

Service Manual

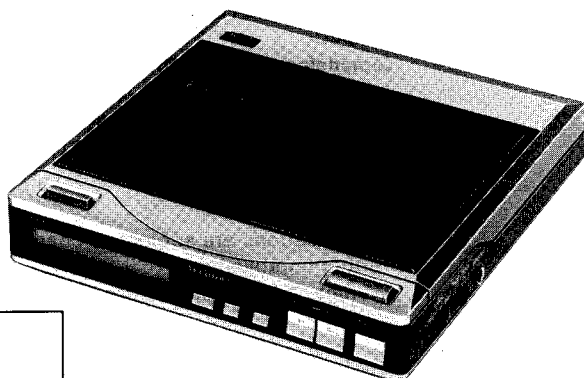


DIGITAL

Portable CD Player

Compact Disc Player
SL-XP5

SL-XP5



Color

(K)...Black Type
(S)...Silver Type

SPECIFICATIONS

(* Measured by EIAJ (CP-307))

■ Audio

No. of channels: 2 (left and right, stereo)
Frequency response: 4~20,000 Hz $\pm$ 0.5 dB*
Dynamic range: More than 90 dB (1 kHz)*
S/N ratio: More than 90 dB (1 kHz)*
Harmonic distortion: 0.004 % (1 kHz, 0 dB)
Total harmonic distortion: 0.006 % (1 kHz, 0 dB)*
Channel separation: More than 90 dB (1 kHz)*
Wow and flutter: Below measurable limit*
Output voltage: 1.8 V (0 dB)*
Output impedance: 1 k Ω
Load impedance: More than 10 k Ω

■ Signal Format

Sampling frequency: 44.1 kHz
Correction system: Technics Super Decoding Algorithm
D-A conversion: 16-bit linear

■ Pickup

Type: FF-1 (Fine Focus · 1 beam)
Light source: Semiconductor laser
Wavelength: 780 nm
Spindle system: Brushless DD motor

■ Phones

Phones jack: Mini-phones jack
Output: Max. 30 mW (32 Ω) (adjustable)
Impedance: 16 Ω ~50 Ω
Plug: Mini-phones plug
High filter switch: on-off switch

■ Functions

Features: Auto play, Track random access, Program play (18-track memory), Forward skip, Backward skip, Forward search, Backward search,

Color	Areas
(K) (S)	[M]U.S.A.
(K) (S)	[MC]...Canada.
(K) (S)	[E]Switzerland and Scandinavia.
(K) (S)	[EK]....United Kingdom.
(K) (S)	[XL]....Australia.
(K) (S)	[EG] ...F.R. Germany.
(K) (S)	[EB]....Belgium.
(K) (S)	[EH] ...Holland.
(K) (S)	[EF]....France.
(K) (S)	[EI]Italy.
(K) (S)	[XA]....Asia, Latin America, Middle Near East, Africa and Oceania.
(K) (S)	[XB]....Saudi Arabia.
(K) (S)	[PA]....East PX.
(K) (S)	[PE]....European Military.
(K) (S)	[PC]....European Audio Club.

Digital display:

Repeat play, Phones jack, High filter switch, Music matrix Number of tracks, Total playing time (min., sec.), Track being played, Elapsed playing time, Remaining time, Programming order, Repeat indicator, Battery indicator.

■ General

Power supply: Dual DC in +6V, -6V
Power consumption:
AC adaptor; 9W
Rechargeable battery; 3.4W
Dimensions (W $\times$ H $\times$ D): 126 $\times$ 22.9 $\times$ 126 mm (4-31/32" $\times$ 29/32" $\times$ 4-31/32") (CD player only, without protrusions)
Weight: 480g (1.1 lbs.) (CD player only)

■ AC adaptor

Power supply:
Input; For United Kingdom and Australia: AC 240V, 50Hz
For Continental Europe: AC 220V, 50Hz
For U.S.A. and Canada: AC120V, 60Hz
For others: 110/127/220/240V, 50 or 60Hz
Output; Dual DC +6V, -6V

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Dimensions (W×H×D): For United Kingdom and Australia:

51.4×75.4×58.5mm
(2-5/32"×2-15/16"×2-5/16")

For Continental Europe:

51.4×75.4×95.5mm
(2-5/32"×2-15/16"×3-3/4")

For U.S.A. and Canada:

51×75×58mm
(2"×2-15/16"×2-9/32")

For others:

56.4×95.4×61mm
(2-3/16"×3-3/4"×2-13/32")

Weight:

For United Kingdom and Australia:

480g (1.1lbs.)

For Continental Europe:

390g (0.9 lbs.)

For U.S.A. and Canada:

390g (0.9 lbs.)

For others: 550g (1.2lbs.)

(When unit is not in use)
(Recharging during disc play is possible too, but the recharging time is longer.)

Continuous

operation time:

Approx. 5 hours

(When unit is stationary)

Approx. 200 rechargings

Battery life:

Operation

temperature range:

32°F~113°F (0°C~45°C)

Storage

temperature range:

-68°F~113°F (-20°C~45°C)

Output:

Dual DC +6V, -6V

Dimensions (W×H×D):

126×12×126mm
(4-31/32"×15/32"×4-31/32")
(without protrusions)

Weight:

620g (1.4lbs.)

■ Rechargeable battery

Charging time

(to full charge):

Approx. 5 hours

Specifications are subject to change without notice for further improvement.

Weight and dimensions are approximate.

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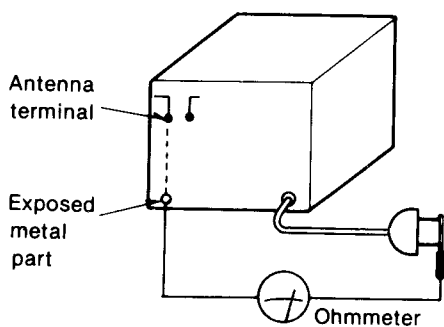
■ SAFETY PRECAUTION (This "safety precaution" is applied only in U.S.A.)

1. Before servicing, unplug the power cord to prevent an electric shock.
2. When replacing parts, use only manufacturer's recommended components for safety.
3. Check the condition of the power cord. Replace if wear or damage is evident.
4. After servicing, be sure to restore the lead dress, insulation barriers, insulation papers, shields, etc.
5. Before returning the serviced equipment to the customer, be sure to make the following insulation resistance test to prevent the customer from being exposed to a shock hazard.

● INSULATION RESISTANCE TEST

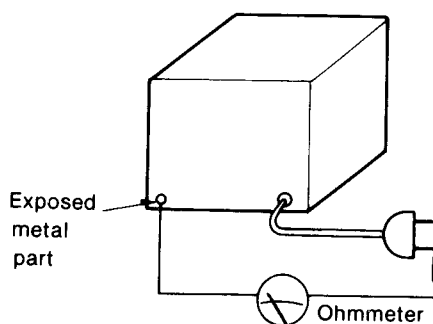
1. Unplug the power cord and short the two prongs of the plug with a jumper wire.
2. Turn on the power switch.
3. Measure the resistance value with ohmmeter between the jumpered AC plug and each exposed metal cabinet part, such as screwheads antenna, control shafts, handle brackets, etc. Equipment with antenna terminals should read between 3MΩ and 5.2MΩ to all exposed parts. (Fig. A) Equipment without antenna terminals should read approximately infinity to all exposed parts. (Fig. B)

Note: Some exposed parts may be isolated from the chassis by design. These will read infinity.



(Fig. A)

Resistance = 3MΩ—5.2MΩ



(Fig. B)

Resistance = Approx ∞

4. If the measurement is outside the specified limits, there is a possibility of a shock hazard. The equipment should be repaired and rechecked before it is returned to the customer.

Adjustment and Checking Method Power-on Manual

MEASUREMENTS AND ADJUSTMENTS

Caution:

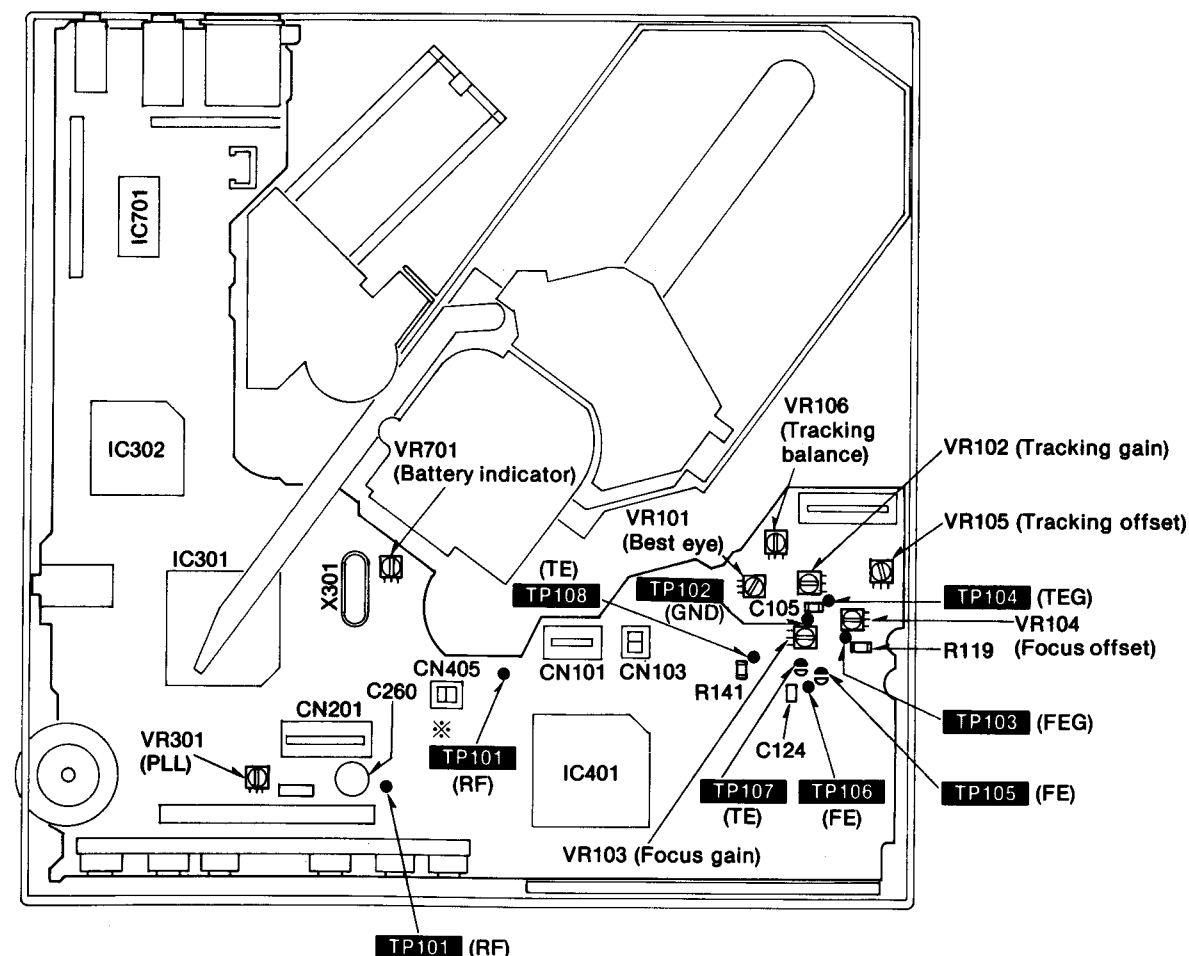
- It is very dangerous to look at or touch the laser beam. (Laser radiation is invisible.) With the unit turned "on", laser radiation is emitted from the pickup lens. Be careful during adjustments in particular.

ELECTRICAL ADJUSTMENT

Measuring Instruments and Special Tools

- Servo gain adjuster (SZZP1017F)
- Test disc
 - Test disc (SZZP1014F) old type
 - Test disc (SZZP1014F) new type
 - Inspection test disc (SZZP1054C)
 - Uneven disc (SZZP1056C)
 - Black band disc (SZZP1057C)
- Ordinary disc
- Short lead wire
- Conversion connector (SZZP1032F)
- Connector with lead wire (SZZP1074C)
- Filter for tracking offset balance (SZZP1060C)
- Power supply connector (SZZP1077C)
- Two-channel oscilloscope (with trigger) of 30MHz or over
- Low frequency oscillator
- DC power supply unit

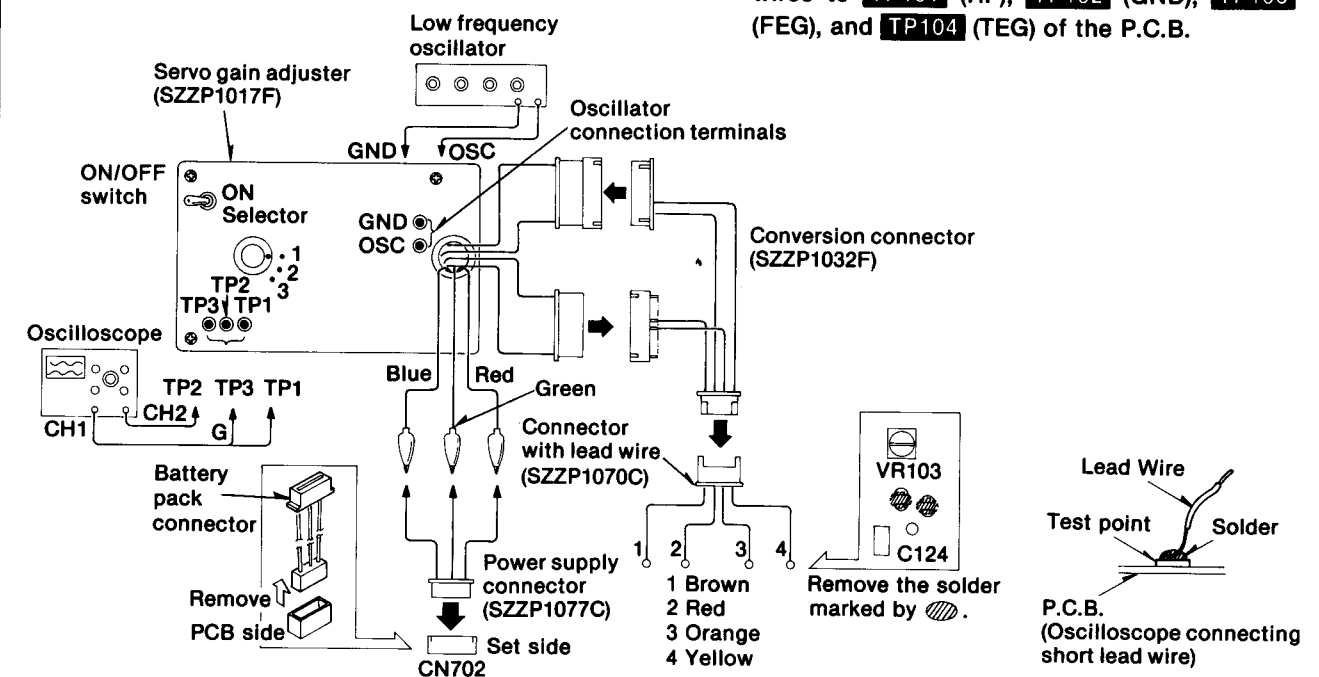
Adjustment Points



※ This Test point (TP101) was added during the production.

Preparation for Adjustments

- Installation of servo gain adjuster (SZZP1017F).
 - Be sure to turn off the power switch of the player.
 - Remove the battery pack supply connector (CN702) and install the **power supply connector (SZZP1077C)** instead. Connect the clips of servo gain adjuster to the power supply connector lead wires, matching the colors of the lead wires.
 - Connect the connector of servo gain adjuster to the **conversion connector (SZZP1032F)** and the connector with lead wire (SZZP1074C).
 - Remove the solder shorted part of focus and tracking gain circuit.
 - Solder the lead wires of the **connector with lead wire (SZZP1074C)** to the test points. (TP105 to Red, TP106 to Brown, TP107 to Yellow, TP108 to Orange)
- Solder the oscilloscope connecting short lead wires to TP101 (RF), TP102 (GND), TP103 (FEG), and TP104 (TEG) of the P.C.B.



Adjustment Procedure

Step 1: Temporary setting of each VR. (Mechanical center)

Step 2: Best eye (PD balance) adjustment.

Step 3: Focus gain adjustment.

Step 4: Tracking gain adjustment.

Step 5: Focus offset adjustment.

Step 6: Tracking offset adjustment.

Step 7: Tracking balance adjustment.

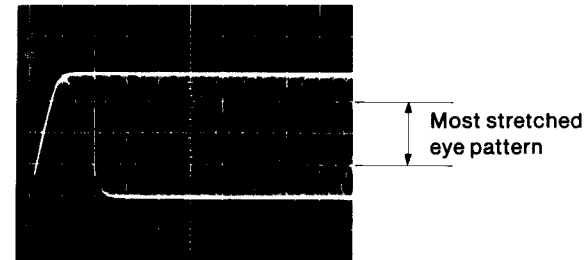
Step 8: PLL adjustment.

Step 9: Check of operation after adjustment.

Step 10: Battery indicator adjustment.

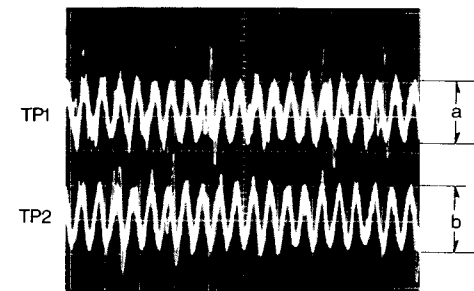
BEST EYE (PD BALANCE) ADJUSTMENT

1. Set the selector switch of the servo gain adjuster to "2" and ON/OFF switch to "ON".
2. Connect CH1 of the oscilloscope to TP101 (+) and TP102 (-) of the P.C.B.
Oscilloscope setting: VOLT200mV
SWEEP0.5μsec.
INPUTAC
3. Place the test disc (SZZP1014F or SZZP1054C) and turn on the power switch of the player.
4. The player to the play mode.
5. Adjust VR101 so that the eye pattern of RF signal is stretched to maximum.
6. Turn off the power switch of the player.



FOCUS GAIN ADJUSTMENT

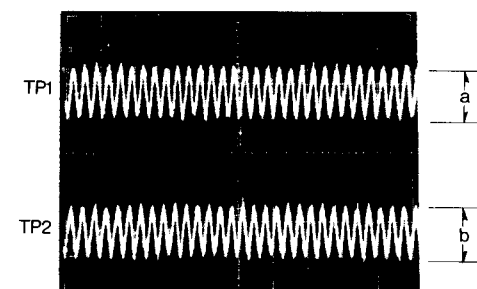
1. Set the low frequency oscillator to 1kHz and an output voltage 150mVp-p. Then connect the oscillator to the terminals OSC and GND of the servo gain adjuster.
2. Connect CH1 and CH2 of the oscilloscope to TP1 and TP2 of the servo gain adjuster. (TP3 is the grounding terminal.)
Oscilloscope setting: VOLT100mV
(both channels)
SWEEP1msec.
INPUTAC
3. Place the test disc (SZZP1014F or SZZP1054C) and turn on the power switch of the player.
4. The player to the play mode.
5. Set the selector switch of the servo gain adjuster, from "2" to "1" and ON/OFF switch to "ON".



6. The 1kHz signal will be displayed on the oscilloscope. Then adjust VR103 so that the waveforms and amplitudes of both channels become equal.
7. Shift the selector switch of the servo gain adjuster from "1" to "2".
8. Turn off the power switch of the player.

TRACKING GAIN ADJUSTMENT

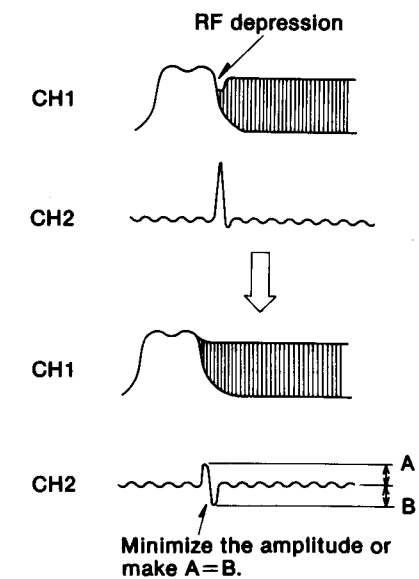
1. Set the low frequency oscillator to 1.5kHz and an output voltage 150mVp-p. Then connect the oscillator to the terminals OSC and GND of the servo gain adjuster.
2. Connect CH1 and CH2 of the oscilloscope to TP1 and TP2 of the servo gain adjuster. (TP3 is the grounding terminal.)
Oscilloscope setting: VOLT100mV
(both channels)
SWEEP1msec.
INPUTAC
3. Place the test disc (SZZP1014F or SZZP1054C) and turn on the power switch of the player.
4. The player to the play mode.
5. Set the selector switch of the servo gain adjuster from "2" to "3" and ON/OFF switch to "ON".



6. The 1.5kHz signal will be displayed on the oscilloscope. Then adjust VR102 so that the waveforms and amplitudes of both channels become equal.
7. Shift the selector switch of the servo gain adjuster from "3" to "2".
8. Turn off the power switch of the player.

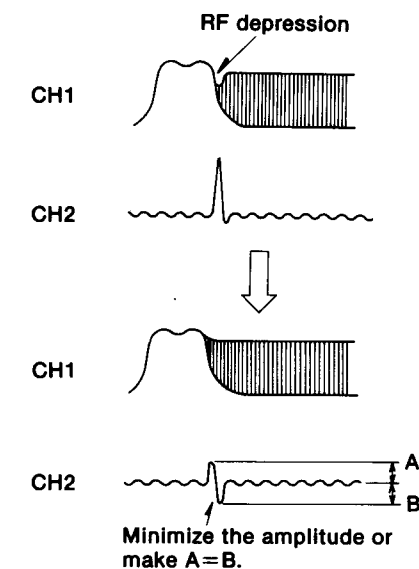
FOCUS OFFSET ADJUSTMENT

1. Connect CH1 of the oscilloscope to the TP101 (+) and TP102 (-). Connect CH2 to the TP103 (+) and TP102 (-) of the P.C.B.
Oscilloscope setting: VOLT500mV (CH1)
200mV (CH2)
SWEEP0.5msec.
INPUTAC (CH1)
DC (CH2)
MODENORM
(Triggering via CH1)
2. Place the test disc (SZZP1057C, Black band disc) and turn on the power switch of the player.
3. The player to the play mode.
4. Check the waveforms of CH1 and CH2 on the oscilloscope and adjust VR104, so that the waveform around the triggering point becomes as shown in the illustration.



