CHIP CC 0.047 25V K Z YB |
| C207 | 403 068 3301 | CERAMIC 0.033U K 25V |
| C208 | 403 100 9704 | CERAMIC 0.1U M 25V |
| C209 | CT++4106MZTEZ | CHP TNTL 10U 4V M Z TE |
| C210 | 403 100 9704 | CERAMIC 0.1U M 25V |
| C211 | 403 026 2902 | CERAMIC 47P J 50V |
| C212 | 403 069 5601 | CERAMIC 0.01U K 50V |
| C213 | 403 091 0308 | TA-SOLID 1U M 16V |
| C214 | CT6R3685MZTEZ | CHP TNTL 6.8U 6.3V M Z TE |

PARTS LIST

| Ref. No. | Part No. | Description |
|----------|---------------|---------------------------|
| C215 | 403 091 8700 | TA-SOLID 0.47U M 25V |
| C216 | 403 068 3301 | CERAMIC 0.033U K 25V |
| C217 | 403 070 9803 | CERAMIC 0.015U K 50V |
| C221 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C222 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C223 | CT6R3685MZTEZ | CHP TNTL 6.8U 6.3V M Z TE |
| C224 | CT6R3685MZTEZ | CHP TNTL 6.8U 6.3V M Z TE |
| C401 | 403 038 9104 | ELECT 33U M 6.3V |
| C402 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C403 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C404 | 403 069 1702 | CERAMIC 1000P K 50V |
| C405 | 403 024 2102 | CERAMIC 39P J 50V |
| C406 | 403 024 2102 | CERAMIC 39P J 50V |
| C501 | 403 022 8205 | CERAMIC 33P J 50V |
| C502 | 403 022 8205 | CERAMIC 33P J 50V |
| C503 | CT6R3225MZYEZ | CHP TNTL 2.2U 6.3V M Z YE |
| C505 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C506 | 403 068 5107 | CERAMIC 0.047U Z 25V |
| C507 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C508 | 403 069 5601 | CERAMIC 0.01U K 50V |
| C509 | 403 069 5601 | CERAMIC 0.01U K 50V |
| C510 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C601 | 403 038 9104 | ELECT 33U M 6.3V |
| C602 | 403 039 2708 | ELECT 47U M 6.3V |
| C603 | 403 039 2708 | ELECT 47U M 6.3V |
| C604 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C607 | CT6R3685MZTEZ | CHP TNTL 6.8U 6.3V M Z TE |
| C608 | CT6R3225MZYEZ | CHP TNTL 2.2U 6.3V M Z YE |
| C609 | 403 091 0308 | TA-SOLID 1U M 16V |
| C610 | 403 091 0308 | TA-SOLID 1U M 16V |
| C611 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C701 | CC+50030CZCHR | CHIP CC 3P 50V C Z CH |
| C702 | CT6R3225MZYEZ | CHP TNTL 2.2U 6.3V M Z YE |
| C703 | CT+10475MZTEZ | CHP TNTL 4.7U 10V M Z TE |
| C704 | 403 009 5807 | CERAMIC 100P J 50V |
| C705 | 403 091 0308 | TA-SOLID 1U M 16V |
| C706 | CT+10475MZTEZ | CHP TNTL 4.7U 10V M Z TE |
| C707 | 403 038 2105 | ELECT 100U M 6.3V |
| C708 | 403 069 1702 | CERAMIC 1000P K 50V |
| C801 | CC+50030CZCHR | CHIP CC 3P 50V C Z CH |
| C802 | CT6R3225MZYEZ | CHP TNTL 2.2U 6.3V M Z YE |
| C803 | CT+10475MZTEZ | CHP TNTL 4.7U 10V M Z TE |
| C804 | 403 009 5807 | CERAMIC 100P J 50V |
| C805 | 403 091 0308 | TA-SOLID 1U M 16V |
| C806 | CT+10475MZTEZ | CHP TNTL 4.7U 10V M Z TE |
| C807 | 403 038 2105 | ELECT 100U M 6.3V |
| C808 | 403 069 1702 | CERAMIC 1000P K 50V |
| C901 | CE+16476MVKS | ELECT 47U 16V M V KS B |
| C902 | 403 068 5107 | CERAMIC 0.047U Z 25V |
| C903 | 403 050 2008 | ELECT 2.2U M 50V |
| C904 | 403 040 2308 | ELECT 22U M 10V |
| C905 | 403 069 1702 | CERAMIC 1000P K 50V |
| C906 | 403 038 2105 | ELECT 100U M 6.3V |
| C907 | 403 068 2502 | CERAMIC 0.22U Z 25V |
| C908 | CT+16335MZTEZ | CHP TNTL 3.3U 16V M Z TE |
| C909 | 403 068 0409 | CERAMIC 0.1U Z 25V |
| C910 | CT+10475MZTEZ | CHP TNTL 4.7U 10V M Z TE |
| C911 | 403 091 0308 | TA-SOLID 1U M 16V |
| C912 | 403 038 9104 | ELECT 33U M 6.3V |
| C913 | 403 039 2708 | ELECT 47U M 6.3V |
| C921 | 403 050 2008 | ELECT 2.2U M 50V |
| C922 | 403 050 2008 | ELECT 2.2U M 50V |
| C951 | 403 068 5107 | CERAMIC 0.047U Z 25V |
| R107 | 401 037 5608 | MT-GLAZE 10K JA 1/10W |
| R201 | 401 038 9308 | MT-GLAZE 68K JA 1/10W |
| R202 | 401 037 5608 | MT-GLAZE 10K JA 1/10W |
| R203 | 401 037 8104 | MT-GLAZE 150K JA 1/10W |
| R204 | 401 037 5707 | MT-GLAZE 100K JA 1/10W |
| R205 | 401 038 6505 | MT-GLAZE 47K JA 1/10W |
| R206 | 401 037 8005 | MT-GLAZE 15K JA 1/10W |
| R207 | 401 039 0502 | MT-GLAZE 82K JA 1/10W |
| R208 | 401 038 0800 | MT-GLAZE 22K JA 1/10W |
| R209 | 401 037 5707 | MT-GLAZE 100K JA 1/10W |
| R210 | 401 039 0403 | MT-GLAZE 8.2K JA 1/10W |
| R213 | 401 037 5707 | MT-GLAZE 100K JA 1/10W |
| R214 | 401 038 5409 | MT-GLAZE 390K JA 1/10W |
| R215 | 401 037 5608 | MT-GLAZE 10K JA 1/10W |
| R216 | 401 037 5707 | MT-GLAZE 100K JA 1/10W |
| R217 | 401 037 5707 | MT-GLAZE 100K JA 1/10W |
| R218 | 401 037 9408 | MT-GLAZE 180K JA 1/10W |
| R219 | 401 038 3603 | MT-GLAZE 3.3K JA 1/10W |
| R220 | 401 038 0800 | MT-GLAZE 22K JA 1/10W |
| R221 | 401 037 5806 | MT-GLAZE 1M JA 1/10W |
| R222 | 401 037 5707 | MT-GLAZE 100K JA 1/10W |
| R223 | 401 03 | |