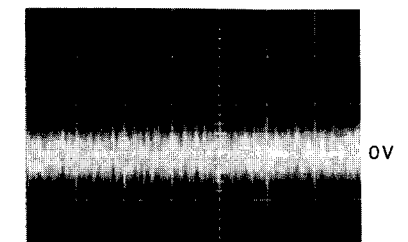
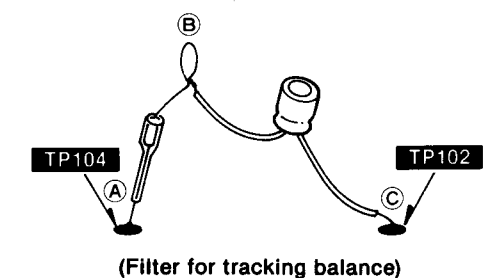
TRACKING OFFSET ADJUSTMENT

1. Connect CH1 of the oscilloscope to the TP101 (+) and TP102 (-). Connect the CH2 to the TP104 (+) and TP102 (-) of the P.C.B.
Oscilloscope setting: VOLT500mV (CH1)
200mV (CH2)
SWEEP0.5msec.
INPUTAC (CH1)
DC (CH2)
MODENORM
(Triggering via CH1)
2. Place the test disc (SZZP1057C, Black band disc) and turn on the power switch of the player.
3. The player to the play mode.
4. Check the waveforms of CH1 and CH2 on the oscilloscope and adjust VR105 so that the waveform around the triggering point becomes as shown in the illustration.



TRACKING OFFSET BALANCE ADJUSTMENT

1. Solder the filter for tracking balance (SZZP1060C) to the test point as shown. Remove the short lead wires TP104 and TP102 connected during the preparation for adjustment.
2. Connect CH1 of the oscilloscope to (B) (+) and (C) (-) of the filter for tracking balance.
Oscilloscope setting: VOLT20mV
SWEEP1msec.
INPUTDC
3. Place the test disc (SZZP1014F or SZZP1054C) and turn on the power switch.
4. The player to the play mode.
5. After playing, set the ON/OFF switch to "OFF" of the servo gain adjuster.
6. Adjust VR106 so that the voltage at the waveform center of the oscilloscope is 0±10mV.
7. After the adjustment, shift the ON/OFF switch to "ON" of the servo gain adjuster.



PLL ADJUSTMENT

1. Connect CH1 of the oscilloscope to the **line out terminal** (either of Lch or Rch) and **ground**.

Oscilloscope setting: VOLT1V
SWEEP1msec.
INPUTDC

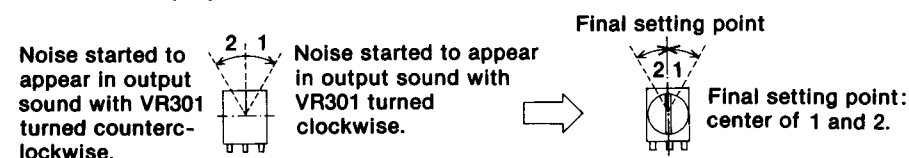
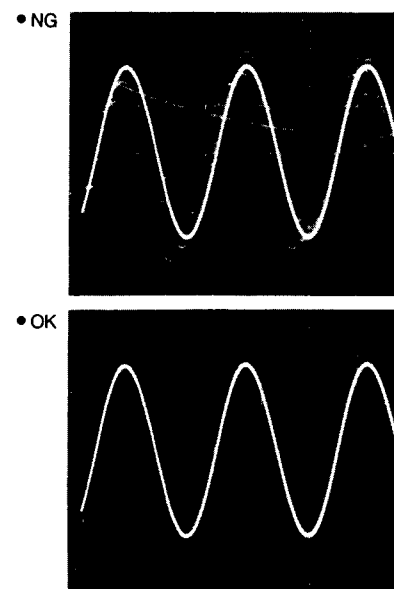
2. Place the **test disc (SZZP1054C)** and turn on the power switch.
3. Play **Track 6 (wedge 0.7mm)** of the test disc.
4. Check the waveform displayed on the oscilloscope and adjust **VR301** in the following steps.

Step 1. Turn **VR301** clockwise slowly and observe the point at which the waveform on the oscilloscope begins to be disturbed.

Step 2. Turn **VR301** counterclockwise slowly and observe the point at which the waveform on the oscilloscope begins to be disturbed.

Step 3. Set **VR301** in the middle between the points observed in the above steps "1" and "2".

5. Turn off the power switch of the player.



REMOVAL OF THE SPACIAL TOOLS

1. Remove the servo gain adjuster.
2. Shift the battery pack power connector as it was.
3. Remove the lead wire soldered to the test point.
4. Solder the open portions of focus servo and tracking servo circuits.

CHECK OF PLAY OPERATION AFTER ADJUSTMENT

• Check of skip search

1. Play an ordinary disc.
2. Press the skip button and check to see that the skip search functions (forward and reverse).

• Check of manual search

1. Play an ordinary disc.
2. Press the manual search button and check to see that smooth manual search can be done at low and high speeds (forward and reverse).

• Check to make sure the best adjusted condition for defects

1. Play the test disc (SZZP1054C).
2. Play the track 6 (wedge 0.7mm) and see that there is no sound skip or noise.
3. Play the track 13 (black dot 0.7mm) and see that there is no sound skip or noise.

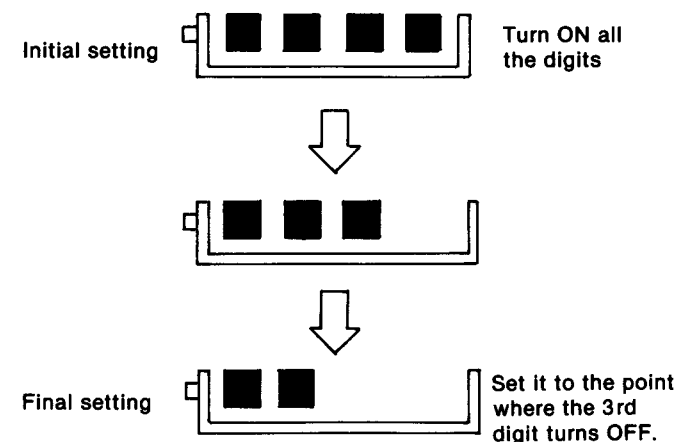
BATTERY INDICATOR ADJUSTMENT

1. Be sure to remove the AC adaptor from the player.
2. Remove the battery pack power supply connector CN702 and install the **power supply connector (SZZP1077C)** instead.

3. Connect DC power supply units to the power supply connector.
Red lead+5.9V
Green leadGround
Blue lead-7.2V

4. Re-check the voltage from **DC power supply unit** and adjust it to **+5.9V**.

5. Turn on all the digits of the battery indicator by **VR701**, and turn them off in order. Stop turning **VR701** when the 3rd digit turns off coming down to the 2nd digit.



OPTICAL PICKUP ADJUSTMENT

Measuring Instruments and Special Tools

- Two-channel oscilloscope (with trigger) of 30MHz or over
- Test disc
Test disc (SZZP1014F) old type
Test disc (SZZP1014F) new type
Inspection test disc (SZZP1054C)

- Hexagonal wrench (2mm)
- Screw lock paint (RZZ0L01)
- Lead wires

Adjustment Procedure and Adjustment Points

- If the optical pickup is replaced, adjust it according to the following procedure.

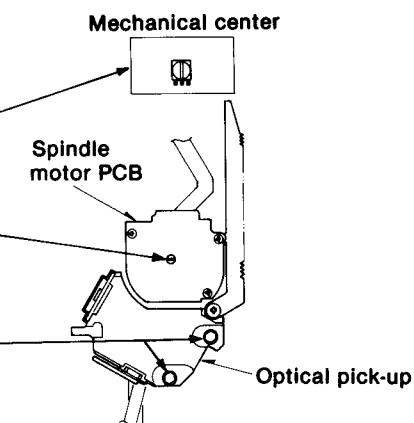
Step 1: Temporary setting of each VR. (Mechanical center)

Step 2: Turntable height adjustment.

Step 3: Mechanical adjustment.

Step 4: Electrical adjustment.

...See pages 1~5.

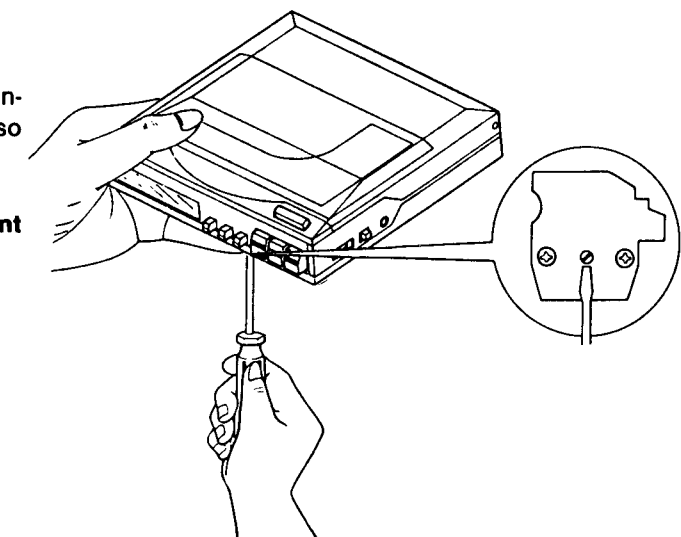
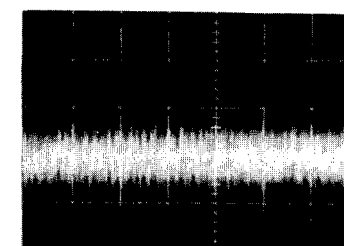
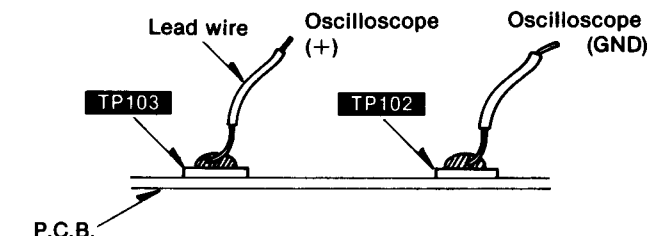


TURNTABLE HEIGHT ADJUSTMENT

1. Turn off the power switch of the player.
2. Solder the lead wires to **TP103** (FEG) and **TP102** (GND) of the P.C.B. so that the probe of oscilloscope can be connected.
3. Connect CH1 of the oscilloscope to the **TP103** (+) and **TP102** (-) of the lead wires.

Oscilloscope setting: VOLT200mV
SWEEP5msec.
INPUTDC

4. Set the oscilloscope to DC zero balance.
5. Place the **test disc (SZZP1014F or SZZP1054C)** and turn on the power switch of the player.
6. Hold the set by the hand with the top face up.
7. The player to the play mode.
8. Turn the **adjusting screw** at the bottom of the spindle motor drive P.C.B. with a flat screwdriver so that the waveform is **0±50mV**.
9. Turn off the power switch of the player.
10. After the adjustment, apply **screw lock paint (RZZ0L01)** to the adjusting screw.

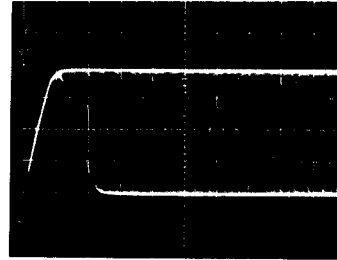


MECHANICAL ADJUSTMENT

1. Connect CH 1 of the oscilloscope to **TP101** (+) and **TP102** (-) of the P.C.B.

Oscilloscope setting: VOLT200mV
 SWEEP0.5μsec.
 INPUTAC

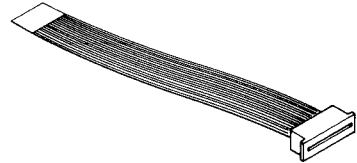
2. Place the test disc (SZZP1056C) and turn on the power switch of the player.
3. Monitoring the RF signal on the oscilloscope, adjust the **two adjusting screws** alternately so that the vertical fluctuation of RF signal is minimized and the eye pattern most open.
4. Turn off the power switch of the player.
5. After the adjustment, apply **screw lock paint (RZZ0L01)** to the two adjusting screws.

**■ CHECKING METHOD POWER-ON**

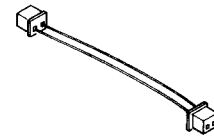
- Check the parts on the back of the P.C.B., voltage, etc. according to the following procedure.

Special Tools

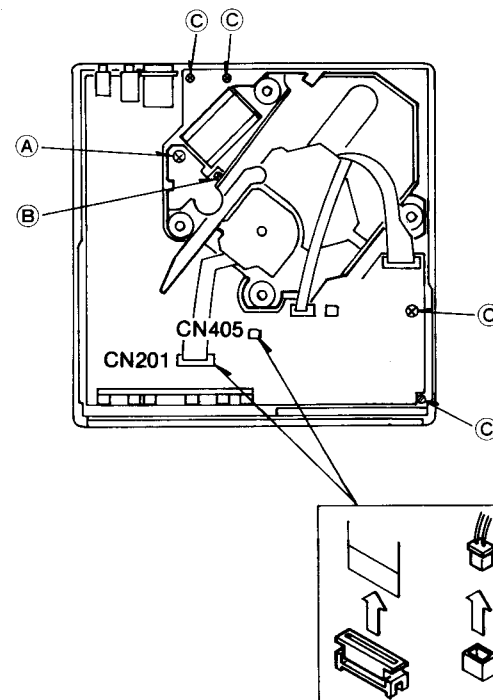
- FPC extension cord (SZZP1075C)



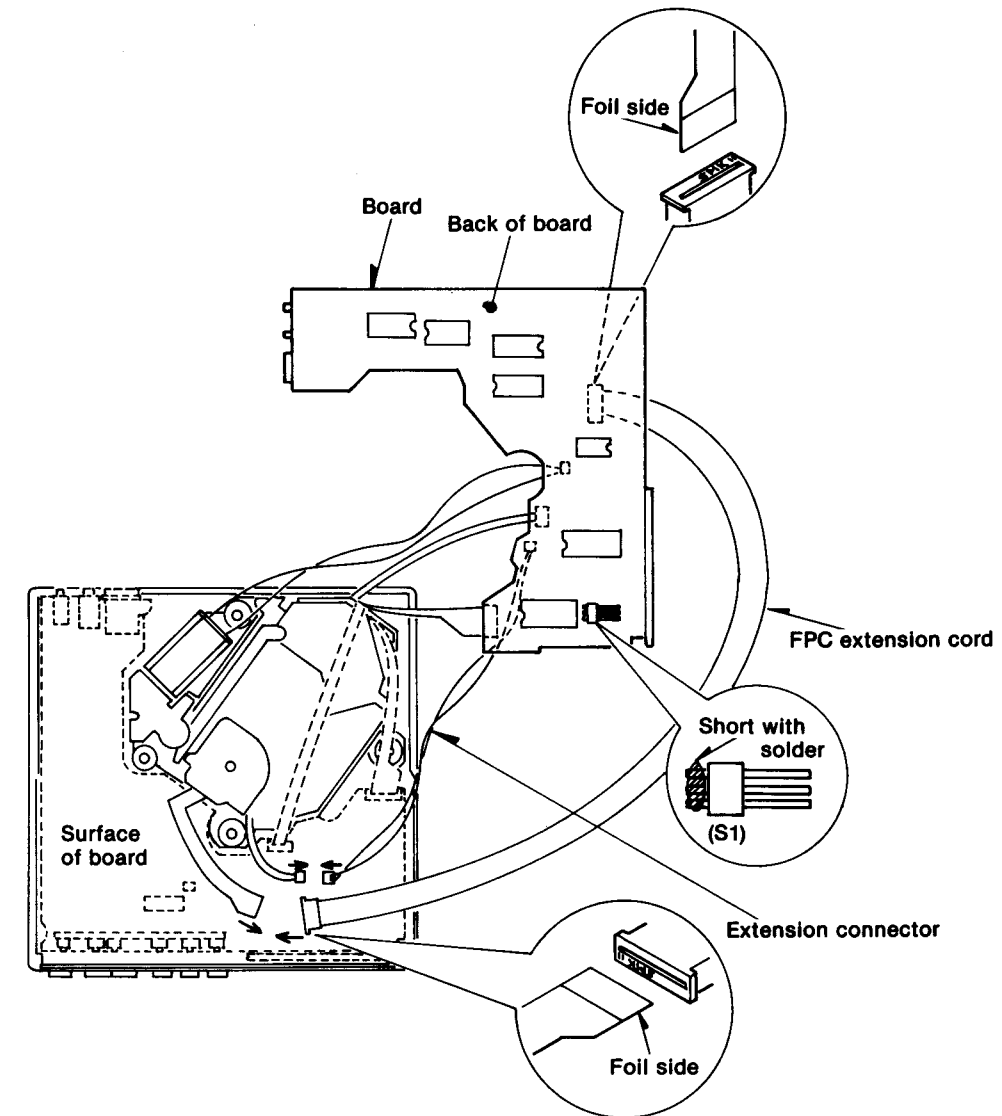
- Extension connector (SZZP1076C)

**Procedure**

1. Remove the bottom cover.
2. When the optical pickup is at the inner periphery, the P.C.B. cannot be removed because of the rack gear. So, remove the traverse motor setscrews (A, B) and shift the optical pickup to the outer periphery, then secure the traverse motor with the screws.
3. Remove the spindle board FPC (CN201) and inner periphery detection switch connector (CN405).
4. Remove the screws C which fastens the P.C.B.



5. Remove the P.C.B. and place it in the position as shown, then connect the FPC extension cord and extension connector. (Connect the FPC extension cord in correct position.)
6. Solder the terminals of switch (S1) to make them shorted.



Service Manual

Compact Disc Player

SL-XP5

Portable CD Player



Supplement

Please file and use this supplement manual together with the service manual for Model No. SL-XP5, Order No. HAD8607690C0.

Note:

- This supplement has been issued to correct an error in the "Cabinet Parts Location" on page 23.

CORRECTION

REPLACEMENT PARTS LIST

Ref. No.	Change of Parts No.		Part Name & Description	Remarks
	OLD	➡ NEW		
CABINET PART				
4	SHRD27-1	SHRD100	CAP	Change
SCREW				
N24	—	XTN14 + CJ15FZ	SCREW	Addition

Technics

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Victoria Industrial Park
Carolina, Puerto Rico 00630

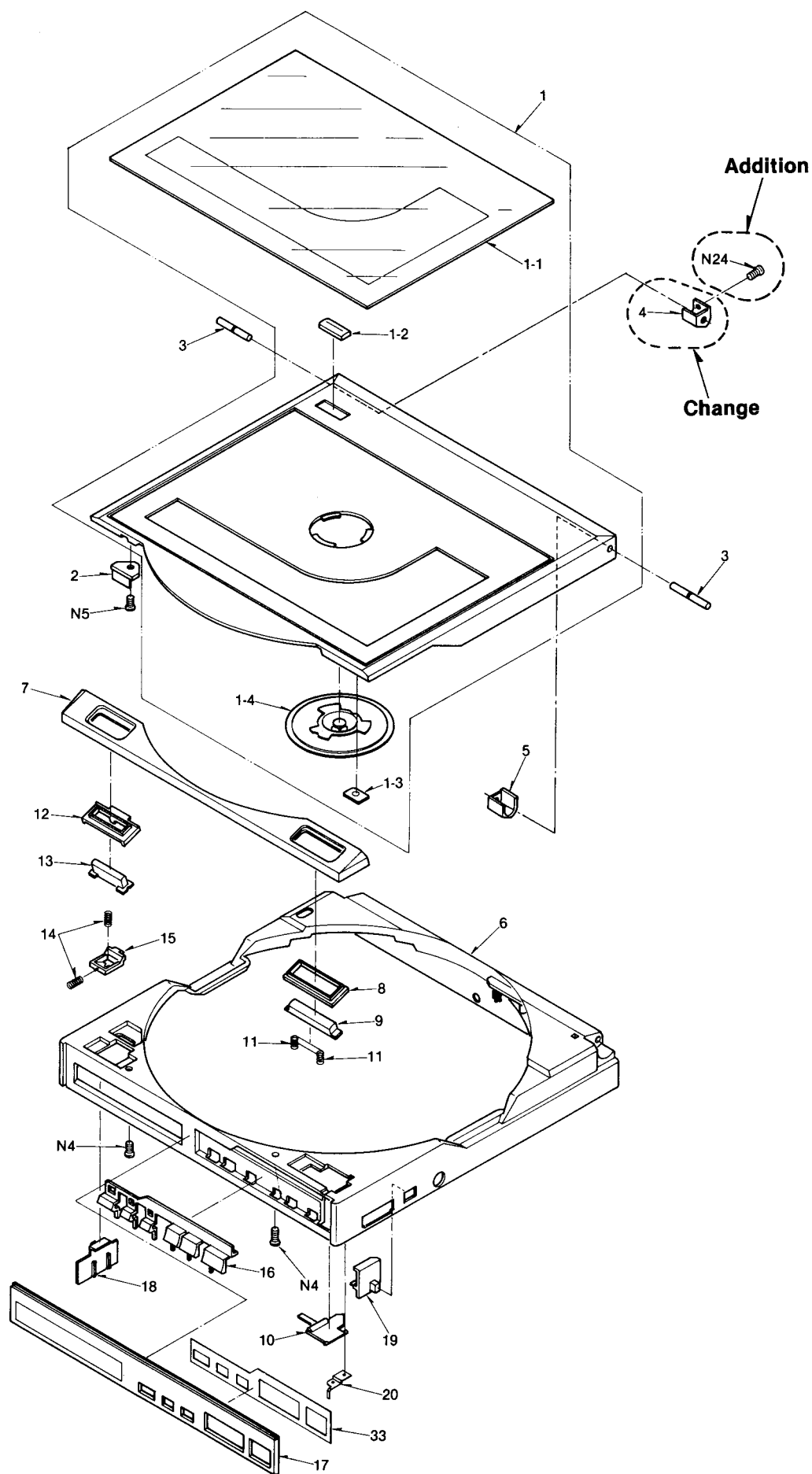
Panasonic Hawaii, Inc.
91-238, Kauhii St. Ewa Beach
P.O. Box 774
Honolulu, Hawaii 96808-0774

Matsushita Electric
of Canada Limited
5770 Ambler Drive, Mississauga,
Ontario, L4W 2T3

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

Panasonic Tokyo Office
Matsushita Electric Trading Co., Ltd.
6th Floor, World Trade Center Bldg.,
No. 4-1, Hamamatsu-cho 2-Chome,
Minato-ku, Tokyo 105, Japan

■ CABINET PARTS LOCATION



■ PRECAUTION OF LASER DIODE

CAUTION:

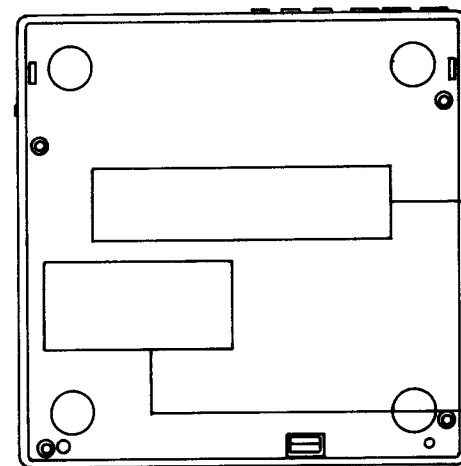
THIS PRODUCT UTILIZES A LASER.
USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED
HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

ADVARSEL:

I DETTE APPARAT ANVENDES LASER.