PARTS LIST

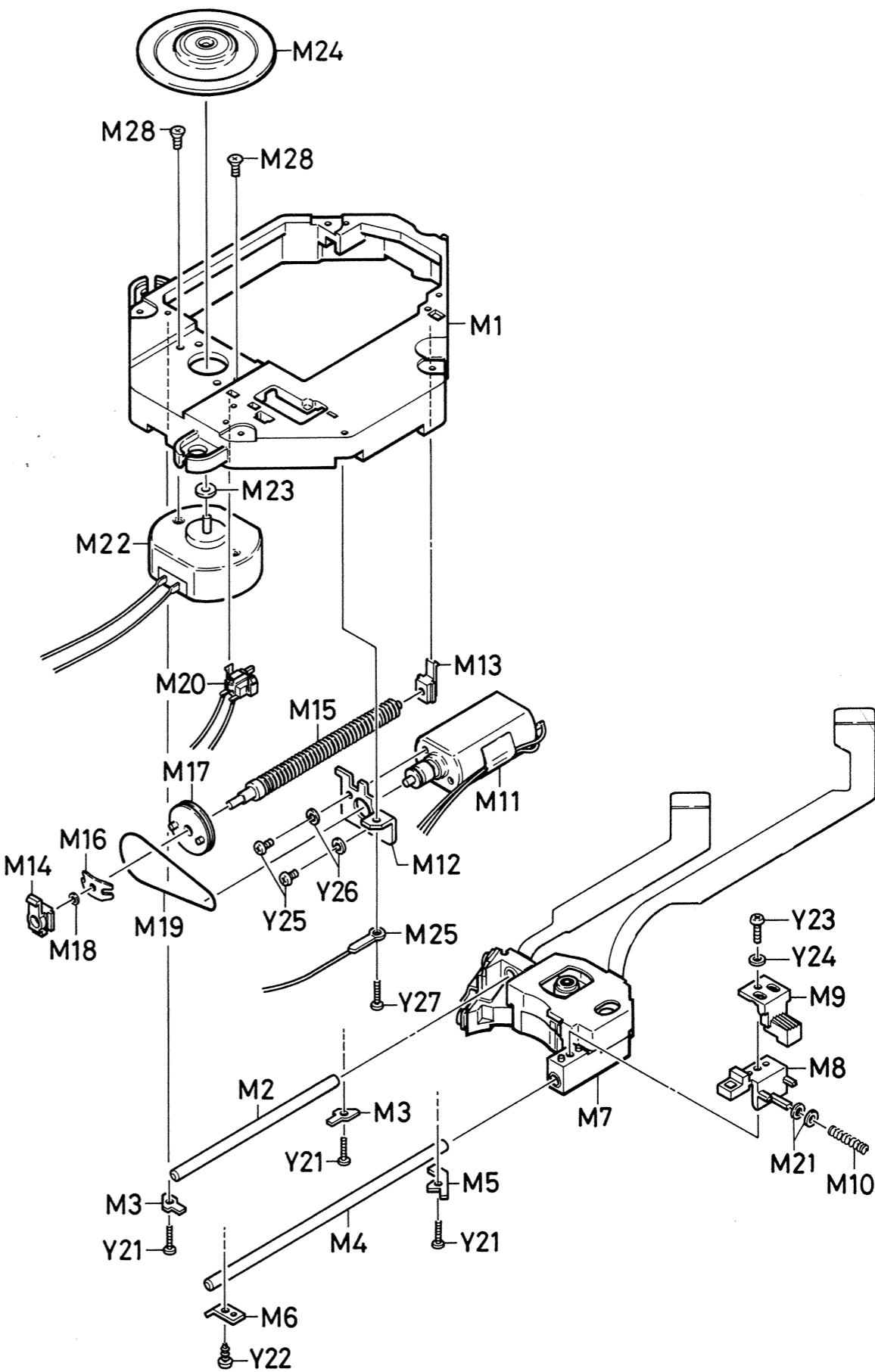
MECHANISM

| Ref. No. | Part No. | Description |
|----------|------------------|-------------------------------------|
| M1 | 141-2-311T-55800 | CHASSIS |
| M2 | 141-2-754T-99200 | SHAFT, PICK UP RAIL GUIDE |
| M3 | 141-2-853T-96900 | SPRING PLATE, SHAFT (M2) FIXER |
| M4 | 141-2-754T-99300 | SHAFT, PICK UP STANDARD |
| M5 | 141-2-853T-96800 | SPRING PLATE, SHAFT (M4) FIXER |
| M6 | 141-2-853T-93700 | SPRING PLATE, SHAFT (M4) FIXER |
| M7 | 4-180T-00900 | PICK UP |
| M8 | 141-2-210T-84800 | BRACKET, PICK UP (M7) MTG. |
| M9 | 141-2-740T-59100 | LEVER, BRACKET (M8) MTG. |
| M10 | 141-2-856T-74700 | SPRING COIL, BRACKET (M8) |
| M11 | 4-527T-31101 | COMMUTATE MOTOR ASSY, SLED MOTOR |
| M12 | 141-2-378T-19900 | BRACKET MOTOR, MOTOR (M11) MTG. |
| M13 | 141-2-573T-19500 | BEARING, SPECIAL SCREW (M15) |
| M14 | 141-2-573T-19600 | BEARING |
| M15 | 141-2-421T-70100 | SPECIAL SCREW |