• Use of caution labels

- For [E], [EK], [XL], [EG], [EB], [EH], [EF], [Ei], and [XB] areas.



SQWD6

ADVARSEL-Der vil udstråles
osynlig laserbestråling når
apparatet åbnes og aflås-
ningsmekanismen frigøres.
UNDGÅ AT BLIVE UDSET
FOR LASERBESTRÅLING.

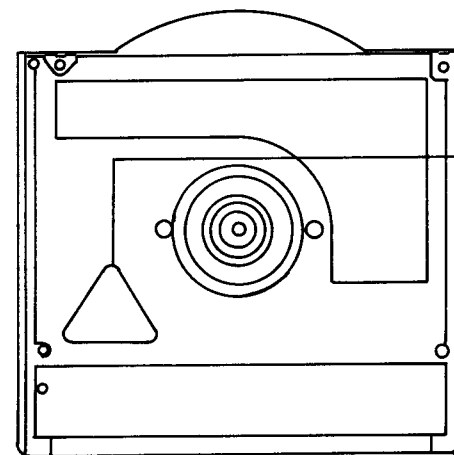
DANGER-Invisible laser
radiation when open and
interlock defeated.
AVOID DIRECT EX-
POSURE TO BEAM.

SQWD6

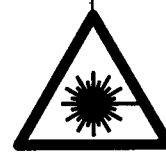
SQWD7

CLASS 1
LASER PRODUCT
SQWD7

Obs:
Apparaten innehåller laser
Komponent av höger laserklass
än klass 1.



SQWD19



VAROITUS! Laite sisältää laserdiodin,
joka lähettää näkymätöntä silmille
vaarallista lasersäteilyä.

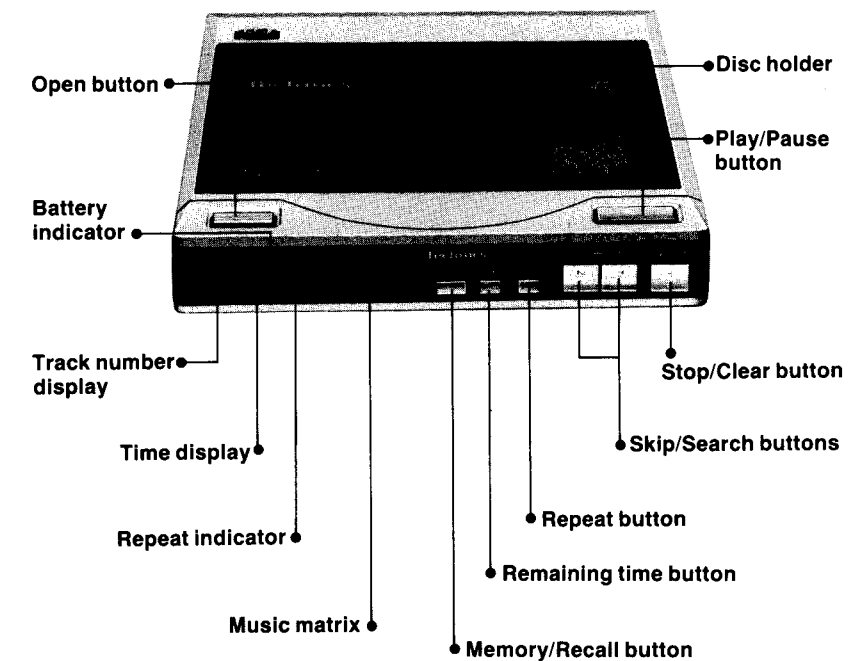
■ ACCESSORIES

AC adaptor	Rechargeable battery	Soft carrying case	Stereo connection cable	Note: Stereo earphones

Note: Stereo earphones are included in the set for [M], [MC], [XL], [XA], and [XB] areas as an accessory.
For other areas, stereo earphones are option.

■ LOCATION OF CONTROLS

Front panel



Rechargeable battery (included):

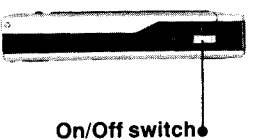
The battery of this unit was charged by the manufacturer before shipping. However, during transport and storage it may have discharged.

Be sure to recharge the battery before using it for the first time.

Note: If the battery is nearly discharged, all battery indicator display segments and the repeat indicator will flash on and off. If the battery is completely discharged, there will be no display at all.

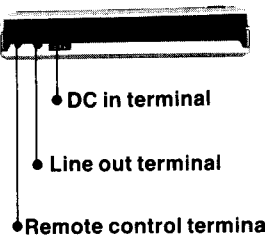
CAUTION with AC Adaptor: Charge only the battery, Model SH-CDB5U. Other types of battery may burst causing personal injury and damage.

Left side panel



On/Off switch

Back panel

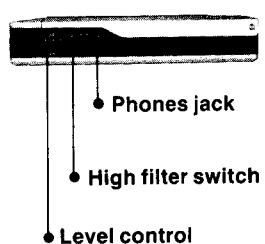


DC in terminal

Line out terminal

Remote control terminal

Right side panel



Phones jack

High filter switch

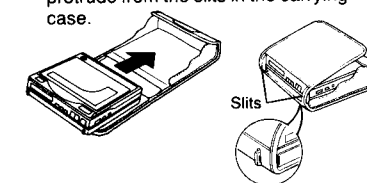
Level control

• About the Soft Carrying Case

Always use the soft carrying case when carrying the unit and rechargeable battery. When attaching or removing the shoulder belt, place the unit horizontally on a flat surface to prevent dropping it.

■ Attaching the shoulder belt

- 1 Put the portable CD player into the soft carrying case, so that the two metal eyelets on the rechargeable battery protrude from the slits in the carrying case.



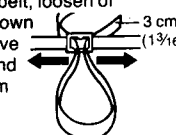
- 2 Press in the belt stopper, slide the holder in the direction of the arrow and then hook one end of the belt to one of the metal eyelets. Attach the other end in the same manner.



■ Removing the shoulder belt

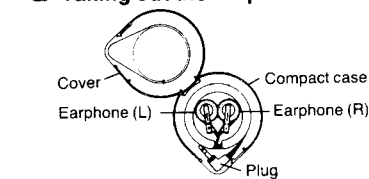
Press in the belt stopper and remove the hook from the metal eyelet.

To adjust the length of the belt, loosen or tighten it little by little as shown in the figure. Be sure to leave about 3 cm (1 3/16") at the end of the belt, to prevent it from slipping out.



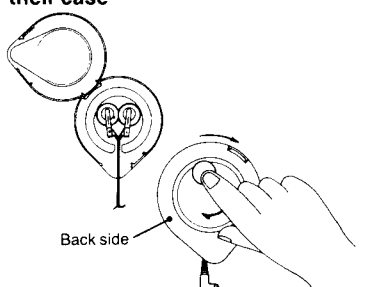
• How to use Stereo Earphones

■ Taking out the earphones



1. Holding the plug body pull out the phone lead in direction of the arrow.
2. Open the cover of the compact case and taking hold of the body take out the earphones.

■ Putting the earphones back into their case



1. Insert the earphones in the compact case as shown. Make sure that they are in securely, then close the cover.
2. Rotate the back of the compact case in the direction of the arrow, as shown in the figure, to wind up the phone lead.

■ Notes:

- If the earphones do not fit into the ears properly, cover them with the ear pads (included).
- Before plugging the earphones into the jack, be sure to reduce the volume level to the minimum to avoid damaging the earphones or your hearing.
- Do not place or store earphones in the following places:
 - 1) Locations exposed to direct sunlight.
 - 2) Humid or dusty locations.

■ OPERATION

(The following explanation will use, as an example, a compact disc on which 7 tracks, having a total playing time of 49 minutes and 58 seconds are recorded.)

Track 1	Track 2	Track 3	Track 4	Track 5	Track 6	Track 7
5 min.	4 min.	21 min. 58 sec.	5 min.	4 min.	4 min.	6 min.

To listen from the beginning of a disc (automatic play)

To listen to the disc from the beginning to the end...
(First, set the level controls of this unit and the amplifier to the minimum.)

- 1 Switch "on".**
Display illuminates momentarily as shown below.
Music matrix
Overflow indicator
Up to 15 tracks can be shown in the music matrix display.
The > indicator will illuminate if the disc contains more than 15 tracks.
- 2 Press button.**
Open the disc holder fully.
- 3 Insert the disc.**
Label must face upward.
- 4 Close by hand.**
Note:
 - Close by pushing down near the "open" mark, until the disc holder locks in place.
 - The disc will begin rotating and the total number of tracks and total playing time will be displayed, then the player switches to the stop mode. The > indicator will illuminate if there are more than 15 tracks on the disc.
Total playing time (Time display)
Total number of tracks (Track display)
- 5 Press button.**
Disc play begins from track 1.
During disc play the number of the track being played flashes on and off.

Playing time
Track number

Press the button to stop play for a moment.
•The disc is rotating while the unit is in the pause mode.

Flash on and off during the pause mode.
•When pressed again, play will resume from where it was.

Press the button to stop play before disc ends.
•The disc will stop, and the disc's total number of tracks and total playing time will be displayed.
•All program settings are cancelled when this button is pressed.

Total playing time
Total number of tracks

When play ends
The disc stops rotating and the total number of tracks and total playing time are displayed.
(Now, the unit is in the stop mode.)
(Stop mode)

•Press the open button and take out the disc.
•Switch power OFF.

Press the button if you want to know the remaining time.
(remaining time display function)

Total playing time
Total number of tracks

To listen to tracks in a certain order (program play)

Using this function up to 18 tracks can be programmed in any order.
(For example, if track 3, track 5 and track 1 are programmed and played in this order.)

- 1 Press one of the buttons to select the track number.**

•Button to move the pickup forward track by track.
•Button to move the pickup backward track by track.
Press 3 times to program the 3rd track.
If you advance too far, press the button to return.
•The selected track number will appear in the display.
Track number
- 2 Press the button to program the track number.**
The display below shows track 3 is programmed.
Programming completed.
Track number First entry
- 3 Repeat steps 1 and 2 to program the desired tracks in the desired order.**
For example, when track 3, 5 and 1 are programmed in that order, the display advances through the following steps.

Second entry

Third entry
Display and programming sequence
(Programming is not possible during disc play.)
- 4 Press the button.**
Program disc play begins from track 3.

Note:
 - All program entries will be cancelled when the disc is taken out, or if play is stopped before the end.

Press during disc play, to confirm the program contents.

To listen immediately to a certain track (random access play)

Any desired track can be accessed immediately.
(When the unit is in the stop mode.)
In the example, track 3 is selected for random access play.

- 1 Press one of the buttons momentarily to select the desired track number.**
For example, press the button 3 times to start from track 3.
If you advance too far, press the button to return.
- 2 Press the button.**
•Play will start from track 3 and continue to the end of the disc.

•The player switches to the stop mode when disc play has ended.

To listen to a certain track(s) repeatedly (repeat play)

Using this function all tracks or only the programmed tracks are played repeatedly.

Press the button before or during play.
The repeat indicator will illuminate.
When pressed again, it goes out.

- All tracks will be repeated during automatic play.
- During direct play, the tracks from the selected track to the end of the disc are played, then the pickup returns to the first track and plays all tracks repeatedly.
- Each programmed track will be repeated, during program play.
- To repeat only one track, program that track, then press the repeat button.

Repeat indicator

Repeat play continues until this button is pressed again to cancel the repeat mode (indicator goes out).

To search for a certain track (search play)

Using this function it is possible to search a certain location during disc play, and play from that point on. (During disc play.)

- For search play, keep either button pressed.
(Any desired position on the disc can be found by moving the pickup fast forward or fast backward during disc play.)
- The desired track can be found by listening to the disc sound (at about -12 dB (1/4) of the normal volume level).
- During program play, search is possible only within the track being played. To search for some other track, follow the "skip" procedure to find the start of the track, and then perform search as necessary.
- The pickup moves slowly at first and then rapidly, if the search button is held down.

SET-UP AND CONNECTIONS

Connection of power source

This unit can be operated by the following power sources:

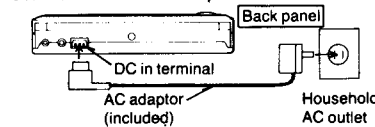
1. Household AC power (AC adaptor: SH-CDASU: Included)
2. Rechargeable battery (SH-CDB5U: included)
3. Automobile cigarette lighter socket (car adaptor: SH-CDC7 option)

CAUTION:

Use only car adaptor, Model: SH-CDC7 manufactured by Matsushita Electric Industrial Co., Ltd.

1 Connection to a household AC outlet

Use the included AC adaptor.

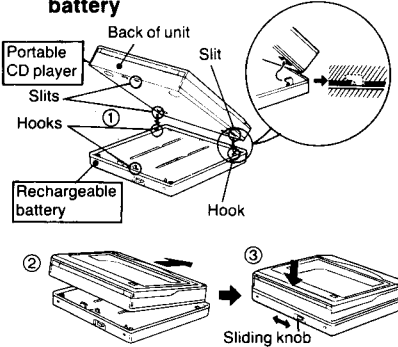


2 Using the rechargeable battery

Use only the rechargeable battery included with this unit.

When attaching or removing the rechargeable battery, place the battery horizontally on a flat surface to prevent dropping it.

Attaching the rechargeable battery



1. Set the slits of the unit onto the hooks of the rechargeable battery.
2. Slide the unit in the direction of the arrow and fit the unit and battery together.
3. While gently pressing down on the back of the unit, move the sliding knob of the rechargeable battery to the right and then to the left. Confirm that the sliding knob is locked in its left most position.

Notes:

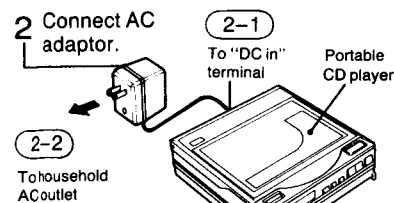
1. Make sure that the sliding knob is locked completely or the unit may be disconnected from the battery.
2. Be careful not to drop the battery.
3. Do not allow any foreign metal objects to touch the terminals. This may cause a short circuit and damage the unit.

Removal

Push the sliding knob to the unlock position and lift the portable CD player from the rechargeable battery (refer to above illustration ③→②).

Note: Be careful not to drop the unit or battery.

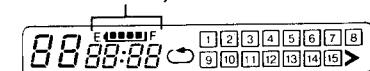
Recharging the battery



1 Switch "off".

Confirmation of battery charging condition

- Disconnect the AC adaptor and set the on/off switch to "on". All battery indicator segments will illuminate momentarily.



Use the chart below to determine the battery charging condition from the battery indicator (AC adaptor must be disconnected).

Battery indicator	Operation of unit	Recharging
E (■■■■) F	possible	unnecessary
E (■■■) F	possible	unnecessary
E (■■) F	possible	recharge soon
E (■) F	possible (see note)	recharge

Recharging time

- Recharging only: approx. 5 hours
- Recharging during disc play is possible too, but the recharging time is longer. With a fully charged battery the unit may be operated continuously for about 5 hours. (When the unit is stationary.)

Disconnect the AC adaptor after recharging the battery if the unit is not going to be used for some time.

Notes:

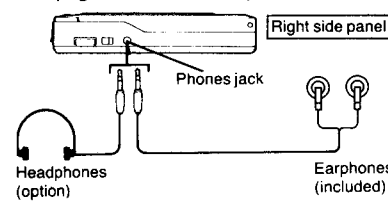
- CD play may be impossible if only one segment of the battery indicator illuminates.
- When using the AC adaptor or car adaptor (option) all four battery indicator segments will illuminate, even if the battery is discharged. The right most segments may not be steadily illuminated.
- Carefully read the battery handling precautions on page 15.

Life of the rechargeable battery

The life of a rechargeable battery is limited. Furthermore, each time the battery is recharged, the length of time that the unit can be used between charges is slightly reduced. When used at room temperature (68°F, 20°C), the battery can be recharged about 200 times before the time between charges is reduced to about half of the initial time. When the length of time between charges gets extremely short, replace the rechargeable battery (SH-CDB5) with a new one (option).

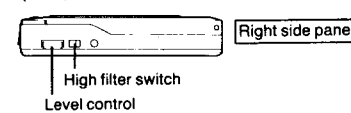
Listening through earphones or headphones

Connect the plug of the earphones (included) or headphones (option) to the phones jack. See page 4 for use of earphones (included).



Phones level adjustment

(First, turn down the level control.)



- Adjust the level control: "max.": The output level increases. "min.": The output level decreases.
- Set high filter switch to "on", if high-frequency sound range is too strong.

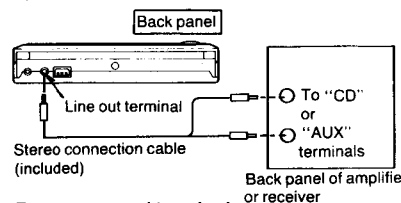
Note:

While listening through the phones, it is normal to hear a switching noise when switching power on or pressing the Play/Pause button.

Listening through an audio system

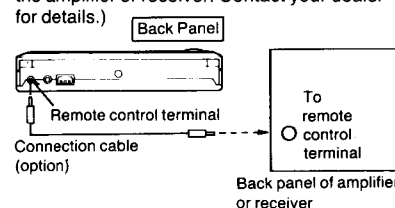
Use the stereo connection cable (included) to connect this unit to an amplifier or a receiver.

- Switch OFF the power to the amplifier or receiver before connecting this unit.
- Do not connect this unit to the PHONO terminals of the amplifier or receiver.
- Output level adjustment should be performed on the amplifier or receiver.



Remote control terminal

If the portable CD player is connected to an amplifier or receiver with an appropriate remote control terminal, the CD player may be operated using the remote control unit of the amplifier or receiver. (Please refer to the operating instructions of the amplifier or receiver. Contact your dealer for details.)

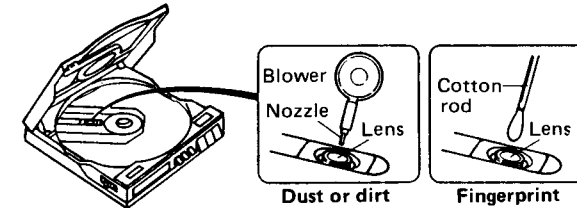


CLEANING OF LENS

If the lens is stained causing sound skip or operation failure, open the top cover by pressing the open button, and clean the lens.

To remove dust or dirt

Blow the lens with the blower provided in the cleaning kit to remove dust or dirt.



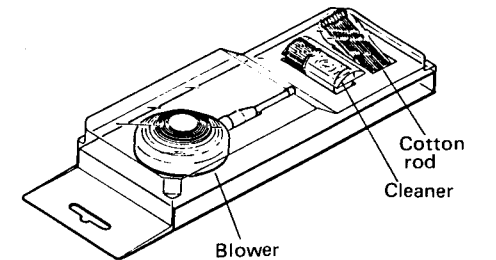
To remove fingerprint

If the blower is not enough, moisten the cotton rod with the lens cleaner solution and wipe the lens with it from center of the lens to outside.

Cautions:

- Do not directly apply the cleaner solution to the lens. Do not apply too much solution to the cotton rod or otherwise the solution will flow into the player.
- Wipe the lens carefully. Do not give too much stress to the lens or otherwise it may scratch the lens or cause optical pickup trouble.
- If the solution should be too much applied, wipe the lens with a dry cotton rod.

Lens cleaning kit (Part No. : SZZP1038C)



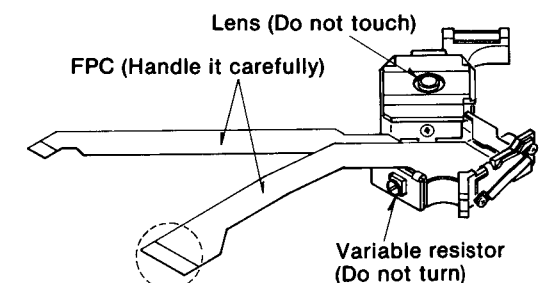
HANDLING PRECAUTIONS FOR OPTICAL PICKUP

The laser diode in the optical pickup may break down due to potential difference caused by static electricity of clothes or human body.

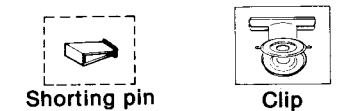
So, be careful of electrostatic breakdown during repair of the optical pickup.

Handling of optical pickup

1. Do not give excessive shock to the optical pickup because it is of extremely high precision structure.
2. To prevent the breakdown of the laser diode, an anti-static shorting pin is inserted into the FPC. When removing or connecting the short pin, finish the job in a short time.
3. Take care not to give excessive stress to the FPC.
4. Do not turn the variable resistor (laser power adjustment). (It has been already adjusted.)



Be sure to short this portion (Use the shorting pin or clip.)

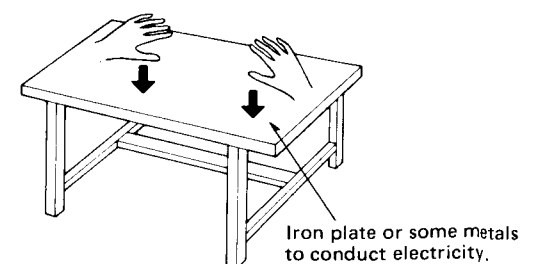
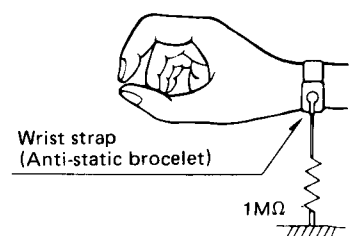


Grounding for electrostatic breakdown prevention

1. Human body grounding
Use the anti-static wrist strap to relieve the static electricity from your body.
2. Work table grounding
Put a conductive material (sheet) or steel sheet on the area where the optical pickup is placed, and ground the sheet.

Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the optical pickup.

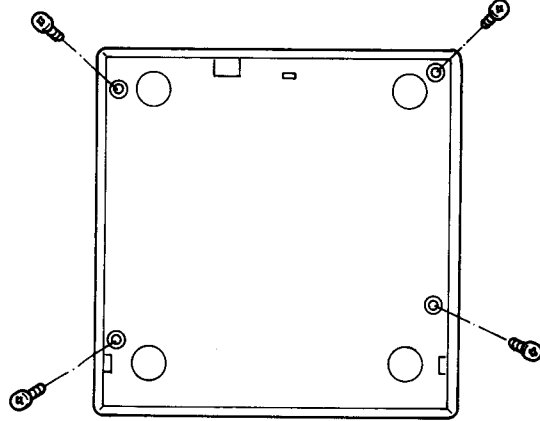
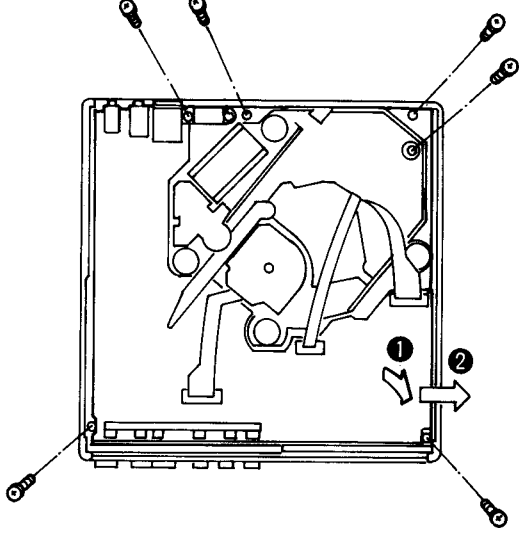
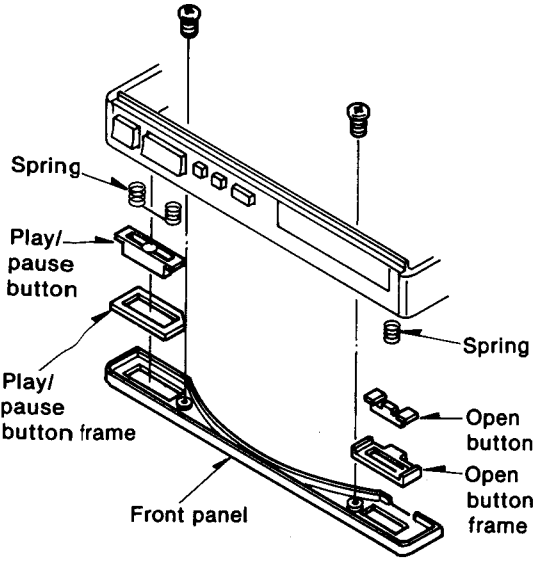
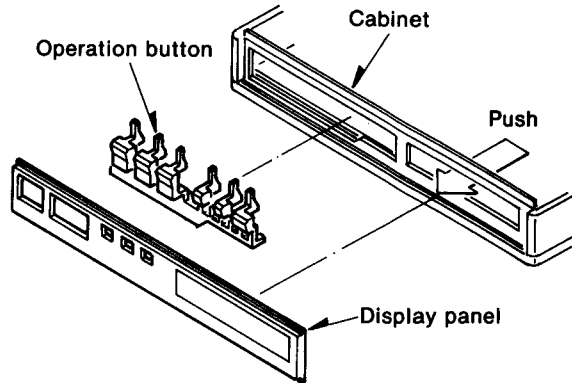


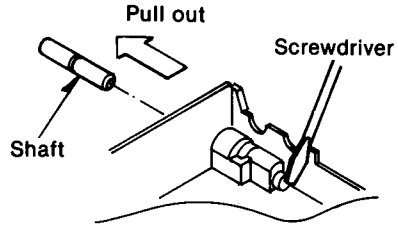
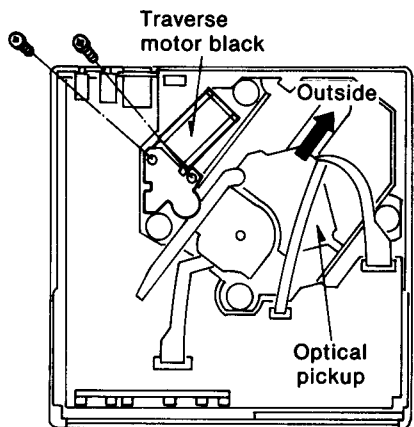
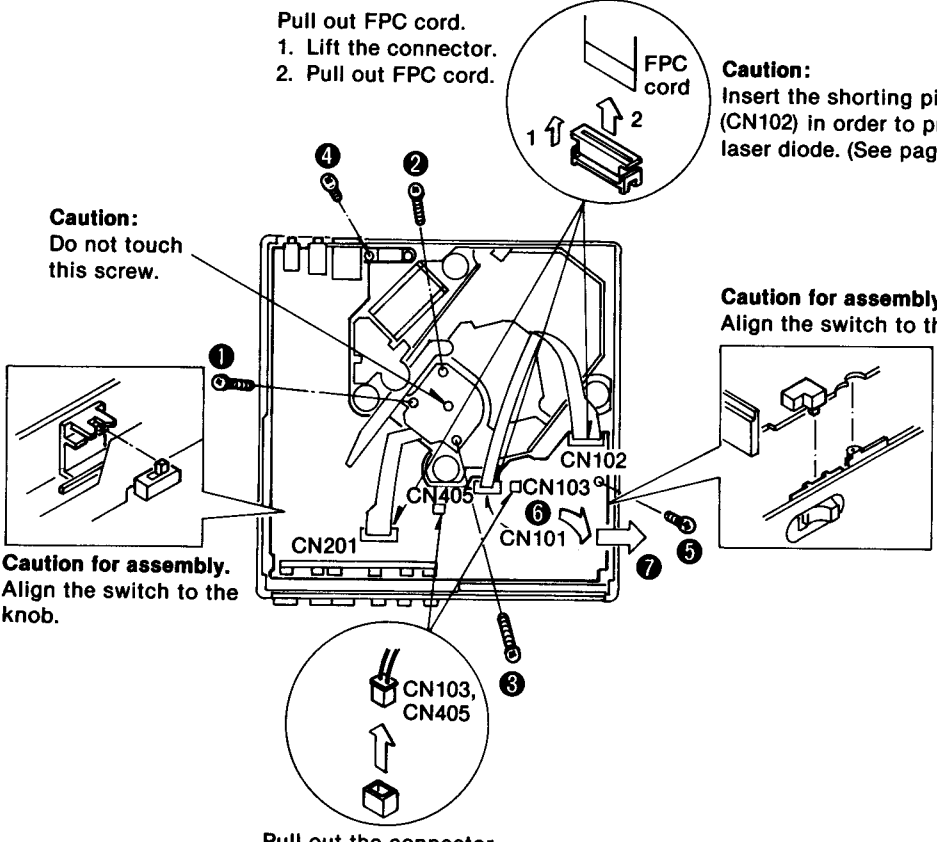
■ DISASSEMBLY INSTRUCTIONS

● Cautions for laser diode light emission

In this unit, the compact disc information is read by the laser beam diffused from the laser diode in the optical pickup. It is dangerous to directly look at the laser beam or to let it touch your body. During the normal operation of this unit, the laser diode will not emit light unless the disc holder is closed and S1 (laser ON/OFF switch) is turned ON. When servicing the unit, note that the laser diode emits lights if power switch is turned on with S1 ON.

● This unit uses FPC and care should be taken during assembly and disassembly.

Ref. No. 1	How to remove the bottom cover	Ref. No. 2	How to remove the chassis assembly
Procedure 1	● Remove the 4 screws.	Procedure 1 → 2	1. Remove the 6 screws. 2. Remove the chassis assembly by arrows ① and ②.
			
Ref. No. 3	How to remove the play/pause and open buttons	Ref. No. 4	How to remove the operation button
Procedure 1 → 2 → 3	● Remove the 2 screws of front panel.	Procedure 1 → 2 → 4	1. Push the arrow-marked part to remove the display panel. 2. Remove the operation button from the cabinet.
			

Ref. No. 5	How to remove the top cover	Ref. No. 6	How to remove the main P.C.B.
Procedure 1 → 2 → 5	● Push the shaft with a screwdriver to remove the shaft (right and left).	Procedure 1 → 6	1. Remove the 2 screws. 2. Remove the traverse motor block. 3. Move the optical pickup outside.
			
4. Remove the 3 screws ①~③, and remove the spindle motor drive coil board. 5. Pull out the 2 connectors (CN103, CN405). 6. Pull out the 3 FPC cords (CN101, CN102, CN201). 7. Remove the 2 screws ④ and ⑤. 8. Remove the main P.C.B. by arrows ⑥ and ⑦.			
		Refer to the optical pickup handling precautions (See page 8).	



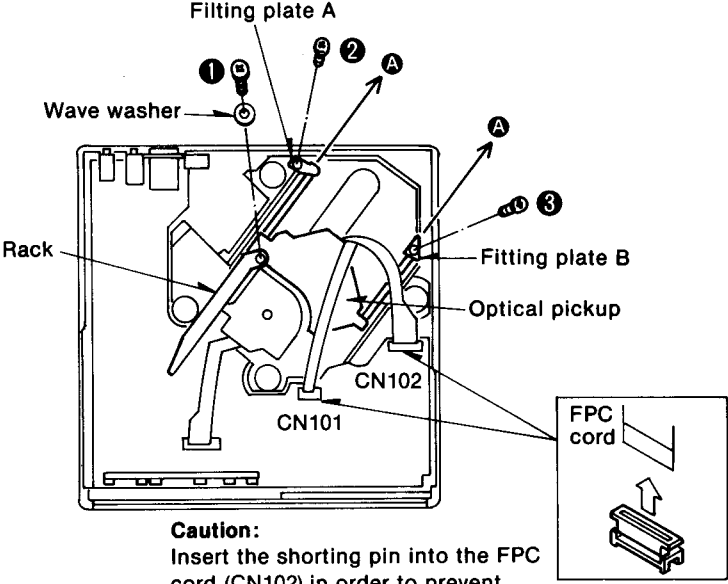
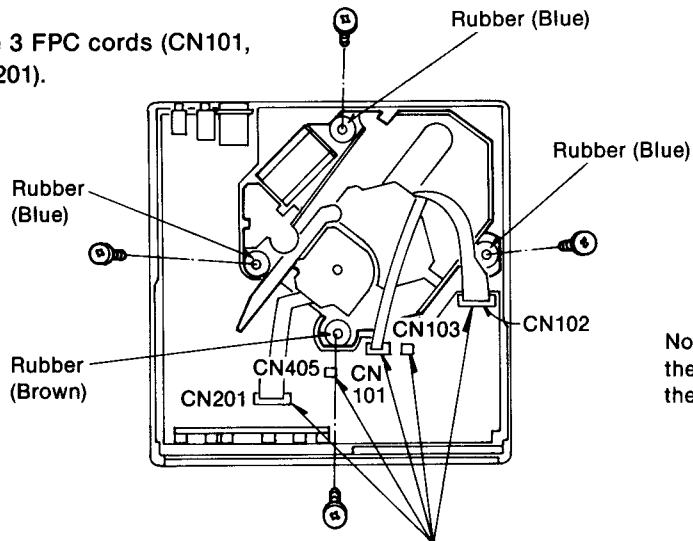
Refer to the optical pickup handling precautions (See page 8).

Caution:
Insert the shorting pin into the FPC cord (CN102) in order to prevent breakdown of laser diode. (See page 8)

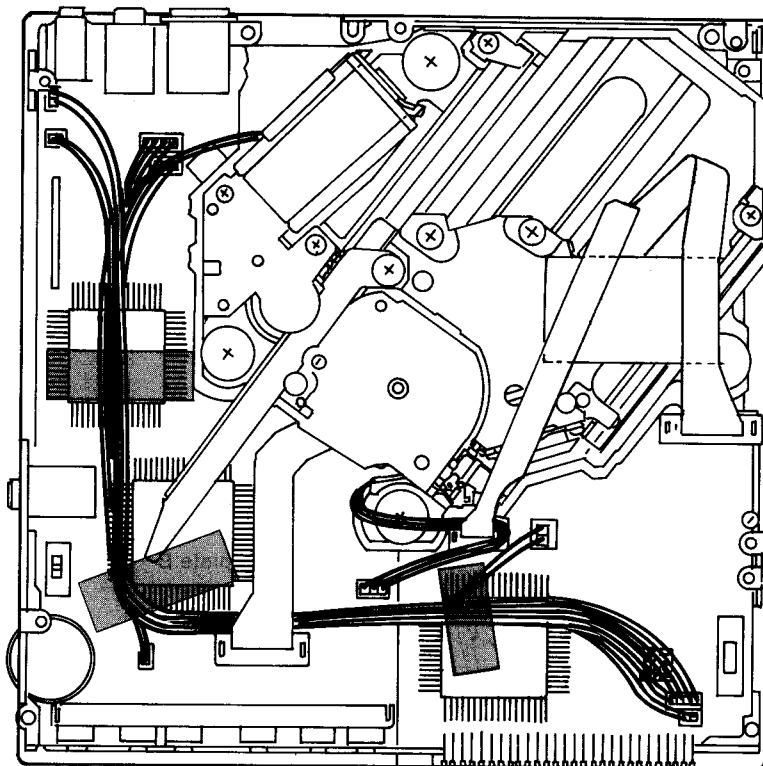
Caution for assembly.
Align the switch to the knob.

Caution:
Do not touch this screw.

Caution for assembly.
Align the switch to the knob.

Ref. No. 7	How to remove the optical pickup	
Procedure 1 → 7	1. Remove the rack setscrew ❶. Note: Take care not to lose the wave washer. 2. Remove the 2 screws (❷, ❸) of the guide shaft fitting plate A and B. 3. Pull out the FPC cords (CN101, CN102).	Refer to the optical pickup handling precautions (See page 8). 4. Pull out the optical pickup in the direction of the arrow A. Note: If the guide shaft is replaced, apply grease (Part No. SZZ0L24) to the guide shaft.
		
Ref. No. 8	How to remove the traverse unit	
Procedure 1 → 8	1. Remove the 4 screws. 2. Pull out the 2 connectors (CN103, CN405). 3. Pull out the 3 FPC cords (CN101, CN102, CN201).	Refer to the optical pickup handling precautions (See page 8).
		Note the color of each rubber, they must be reinstalled in their original position.

■ WIRING DIAGRAM



(A view with bottom cover removed)

■ HOW TO REPLACE CHIPS

(Resistor, capacitor and jumper)

• Removing procedure

1. Completely remove the solder from both ends of the chip by use of solder sucker.
2. Touch the soldering iron to the end of the chip as shown in Fig. 1, then turn the tweezers in the direction of the arrow.

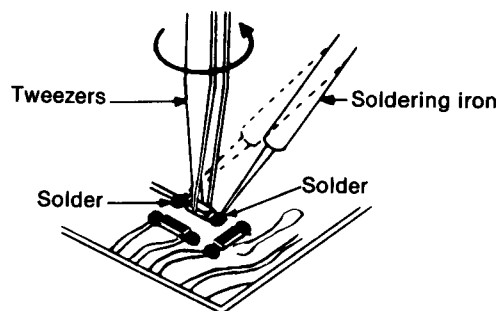
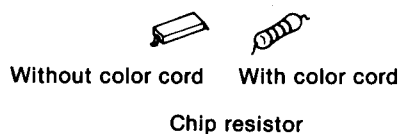


Fig. 1

Do not re-use chip resistor or capacitor without color cord.

• Replacing procedure

1. Place solder on the foil where the chip is fitted. Then solder the chip by holding the soldering iron as shown in Fig. 2.

Note:

1. If the chip jumper is removed, connect a coated lead wire to the part. (See Fig. 3). Chip jumper is marked with "J" on the printed circuit board.

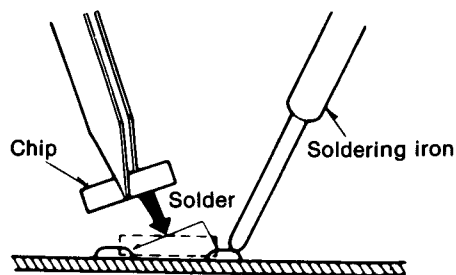


Fig. 2

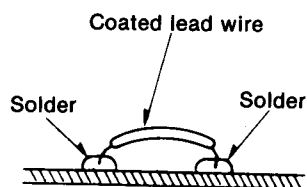


Fig. 3

• Note for replacing chips

1. Do not heat the chip more than 3 seconds.
2. Do not rub the electrode against the chip.
3. Use the tweezers with care not to damage the surface of the chip.
4. It is desirable to use a pencil type soldering iron. And use soldering iron less than 60W.

■ HOW TO REPLACE IC'S (Small outline type)

Replacing procedure		Cautions
1	Reduce the amount of solder on each pin of the integrated circuit by use of a solder sucker.	- Recommended toolSpecial soldering iron * H605M and H-130. * H605E and H-130. - Do not touch the soldering iron to the area for a long time. It may otherwise cause removal of the print foil. - When shifting the pin upward, do the job quickly while the solder is melting. If the solder is hard, it may cause removal or breakage of the print foil. - When using a pencil type soldering iron. - Completely remove the solder from each IC pin by use of solder sucker. - Raise each pin by means of an eyeleteer, hold the pliers then remove IC package from P.C.B.
2	Melt the solder on the pin (one electrode) with the soldering iron.	
3	While the solder is melting, shift the pin upward by the soldering iron to remove it from the foil.	
4	Remove each pin from the foil according to the above-mentioned procedure.	

*** Special soldering iron**

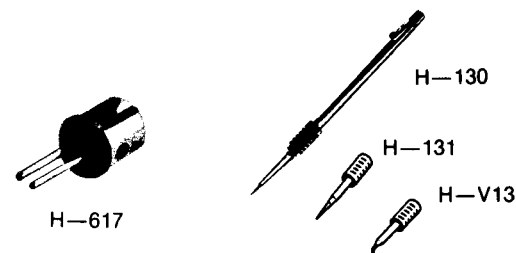
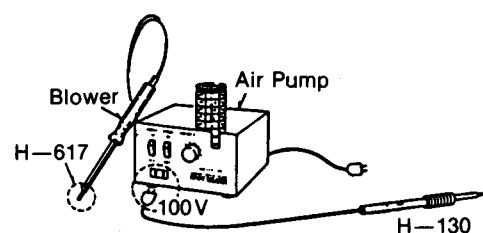
(Refer to Technical Information, ORDER NO. GAD84125486T1)...For U.S.A. and Canada

(Refer to Technical Information, ORDER NO. GAD84115476T8)...For others

•H-605 Spot Heater (hot-air solder iron)

This device that uses hot air to melt solder was developed to remove Flat-Package ICs, RHCs and chip parts.

- H-605M (For 120V power source)
- H-605E (For 200V/220V/240V power source)



- **H-617 Twin Nozzle (for spot heater)**
Special nozzle for the removal of RHCs and chip resistors. (Nozzle diameter: 1.0mm×2)

•H-130 Slim Pencil Solder Iron

An ultrasmall ceramic heater solder iron is extremely handy for soldering chip parts, RHCs, ICs etc., to high-density circuit boards.

Features:

- Rated power: 100V, 15W
- Max. temp.: 400°C
- Heater: ceramic (long life)
- Insulation resistance: 100MΩ
- Length: 178mm
- Weight: 16g (not including cord)

•H-131, H-V13 Cap Bits

Solder tip of the slim pencil Solder Iron and is composed of a bit holder and a corrosion resistance solder tip.

Permits changing of solder tips even while still hot.

- Solder tip: 0.3mm

■ RESISTORS AND CAPACITORS

Notes: * Important safety notice:

Components identified by  mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

* Bracketed indications in Ref. No. columns specify the area.
Parts without these indications can be used for all areas.