| M16 | 141-2-853T-93800 | SPRING PLATE, GEAR (M17) MTG. |
| M17 | 141-2-581T-46700 | GEAR |
| M18 | 412 014 4002 | SPECIAL WASHER |
| M19 | 141-2-564T-43900 | SQUARE BELT |
| M20 | 4-248T-36400 | SWITCH |
| M21 | 412 013 0401 | SPECIAL WASHER |
| M22 | 4-527T-33400 | COMMUTATE MOTOR, SPINDLE MOTOR |
| M23 | 141-2-457T-48800 | SPECIAL WASHER |
| M24 | 141-0-118T-05000 | TURN TABLE ASSY |
| M25 | 123-2-472R-00200 | LUG |

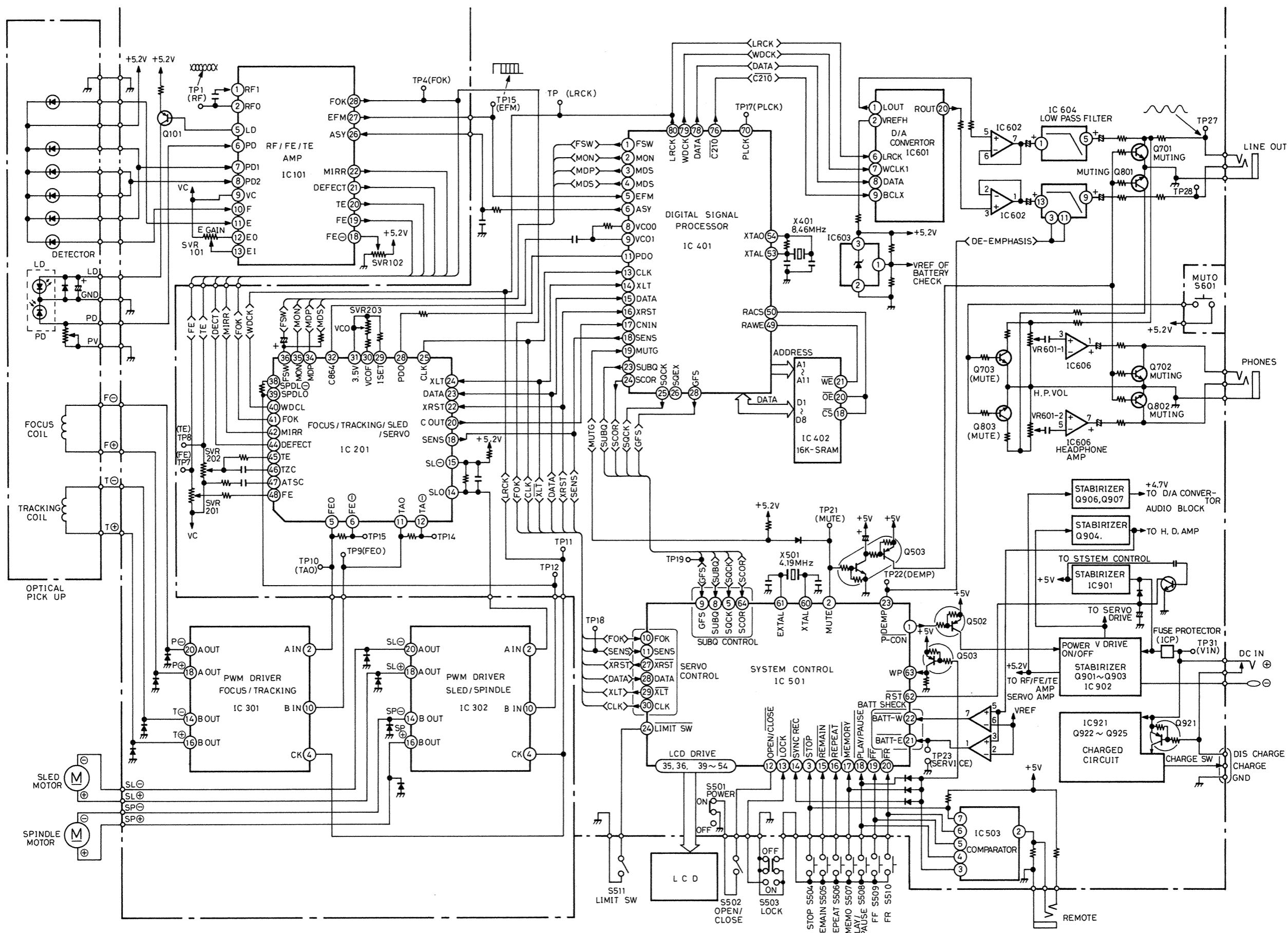
FIXING PARTS (MECHANISM)

| Ref. No. | Part No. | Description |
|----------|---------------|-----------------------|
| Y21 | 411 102 9004 | SCR TPG PAN PCS 1.7X6 |
| Y22 | 411 022 7807 | SCR S-TPG PAN 2X6 |
| Y23 | 411 039 1508 | SCR PAN 2X5 |
| Y24 | 411 088 6301 | WASHER F 2X4.3X0.3 |
| Y25 | 411 039 0105 | SCR PAN 2X3 |
| Y26 | WJNWS++2005Z1 | SPRING WASHER 2 |
| Y27 | 411 102 9004 | SCR TPG PAN PCS 1.7X6 |
| Y28 | 411 033 2402 | SCR FLT 2X3 |

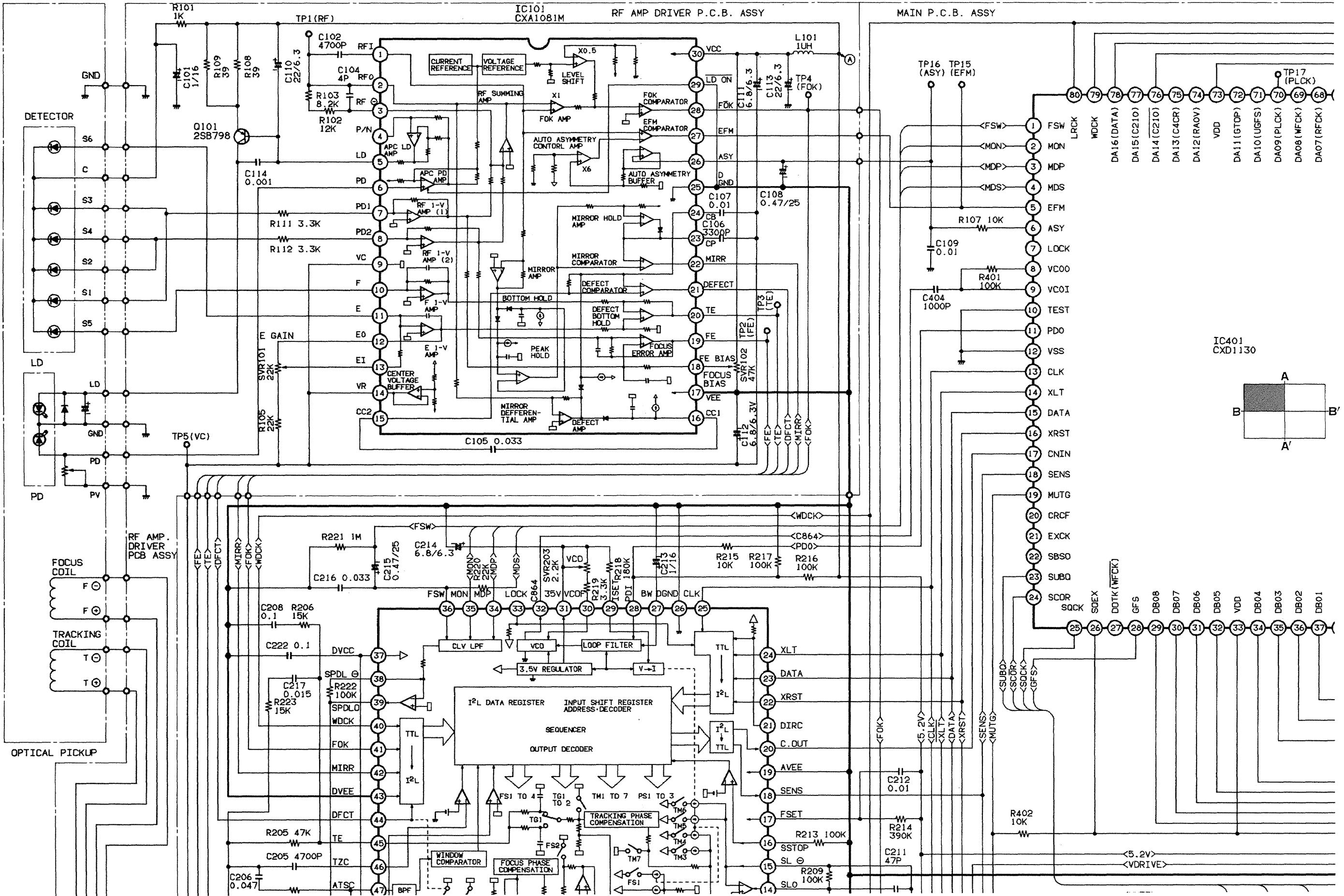
EXPLODED VIEW (MECHANISM)