Numbering System of Resistor

Example

ERD	25	F	J	102
Type	Wattage	Shape	Tolerance	Value
ERX	2	AN	J	471
Type	Wattage	Shape	Tolerance	Value
				47×10^1 (ohm)

Numbering System of Capacitor

Example

ECKD	1H	102	Z	F
Type	Voltage	Value	Tolerance	Peculiarity
ECEA	50		M	330
Type	Voltage		Peculiarity	Value (33x10 ⁰ microfarad)

Resistor Type	Wattage	Tolerance
ERD : Carbon	10 : 1/8W	J : $\pm 5\%$
ERG : Metal Oxide	12 : 1/2W	F : $\pm 1\%$
ERX : Metal Film	25 : 1/4W	G : $\pm 2\%$
ERQ : Fuse Type Metal	1A : 1W	K : $\pm 10\%$
ERD [] L : Carbon (chip)	18 : 1/8W	
ERO [] K : Metal Film (chip)	S2 : 1/4W	
ERC : Solid	S1 : 1/2W	
	2F : 1/4W	
	50 : 1/2W	
	2A : 2W	

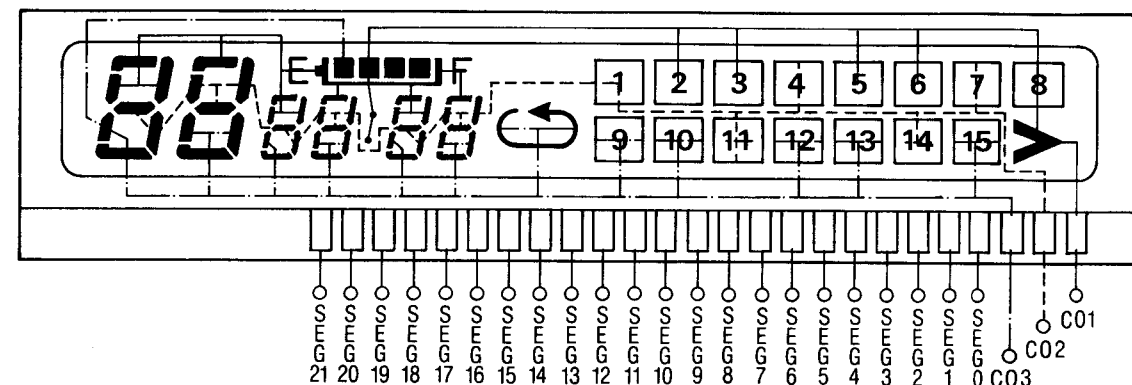
Capacitor Type	Voltage	Tolerance
ECE : Electrolytic	0J : 6.3V	C : $\pm 0.25\text{pF}$
ECCD : Ceramic	1A : 10V	J : $\pm 5\%$
ECKD : Ceramic	1C : 16V	K : $\pm 10\%$
ECQM : Polyester	1E : 25V	Z : $\pm 80\%$
	1H : 50V	-20%
ECQP : Polypropylene	1V : 35V	P : $\pm 100\%$
	50 : 50V	-0%
ECG : Ceramic	05 : 50V	M : $\pm 20\%$
ECEADNON : Non Polar Electrolytic	2H : 500V	
QCU□ : Ceramic (Chip Type)	2A : 100V	D : $\pm 0.5\text{pF}$
ECUX : Ceramic (Chip Type)	1 : 100V	G : $\pm 2\%$
ECF : Semiconductor	KC : 400V AC	
	KC : 125VAC (UL)	
	1J : 63V	
EECW : Liquid electrolyte double layer capacitor		

Ref. No.	Part No.	Part Code	Ref. No.	Part No.	Part Code	Ref. No.	Part No.	Part Code
RESISTORS			R256	ERJ6GEYJ223V	001 151 4770 9	C119	ECEA1HKS010L	001 120 4799 9
R101	ERJ6GEYJ102V		R257	ERJ6GEYJ222V	001 151 6317 8	C120	RCUV1H471KC	001 103 7070 8
R102	ERJ6GMYJ102W	001 151 6307 0	R303	ERJ6GEYJ152V	001 151 4769 2	C121	ECUV1E333MB	001 103 8683 1
R103	ERJ6GEYJ622V	001 151 6306 1	R304	ERJ6GEYJ561V	001 151 4772 7	C122	RCUV1H682KB	001 103 7071 7
R104	ERJ6GMYJ682W	001 151 6312 3	R401, R402	ERJ6GEYJ222V		C123	RCUV1H182KB	001 103 8692 0
R105, R106	ERJ6GEYJ222V		R403	ERJ6GEYJ222V		C124	ECSE1VY334R	001 123 1152 9
R107	ERJ6GEYJ682V	001 151 6305 2	R404, R405	ERJ6GEYJ472V	001 151 6302 5	C125	RCUV1E104ZF	001 103 7066 4
R108	ERJ6GEYJ622V	001 151 6306 1	R407, R408	ERJ6GEYJ472V	001 151 6302 5	C128, C129	RCUV1H102KB	001 103 8329 6
R109	ERJ6GEYJ154V	001 151 6294 8	R409, R410	ERJ6GEYJ102V		C141	ECUV1E333MB	001 103 8683 1
R110, R111	ERJ6GEYJ222V		R411	ERJ6GEYJ102V		C142	ECEA1HSNR47L	001 120 5649 8
R112	ERJ6GEYJ100V	001 151 6315 0	R413, R414	ERJ6GEYJ103V	001 151 6291 1	C143	RCUV1E183KB	
R113, R114	ERJ6GMYJ102W	001 151 6307 0	R415	ERJ6GEYJ102V		C144	RCUV1H392KB	001 103 8696 6
R115	ERJ6GEYJ102V		R451	ERDS2TJ152	001 152 2350 8	C145	RCUV1E223KB	001 103 8688 6
R116	ERJ6GEYJ223V	001 151 4770 9	R704	ERJ6GEYJ274V	001 151 6298 4	C146	RCUV1E153KB	001 103 7156 3
R117	ERJ6GEYJ472V	001 151 6302 5	R705	ERJ6GEYJ223V	001 151 4770 9	C147	RCUV1H561KB	001 103 8697 5
R118	ERJ6GEYJ332V	001 151 6300 7	R801, R802	ERJ6GEYJ47V	001 151 6301 6	C148	RCUV1H822KB	001 103 8693 9
R119	ERJ6GEYJ154V	001 151 6316 9	R803, R804	ERJ6GEYJ162V	001 151 6295 7	C149	ECEA1ESN3R3I	001 120 4658 1
R131, R132	ERJ6GEYJ472V	001 151 6302 5	R805, R806	ERJ6GEYJ152V	001 151 4769 2	C150	ECUV1E223KB	001 103 8682 2
R133	ERJ6GEYJ222V		R807, R808	ERJ6GEYJ102V		C151	RCUV1H152KB	001 103 8691 1
R134	ERJ6GEYJ473V	001 151 6303 4	R809, R810	ERJ6GEYJ102V		C152	RCUV1E333KB	001 103 6707 8
R135	ERJ6GEYJ681V	001 151 6304 3	R811, R812	ERJ6GEYJ331V	001 151 6299 3	C153	ECEA1ESN3R3I	001 120 4658 1
R136	ERJ6GEYJ223V	001 151 4770 9	R817, R818	ERJ6GEYJ390V	001 151 6318 7	C154	ECUV1E223KB	001 103 8682 2
R137	ERJ6GEYJ124V	001 151 6293 9	R821	ERJ6GMYJ473W	001 151 6309 8	C155	ECSE1ET155R	001 123 1151 0
R138, R139	ERJ6GMYJ2R7W	001 151 6314 1	R822	ERJ6GEYJ473V	001 151 6303 4	C156	ECSE1AT225SR	001 123 1150 1
R140	ERJ6GEYJ223V	001 151 4770 9	R832, R833	ERJ6GEYJ102V		C157	ECSE0J7336	001 123 1146 7
R141	ERJ6GEYJ681V	001 151 6304 3	R906	ERJ6GEYJ222V		C158	ECUV1H473KB	001 103 8686 9
R142	ERJ6GEYJ473V	001 151 6303 4	R907, R908	ERJ6GEYJ332V	001 151 6300 7	C159	ECSE0J7336	001 123 1146 7
R143	ERJ6GEYJ222V		CAPACITORS			C251	RCUV1E104ZF	001 103 7066 4
R144	ERJ6GEYJ152V	001 151 4769 2	C102	RCUV1H222KB	001 103 8694 8	C252	ECUX1H152KB	001 103 8686 8
R145	ERJ6GEYJ224V	001 151 6297 5	C103	RCUV1H102K	001 103 8689 5	C253	ECUX1E273KB	001 103 5425 9
R146	ERJ6GEYJ104V	001 151 6292 0	C104	RCUX1H102K	001 103 8700 7	C254	ECUV1E223KB	001 103 8682 2
R147	ERJ6GMYJ334W	001 151 6308 9	C105	RCUV1H681K	001 103 8698 4	C255	ECSE1CY474R	
R148	ERJ6GEYJ183V		C106, C107	RCUV1H102K	001 103 8689 5	C256	ECEA1CKS330I	001 120 5647 0
R149	ERJ6GMYJ473W	001 151 6309 8	C108	ECEA1AKS470	001 120 3073 4	C257	RCUX1E104ZF	001 103 5655 7
R150	ERJ6GEYJ473V	001 151 6303 4	C109	RCUV1H220KC	001 103 8693 9	C258	ECEA1CSN220L	001 120 5648 9
R151	ERJ6GEYJ472V	001 151 6302 5	C110, C111	RCUV1H271KC	001 103 8695 7	C259	ECEA1CSN220I	
R152	ERJ6GEYJ473V	001 151 6303 4	C112	RCUV1E104ZF	001 103 7066 4	C260	ECEA1CSN220L	001 120 5648 9
R251	ERJ6GMYJ562W	001 151 6310 5	C113	ECEA0JKS101I	001 120 5506 2	C301	ECEA1VSN2R2I	001 120 5108 2
R252	ERJ6GMYJ473W	001 151 6309 8	C114	ECEA1HSN010L	001 120 4659 0	C302	RCUX1H103ZF	001 103 5686 1
R253	ERJ6GMYJ683W	001 151 6313 2	C115, C116	RCUV1E104ZF	001 103 7066 4	C303	RCUV1H220KC	001 103 8693 9
R254	ERJ6GMYJ473W	001 151 6309 8	C117	RCUV1H681K	001 103 8698 4	C304	RCUV1H070DC	
R255	ERJ6GMYJ563W	001 151 6311 4	C118	ECEA0JSN220I	001 120 4655 4	C306	RCUV1H103ZF	001 103 8690 2
						C308	ECUV1C105ZF	001 103 7118 9

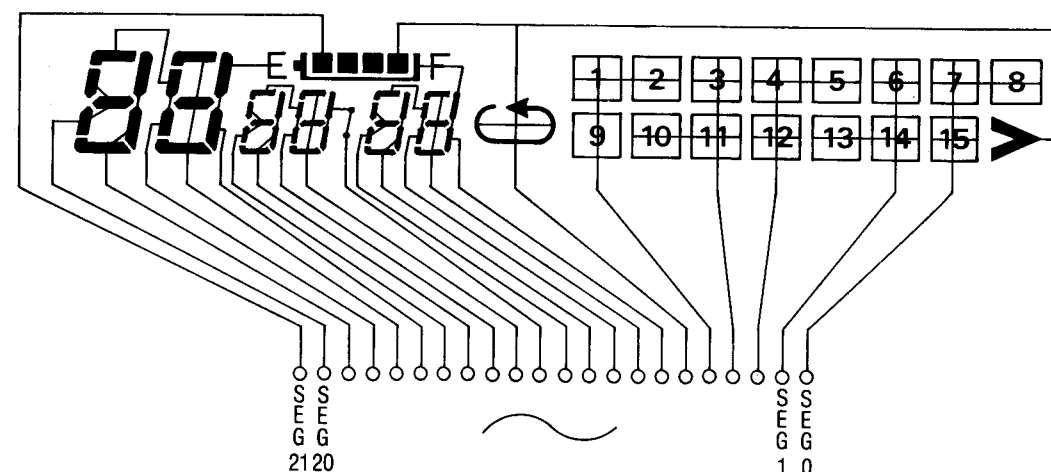
Ref. No.	Part No.	Part Code	Ref. No.	Part No.	Part Code	Ref. No.	Part No.	Part Code
C309, C311	RCUV1E104ZF	001 103 7066 4	C708	ECUV1H182KC	001 103 8684 0	C807, C808	ECEA0JSN220L	001 120 5646 1
C351	RCBS1H6R8KLY	001 103 5639 7	C709, C710	RCUV1E104ZF	001 103 7066 4	C809, C810	ECUV1H473KB	001 103 8685 9
C401	RCUV1H103ZF	001 103 8690 2	C711	ECSE1CT106R		C813	RCUV1H103ZF	001 103 8690 2
C402, C451	RCUV1E104ZF	001 103 7066 4	C712	ECEA0JKS220I	001 120 5645 2	C814, C815	RCUV1E104ZF	001 103 7066 4
C701, C702	ECSE1AE226		C714	ECEA0JKS101I	001 120 5506 2	C816, C817	ECSE1AT105R	001 123 1148 5
C703	ECSE0JT225SR		C715, C716	RCUV1E104ZF	001 103 7066 4	C818	RCUV1E104ZF	001 103 7066 4
C704	ECSE09T225R5	001 123 1147 6	C717	ECEA0JKS101I	001 120 5506 2	C819, C820	ECUV1H102KC	001 103 6755 0
C705	ECSE1AT155R	001 123 1149 4	C801, C802	ECEA0JKS470I	001 120 5507 1	C821, C822	ECSE0GT106R	
C706, C707	ECSE0JT225SR		C805, C806	RCUV1H331KC	001 103 6733 6	C824	RCBS1H221KBY	001 103 5603 9

INTERNAL CONNECTIONS OF LCD (Liquid Crystal Display)

Common connection diagram



Segment connection diagram

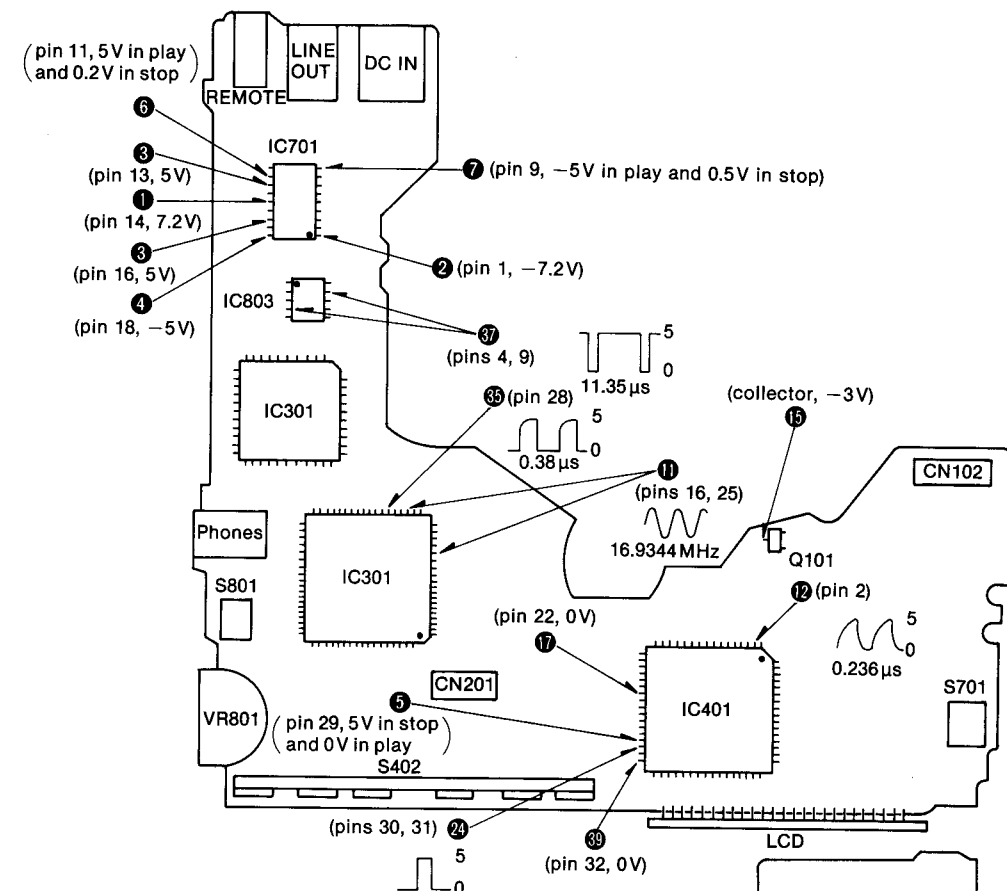


TROUBLE SHOOTING

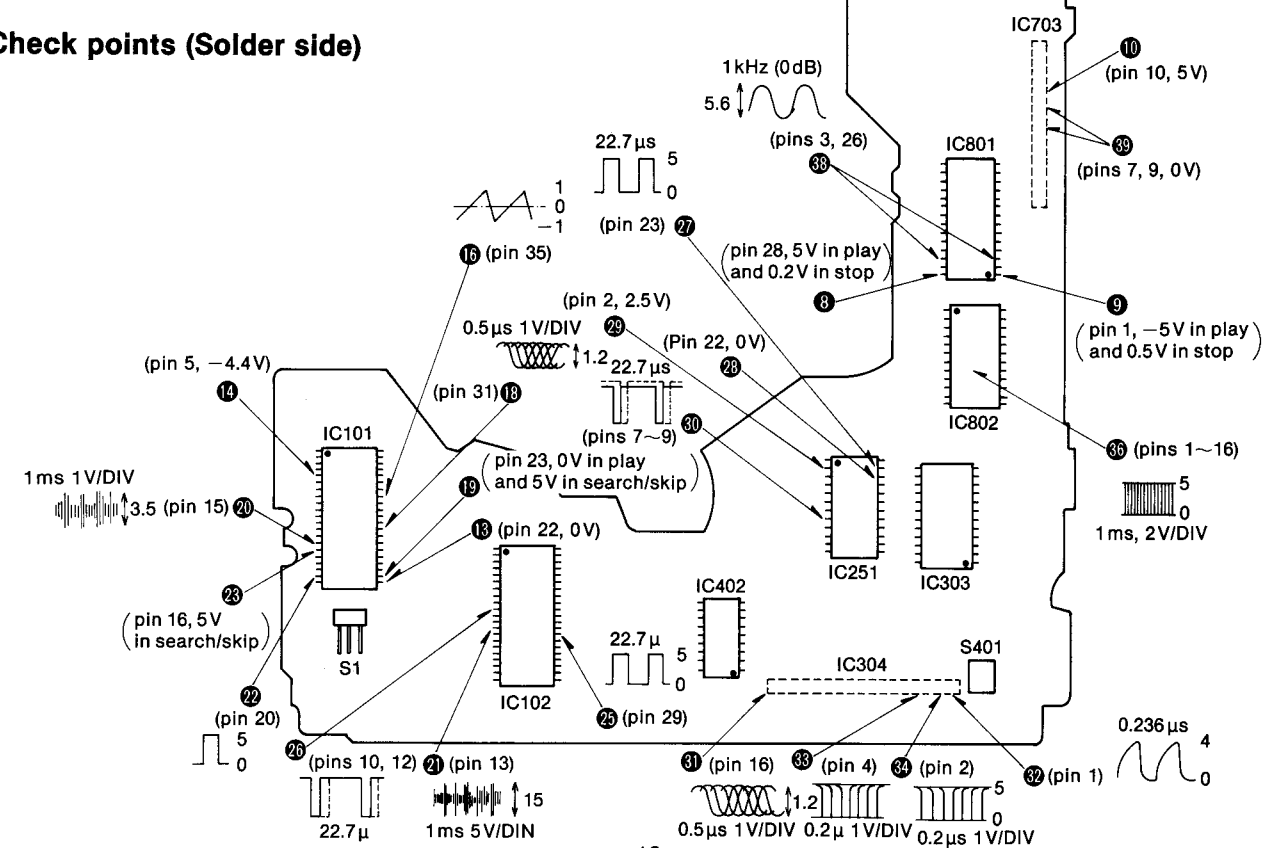
- Note:** 1. Carefully handle the compact disc because stain, dust or warping may cause generation of noise.
2. If the optical pickup lens is stained, it may sometime cause sound skip of failure of performance.

Refer to "CLEANING OF LENS (page 8)".

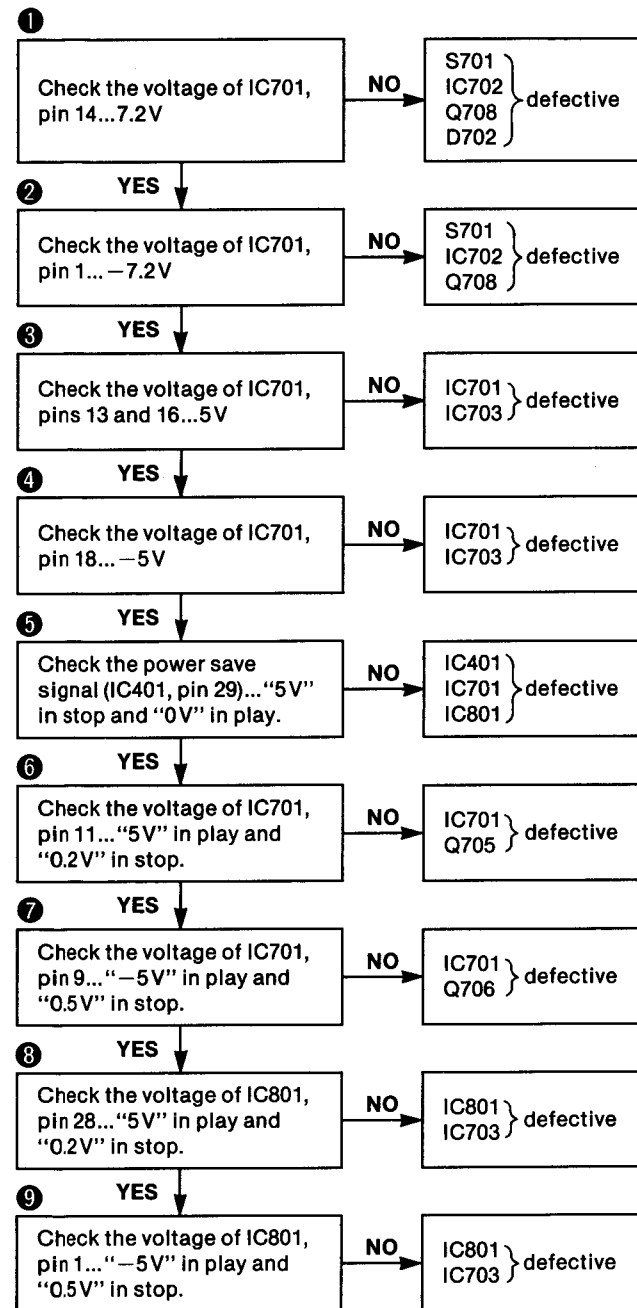
Check points (Parts side)



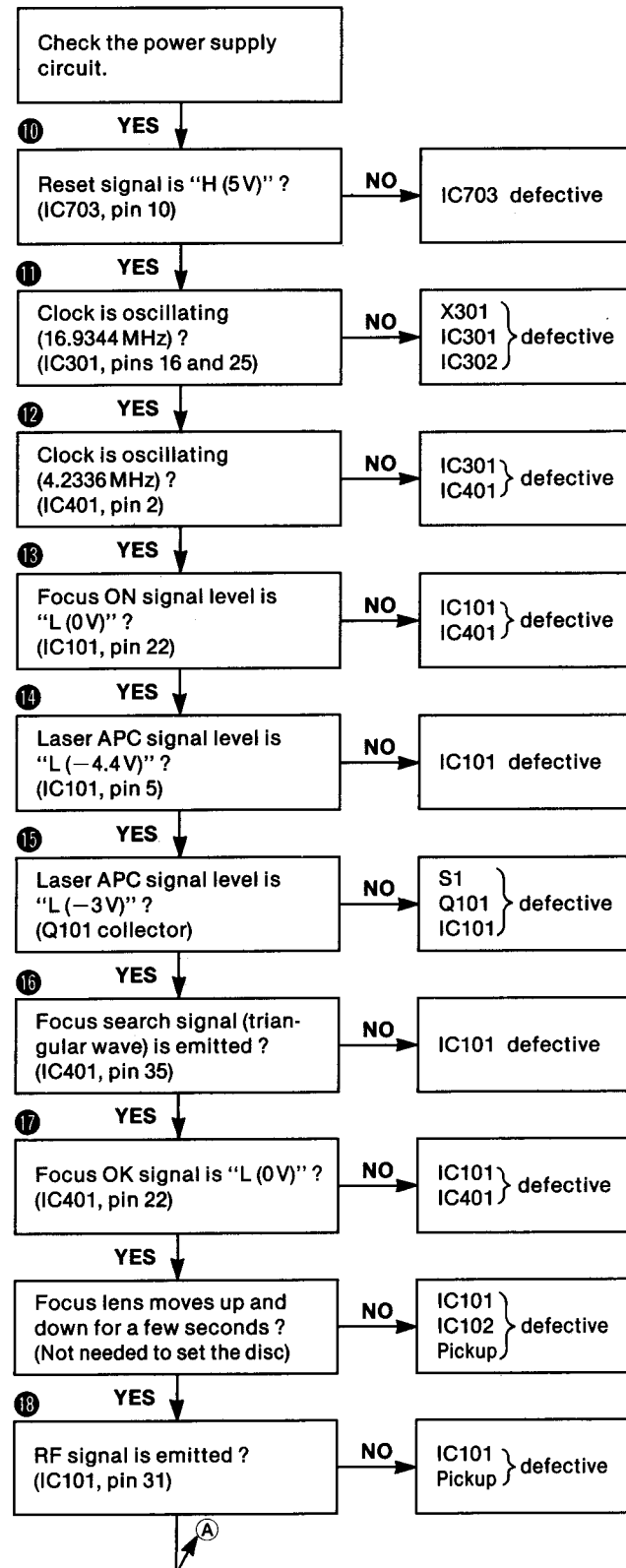
Check points (Solder side)



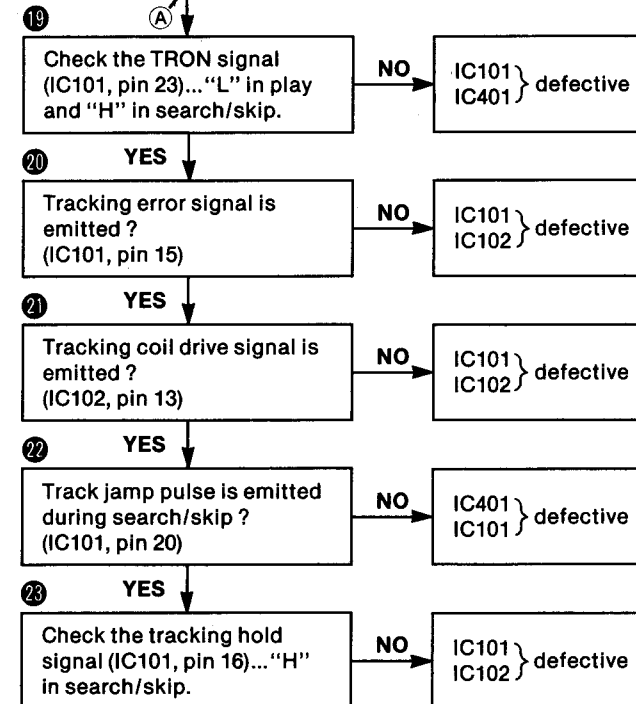
• Check the power supply circuit



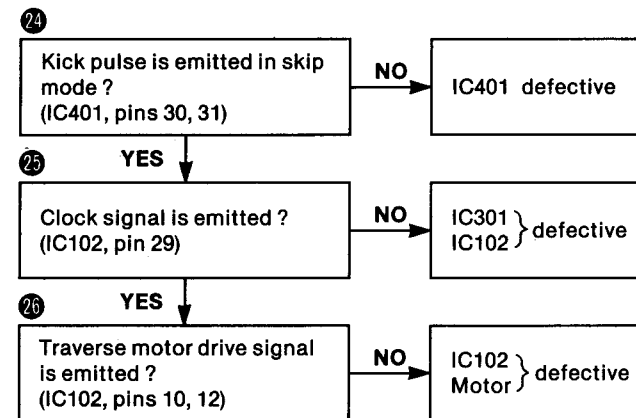
• Check the focus servo



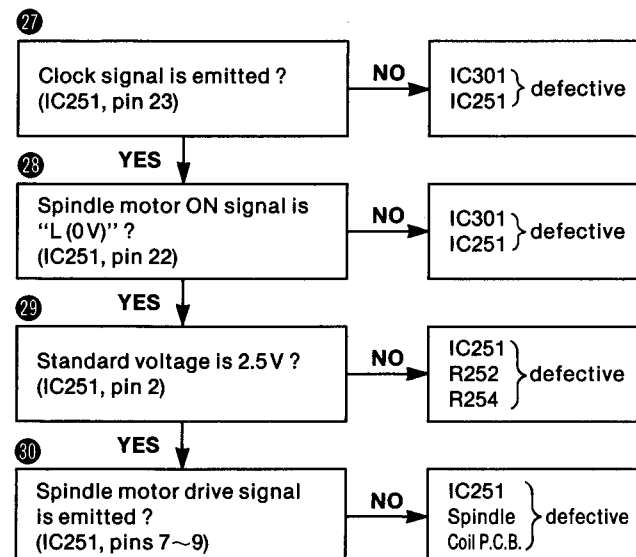
• Check the tracking servo



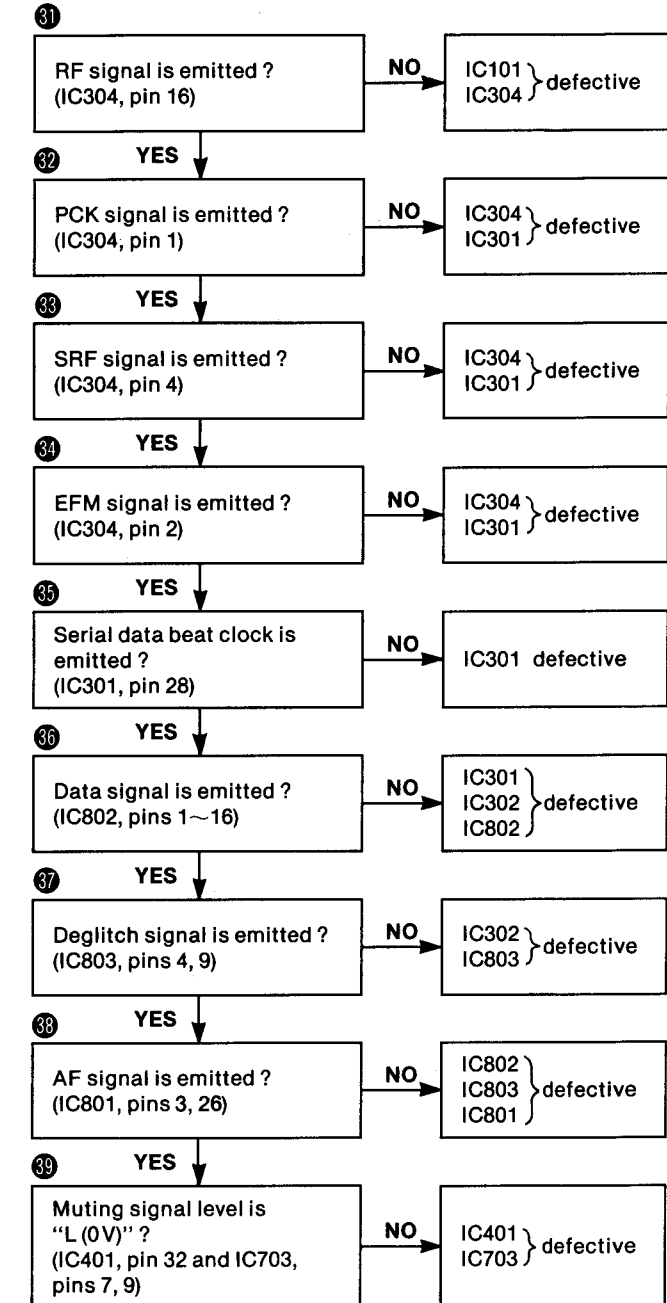
• Check the traverse servo



• Check the spindle motor drive



• Check the digital and audio



■ TERMINAL FUNCTION OF LSI • AN8370S (Optical Servo Control)

Pin No.	Mark	I/O Devision	Function
1	VEE	I	Power supply (connected to -5V)
2	LSA	I	Phase difference input (A)
3	GND	I	GND terminal
4	LSB	I	Phase difference input (B)
5	APC	O	Auto laser power control output
6	TEOUT	O	Tracking error signal output
7	TEG	I	Tracking error gain adjusting input
8	TE-	I	Phase difference-voltage conversion (-)
9	TE +	I	Phase difference-voltage conversion (+)
10	APC -	O	Laser power inversion input
11	C·MEM	I	Capacitor connection for phase difference memory
12	APC +	I	Laser power non-inversion input
13	VREF	O	Reference current generation
14	SENSE	O	Selector output (track-crossed)
15	HIN	I	Tracking hold circuit input
16	HOUT	O	Tracking hold circuit output
17	SPCNT	O	Track-cross speed control output (not used, grounded)
18	C·MSP	I	Track-cross reference speed setting capacitor connection (not used, grounded)
19	C·AF	I	Auto focus timer capacitor connection
20	KICK R/F	O	Track kick signal output
21	VCC	I	Power supply (connected to +5V)
22	CNT1	I	Control input (FOON : Focus servo ON signal)

Pin No.	Mark	I/O Devision	Function
23	CNT2	I	Control input (TRON : Tracking servo ON signal)
24	CNT3	I	Control input (KICKF : Kick direction [forward] command)
25	CNT4	I	Control input (KICKR : Kick direction [reverse] command)
26	F·LOCK	O	Focus lock signal output
27	C·FBDO	O	Capacitor connection for inversion RF high speed detection
28	C·SBDO	O	Capacitor connection for inversion RF low speed detection
29	C·SBRT	O	Capacitor connection for non-inversion RF low speed detection
30	C·FBRT	O	Capacitor connection for non-inversion RF high speed detection
31	RF OUT	O	RF signal output
32	BDO	O	Drop-out detection output
33	RFIN	I	RF signal input
34	S·OUT	O	Focus search signal output
35	C·LW	I	Capacitor connection for triangular wave generation
36	FE·OUT	O	Focus error signal output
37	FEG	I	Focus error gain adjusting input
38	FE·REF	I	Focus error comparison voltage generation
39	PDB	I	Photo detector current input (B)
40	IVB	O	Current/voltage conversion output (B)
41	IVA	O	Current/voltage conversion output (A)
42	PDA	I	Photo detector current input (A)

• MN1550PDL (Remote Control Signal Processing)

Pin No.	Mark	Signal	I/O Devision	Function
1	VDD	—	I	Power supply (connected to +5V)
2	OSC	SMCK	I	Clock input
3	P23	—	—	—
4	P22	—	—	—
5	RST	RESET	I	Reset signal input
6	P21	—	—	—
7	P20	—	—	—
8	IRQ	—	I	Remote control signal input

Pin No.	Mark	Signal	I/O Devision	Function
9	P31	—	O	Clock output
10 } 13 }	P10 } P13 }	Data	I	Key strobe
14 } 17 }	P00 } P03 }	Data		
18	VSS	GND	I	GND terminal

• MN6617S (Digital Signal Processing: EFM Decoder, Error Correction, CLV Servo)

Pin No.	Mark	I/O Devision	Function
1	BLKCK	O	Sub-code block (Q data) clock (75 Hz)
2	CLDCK	O	Sub-code frame (Q data) clock (7.35 kHz)
3	SUBQ	O	Sub-code (Q data) output
4	CRC	O	Sub-code (Q data) CRC check (Not used, open)
5	RST	I	Reset signal input (reset at "L")
6	MLD	I	Command load input
7	MCLK	I	Command clock input
8	MDATA	I	Command data input
9	DMUTE	I	Muting control (muting ON at "H")
10	TRON	I	Tracking servo ON signal (tracking servo ON at "L")
11	STAT	O	Processing condition (CRC, OTC, CLVOK, TT STOP) output
12	SMCK	O	Clock output (4.2336 MHz)
13	PMCK	O	Pitch control clock output (Not used, open)
14	ITC	I	Track counter input signal (Not used, connected to +5V)
15	TEST	I	Test mode selection (Not used, connected to +5V)
16	X2	O	Clock output (16.9344 MHz)
17	X1	I	Clock input (16.9344 MHz)
18	SEL	I	DA output parallel/serial selection (serial at "L")
19	LDG/WDCK	O	L channel deglitch signal/serial data word clock.
20	RDG	O	R channel deglitch signal.
21	DEMPH	O	De-emphasis ON signal (de-emphasis ON at "H")
22	IPFLAG	O	Interpolation flag (interpolation at "H")
23	FLAG0	O	Error flag (error at "H")
24	FLAG6	O	16 K RAM address reset signal (reset at "H")
25	XCK	O	Clock (16.9344 MHz) output (Not used, open)
26	DA15/SRDATA	O	16-bit data output/serial data output (MSB first)
27	DA14/SRDATA	O	16-bit data output/serial data output (LSB first)
28	DA13/SRCK	O	16-bit data output/serial data beat clock.
29	DA12/WDCK	O	16-bit data output/serial data word clock (Not used)
30	DA11/BYCK	O	16-bit data output/serial data byte clock (Not used)
31	GND	I	GND terminal
32	DA10/RIL	O	16-bit data output/RIL signal
33	DA9/RESY	O	16-bit data output/Resynchronizing signal

Pin No.	Mark	I/O Devision	Function
34	DA8/FCLV	O	16-bit data output/Synchronizing detection signal (Not used)
35	DA7/IPBYTE	O	16-bit data output/Interpolation flag for each byte (Not used)
36	DA6/IPSEL	I/O	16-bit data output/interpolation inhibit (Not used)
37	DA5/FLAG5	O	16-bit data output/C2 decoder correction flag 3 (Not used)
38	DA4/FLAG4	O	16-bit data output/C2 decoder correction flag 2 (Not used)
39	DA3/FLAG3	O	16-bit data output/C2 decoder correction flag 1 (Not used)
40	DA2/FLAG2	O	16-bit data output/C1 decoder correction flag 2 (Not used)
41	DA1/FLAG1	O	16-bit data output/C1 decoder correction flag 1 (Not used)
42	DA0/FLCK0	O	16-bit data output/Crystal frame clock
43 } 50 }	D7 } D0 }	I/O	16 K RAM data output
51	RAMOE	O	
52	RAMWE	O	16 K RAM WE signal
53 } 63 }	RAMA 0 } RAMA10 }	O	16 K RAM address signal (RAMA0 : LSB, RAMA10: MSB)
64	PC	O	
65	EC	O	Spindle motor ON signal (ON at "L")
66	FG	I	Spindle motor FG signal input
67	—	—	—
68	—	—	—
69	—	—	—
70	—	—	—
71	—	—	—
72	PCK	I	PLL extract clock input
73	VDD	I	Power supply (connected to +5V)
74	EFM	I	EFM signal input (PLL)
75	SRF	I	EFM signal input (DSL)
76	DO	I	Drop-out signal (Drop-out at "H")
77	CLVS	O	11T servo OK signal (OK at "H")
78	FPC	O	PLL frequency comparison signal
79	BSSEL	O	PLL frequency in take operation signal.
80	—	—	—
81	—	—	—
82	—	—	—
83	SUBC	O	Sub-code serial output data
84	SBCK	I	Clock for sub-code serial output

• MN6618 (Digital Filter)

Pin No.	Mark	I/O Device	Function
1	—	—	—
2	D012	O	16-bit parallel data output
3	D011/SCK	O	16-bit parallel data output/ serial output bit clock
4	D010/SOUT	O	16-bit parallel data output/ serial output data
5	GND	I	GND terminal
6	D09	O	16-bit parallel data
7	—	—	—
8	D08	O	16-bit parallel data
9	D07	O	16-bit parallel data
10	—	—	—
11	—	—	—
12	D06	O	16-bit parallel data
13	D05	O	16-bit parallel data
14	D04	O	16-bit parallel data
15	D03/2RLCK	O	16-bit parallel data/RL signal
16	—	—	—
17	—	—	—
18	D02/WCK	O	16-bit parallel data/serial output word clock
19	D01	O	16-bit parallel data
20	D00	O	16-bit parallel data (LSB)
21	MDATA	I	Command data input

• AN8290S (Spindle Motor Drive)

Pin No.	Mark	I/O Devision	Function
1	GND	I	Minimum potential of IC control. (In this unit, it is connected to VEE [−8.5V])
2	DCR	I	Standard voltage of FAI, PC, CLK. (In this unit, it is connected to 2.5V.)
3	FAI	I	Torque command filter amp. input. (Normar rotation command when FAI < DCR.)
4	FAO	O	Filter amp. output.
5	DI	I	Absolute value circuit input.
6	LPF	I	Capacitor terminal for low pass filter of current feedback loop.
7	A1	O	Drive signal output.
8	A2	O	
9	A3	O	
10	PGND	I	Minimum potential of IC power. (In this unit, it is connected to VEE [−8.5V])
11	CS	I	Drive current detection resistor terminal.
12	PVCC	I	Power input for IC power.

Pin No.	Mark	I/O Device	Function
22	—	—	—
23	MCLK	I	Command clock input
24	MLD	I	Command load input
25	—	—	—
26	RST	I	Reset signal input (reset at “L”)
27	VDD	I	Power supply (connected to +5V)
28	LRCK	I	R/L signal
29	—	—	—
30	SFT	I	Serial data input clock
31	SIN	I	Serial data input
32	—	—	—
33	X OUT	O	Clock output (Not used)
34	X IN	I	Clock input (16.9344 MHz)
35	OSEL	I	DA output parallel/serial selection. (parallel at “H”)
36	LDGL	O	L channel deglitch signal
37	RDGL	O	R channel deglitch signal
38	VDD	I	Power supply (connected to +5V)
39	D015	O	16-bit parallel data (MSB)
40	D014	O	16-bit parallel data
41	—	—	—
42	D013	O	16-bit parallel data

Pin No.	Mark	I/O Devision	Function
13	H3−	I	Not used in this unit.
14	H3+	I	
15	H2−	I	Negative output of Hall element is input.
16	H2+	I	Positive output of Hall element is input.
17	H1−	I	Negative output of Hall element is input.
18	H1+	I	Positive output of Hall element is input.
19	HSW	I	Bias switch of Hall element. (OFF when PC > DCR)
20	HB	I	Bias power of Hall element.
21	VCC	I	Power input for IC control.
22	PC	I	Power control. (Power down mode when PC > DCR)
23	CLK	I	Clock input. (DCR standard, operated at the edge of rise.)
24	TC	I	Triangular wave generation capacitor terminal.