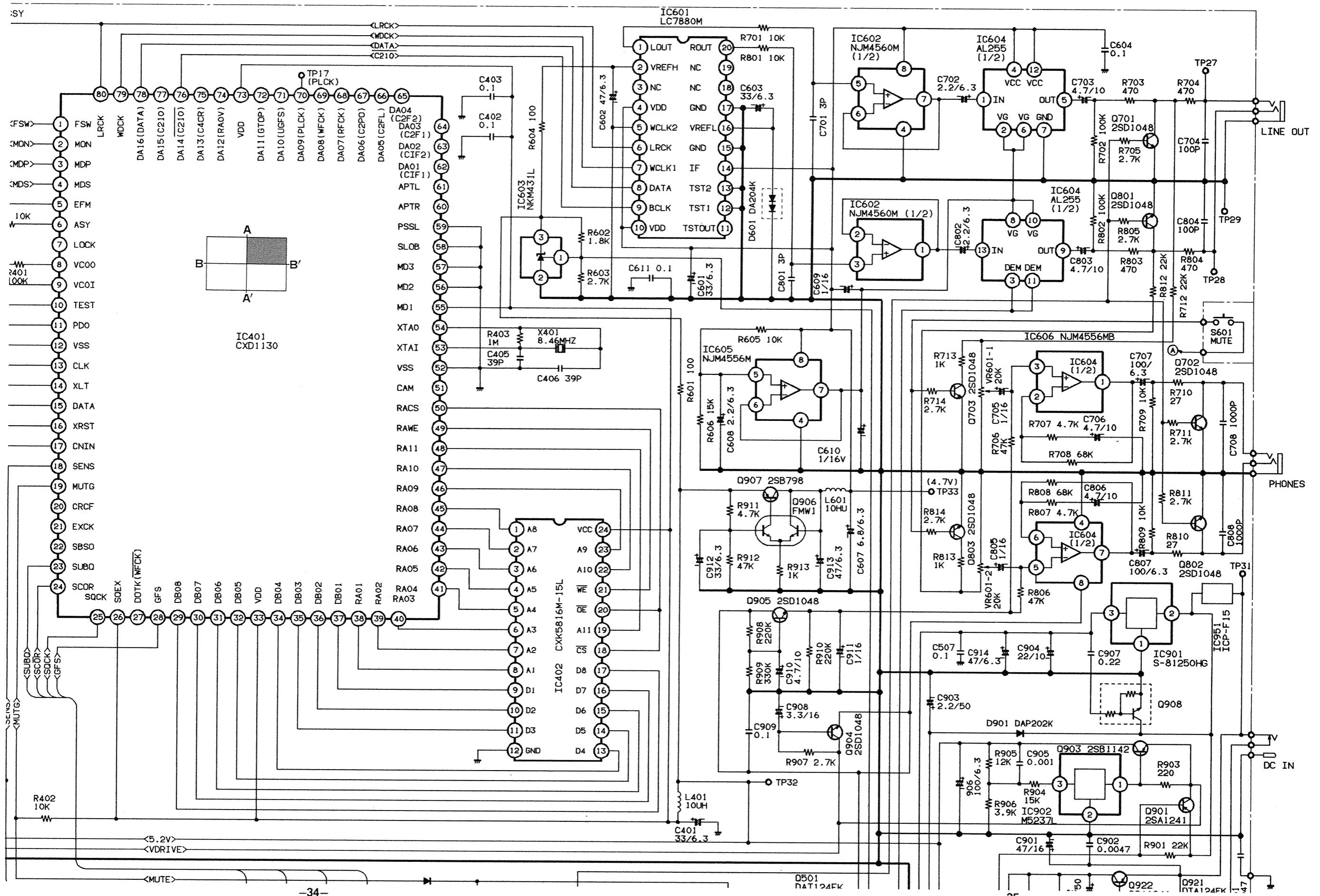
BLOCK DIAGRAM



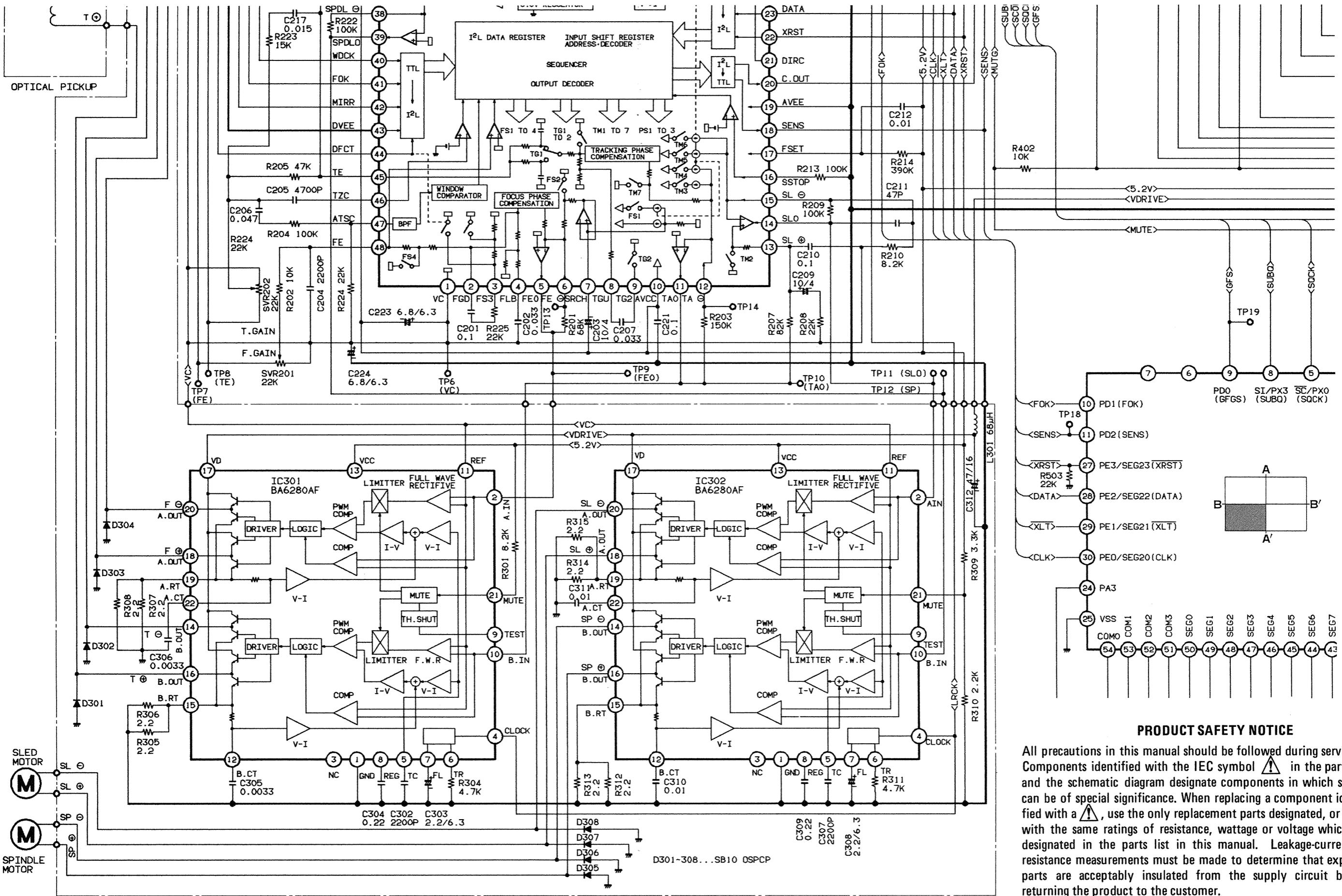
SCHEMATIC DIAGRAM (1/4)



SCHEMATIC DIAGRAM (2/4)



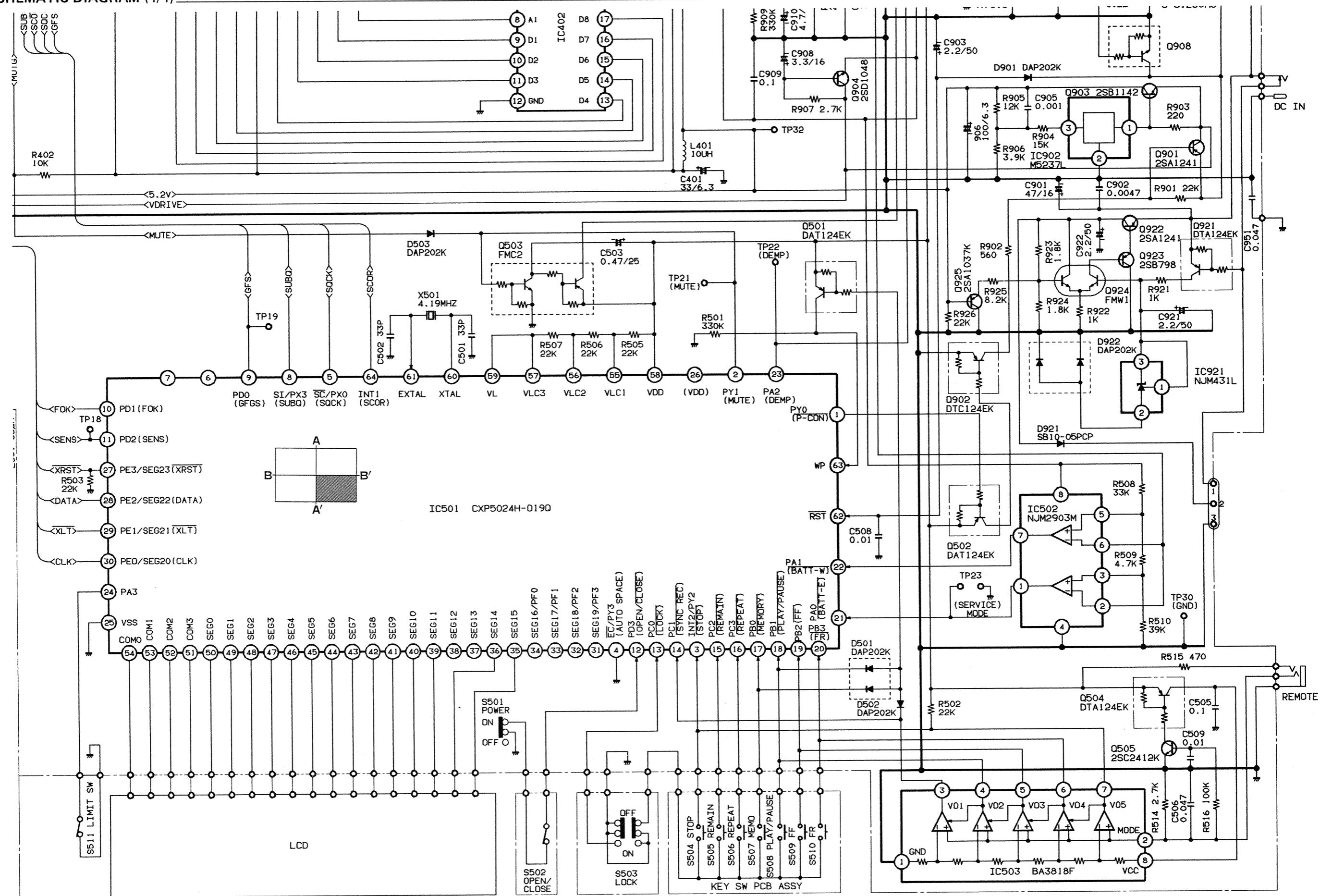
Schematic Diagram (3/4)



PRODUCT SAFETY NOTICE

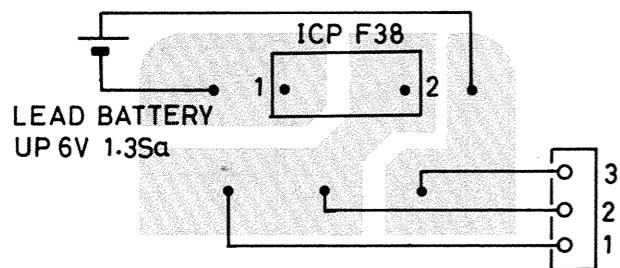
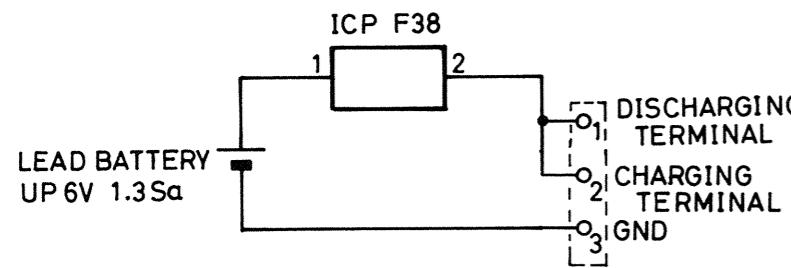
All precautions in this manual should be followed during servicing. Components identified with the IEC symbol in the parts list and the schematic diagram designate components in which safety can be of special significance. When replacing a component identified with a , use the only replacement parts designated, or parts with the same ratings of resistance, wattage or voltage which are designated in the parts list in this manual. Leakage-current or resistance measurements must be made to determine that exposed parts are acceptably insulated from the supply circuit before returning the product to the customer.