• MN15845PDG (System Control)

Pin No.	Mark	Signal	I/O Devision	Function
1	VDD	VDD	I	Power supply (connected to +5V)
2	OSC1	OSC	I	Clock input (4.2336 MHz)
3	OSC 2	—	O	Not used (open)
4	XI	TCNT	I	Track count input (track- cross input in rough search)
5	X0	—	O	Not used (open)
6	RST	RESET	I	Reset signal input (reset at “L”)
7	SYNC	—	O	Not used (open)
8	IRQ	BLKCK	I	Q data read-in timing strobe signal input (sub-code block clock : 75 Hz)
9	SIRQ	—	I	Not used. (connected to VDD)
10	SBI	SUBQ	I	Q data read-in input (sub-code Q code)
11	SBO	—	O	Not used (open)
12	SBT	CLDCK	I	Q data read-in data strobe signal input (sub-code block clock : 7.35 kHz)
13 16	P40 P43	—	I	Key input
17	P00	MCLK	I/O	
18	P01	MDATA	I/O	Key input strobe and data clock output
19	P02	STROBE	I/O	Key input strobe and data output
20	P03	MLD	O	Key input strobe signal
21	P10	SENSE	I	Data strobe signal output (signal processing LSI command load output)
22	P11	FLOCK	I	Optical servo status (track- cross) input
23	P12	BATT	I	Optical servo status (focus) input.
			I	Battery voltage detection signal input

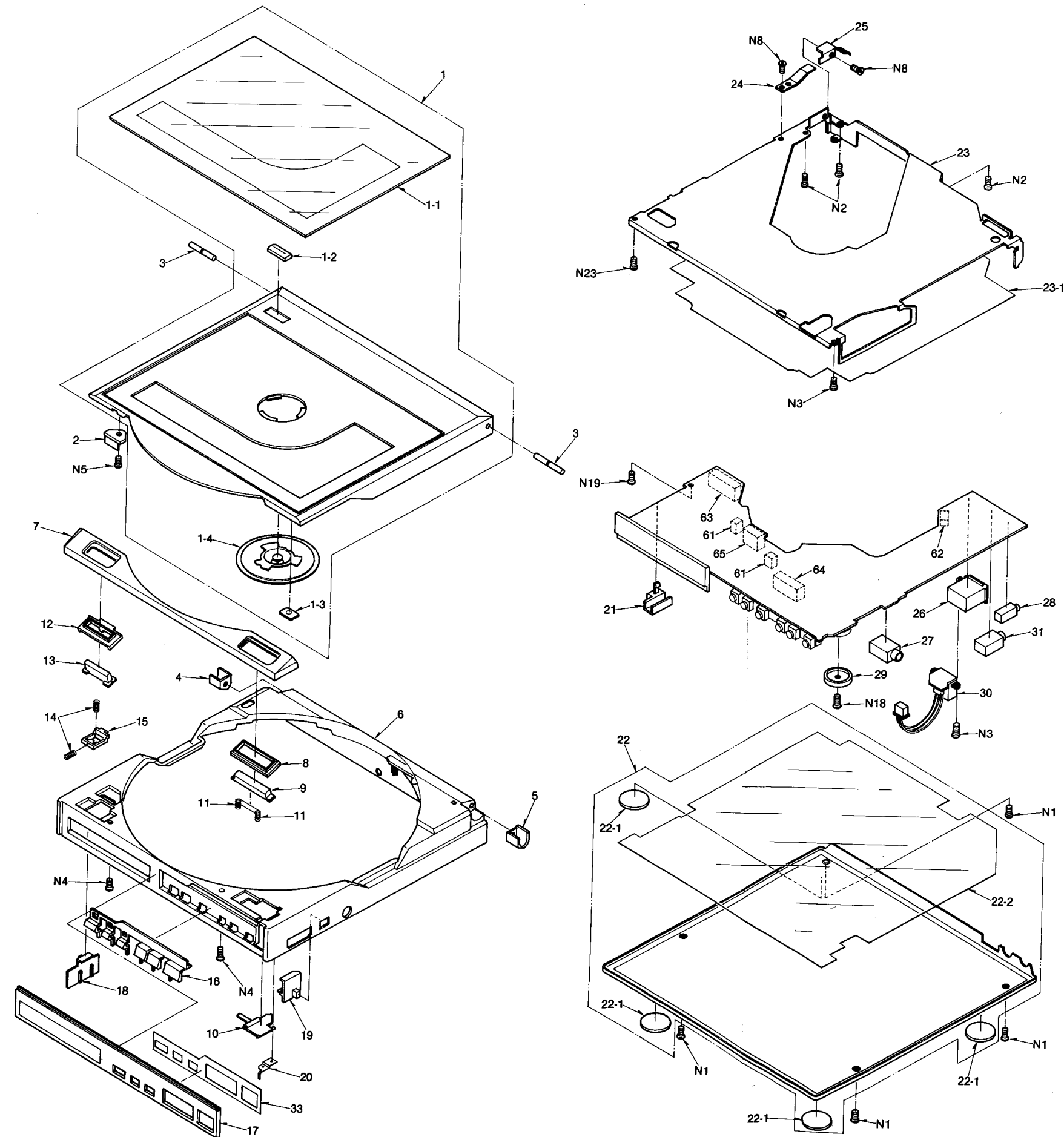
Pin No.	Mark	Signal	I/O Devision	Function
24	P13	STAT	I	Processing status input from signal processing LSI
25	P20	CNT4	O	Optical servo IC control signal (KICKR : Kick direc- tion [revers] command)
26	P21	CNT3	O	Optical servo IC control signal (KICKF : Kick direc- tion [forward] command)
27	P22	CNT2	O	Optical servo IC control signal (TRON : Track servo)
28	P23	CNT1	O	Optical servo IC control signal (FOON : Focus servo)
29	P30	POWER	O	Power save control (power save at “H”)
30	P31	TRFWD	O	Power save control (power save at “H”)
31	P32	TRREV	O	Power save control (power save at “H”)
32	P33	MUTE	O	Power save control (power save at “H”)
33	VLCD 1	—	I	Power save control (power save at “H”)
34	VLCD2	—	I	Power save control (power save at “H”)
35	VLCD3	—	I	Power save control (power save at “H”)
36 38	COM0 COM2	—	O	LCD drive power supply (3.33V)
39	COM3	—	O	
40 44	SEG0 SEG4	—	O	LCD drive power supply (1.67V)
45 47	SEG5 SEG7	—	O	
48 63	SEG8 SEG23	—	O	LCD drive power supply (0V)
64	VSS	GND	I	
			I	LCD common line output
			O	Not used (open)
			O	LCD segment line output
			O	Not used (open)
			O	LCD segment line output
			I	GND terminal.

• EHDGA1245 (Data Slice and PLL)

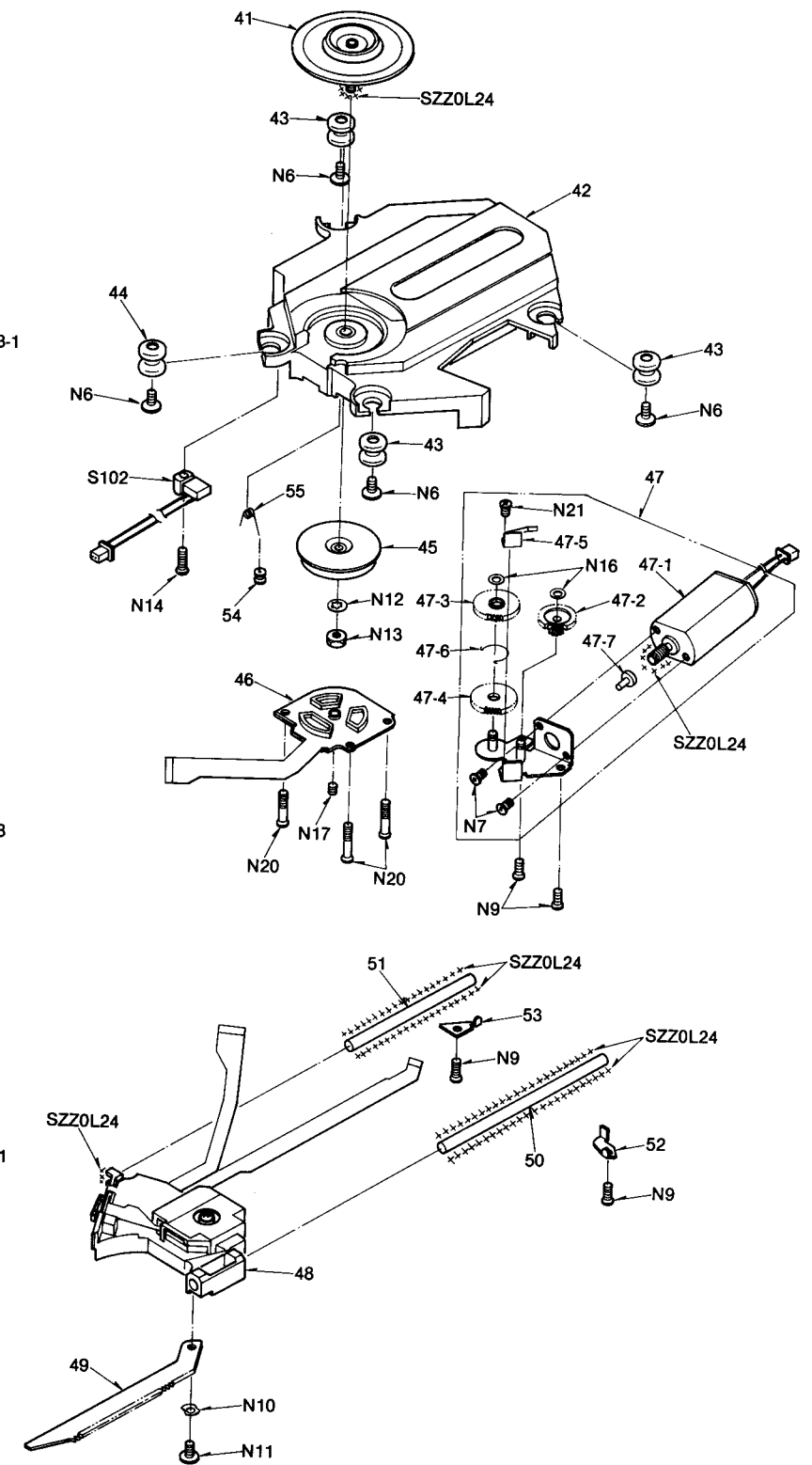
Pin No.	Mark	I/O Devision	Function
1	PCK	O	Clock output extracted from SRF
2	EFM	O	EFM signal output synchronized with PCK
3	D·GND	I	GND terminal (digital system)
4	SRF	O	RF signal output data-sliced into digital value
5	SLC	I	RF signal output data-sliced into digital value
6	DO	O	Slice level control signal input
7	FPC	I	Drop-out detection pulse output
8	VCC	I	Frequency comparison error signal input.
		I	Power supply (connected to +5V)

Pin No.	Mark	I/O Devision	Function
9	NC	—	Non connection
10	VR	I	Resistor connection for VCO oscillation frequency
11	VEE	I	Power supply (connected to −5V)
12	VC1	I	Capacitor connection for VCO oscillation frequency
13	VC2	I	Capacitor connection for VCO oscillation frequency
15	A·GND	I	GND terminal (analog system)
16	RF	I	RF signal input

■ **EXPLODED VIEW**



Note: When changing mechanism parts, apply the specified grease to the areas marked "× ×" shown in the drawing.



REPLACEMENT PARTS LIST

Notes: * Important safety notice:
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

* Bracketed indications in Ref. No. columns specify the area.
Parts without these indications can be used for all areas.
* "S" mark parts are used for silver type only.
* "K" mark parts are used for black type only.
Parts other than "S" and "K" marked are used for both silver and black types.

Ref. No.	Part No.	Part Code	Description	Ref. No.	Part No.	Part Code	Description
INTEGRATED CIRCUITS				D102, D103	MA721TX		DIODE
IC101	AN8370S	001 060 8399 8	INTEGRATED CIRCUIT	D251	MA153TX	001 032 7614 2	DIODE
IC102	AN8375S	001 061 3156 0	INTEGRATED CIRCUIT	D404, D405	MA151WKTX	001 032 9272 6	DIODE
IC251	AN8290S	001 061 3034 9	INTEGRATED CIRCUIT	D406, D407	MA151KTX	001 032 7613 3	DIODE
IC301	MN6617	001 060 8411 9	INTEGRATED CIRCUIT	D702, D703	SVDAK03		DIODE
IC302	MN6618	001 061 0855 2	INTEGRATED CIRCUIT	HALL ELEMENTS			
IC303	MN4416S-12	001 060 9746 5	INTEGRATED CIRCUIT	H501, H502	OH-001	001 036 0010 2	HALL ELEMENT
IC304	EHDGA1245A	001 061 3395 7	INTEGRATED CIRCUIT	VARIABLE RESISTORS			
IC401	MN15845PDG	001 061 3160 4	INTEGRATED CIRCUIT	VR101	EVM07SX00B53		VARIABLE RESISTOR
IC402	MN1550PDL		INTEGRATED CIRCUIT	VR102	EVM07SX00B24		VARIABLE RESISTOR
IC701	AN8050S		INTEGRATED CIRCUIT	VR103, VR104	EVM07SX00B14		VARIABLE RESISTOR
IC702	EHDRO1253		INTEGRATED CIRCUIT	VR105	EVM07SX00B14		VARIABLE RESISTOR
IC703	EHDRO1254	001 061 3396 6	INTEGRATED CIRCUIT	VR106	EVM07SX00B53		VARIABLE RESISTOR
IC801	AN8376S	001 061 3035 8	INTEGRATED CIRCUIT	VR301	EVM07SX00B52		VARIABLE RESISTOR
IC802	SV1PCM55HP	001 060 8286 6	INTEGRATED CIRCUIT	VR701	EVM07SX00B15		VARIABLE RESISTOR
IC803	MN6363S	001 061 3044 7	INTEGRATED CIRCUIT	VR801	EVUBPAT50A24	001 174 8801 6	VARIABLE RESISTOR
IC805, IC806	SV1GA011	001 061 3045 6	INTEGRATED CIRCUIT	COILS AND TRANSFORMERS			
TRANSISTORS				L101	SLQDT4151	001 211 3301 5	COIL
Q101	2SD601-QRSTX	001 030 6065 3	TRANSISTOR	L251	SLQDNL100KT	001 211 3300 6	COIL
Q401	DTA144EKT96	001 030 6056 4	TRANSISTOR	L804	ELEPH2R2KA		COIL
Q402, Q403	2SB709-QRSTX	001 030 6059 1	TRANSISTOR	L805, L806	SLQDNL100KT	001 211 3300 6	COIL
Q403	2SB709QRSTX		TRANSISTOR	L807, L808	SLQDMLF1R0KT	001 211 3382 8	COIL
Q404	DTC114EKT96	001 030 6058 2	TRANSISTOR	L809	SLQDMLF1R0KT	001 211 3382 8	COIL
Q405	DTB113ZKT96	001 030 6057 3	TRANSISTOR	OSCILLATORS			
Q406	DTA114EKT96		TRANSISTOR	X301	SVQAT1693	001 250 1505 4	16.934MHZ
Q705	2SB766-QRSTX	001 030 6060 8	TRANSISTOR	DISPLAYS			
Q706	2SD874-QRSTX	001 030 6066 2	TRANSISTOR	LCD40	EDD062C71A3P	001 080 0328 3	DISPLAY
Q707	2SD601-QRSTX	001 030 6065 3	TRANSISTOR	SWITCHES			
Q708	2SD12B05TTW	001 030 6063 5	TRANSISTOR	S1	SSPD4	003 434 1033 7	SWITCH, LASER
Q901	2SD601-QRSTX	001 030 6065 3	TRANSISTOR	S101	SSH01-1	003 435 4950 2	SWITCH, REST
Q902	2SB709-QRSTX	001 030 6059 1	TRANSISTOR	S401	EVQQT02K-1		SWITCH, PLAY/PAUSE
Q903, Q904	2SD1328QRSTX	001 030 6064 4	TRANSISTOR	S402	SSGD3		SWITCH, OPERATION
DIODES				S701, S801	ESD10909	003 431 3658 7	SWITCH, POWER/FILTER
D101	MA151WKTX	001 032 9272 6	DIODE				

Ref. No.	Part No.	Part Code	Description	Ref. No.	Part No.	Part Code	Description
CABINET AND CHASSIS				22	SYULXP5-KWC		BOTTOM COVER ASS'Y
1	SGDLXP5-KM	016 820 0586 8	DUST COVER ASS'Y	(OTHERS)	SYULXP5-KXA		BOTTOM COVER ASS'Y
1	SGDLXP5-SM	016 820 0585 9	DUST COVER ASS'Y	(XA)	SYULXP5-SE	016 802 2069 8	BOTTOM COVER ASS'Y
1-1	SGDLXP5-SM	016 842 1521 9	ORNAMENT PANEL	(E, EG)	SYULXP5-SEK		BOTTOM COVER ASS'Y
1-2	SGBD1	016 863 0268 0	BADGE	(EK)	SYULXP5-SM	016 802 2063 4	BOTTOM COVER ASS'Y
1-3	SHGD15	016 653 1015 5	CUSHIONT RUBBER	(M)	SYULXP5-SMC		BOTTOM COVER ASS'Y
1-4	SD0016-1A	016 766 0211 9	CLAMPER	(OTHERS)	SYULXP5-SXA		BOTTOM COVER ASS'Y
2	SSED9		HOOK	(XA)	SGHD54	016 653 1097 7	RUBBER
3	SUXD38	016 634 0138 6	SHAFT	22-1	SMXD16	016 600 0513 1	SHIELD SHEET
4	SHRD27-1	016 652 0667 4	CAP	23	SUALXP5-SM	016 802 2046 5	CHASSIS ASS'Y
5	SHRD28	016 652 0648 7	CAP	23-1	SMXD15	016 600 0516 8	SHIELD SHEET
6	SKMD100KY1Z	016 800 2920 8	CABINET	24	SUSD45-1		SPRING
7	SGXD1361KE00	016 846 3563 1	FRONT PANEL	25	SUSD46	016 726 0867 9	SPRING
7	SGXD1361SM00	016 846 3564 0	FRONT PANEL	26	SJSD13		CONNECTOR, DC IN
8	SHRD29	016 652 0643 2	FRAME	27	SJJD10		JACK, PHONES
9	SBCD260	016 702 6735 8	BUTTON	28	SJJD12		JACK, REMOTE CONTROL
10	SHRD30-1	016 652 0671 8	SPACER	29	RBT207ZA-0	015 700 3065 3	DIAL, LEVEL CONTROL
11	SUSD59-1		SPRING	30	SJSD14	003 400 7443 7	CONNECTOR, DC IN
12	SHRD31	016 652 0641 4	FRAME	31	SJJD10		JACK, LINE OUT
13	SBCD250	016 702 6740 1	BUTTON	33	SMZD2	016 601 0586 9	PLATE
14	SUSD47	016 726 0853 5	SPRING	CONNECTORS			
15	SHRD32	016 652 0674 5	SPACER	61	EMCS0252B		CONNECTOR (CN103, CN405)
16	SBCD240	016 702 6741 0	BUTTON	62	EMCS0352B		CONNECTOR (CN702)
17	SGUD130-1	016 842 1530 8	PANEL	63	SJSD1108		CONNECTOR (CN102)
18	SBD05	016 700 1924 5	KNOB	64	SJSD0908		CONNECTOR (CN801)
19	SBD07	016 700 1926 3	KNOB	65	SJSD0408		CONNECTOR (CN101)
20	SUSD48-1		SPRING				
21	SHRD26	016 652 0650 3	SPACER				
22	SYULXP5-KE	016 802 2065 2	BOTTOM COVER ASS'Y				
(E, EG)							
22	SYULXP5-KEK		BOTTOM COVER ASS'Y				
(EK)							
22	YULXP5-KM	016 802 2064 3	BOTTOM COVER ASS'Y				
(M)							

Main PCB Board
Part No. SXC P550

Ref. No.	Part No.	Part Code	Description	Ref. No.	Part No.	Part Code	Description
TRAVERS DECK				SCREWS, WASHERS AND NTS			
41	SIRD24E		TURNTABLE ASS'Y	N1	S	XQN17+A4FN	SCREW
42	SIRD21E	016 630 1775 9	TRAVERSE BASE	N1	K	XQN17+A4FZ	SCREW
43	SHGD50	016 653 1085 1	RUBBER	N2		XTN17+4J	005 501 2838 4 SCREW
44	SHGD51	016 653 1086 0	RUBBER	N3		XTN17+6JFYR	SCREW
45	SOMD10E-1	003 453 0341 5	ROTOR ASS'Y	N4		XTN2+5J	SCREW
46	SXPD580		SPINDLE P.C.B. ASS'Y	N5		XTN2+A35JFZ	SCREW
47	SDGD22E-1	016 745 0211 6	GEAR ASS'Y	N6		SNSD16	016 643 0980 9 SCREW
47-1	SDGD21E	002 310 2330 4	MOTOR ASS'Y	N7		XQN2+A2	SCREW
47-2	SDGD22	016 745 0212 5	GEAR	N8		XQN17+A2	SCREW
47-3	SDGD24	016 745 0215 2	GEAR	N9		XTS2+A6JFZ	SCREW
47-4	SDGD23	016 745 0213 4	GEAR	N10		SNWD1	005 513 3549 0 WASHER
47-5	SUMD30-1	016 726 0877 7	SPRING	N11		SNSD4	005 500 4875 6 SCREW
47-6	SUSD41	016 726 0876 8	SPRING	N12		XWC2AV	WASHER
47-7	SHRD63		SPACER	N13		XNF2BBN	005 507 1328 5 NUT
48	SOAD40A	001 271 0693 2	OPTICAL PICK UP	N14		XTN2+E8JFN	SCREW
49	SDGD25	016 745 0201 8	GEAR	N16		SHWD1	005 513 3548 1 WASHER
50	SUXD26	016 634 0132 2	SHAFT	N17		SNSD20	SCREW
51	SUXD27	016 634 0131 3	SHAFT	N18		XQN17+C3FZ	005 500 4606 5 SCREW
52	SUMD27	016 650 5287 2	BRACKET	N19		XQN17+A4FYR	SCREW
53	SUMD28	016 650 5286 3	BRACKET	N20		XTS2+A13JW	SCREW
54	SHRD24	016 652 0647 8	ROLLER	N21		XQN2+A15FN	SCREW
55	SUSD35-1	016 726 0869 7	SPRING	N23		SHDD2	016 652 0665 6 SCREW

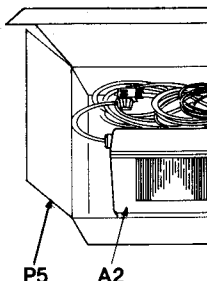
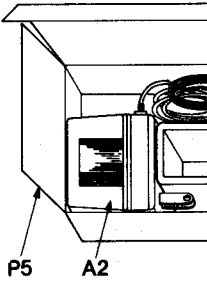
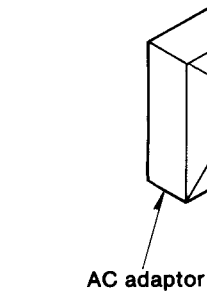
Ref. No.	Part No.	Part Code	Description	Ref. No.	Part No.	Part Code	Description
PACKINGS				A1		SQULXP5-SMC	INSTRUCTION BOOK
P1	S	SPND136	CARTON BOX	(MC)		SQULXP5-SPA	016 983 4883 8 INSTRUCTION BOOK
(M)				A1	(PA, PE, PC)		
P1	S	SPND137	CARTON BOX	A1		SQULXP5-SXL	INSTRUCTION BOOK
(MC)				(XL, XA, XB)			
P1	S	SPND145	CARTON BOX	A2	Δ	SH-CDA5U-E	016 914 0011 1 AC ADAPTOR
(OTHERS)				(E)		SH-CDA5U-EK	016 914 0016 6 AC ADAPTOR
P1	S	SPND146	CARTON BOX	A2	Δ	SH-CDA5U-E5	AC ADAPTOR
(EF)				(EK)			
P1	K	SPND148	016 971 4750 6 CARTON BOX	A2	Δ	SH-CDA5U-E5	AC ADAPTOR
(M)				(EG, EB, EH)			
P1	K	SPND149	CARTON BOX	(EF, E1)			
(MC)				A2	Δ	SH-CDA5U-M	016 914 0010 2 AC ADAPTOR
P1	K	SPND150	016 971 4749 9 CARTON BOX	(M)			
(OTHERS)				A2	Δ	SH-CDA5U-MC	AC ADAPTOR
P1	K	SPND151	016 971 4753 3 CARTON BOX	(MC)			
(EF)				A2	Δ	SH-CDA5U-X	016 914 0012 0 AC ADAPTOR
P2		SPSD77	PAD	(XA, PA, PE)			
P3		SPSD14	016 977 2843 0 SHEET	(PC)			
P5		SPSD54	016 977 3123 1 CARTON BOX, AC ADAPTOR	A2	Δ	SH-CDA5U-XB	016 914 0014 8 AC ADAPTOR
P6		SPSD24	016 977 2957 1 PAD, AC ADAPTOR	(XB)			
(EK, XL)				A2	Δ	SH-CDA5U-XL	AC ADAPTOR
P6		SPSD33	016 977 2913 3 PAD, AC ADAPTOR	(XL)			
(OTHERS)				A3		SH-CDB5U-EK	BATTERY
P6		SPSD56	PAD, AC ADAPTOR	(EK)			
(XA, XB, PA)				A3		SH-CDB5U-M	016 952 0097 5 BATTERY
(PE, PC)				(OTHERS)		SH-CDB5U-MC	BATTERY
P7		XZB15X17A02	POLYETHYLENE BAG, BATTERY	A3	(MC, EF)		
P8		XZB20X28A02	POLYETHYLENE BAG	A4		SPDD8	016 918 0603 3 SOFT CASE
P9		SPDD1R-1	016 978 0482 8 POLYETHYLENE BAG	A5		SJPD5-1	003 492 6511 2 PHONO OUTPUT CORD
ACCESSORIES				A6		SJPD201-1	CORD, REMOTE CONTROL
A1		SQUD125	016 983 4864 1 INSTRUCTION BOOK	A7	Δ	RJP120ZBS-H	003 402 1437 9 PLUG
(M)				(XA, XB, PA)			
A1		SQUD127	016 983 4875 8 INSTRUCTION BOOK	(PE, PC) ONLY			
(EG, EF)				A8		SH-HP5	016 915 0064 3 STEREO EARPHONES
A1		SQUD129	INSTRUCTION BOOK	(M, MC, XL, XA)			
(E1)				(XB) ONLY			
A1		SQUD130	016 983 4889 2 INSTRUCTION BOOK	A9		SHGD100	RUBBER, FOOT
(EK)							
A1		SQULXP5-KE	016 983 4880 1 INSTRUCTION BOOK				
(E, EB, EH)							