SCHEMATIC DIAGRAM (4/4)

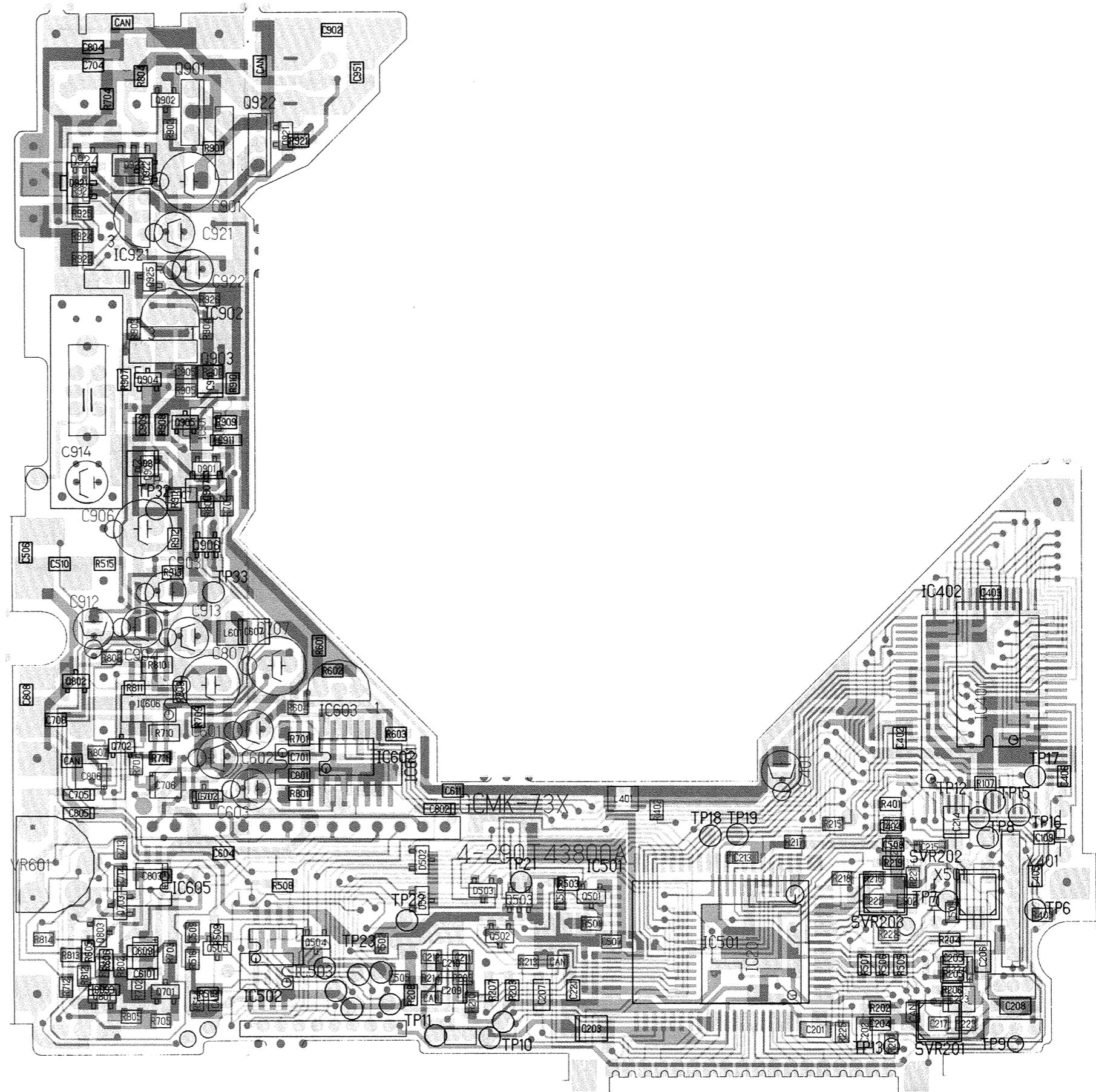
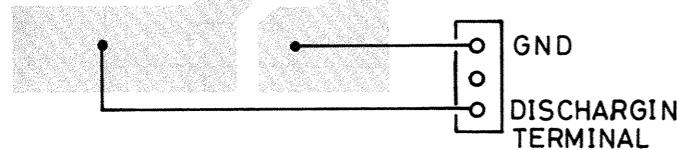
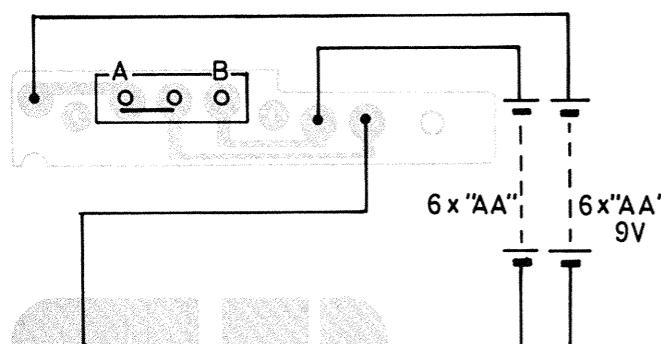
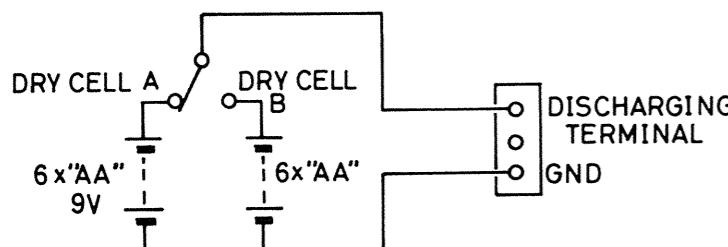


SCHEMATIC DIAGRAM & WIRING DIAGRAM (BATTERY)/WIRING DIAGRAM (MAIN)

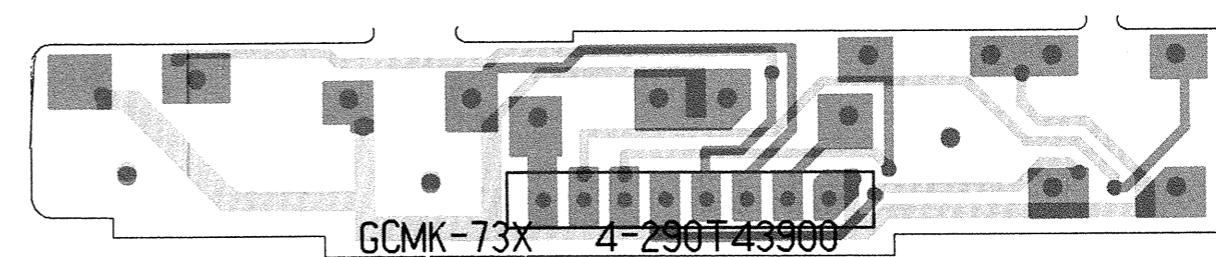
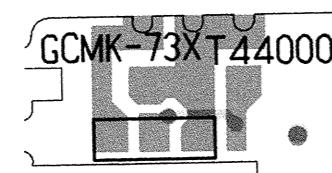
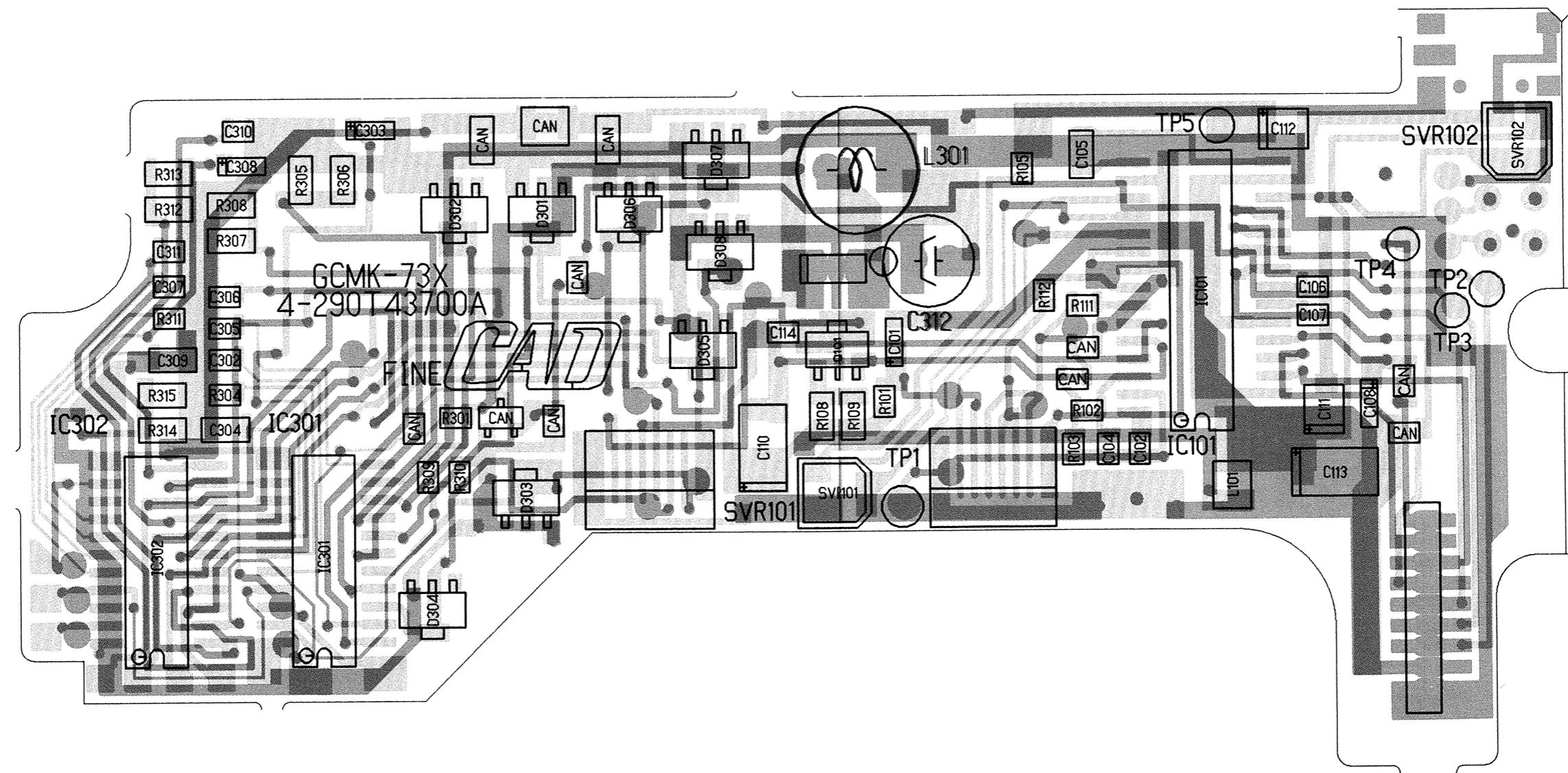
HOLDER BATTERY



HOLDER BATTERY



WIRING DIAGRAM (SUB)



WIRING CONNECTION DIAGRAM