PACKING

• AC adaptor

• For [M] and [MC]

• For [PC] area



omns specify the
ed for all areas.
only.
only.
ed are used for

Main PCB Board
Part No. SXCPS50

Description
CODE
CODE
CODE
CODE
CODE
ALL ELEMENT
VARIABLE RESISTOR
VARIABLE RESISTOR
VARIABLE RESISTOR
VARIABLE RESISTOR
VARIABLE RESISTOR
VARIABLE RESISTOR
VARIABLE RESISTOR
DIL
DIL
DIL
DIL
DIL
DIL

3.9344MHZ

DISPLAY

WITCH, LASER
WITCH, REST
WITCH, PLAY/PAUSE
WITCH, OPERATION
WITCH, POWER/FILTER

Description

OTTOM COVER ASS'Y
OTTOM COVER ASS'Y
OTTOM COVER ASS'Y
OTTOM COVER ASS'Y
OTTOM COVER ASS'Y
OTTOM COVER ASS'Y
OTTOM COVER ASS'Y

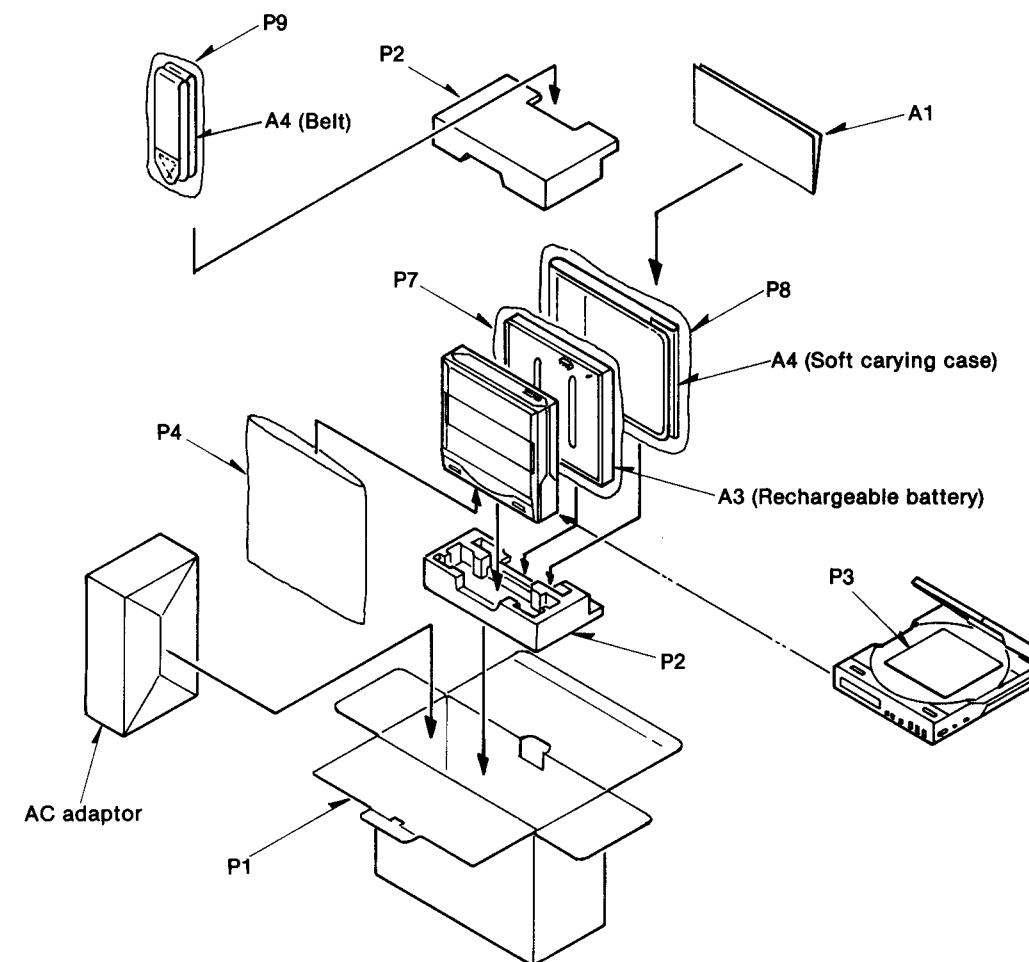
RUBBER
HIELD SHEET
MASSIS ASS'Y
HIELD SHEET
RING
CONNECTOR, DC IN
ACK, PHONES
AL, LEVEL CONTROL
CONNECTOR, DC IN
ACK, LINE OUT
ATE

CONNECTOR (CN103, CN405)
CONNECTOR (CN702)
CONNECTOR (CN102)
CONNECTOR (CN801)
CONNECTOR (CN101)

Ref. No.	Part No.	Part Code	Description	Ref. No.	Part No.	Part Code	Description
TRAVERS DECK				SCREWS, WASHERS AND NTS			
41	SIRD24E		TURNTABLE ASS'Y	N1	⊗	XQN17+A4FN	SCREW
42	SIRD21E	016 630 1775 9	TRAVERSE BASE	N1	⊗	XQN17+A4FZ	SCREW
43	SHGD50	016 653 1085 1	RUBBER	N2		XTN17+4J	005 501 2838 4 SCREW
44	SHGD51	016 653 1086 0	RUBBER	N3		XTN17+6JFYR	SCREW
45	SOMD10E-1	003 453 0341 5	ROTOR ASS'Y	N4		XTN2+5J	SCREW
46	SXPD580		SPINDLE P.C.B. ASS'Y	N5		XTN2+A35JFZ	SCREW
47	SDGD22E-1	016 745 0211 6	GEAR ASS'Y	N6		SNSD16	016 643 0980 9 SCREW
47-1	SDGD21E	002 310 2330 4	MOTOR ASS'Y	N7		XQN2+A2	SCREW
47-2	SDGD22	016 745 0212 5	GEAR	N8		XQN17+A2	SCREW
47-3	SDGD24	016 745 0215 2	GEAR	N9		XTS2+A6JFZ	SCREW
47-4	SDGD23	016 745 0213 4	GEAR	N10		SNWD1	005 513 3549 0 WASHER
47-5	SUMD30-1	016 726 0877 7	SPRING	N11		SNSD4	005 500 4875 6 SCREW
47-6	SUSD41	016 726 0876 8	SPRING	N12		XWC2AV	WASHER
47-7	SHRD63		SPACER	N13		XNF2BBN	005 507 1328 5 NUT
48	△ S0AD40A	001 271 0693 2	OPTICAL PICK UP	N14		XTN2+E8JFN	SCREW
49	SDGD25	016 745 0201 8	GEAR	N16		SHWD1	005 513 3548 1 WASHER
50	SUXD26	016 634 0132 2	SHAFT	N17		SNSD20	SCREW
51	SUXD27	016 634 0131 3	SHAFT	N18		XQN17+C3FZ	005 500 4606 5 SCREW
52	SUMD27	016 650 5287 2	BRACKET	N19		XQN17+A4FYR	SCREW
53	SUMD28	016 650 5286 3	BRACKET	N20		XTS2+A13JW	SCREW
54	SHRD24	016 652 0647 8	ROLLER	N21		XQN2+A15FN	SCREW
55	SUSD35-1	016 726 0869 7	SPRING	N23		SHDD2	016 652 0665 6 SCREW

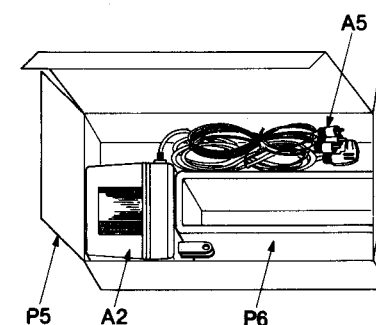
Ref. No.	Part No.	Part Code	Description	Ref. No.	Part No.	Part Code	Description
PACKINGS							
P1	⊗	SPND136	CARTON BOX	A1	(MC)	SQULXP5-SMC	INSTRUCTION BOOK
(M)				A1	(PA, PE, PC)	SQULXP5-SPA	016 983 4883 8 INSTRUCTION BOOK
P1	⊗	SPND137	CARTON BOX	A1	(XL, XA, XB)	SQULXP5-SXL	INSTRUCTION BOOK
(MC)				A2	△	SH-CDA5U-E	016 914 0011 1 AC ADAPTOR
P1	⊗	SPND145	CARTON BOX	(E)			
(OTHERS)				A2	△	SH-CDA5U-EK	016 914 0016 6 AC ADAPTOR
P1	⊗	SPND146	CARTON BOX	(EK)			
(EF)				A2	△	SH-CDA5U-E5	AC ADAPTOR
P1	⊗	SPND148	016 971 4750 6 CARTON BOX	(EG, EB, EH)			
(M)				(EF, E1)			
P1	⊗	SPND149	CARTON BOX	A2	△	SH-CDA5U-M	016 914 0010 2 AC ADAPTOR
(MC)				(M)			
P1	⊗	SPND150	016 971 4749 9 CARTON BOX	A2	△	SH-CDA5U-MC	AC ADAPTOR
(OTHERS)				(MC)			
P1	⊗	SPND151	016 971 4753 3 CARTON BOX	A2	△	SH-CDA5U-X	016 914 0012 0 AC ADAPTOR
(EF)				(PC)			
P2		SPSD77	PAD	A2	△	SH-CDA5U-XB	016 914 0014 8 AC ADAPTOR
P3		SPSD14	016 977 2843 0 SHEET	(XB)			
P5		SPSD54	016 977 3123 1 CARTON BOX, AC ADAPTOR	A2	△	SH-CDA5U-XL	AC ADAPTOR
P6		SPSD24	016 977 2957 1 PAD, AC ADAPTOR	(XL)			
(EK, XL)				A3		SH-CDB5U-EK	BATTERY
P6		SPSD33	016 977 2913 3 PAD, AC ADAPTOR	(EK)			
(OTHERS)				A3		SH-CDB5U-M	016 952 0097 5 BATTERY
P6		SPSD56	PAD, AC ADAPTOR	(OTHERS)			
(XA, XB, PA)				A3		SH-CDB5U-MC	BATTERY
(PE, PC)				A4			
P7		XZB15X17A02	POLYETHYLENE BAG, BATTERY	A5		SPDD8	016 918 0603 3 SOFT CASE
P8		XZB20X28A02	POLYETHYLENE BAG	A5		SJPD5-1	003 492 6511 2 PHONO OUTPUT CORD
P9		SPDD1R-1	POLYETHYLENE BAG	A6		SJP2201-1	CORD, REMOTE CONTROL
ACCESSORIES							
A1		SQUD125	016 983 4864 1 INSTRUCTION BOOK	A7	△	RJP120ZBS-H	003 402 1437 9 PLUG
(M)				A8		SH-HP5	016 915 0064 3 STEREO EARPHONES
A1		SQUD127	016 983 4875 8 INSTRUCTION BOOK	(M, MC, XL, XA)			
(EG, EF)				(XB) ONLY			
(E1)				A9		SHGD100	RUBBER, FOOT
A1		SQUD129	INSTRUCTION BOOK				
(E1)							
A1		SQUD130	016 983 4889 2 INSTRUCTION BOOK				
(EK)							
A1		SQULXP5-KE	016 983 4880 1 INSTRUCTION BOOK				
(E, EB, EH)							

PACKING

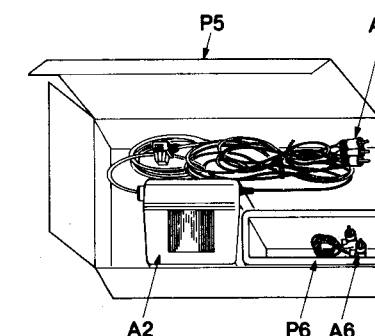


• AC adaptor

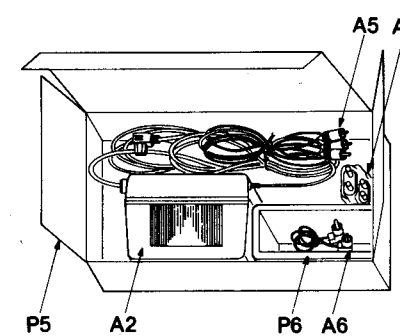
• For [M] and [MC] areas



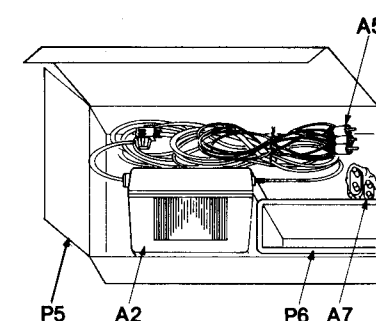
• For [EK] and [XL] areas



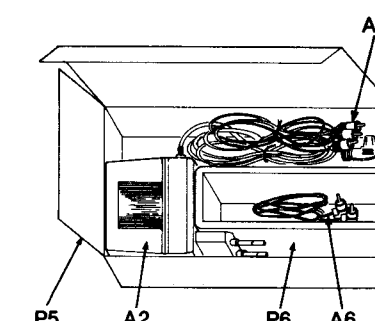
• For [XA] and [XB] areas



• For [PC] area



• For others



(This schematic diagram may be modified at any time with the development of new technology.)

(This schematic diagram may be modified at any time with the development of new technology.)

1. **S1** : Laser ON/OFF switch in “off” position.
(It turns “on” with disc holder closed.)
2. **S101** : Rest switch in “off” position.
(It turns “on” when optical pickup comes to innermost periphery.)
3. **S401** : Play/pause switch.
4. **S402-1** : Stop/clear clear switch.
5. **S402-2** : Skip/search (Forward) switch.
6. **S402-3** : Skip/search (Backward) switch.
7. **S402-4** : Repeat switch.
8. **S402-5** : Remaining time switch.
9. **S402-6** : Memory/recall switch.
10. **S701** : Power switch in “on” position.
11. **S801** : High filter switch in “off” position.
12. The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of GND terminal (DC IN Jack).

Accordingly, there may arise some error in the voltage values and waveforms depending upon the internal impedance of the tester or measuring unit.

- * The parenthesized is the voltage for test disc (1 kHz, L+R, 0dB) in play mode, and the other, for no disc in stop mode.
- * AC adaptor (SH-CDA5U) is used for power supply.

13. ——— : Positive voltage lines and negative voltage lines.
- : Audio signal lines
14. Important safety notice:
Components identified by mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

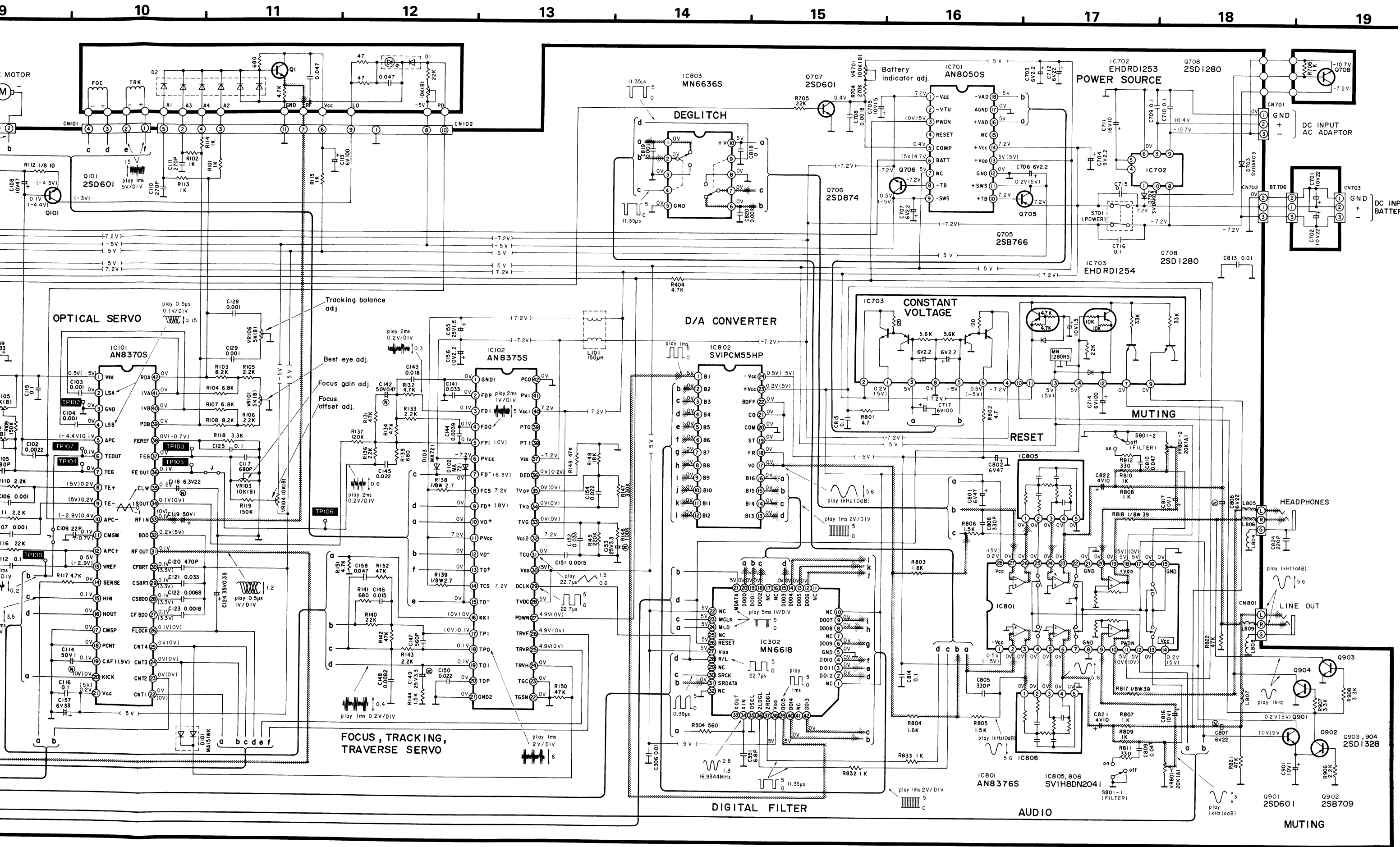
IC and LSI are sensitive to static electricity.
Secondary trouble can be prevented by taking care during repair.

- * Cover the parts boxes made of plastics with aluminum foil.
- * Ground the soldering iron.
- * Put a conductive mat on the work table.
- * Do not touch the legs of IC or LSI with the fingers directly.

MA153	DTC114EKT96, 2SD1328, DTB113ZKT96, 2SB709, DTA144EKT96, 2SD601 1. Collector 2. Emitter 3. Base	EHDRD1253	SVIGA011
MA151WK	2SB766, 2SD874, 2SD1280 1. Base 2. Collector 3. Emitter	EHDGA1245A	AN8370S42 pin MN4416S24 pin AN8376S28 pin MN6636S10 pin AN8290S24 pin MN1550PDL18 pin AN8375S42 pin SVIPCM55HP24 pin AN8050S18 pin
MA151, MA721	SVDAK03	MN6617S84 pin MN661842 pin MN15845PDG64 pin	

The diagram illustrates a complex electronic circuit board assembly. Key components include:

- Mechanical Components:** A "Traverse motor" and an "(Optical pickup)" are shown at the top left, connected to the main PCB via a ribbon cable.
- PCB Layout:** Two main PCB sections are depicted. The left section contains various passive components like resistors (R101-R106) and capacitors (C101-C106). The right section is more densely packed with ICs (e.g., BT701, BT702, BT703, BT704, BT705, BT706, BT707, BT708, BT709, BT710, BT711, BT712, BT713, BT714, BT715, BT716, BT717, BT718, BT719, BT720, BT721, BT722, BT723, BT724, BT725, BT726, BT727, BT728, BT729, BT730, BT731, BT732, BT733, BT734, BT735, BT736, BT737, BT738, BT739, BT740, BT741, BT742, BT743, BT744, BT745, BT746, BT747, BT748, BT749, BT750, BT751, BT752, BT753, BT754, BT755, BT756, BT757, BT758, BT759, BT760, BT761, BT762, BT763, BT764, BT765, BT766, BT767, BT768, BT769, BT770, BT771, BT772, BT773, BT774, BT775, BT776, BT777, BT778, BT779, BT780, BT781, BT782, BT783, BT784, BT785, BT786, BT787, BT788, BT789, BT790, BT791, BT792, BT793, BT794, BT795, BT796, BT797, BT798, BT799, BT800, BT801, BT802, BT803, BT804, BT805, BT806, BT807, BT808, BT809, BT810, BT811, BT812, BT813, BT814, BT815, BT816, BT817, BT818, BT819, BT820, BT821, BT822, BT823, BT824, BT825, BT826, BT827, BT828, BT829, BT830, BT831, BT832, BT833, BT834, 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■ BLOCK DIAGRAM

